Vermason TECHNICAL BULLETIN VER-28346

Bench Top Ioniser (Installation, Operation and Maintenance





Figure 1. VER-28346 Bench Top Ioniser, 220VAC

Description

The Vermason Bench Top Ioniser is a compact and lightweight steady state DC auto-balancing bench top working surface ioniser with integrated closed-loop feedback. It meets EN 61340-5-1 tested per ANSI/ESD STM3.1. The unit is normally placed at one end of the workbench or area to be neutralised. It may also be mounted to a wall or shelf. The Ioniser's neutralisation discharge time will be best approximately 30 cm to 120 cm directly in front of the unit and will increase as the distance from the unit increases.

The Vermason Bench Top Ioniser employs Steady State DC Technology. Steady State DC systems consist of separate negative and positive ion emitters connected by a pair of high-voltage cables to their respective high-voltage power supplies. The spacing between emitters varies depending on the design, and DC power is constantly applied to the emitter points. The ioniser utilises feedback from the internal sensor grill to continuously adjust the output to maintain balance

"The primary method of static charge control is direct connection to ground for conductors, static dissipative materials and personnel. However, a complete static control programme must also deal with isolated conductors that cannot be grounded as well as insulating materials (e.g., most common plastics)." "Air ionisation can neutralise the static charge on insulated and isolated objects by charging the molecules of the gases of the surrounding air. Whatever static charge is present on objects in the work environment, this will be neutralised by attracting opposite polarity charges from the air." [CLC/TR 61340-5-2 User guide ionization clause 4.7.6.1]

Packaging

- 1 Bench Top Ioniser
- 1 Emitter Point Cleaner Pack
- 1 Certificate of Calibration

Power cord is included. Also available are VER-28679, Emitter Point Tip Cleaner, pack of 20.

Installation

Place the unit at a desired location where that the airflow will not be restricted. Be sure that the ON/OFF switch located on the rear of the unit is in the OFF position. Plug the power cord into the unit and then into the appropriate AC power source.

Operation

- 1. Set the fan speed switch on the rear of the unit to the Low, Medium, or High position. Higher airflow will result in faster neutralisation rates.
- 2. Position the ioniser so that maximum airflow is directed towards the items or area to be neutralised.
- Turn the unit ON. When the unit is first turned on, it conducts a self-test. The audible alarm will sound and the LED will cycle through the colours red, yellow and green. The LED will remain green during normal operation.

Maintenance

"All ionisation devices will require periodic maintenance for proper operation. Maintenance intervals for ionisers vary widely depending on the type of ionisation equipment and use environment. Critical clean room use will generally require more frequent attention. It is important to set up a routine schedule for ioniser service. Routine service is typically required to meet quality audit requirements." [CLC/ TR 61340-5-2 User guide ionization clause 4.7.6.7]

EIA-625, recommends checking ionisers every 6 months, but this may not be suitable for many programmes particularly since an out-of-balance may exist for months before it is checked again. EN 61340-5-1 clause 5.2.3 Compliance verification plan states "The test equipment selected shall be capable of making the measurements defined in the compliance verification plan."

CLEANING THE EMITTER POINTS

The maintenance interval of the Bench Top Ioniser is extended with the use of its auto-balancing closed-loop feedback technology. The ioniser will detect any shifts in the offset voltage (balance) and adjust its output to compensate for the change. This shift in offset voltage (balance) is often caused by particle build-up on the ioniser's emitter points. To maintain optimum neutralisation efficiency and operation, cleaning should be performed on a regular basis.

Use the included Emitter Point Cleaners or a swab dampened with Isopropyl alcohol to clean the ioniser's emitter points.

- 1. Turn the unit OFF and unplug the power cord.
- 2. Open the rear screen by loosening the screw and swinging the grill to one side.
- Clean the emitter points using the included Emitter Point Cleaners or a swab dampened with Isopropyl alcohol.
- 4. Reattach the rear screen.
- 5. Plug in the power cord and turn the unit ON.
- 6. Verify the performance of the ioniser by using a charged plate monitor, or ionisation test kit.

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The emitter points should not require replacement during the life of the unit with normal handling. If necessary, Replacement Emitter Points are available for order.

Adjustments and Compliance Verification BALANCE OFFSET VOLTAGE ADJUSTMENT

The Bench Top Ioniser is an auto-balancing unit. However, tuning or manual adjustment can be accomplished by inserting a small screwdriver or trimmer adjustment tool into the balance adjustment hole located at the back of the unit. To increase the output in a positive direction, turn the potentiometer clockwise. To increase the output in a negative direction, turn the potentiometer counter-clockwise.

MAINTENANCE / ALARMS

In the event of circuit failure, the unit will enter shutdown mode.

When the unit enters shutdown mode, ionisation will be stopped, the LED on the front of the unit will illuminate a constant red, and the audible alarm will continuously sound. The user must then reset the unit by turning it OFF and back ON.

WARNING - RISK OF ELECTRIC SHOCK

THESE SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY. DO NOT PERFORM ANY SERVICING OF INTERNAL PARTS UNLESS YOU ARE QUALIFIED TO DO SO.

NOTE: The AC power cord MUST always be disconnected before the unit is disassembled.

The input voltage may be verified or reset by removing the 3 screws located on the back of the unit then removing the back case.

The input voltage can be selected using the two internal jumpers shown in Figures 2 and 3.

