

SAFETY DATA SHEET SURFACE MOUNT ADHESIVE

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product name SURFACE MOUNT ADHESIVE
Product No. SMA, ESMA10SL, ESMA310ML, ZE

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Manufacture of electrical equipment
Uses advised against At this moment in time we do not have information on use restrictions. They will be included in this safety data sheet when available

1.3. Details of the supplier of the safety data sheet

Supplier ELECTROLUBE. A division of HK
WENTWORTH LTD
ASHBY PARK, COALFIELD WAY,
ASHBY DE LA ZOUCH, LEICESTERSHIRE
LE65 1JR
UNITED KINGDOM
+44 (0)1530 419600
+44 (0)1530 416640
info@hkw.co.uk

1.4. Emergency telephone number

+44 (0)1530 419600 between 8.30am - 5.00pm GMT Mon – Fri

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Classification (EC 1272/2008)

Physical and Chemical Hazards	Not classified.
Human health	Skin Irrit. 2 - H315; Eye Irrit. 2 - H319; Skin Sens. 1 - H317
Environment	Aquatic Chronic 2 - H411

Classification (1999/45/EEC)

Xi; R36/38. R43. N; R51/53.

The Full Text for all R-Phrases and Hazard Statements are Displayed in Section 16.

Environment

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. Do not empty into drains, dispose of this material and its container at hazardous or special waste collection point. Use appropriate containment to avoid environmental contamination. Avoid release to the environment. Refer to special instructions/safety data sheets. Dispose of waste and residues in accordance with local authority requirements.

2.2. Label elements

Contains EPOXY RESIN (Number average MW <= 700)
Phenol , polymer with formaldehyde
NEOPENTYL GLYCOL DIGLYCIDYL ETHER

Label In Accordance With (EC) No. 1272/2008

SURFACE MOUNT ADHESIVE



Signal Word	Warning	
Hazard Statements	H315	Causes skin irritation.
	H317	May cause an allergic skin reaction.
	H319	Causes serious eye irritation.
	H411	Toxic to aquatic life with long lasting effects.
Precautionary Statements	P305+351+338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
	P313	Get medical advice/attention.
Supplementary Precautionary Statements	P280	Wear protective gloves/protective clothing/eye protection/face protection.
Supplemental label information	EUH205	Contains epoxy constituents. May produce an allergic reaction.

2.3. Other hazards

Not Classified as PBT/vPvB by current EU criteria.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS
--

3.2. Mixtures

EPOXY RESIN (Number average MW <= 700)	60-80%
CAS-No.: 25068-38-6	EC No.: 500-033-5
Classification (EC 1272/2008) Skin Irrit. 2 - H315 Eye Irrit. 2 - H319 Skin Sens. 1 - H317 Aquatic Chronic 2 - H411	Classification (67/548/EEC) R43 Xi;R36/38 N;R51/53
Phenol , polymer with formaldehyde	10-30%
CAS-No.: 9003-35-4	EC No.:
Classification (EC 1272/2008) Eye Irrit. 2 - H319 Skin Sens. 1 - H317 STOT SE 3 - H335	Classification (67/548/EEC) Xi;R36/37. R43.
NEOPENTYL GLYCOL DIGLYCIDYL ETHER	10-30%
CAS-No.: 17557-23-2	EC No.: 241-536-7
Classification (EC 1272/2008) Not classified.	Classification (67/548/EEC) Xi;R38. R43.

The Full Text for all R-Phrases and Hazard Statements are Displayed in Section 16.

SURFACE MOUNT ADHESIVE

Composition Comments

Ingredients not listed are classified as non-hazardous or at a concentration below reportable levels.

SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

Inhalation

Move the exposed person to fresh air at once. Keep the affected person warm and at rest. Get prompt medical attention.

Ingestion

DO NOT INDUCE VOMITING! NEVER MAKE AN UNCONSCIOUS PERSON VOMIT OR DRINK FLUIDS! Rinse mouth thoroughly. Promptly get affected person to drink large volumes of water to dilute the swallowed chemical. Get medical attention immediately! Provide rest, warmth and fresh air.

Skin contact

Remove affected person from source of contamination. Get medical attention promptly if symptoms occur after washing. Rinse the skin immediately with lots of water. Get medical attention if any discomfort continues.

