

# TECHNICAL DATA

Version 2

## AT6402 Double Sided Carpet Joining Cloth Tape

### General Description

A cotton cloth coated on both sides with a clear, hot melt, plasticiser free, synthetic rubber based adhesive interleaved with a yellow siliconised paper release liner.

- Very high tack
- Very good adhesion
- Easy tear
- Conformable to awkward shapes

### Technical Details

#### Typical Values

Tape thickness (Excluding liner)	0.25mm
Release liner weight	80gsm <sup>2</sup>
Breaking Load	22 N/cm
Elongation	4%
Adhesion to Steel	
Faced Side	20.0 N/cm
Unfaced Side	20.0 N/cm
RoHS compliant	Yes
Service Temperature	-10°C to +50°C
Application Temperature	10°C to +30°C
Max Service Temp (Short term)	-20°C to +65°C
Storage Temperature	+12°C to +25°C



#### NOTE

Except where indicated otherwise, the figures stated are average values and should not be regarded as MAXIMUM or MINIMUM values for specification purposes. The Company reserves the right to improve products and any change in specification will result in a re-issue of the relevant 'Technical Data Sheet'. Customers should satisfy themselves that the tape is suitable for their requirements whether after such modifications or otherwise. Please check that you have the latest issue of the 'Technical Data Sheet'. All slitting and length tolerances are to British Standards. Before use the customer is advised to consult the Health & Safety Data Sheet produced by the company for this product, which is available on request.

#### STORAGE

Tapes stored below the minimum recommended temperature will require warming up to that level before use. Up to 24 hours may be required for this to take place.



#### AFERA

Association des Fabricants Européens de Rubans Auto-Adhésifs.

#### Adding more to adhesive tape

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