If the supply voltage drops from 110 Volts to below 85 Volts or from 200 Volts to below 170 Volts, the unit will shut down, the audible alarm will beep and the LED will blink red. The unit will automatically reset when the minimum voltage is restored.

Offset voltage (balance) and both polarity's discharge time should be checked on every ioniser periodically using an Ionisation Test Kit or a Charged Plate Analyser.



Figure 2. 110V jumper setting



Figure 3. 220V jumper setting

Neutralisation (Decay) Times

All data was taken with the fan speed set to high. All time measurements are in seconds.

NOTE: Decay times in seconds are representative only and are not a guarantee. They are actual measurements recorded in a factory ambient environment. For compliance verification, measurements should be made at the location where ESD sensitive items are to be neutralised. A larger area may require additional ionisers. Use the Selection Chart to determine the number of ionisers to achieve ionisation of area to be neutralised to meet your company's ESD control plan specified decay times.



Figure 4. Neutralisation (Decay) Times at 120VAC / 220VAC, 60Hz input



Figure 5. Neutralisation (Decay) Times at 100VAC, 50Hz input

Calibration

On a regular interval, most users will clean emitter pins. The best practice is to measure the offset voltage and the decay times, clean the unit, including emitter points and air filters if present, adjust offset voltage to zero, and then repeat offset voltage and the decay times testing. If the unit does not meet offset voltage specifications or minimum established decay time limits, further service is indicated.

Most companies will assign a number or otherwise identify each ioniser and setup a Compliance Verification / Maintenance / Calibration schedule. If the ionisers all test good, the data can justify lengthening the calibration period. If ionisers require adjustment, the calibration period should be shortened. JESD625-A recommends ionisers be tested semiannually, noting to use "S3.1 except the number of measurement points and locations may be selected based on the application."

NOTE: A charged plate analyser or monitor should be used in order to properly calibrate the Vermason Bench Top Ioniser.

- 1. Properly setup the ioniser as described in the installation procedure.
- 2. Turn the unit ON and set the fan speed to High.
- 3. Position the charged plate analyser 30 cm directly in front of the ioniser.
- 4. The balance (offset voltage) should be within 0 and ±2 volts. To increase the output in a positive direction, turn the Balance potentiometer in a clockwise direction. To increase the output in a negative direction, turn the Balance potentiometer in a counter-clockwise direction.
- Test the neutralisation (discharge) time by applying a ±1,000 volt charge on the charged plate analyser. The neutralisation (discharge) time should be less than 2 seconds. See figures 4 and 5 for typical decay times.
- 6. Test the ioniser's alarm by shorting its two fan grills located on the front (see Figure 6). The alarm should sound, and the STATUS LED should illuminate red.



Figure 6. Shorting the ioniser fan grill to enclosure with a metal probe to test the alarm

Specifications

The comparative efficiency of bench top ionisers is determined by a standard test published by the ESD Association: ANSI/ESD STM 3.1. Typical positive and negative decay times (1000V - 100V) measured using this standard are shown in Figures 4 and 5. The performance of the ioniser was measured with the unit positioned as shown, with the fan speed on high and without a filter.

Air Flow

Three speed fan (125 fpm - 250 fpm, 50 cfm -100 cfm)

Balance (offset voltage) at 30 cm in front of loniser (see Figures 4 and 5)

±3 Volts Typical ±25 Volts Maximum (Temperature Range: 65°F - 80°F, RH: 15% - 65%)

Chassis Powder coated aluminum

Dimensions (with stand) 24 cm x 15 cm x 8 cm

Emitter Points

13 mm diameter Made of pure tungsten for improved mechanical strength and ionisation stability.

Fuse 250mA slow blow

High Voltage Power Supply 5.5kV DC nominal

Input Power

AC line power Internally selectable for 100/120 VAC - 50/60Hz or 220/230 VAC - 50/60Hz

Ion Emission Steady-state DC with sense feedback

Mounting Bench Top tilt adjust frame

Ozone < 0.05 ppm

Weight

2.0 kg

Limited Warranty

Vermason expressly warrants that for a period of one (1) year from the date of purchase, Vermason Bench Top Ionisers will be free of defects in material (parts) and workmanship (labour). Within the warranty period, a unit will be tested, repaired or replaced at Vermason's option, free of charge. Call Customer Service at 0044 (0) 1462 672005 for a Return Material Authorisation (RMA) and for proper shipping instructions and address. Any unit under warranty should be shipped prepaid to the Vermason factory. You should include a copy of your original packing slip, invoice, or other proof of purchase date. Warranty repairs will take approximately two weeks.

If your unit is out of warranty, Vermason will quote repair charges necessary to bring your unit to factory standards. Call Customer Service at 0044 (0) 1462 672005 for a Return Material Authorisation (RMA) and proper shipping instructions and address.

Warranty Exclusions

THE FOREGOING EXPRESS WARRANTY IS MADE IN LIEU OF ALL OTHER PRODUCT WARRANTIES, EXPRESSED AND IMPLIED, INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE WHICH ARE SPECIFICALLY DISCLAIMED. The express warranty will not apply to defects or damage due to accidents, neglect, misuse, alterations, operator error, or failure to properly maintain, clean or repair products.

Limit of liability

In no event will Vermason or any seller be responsible or liable for any injury, loss or damage, direct or consequential, arising out of the use of or the inability to use the product. Before using, users shall determine the suitability of the product for their intended use, and users assume all risk and liability whatsoever in connection therewith.