Eye contact

Remove victim immediately from source of exposure. Make sure to remove any contact lenses from the eyes before rinsing. Promptly wash eyes with plenty of water while lifting the eye lids. Continue to rinse for at least 15 minutes and get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

4.3. Indication of any immediate medical attention and special treatment needed

Treat Symptomatically.

SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing media

Extinguishing media

Fire can be extinguished using: Foam. Alcohol resistant foam. Dry chemicals, sand, dolomite etc.

5.2. Special hazards arising from the substance or mixture

Hazardous combustion products

None under normal conditions. Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapours.

Unusual Fire & Explosion Hazards

No unusual fire or explosion hazards noted.

Specific hazards

When heated and in case of fire, corrosive vapours/gases may be formed.

5.3. Advice for firefighters

Special Fire Fighting Procedures

Use water to keep fire exposed containers cool and disperse vapours.

Protective equipment for fire-fighters

Self contained breathing apparatus and full protective clothing must be worn in case of fire.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Wear protective clothing as described in Section 8 of this safety data sheet.

6.2. Environmental precautions

Do not discharge into drains, water courses or onto the ground.

6.3. Methods and material for containment and cleaning up

Extinguish all ignition sources. Avoid sparks, flames, heat and smoking. Ventilate. Keep combustibles away from spilled material. Stop leak if possible without risk. DO NOT touch spilled material! Wear necessary protective equipment. Absorb in vermiculite, dry sand or earth and place into containers. Wash thoroughly after dealing with a spillage. Runoff or release to sewer, waterway or ground is forbidden. Inform Authorities if large amounts are involved.

6.4. Reference to other sections

SURFACE MOUNT ADHESIVE

Wear protective clothing as described in Section 8 of this safety data sheet. See section 11 for additional information on health hazards. Collect and dispose of spillage as indicated in section 13.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Avoid spilling, skin and eye contact. Keep away from heat, sparks and open flame.

7.2. Conditions for safe storage, including any incompatibilities

Store in tightly closed original container in a dry, cool and well-ventilated place. Keep in original container.

7.3. Specific end use(s)

The identified uses for this product are detailed in Section 1.2.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Ingredient Comments

WEL = Workplace Exposure Limits

8.2. Exposure controls

Protective equipment



Process conditions

Use engineering controls to reduce air contamination to permissible exposure level. Provide eyewash station.

Engineering measures

Provide adequate ventilation, including appropriate local extraction, to ensure that the defined occupational exposure limit is not exceeded.

Respiratory equipment

No specific recommendation made, but respiratory protection must be used if the general level exceeds the recommended occupational exposure limit. It is recommended to use respiratory equipment with combination filter, type A2/P2. EN14387

Hand protection

Use suitable protective gloves if risk of skin contact. The most suitable glove must be chosen in consultation with the gloves supplier, who can inform about the breakthrough time of the glove material. Gloves of nitrile rubber, PVA or Viton are recommended. Gloves should conform to EN374

Eye protection

Use approved safety goggles or face shield. EN166

Other Protection

Wear appropriate clothing to prevent any possibility of skin contact.

Hygiene measures

DO NOT SMOKE IN WORK AREA! Wash hands at the end of each work shift and before eating, smoking and using the toilet. Wash promptly if skin becomes wet or contaminated. Promptly remove any clothing that becomes contaminated. When using do not eat, drink or smoke.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Appearance	Paste
Colour	Red.
Solubility	Insoluble in water
Relative density	1.18 @ 20 °C (68 F)
Viscosity	1450 mPas @ 20 °C (68 F)

9.2. Other information

None.

SURFACE MOUNT ADHESIVE

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity

There are no known reactivity hazards associated with this product.

10.2. Chemical stability

Stable under normal temperature conditions.

10.3. Possibility of hazardous reactions

Not available.

Hazardous Polymerisation

Will not polymerise.

10.4. Conditions to avoid

Avoid heat, flames and other sources of ignition.

10.5. Incompatible materials

Materials To Avoid

Strong acids. Strong alkalis. Strong oxidising substances.

10.6. Hazardous decomposition products

Fire creates: Vapours/gases/fumes of: Carbon monoxide (CO). Carbon dioxide (CO₂). Nitrous gases (NO_x).

