Date: 19-04-2013

Noga Burr 3 and 5

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These two Noga Burr Tools offer the solution to most deburring requirements

Both tools are based on the NG-1 Noga Burr handle which will accept all S Type heavy duty blades

Noga Burr 3 is supplied with 1 x S10, S20 and S35 blade

Noga Burr 5 is supplied with 1 x S10, S20, S35, S101 and S202 blades

See Handle and Blade details below

Packed Weight and Dimensions

Code	Description	Weight g	W mm	H mm	L mm
NG 1003	Noga Burr 3	53	31	31	153
NG 1005	Noga Burr 5	58	32	32	153



Instructions

Do not use heavy pressure when deburring as this will cause the blade to dig into the material and give an uneven finish

Use light and even pressure which will allow the blade and handle to work together to remove the burr and leave a smooth finish on the component

Blades should be handled carefully as they are sharp and can cut

Blades can break causing flying objects

Sharp edges and flying objects can cause injury

Users and bystanders should wear protective safety glasses

Do not pry or bend blades

Keep blades and sharp tools away from children

Do not regrind blades as this will weaken the blade and cause breakage and possible injury

All Noga products meet the strict requirements of ISO 9001 and ISO 14001

NG-1 Handle



NG-1 Handle accepts all "S" type Blades Ergonomic soft grip, acetyl and rubber construction Removable end cap for blade storage 125mm long x 28mm maximum diameter Blades are secured by pulling back the front locking mechanism and are free to rotate

Packed Weight and Dimensions

Code	Description	Weight g	W mm	H mm	L mm
NG1000	NG-1 Handle	45	32	32	153

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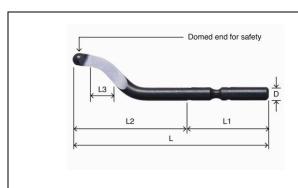
S10 Heavy Duty Deburring Blade



Order Code	S10
Pack Reference	BS1010
Cutting	Right Hand
Works best on	Steel, Aluminium and Plastic
Used with	NG-1, NG-3 + S Holder, Plastic Edge Off,
Handle	Rapid Burr, Plastic Rapid Burr,

Packed Weight and Dimensions

Code	Pack Quantity	Weight g	Wmm	Hmm	Lmm
S10	10	40	65	8	83



Order Code	S10
Included Angle	40°
Blade Material	HSS M2
Blade Hardness	62 – 64 HRC
L: Overall Length	48mm
L1: Length Inside Handle	28mm
L2: Protrusion from Handle Length	20mm
L3: Cutting Length	6mm
D: Shank Diameter	3.2mm

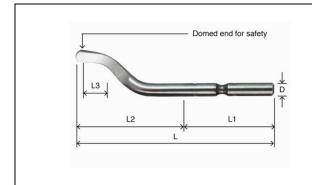
S20 Heavy Duty Deburring Blade



Order Code	S20
Pack Reference	BS2010
Cutting	Left and Right Hand
Works best on	Brass and Cast Iron
Used with	NG-1, NG-3 + S Holder, Plastic Edge Off,
Handle	Rapid Burr, Plastic Rapid Burr,

Packed Weight and Dimensions

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Code	Pack Quantity	Weight g	Wmm	Hmm	Lmm
S20	10	40	65	8	83



Order Code	S20
Included Angle	60°
Blade Material	HSS M2
Blade Hardness	62 – 64 HRC
L: Overall Length	48mm
L1: Length Inside Handle	28mm
L2: Protrusion from Handle Length	20mm
L3: Cutting Length	6mm
D: Shank Diameter	3.2mm

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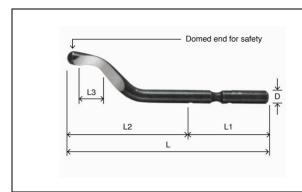
S35 Heavy Duty Deburring Blade



Order Code	S35
Pack Reference	BS3510
Cutting	Left and Right Hand
Works best on	Straight Edges on most materials
Used with	NG-1, NG-3 + S Holder, Plastic Edge Off,
Handle	Rapid Burr, Plastic Rapid Burr,

Packed Weight and Dimensions

Code	Pack Quantity	Weight g	Wmm	Hmm	Lmm
S35	10	40	65	8	83



Order Code	S35
Included Angle	55°
Blade Material	HSS M2
Blade Hardness	62 – 64 HRC
L: Overall Length	48mm
L1: Length Inside Handle	28mm
L2: Protrusion from Handle Length	20mm
L3: Cutting Length	7mm
D: Shank Diameter	3.2mm

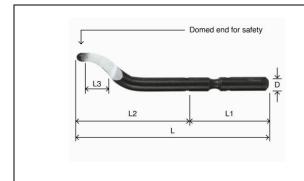
S101 Heavy Duty Deburring Blade



Order Code	S101
Pack Reference	BK1010
Cutting	Right Hand
Works best on	Fine Edges on all materials
Used with	NG-1, NG-3 + S Holder, Plastic Edge Off,
Handle	Rapid Burr, Plastic Rapid Burr,

Packed Weight and Dimensions

Code	Pack Quantity	Weight g	Wmm	Hmm	Lmm
S101 LH	10	40	65	8	83



Order Code	S101	
Included Angle	40°	
Blade Material	HSS M2	
Blade Hardness	62 – 64 HRC	
L: Overall Length	44mm	
L1: Length Inside Handle	28mm	
L2: Protrusion from Handle Length	16mm	
L3: Cutting Length	7mm	
D: Shank Diameter	3.2mm	

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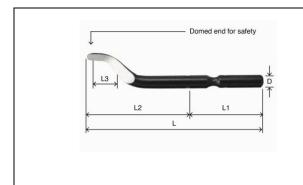
S202 Heavy Duty Deburring Blade



Order Code	S202
Pack Reference	BK2010
Cutting	Left and Right Hand
Works best on	Brass and Cast Iron Fine Edges
Used with	NG-1, NG-3 + S Holder, Plastic Edge Off,
Handle	Rapid Burr, Plastic Rapid Burr,

Packed Weight and Dimensions

Code	Pack Quantity	Weight g	Wmm	Hmm	Lmm
S202	10	40	65	8	83



Order Code	S202	
Included Angle	55°	
Blade Material	HSS M2	
Blade Hardness	62 – 64 HRC	
L: Overall Length	44mm	
L1: Length Inside Handle	28mm	
L2: Protrusion from Handle Length	16mm	
L3: Cutting Length	7mm	
D: Shank Diameter	3.2mm	