

## Features & Benefits

- 💧 Liquid or spray
- 💧 Quick & easy to use
- 💧 Activates non-metallic and low-reactivity surfaces
- 💧 Improves adhesive gap fill

## Description

**Permabond<sup>®</sup> A Surface Activator (A905)** is used in conjunction with Permabond A (anaerobic) adhesives and sealants.

A905 is designed to allow non-metallic surfaces to be bonded/sealed. It also accelerates the cure rate of anaerobics and improves bonding to contaminated surfaces. It will also allow the adhesive to cure in a larger gap.

## Physical Properties

Colour	Green
Viscosity	0.7 mPa.s
Flashpoint	-4°C
Boiling Point	45-100°C
Specific Gravity	0.7
Evaporation Rate	4.3*

\*Butyl acetate = 1

## Storage & Handling

Storage Temperature	5 to 25°C (41 to 77°F)
---------------------	------------------------

## Additional Information

Users are reminded that all materials, whether innocuous or not, should be handled in accordance with the principles of good industrial hygiene. Full information can be obtained from the Material Safety Data Sheet.

## Directions for Use

- Surfaces should be clean, dry and grease-free prior to activator application.
- Permabond A905 should be applied either by wiping (using a clean cloth or brush), spraying or dipping one component.
- Allow the A905 to evaporate then apply the anaerobic adhesive to the untreated second component.
- Handling time and cure speed will depend on the substrates and adhesive selected. (Handling time is the time from when the joint is assembled to the time when enough strength has developed for the joint to be handled.)
- For maximum bond strength, allow adhesive to cure for 24 hours at 23°C.
- Permabond A905 is formulated to minimise attack and maximise performance on certain plastics. However, it is recommended that the product is tested for compatibility prior to use in production.

## Do not mix Permabond A905 directly with anaerobic adhesives

### Contact Permabond:

- Americas +1 732 868 1372  
• US 800-640-7599
  - Asia + 86 21 5773 4913
  - Europe +44 (0) 1962 711661  
• UK 0800 975 9800
  - Deutschland 0800 111 388  
• France 0805 111 388
- [info.americas@permabond.com](mailto:info.americas@permabond.com)  
[info.europe@permabond.com](mailto:info.europe@permabond.com)  
[info.asia@permabond.com](mailto:info.asia@permabond.com)

The information given and the recommendations made herein are based on our research and are believed to be accurate but no guarantee of their accuracy is made. In every case we urge and recommend that purchasers before using any product in full-scale production make their own tests to determine to their own satisfaction whether the product is of acceptable quality and is suitable for their particular purpose under their own operating conditions. THE PRODUCTS DISCLOSED HEREIN ARE SOLD WITHOUT ANY WARRANTY AS TO MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY OTHER WARRANTY, EXPRESS OR IMPLIED.

No representative of ours has any authority to waive or change the foregoing provisions but, subject to such provisions, our engineers are available to assist purchasers in adapting our products to their needs and to the circumstances prevailing in their business. Nothing contained herein shall be construed to imply the non-existence of any relevant patents or to constitute a permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of this patent. We also expect purchasers to use our products in accordance with the guiding principles of the Chemical Manufacturers Association's Responsible Care<sup>®</sup> program.