Safety Data Sheet



Revision Number: 004.0

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:

Product type: Anaerob Restriction of Use: None ide Company address: Henkel Electronic Materials LLC 14000 Jamboree Road Irvine, CA 92606

LOCTITE 3875 PTA known as 30 CC 3875 EFD PART A Anaerobic None identified IDH number:

891434

Item number:TC3875A-V19Region:United StatesContact information:Telephone: +1 (888) 943-6535MEDICAL EMERGENCY Phone: Poison Control Center1-877-671-4608 (toll free) or 1-303-592-1711TRANSPORT EMERGENCY Phone: CHEMTREC1-800-424-9300 (toll free) or 1-703-527-3887Internet: www.henkel.com/electronics

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW WARNING: CAUSES SKIN IRRITATION. MAY CAUSE AN ALLERGIC SKIN REACTION. CAUSES SERIOUS EYE IRRITATION.

| HAZARD CLASS | HAZARD CATEGORY |
|--------------------|-----------------|
| SKIN IRRITATION | 2 |
| EYE IRRITATION | 2A |
| SKIN SENSITIZATION | 1 |



Precautionary Statements

| Prevention: | Avoid breathing vapors, mist, or spray. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear eye and face protection. Wear protective gloves. |
|-------------|---|
| Response: | IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing. |
| Storage: | Not prescribed |
| Disposal: | Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations. |

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

| Hazardous Component(s) | CAS Number | Percentage* | |
|----------------------------|-------------|-------------|--|
| Aluminum oxide, fibrous | 1344-28-1 | 30 - 60 | |
| Hydroxyalkyl methacrylate | 27813-02-1 | 30 - 60 | |
| Cumene hydroperoxide | 80-15-9 | 0.1 - 1 | |
| Polyglycol dimethacrylate | Proprietary | 0.1 - 1 | |
| Treated fumed silica | 67762-90-7 | 0.1 - 1 | |
| Subsituted Silane | Proprietary | 0.1 - 1 | |
| Polypropylene methacrylate | Proprietary | 0.1 - 1 | |
| Cumene | 98-82-8 | 0.1 - 1 | |

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

| 4 | I. FIRST AID MEASURES |
|------------------------------------|--|
| Inhalation: | Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention. |
| Skin contact: | Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse. |
| Eye contact: | Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention. |
| Ingestion: | DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention. |
| Symptoms: | See Section 11. |
| 5. | FIRE FIGHTING MEASURES |
| Extinguishing media: | Water spray (fog), foam, dry chemical or carbon dioxide. |
| Special firefighting procedures: | Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Use water spray to keep fire exposed containers cool and disperse vapors. |
| Unusual fire or explosion hazards: | Closed containers may rupture (due to build up of pressure) when exposed t extreme heat. |
| Hazardous combustion products: | Oxides of carbon. Oxides of nitrogen. Oxides of boron. Hydrogen cyanide. Hydrocarbons. |
| 6. ACC | IDENTAL RELEASE MEASURES |

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected . personnel.

| Environmental precautions: | Do not allow product to enter sewer or waterways. |
|----------------------------|--|
| Clean-up methods: | Remove all sources of ignition. Ensure adequate ventilation. Isolate area. Keep unnecessary personnel away. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a closed container until ready for disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. |

7. HANDLING AND STORAGE

Handling:

Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Refer to Section 8.

Storage:

For safe storage, store between 5 °C (41°F) and 10 °C (50°F) Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

| Hazardous Component(s) | ACGIH TLV | OSHA PEL | AIHA WEEL | OTHER |
|----------------------------|--|--|----------------------------------|-------------------------|
| Aluminum oxide, fibrous | 1 mg/m3 TWA Respirable fraction. | 5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust. | None | None |
| Hydroxyalkyl methacrylate | None | None | None | 1 ppm TWA 3 ppm STEL |
| Cumene hydroperoxide | None | None | 1 ppm (6 mg/m3) TWA (SKIN) | None |
| Polyglycol dimethacrylate | None | None | None | None |
| Treated fumed silica | 10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction. | 15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction. | None | None |
| Subsituted Silane | None | None | None | None |
| Polypropylene methacrylate | None | None | None | None |
| Cumene | 50 ppm TWA | 50 ppm (245 mg/m3) PEL (SKIN) | None | None |

Engineering controls:

Respiratory protection:

Eye/face protection:

Skin protection:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eve wash stations should be available.

