Features

- Cylindrical type.
- Low power consumption.
- Reliable and rugged.
- Long life - solid state reliability.
- Available on tape and reel.
- RoHS compliant.

Description

The High Efficiency Red source color devices are made with Gallium Arsenide Phosphide on Gallium Phosphide Orange Light Emitting Diode.

Package Dimensions

Notes:
1. All dimensions are in millimeters (inches).
2. Tolerance is ±0.25 (0.01"") unless otherwise noted.
3. Lead spacing is measured where the leads emerge from the package.
4. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.
Selection Guide

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Dice</th>
<th>Lens Type</th>
<th>$I_v$ (mod) [2] $@ 10mA$</th>
<th>Viewing Angle [1]</th>
</tr>
</thead>
<tbody>
<tr>
<td>L-483IDT</td>
<td>High Efficiency Red (GaAsP/GaP)</td>
<td>Red Diffused</td>
<td>2</td>
<td>100°</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>6</td>
<td>*4</td>
</tr>
</tbody>
</table>

Notes:
1. $\theta_{1/2}$ is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.
2. Luminous intensity/ luminous Flux: +/-15%.
3. *Luminous intensity value is traceable to the CIE127-2007 compliant national standards.

Electrical / Optical Characteristics at TA=25°C

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Parameter</th>
<th>Device</th>
<th>Typ.</th>
<th>Max.</th>
<th>Units</th>
<th>Test Conditions</th>
</tr>
</thead>
<tbody>
<tr>
<td>$\lambda_{\text{peak}}$</td>
<td>Peak Wavelength</td>
<td>High Efficiency Red</td>
<td>627</td>
<td>nm</td>
<td>$I_F=20mA$</td>
<td></td>
</tr>
<tr>
<td>$\lambda_D$ [1]</td>
<td>Dominant Wavelength</td>
<td>High Efficiency Red</td>
<td>617</td>
<td>nm</td>
<td>$I_F=20mA$</td>
<td></td>
</tr>
<tr>
<td>$\Delta \lambda_{1/2}$</td>
<td>Spectral Line Half-width</td>
<td>High Efficiency Red</td>
<td>45</td>
<td>nm</td>
<td>$I_F=20mA$</td>
<td></td>
</tr>
<tr>
<td>C</td>
<td>Capacitance</td>
<td>High Efficiency Red</td>
<td>15</td>
<td>pF</td>
<td>$V_F=0V; f=1MHz$</td>
<td></td>
</tr>
<tr>
<td>$V_F$ [2]</td>
<td>Forward Voltage</td>
<td>High Efficiency Red</td>
<td>2</td>
<td>2.5</td>
<td>V</td>
<td>$I_F=20mA$</td>
</tr>
<tr>
<td>$I_R$</td>
<td>Reverse Current</td>
<td>High Efficiency Red</td>
<td>10</td>
<td>$\mu A$</td>
<td>$V_R = 5V$</td>
<td></td>
</tr>
</tbody>
</table>

Notes:
1. Wavelength: ±1nm.
2. Forward Voltage: ±0.1V.
3. Excess driving current and / or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.
4. Wavelength value is traceable to the CIE127-2007 compliant national standards.

Absolute Maximum Ratings at TA=25°C

<table>
<thead>
<tr>
<th>Parameter</th>
<th>High Efficiency Red</th>
<th>Units</th>
</tr>
</thead>
<tbody>
<tr>
<td>Power dissipation</td>
<td>75</td>
<td>mW</td>
</tr>
<tr>
<td>DC Forward Current</td>
<td>30</td>
<td>mA</td>
</tr>
<tr>
<td>Peak Forward Current [1]</td>
<td>160</td>
<td>mA</td>
</tr>
<tr>
<td>Reverse Voltage</td>
<td>5</td>
<td>V</td>
</tr>
<tr>
<td>Operating/Storage Temperature</td>
<td>-40°C To +85°C</td>
<td></td>
</tr>
<tr>
<td>Lead Solder Temperature [2]</td>
<td>260°C For 3 Seconds</td>
<td></td>
</tr>
<tr>
<td>Lead Solder Temperature [3]</td>
<td>260°C For 5 Seconds</td>
<td></td>
</tr>
</tbody>
</table>

Notes:
1. 1/10 Duty Cycle. 0.1ms Pulse Width.
2. 2mm below package base.
3. 3mm below package base.
High Efficiency Red L-483IDT

RELATIVE INTENSITY Vs. WAVELENGTH

- Forward Current (mA)
  - Forward Voltage (V)
- Luminous Intensity
  - Relative Value of I=10mA
- Forward Current (mA)
  - Ambient Temperature Ta (°C)
- Relative Luminous Intensity
  - Ambient Temperature Ta (°C)
- Spatial Distribution
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PRECAUTIONS

1. Storage conditions:
   a. Avoid continued exposure to the condensing moisture environment and keep the product away from rapid transitions in ambient temperature.
   b. LEDs should be stored with temperature ≤30°C and relative humidity < 60%.
   c. Product in the original sealed package is recommended to be assembled within 72 hours of opening.
   Product in opened package for more than a week should be baked for 30 (+10-0) hours at 85 – 100°C.

2. The lead pitch of the LED must match the pitch of the mounting holes on the PCB during component placement.
   Lead-forming may be required to assure the lead pitch matches the hole pitch. Refer to the figure below for proper lead forming procedures. (Fig. 1)

   ![Diagram showing correct and incorrect mounting methods](image)

   * Correct mounting method  * × Incorrect mounting method

   Note 1-3: Do not route PCB trace in the contact area between the leadframe and the PCB to prevent short-circuits.

3. When soldering wires to the LED, each wire joint should be separately insulated with heat-shrink tube to prevent short-circuit contact. Do not bundle both wires in one heat shrink tube to avoid pinching the LED leads. Pinching stress on the LED leads may damage the internal structures and cause failure. (Fig. 2)

   ![Diagram showing correct and incorrect wire insulation methods](image)

4. Use stand-offs (Fig.3) or spacers (Fig.4) to securely position the LED above the PCB.

   ![Diagram showing stand-offs and spacers](image)

5. Maintain a minimum of 3mm clearance between the base of the LED lens and the first lead bend. (Fig. 5 and 6)

6. During lead forming, use tools or jigs to hold the leads securely so that the bending force will not be transmitted to the LED lens and its internal structures. Do not perform lead forming once the component has been mounted onto the PCB. (Fig. 7)
7. Do not bend the leads more than twice. (Fig. 8)

8. During soldering, component covers and holders should leave clearance to avoid placing damaging stress on the LED during soldering.

9. The tip of the soldering iron should never touch the lens epoxy.

10. Through-hole LEDs are incompatible with reflow soldering.

11. If the LED will undergo multiple soldering passes or face other processes where the part may be subjected to intense heat, please check with Kingbright for compatibility.

12. Recommended Wave Soldering Profiles:

![Soldering profile diagram]

Notes:
1. Recommend pre-heat temperature of 105°C or less (as measured with a thermocouple attached to the LED pins) prior to immersion in the solder wave with a maximum solder bath temperature of 260°C.
2. Peak wave soldering temperature between 245°C ~ 255°C for 3 sec (6 sec max).
3. Do not apply stress to the epoxy resin while the temperature is above 85°C.
4. Fixtures should not incur stress on the component when mounting and during soldering process.
5. SAC 305 solder alloy is recommended.
6. No more than one wave soldering pass.