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Health Warnings

EYES, NOSE AND MOUTH. Repeated exposure may cause chronic eye irritation. SKIN. Mild dermatitis, allergic skin rash. Defatting, drying and cracking of skin.

Route of entry

Inhalation. Ingestion. Skin and/or eye contact.

Toxicological information on ingredients.

EPOXY RESIN (Number average MW <= 700) (CAS: 25068-38-6)

Toxic Dose 1 - LD 50

>5000 mg/kg (oral rat)

Toxic Dose 2 - LD 50

>20000 mg/kg (oral rat)

Phenol , polymer with formaldehyde (CAS: 9003-35-4)

Toxic Dose 1 - LD 50

>2000 mg/kg (oral rat)

NEOPENTYL GLYCOL DIGLYCIDYL ETHER (CAS: 17557-23-2)

Toxic Dose 1 - LD 50

>2000 mg/kg (oral rat)

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicity

Dangerous for the environment if discharged into watercourses.

12.1. Toxicity

SURFACE MOUNT ADHESIVE**Ecological information on ingredients.****EPOXY RESIN (Number average MW <= 700) (CAS: 25068-38-6)**

LC 50, 96 Hrs, Fish mg/l

3.1

EC 50, 48 Hrs, Daphnia, mg/l

1.4-1.7

IC 50, 72 Hrs, Algae, mg/l

220

12.2. Persistence and degradability**12.3. Bioaccumulative potential****12.4. Mobility in soil****12.5. Results of PBT and vPvB assessment**

This product does not contain any PBT or vPvB substances.

12.6. Other adverse effects

Not available.

SECTION 13: DISPOSAL CONSIDERATIONS**General information**

Waste is classified as hazardous waste. Disposal to licensed waste disposal site in accordance with the local Waste Disposal Authority.

13.1. Waste treatment methods

Dispose of waste and residues in accordance with local authority requirements.

SECTION 14: TRANSPORT INFORMATION**General**

For US Domestic transportation this product is classified as a Consumer Commodity. For International transportation this product is classified as UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE

14.1. UN number

UN No. (ADR/RID/ADN) 3082

UN No. (IMDG) 3082

UN No. (ICAO) 3082

14.2. UN proper shipping name

Proper Shipping Name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY RESIN (Number average MW <= 700))

14.3. Transport hazard class(es)

ADR/RID/ADN Class 9

ADR/RID/ADN Class Class 9: Miscellaneous dangerous substances and articles.

ADR Label No. 9

IMDG Class 9

ICAO Class/Division 9

Transport Labels



SURFACE MOUNT ADHESIVE

14.4. Packing group

ADR/RID/ADN Packing group	III
IMDG Packing group	III
ICAO Packing group	III

14.5. Environmental hazards

Environmentally Hazardous Substance/Marine Pollutant

**14.6. Special precautions for user**

EMS	F-A, S-F
Emergency Action Code	•3Z
Hazard No. (ADR)	90
Tunnel Restriction Code	(E)

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

Not applicable.

UDF Phrase 1 Class 9 Environmentally Hazardous substance

SECTION 15: REGULATORY INFORMATION**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Statutory Instruments**

The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (S.I 2009 No. 716). Control of Substances Hazardous to Health.

Guidance Notes

Workplace Exposure Limits EH40.

EU Legislation

Commission Directive 2000/39/EC of 8 June 2000 establishing a first list of indicative occupational exposure limit values in implementation of Council Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work.

Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC, including amendments.

Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006 with amendments.

Authorisations (Title VII Regulation 1907/2006)

No specific authorisations are noted for this product.

Restrictions (Title VIII Regulation 1907/2006)

No specific restrictions of use are noted for this product.

Water hazard classification

WGK 2

15.2. Chemical Safety Assessment

No chemical safety assessment has been carried out.

SECTION 16: OTHER INFORMATION

Issued By Helen O'Reilly

SURFACE MOUNT ADHESIVE

Revision Date JUNE 2014

Revision 7

SDS No. 10445

Risk Phrases In Full

R36/37 Irritating to eyes and respiratory system.

R36/38 Irritating to eyes and skin.

R38 Irritating to skin.

R43 May cause sensitisation by skin contact.

R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Hazard Statements In Full

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H335 May cause respiratory irritation.

H411 Toxic to aquatic life with long lasting effects.

Disclaimer

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.