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Color: Odor: Odor threshold: pH: Vapor pressure: Boiling point/range: Melting point/range: Specific gravity: Specific gravity: Vapor density:

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Light yellow Mild Not available. Not applicable Not available. Not available. Not available. 1.7 Not available.

Paste, Liquid

Flash point: Flammable/Explosive limits - lower: Flammable/Explosive limits - upper: Autoignition temperature: Evaporation rate: Solubility in water: Partition coefficient (n-octanol/water): VOC content: Viscosity: Decomposition temperature:

> 93 °C (> 199.4 °F)
Not available.
Not available.
Not available.
Not available.
Insoluble
Not available.
0.1 %; 1.7 g/l EPA Method 24
Not available.
Not available.
Not available.

10. STABILITY AND REACTIVITY

| Stability: | Stable under recommended storage conditions. |
|--------------------------------------|---|
| Hazardous reactions: | None under normal processing. May occur when exposed to high heat or ultraviolet radiation. |
| Hazardous decomposition products: | Oxides of carbon. Oxides of nitrogen. Oxides of boron. Hydrogen cyanide. Hydrocarbons. |
| Incompatible materials: | Strong oxidizing agents. Strong acids. Amines. Alkalis. Free radical initiators. Reducing agents. Heavy metals. |
| Reactivity: | Not available. |
| Conditions to avoid: | Keep away from heat, ignition sources and incompatible materials. Exposure to sunlight. |
| | 11. TOXICOLOGICAL INFORMATION |

Relevant routes of exposure:

Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

| Inhalation: | May cause respiratory tract irritation. |
|---------------|---|
| Skin contact: | Causes skin irritation. May cause allergic skin reaction. |
| Eye contact: | Causes serious eye irritation. |
| Ingestion: | May cause gastrointestinal tract irritation if swallowed. |

| Hazardous Component(s) | LD50s and LC50s | Immediate and Delayed Health Effects |
|----------------------------|---|---|
| Aluminum oxide, fibrous | None | Irritant, Nuisance dust, Corrosive |
| Hydroxyalkyl methacrylate | None | Irritant, Allergen |
| Cumene hydroperoxide | None | Allergen, Central nervous system, Corrosive, Irritant, Mutagen |
| Polyglycol dimethacrylate | None | Irritant, Allergen |
| Treated fumed silica | None | Irritant |
| Subsituted Silane | None | Irritant, Allergen |
| Polypropylene methacrylate | None | Irritant, Allergen |
| Cumene | Oral LD50 (RAT) = 2.91 g/kg Oral LD50 (RAT) = 1,400 mg/kg Inhalation LC50 (RAT, 4 h) = 8000 ppm | Central nervous system, Irritant, Lung |

| Hazardous Component(s) | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen (Specifically Regulated) |
|----------------------------|----------------|-----------------|---|
| Aluminum oxide, fibrous | No | No | No |
| Hydroxyalkyl methacrylate | No | No | No |
| Cumene hydroperoxide | No | No | No |
| Polyglycol dimethacrylate | No | No | No |
| Treated fumed silica | No | No | No |
| Subsituted Silane | No | No | No |
| Polypropylene methacrylate | No | No | No |
| Cumene | No | Group 2B | No |

12. ECOLOGICAL INFORMATION

Ecological information:

Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:

Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number:

Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

| Not regulated |
|---------------|
| None |
| None |
| None |
| |

International Air Transportation (ICAO/IATA) Proper shipping name: Not regulated Hazard class or division: None Identification number: None Packing group: None

 Water Transportation (IMO/IMDG)

 Proper shipping name:
 Not regulated

 Hazard class or division:
 None

 Identification number:
 None

 Packing group:
 None

15. REGULATORY INFORMATION

United States Regulatory Information

| TSCA 8 (b) Inventory Status: | All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory. | |
|--|---|--|
| TSCA 12 (b) Export Notification: | None above reporting de minimis | |
| CERCLA/SARA Section 302 EHS: CERCLA/SARA Section 311/312: CERCLA/SARA Section 313: | None above reporting de minimis Immediate Health, Delayed Health This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Aluminum oxide, fibrous (CAS# 1344-28-1). | |
| CERCLA Reportable quantity: | Cumene hydroperoxide (CAS# 80-15-9) 10 lbs. (4.54 kg) | |
| California Proposition 65: | This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm. | |
| Canada Regulatory Information | | |
| CEPA DSL/NDSL Status: | Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details. | |
| | | |

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

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