

Product/Process Change Notice (PCN)



- Major change
 Minor change

PCN #:
PCN_FeStarFix/FixLFS/Gap/Bueno_20150130_Packaging-Change

Product Affected: 74271633, 74271633S,
74271733, 74271733S, 74272733, 74275813,
74275813S

PCN Date: 30.01.2015
Effective Date: 30.04.2015

- Product Mark
 Date Code
 Packaging
 Others

Contact: Product Management
Phone: +49 (0) 7942 - 945 5001
Fax: +49 (0) 7942 - 945 5179
E-mail: pcn.eisos@we-online.de

Attachment: Yes No

Samples:

DESCRIPTION AND PURPOSE OF CHANGE:

Tray design and size change for improved handling and transport.
Dimensions change as detailed in the tables below.

DETAIL OF CHANGE:

Due to size and design change of the tray, the packing size and packing quantity will change as detailed in the tables below. Carton box material will remain double wall corrugated cardboard.

Changes for PN: 74271633(S) / 74271733(S) / 74272733

New Packaging

Old Packaging



PN: 74271633(S) / 74271733(S) / 74272733		New Packaging	Old Packaging
Standard Packaging Quantity (SPQ)	pcs	228	270
Quantity of a full tray	pcs	38	30
Number of trays	pcs	6	9
Moisture Impermeable Bag (MIB)	pcs	yes	yes
Dimensions of the carton (LxWxH)	mm	385 x 305 x 135	335 x 230 x 180
Dimensions of a tray (LxWxH)	mm	370 x 280 x 12	315 x 215 x 3
Weight of a SPQ	g	8300	8720
Weight of a full tray	g	1230	920

Changes for PN: 74275813(S)

New Packaging



Old Packaging



PN: 74275813(S)		New Packing	Old Packing
Standard Packaging Quantity (SPQ)	pcs	190	200
Quantity of a full tray	pcs	38	40
Number of trays	pcs	5	5
Moisture Impermeable Bag (MIB)	pcs	yes	no
Dimensions of the carton (LxWxH)	mm	385 x 305 x 135	385 x 305 x 135
Dimensions of a tray (LxWxH)	mm	370 x 280 x 12	370 x 280 x 7
Weight of a SPQ	g	6500	6400
Weight of a full tray	g	1110	1200

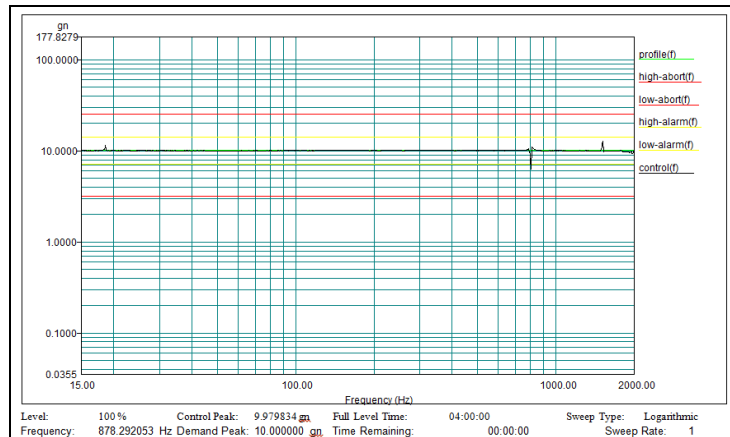
RELIABILITY / QUALIFICATION SUMMARY:

1. Drop test according to *DIN EN 22248 "Packaging; complete, filled transport packages; vertical impact test by dropping (ISO 2248:1985)"* has been done.
2. Vibrations test according to *MIL-STD-202 Method 204* has been done under the following test conditions:
 Acceleration: 10G
 Frequency range: 15-2000Hz
 Duration: 4 hours at Z axis

Vibrations test setup



Vibrations test graphical evaluation



DATA SHEET CHANGE:

Yes

No

Würth Elektronik eiSos GmbH & Co. KG

D-74638 Waldenburg · Max-Eyth-Strasse 1 - 3 Germany · Telefon (+49) (0) 7942 - 945 - 0 Telefax (+49) (0) 7942 - 945 - 5000