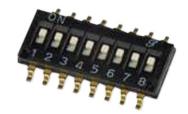
# DIL Switch MCDHN Series





## **Specifications:**

Mechanical Life : 1,000 cycles
Operation Force : 500 gf
Stroke : 0.6mm

Operation Temperature : -40°C to+85°C Storage Temperature : -40°C to+85°C

#### **Electrical**

 $\begin{tabular}{lll} Electrical Life & : 1,000 Cycles \\ Non-Switching Rating & : 100mA, 50V DC \\ Switching Rating & : 25mA, 24V DC \\ Contact Resistance & : 100m\Omega max. at initial \\ Insulation Resistance & : 100M\Omega min. (at 500V DC) \\ Dielectric Strength & : 300V AC / 1minute \\ \end{tabular}$ 

Circuit : SPST

Material

Base : UL 94V-0 Nylon High – Temp. Thermoplastic

Colour : Black

Cover : UL 94V-0 Nylon High – Temp. Thermoplastic

Colour : Black

Actuators : LCP High – Temp.Thermoplastic

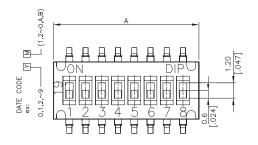
Colour : White

Contact : Alloy Copper With Gold Plated
Terminal : Brass With Gold Plated

Tape : Kapton

### **Dimensions:**

### (Terminal length 6.7mm)



Part Number	No of position	"A"
MCDHN-04F-V	04	6.31 (0.248)
MCDHN-08F-V	08	11.39 (0.448)

Dimensions: Millimetres (Inches)

1.27×(P-1)
[.050x(P-1)]
1.27 PITCH
[.050]

0.76
[.030]

P.C.B LAYOUT

4.50
[.177]

0.60
[.177]

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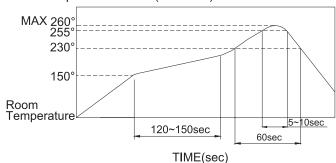


### **Soldering Process:**

#### Cleaning:

- 1. Only Tape sealed types apply to wash process.
- 2. Do not remove the tape before wash process.
- 3. After soldering process, do not continue the wash process immediately. Please wait for at least 3 minutes.
- 4. Apply alcoholic solvents as cleaning agent do not use other solvents or water.
- 5. Ultrasonic cleaning is not recommended.
- 6. The cleaning process per stage is max. 1 minute and the whole cleaning time are not to exceed 3 minutes.
- 7. Do not impose any external force on switch while washing. Any flux enters the switch may fail the conductivity.

#### Reflow Temperature Profile: (reference)



## **Part Number Explanation:**



#### **Part Number Table**

Description	Part Number
Switch, DIP, SMD, 4 Way	MCDHN-04F-V
Switch, DIP, SMD, 8 Way	MCDHN-08F-V

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