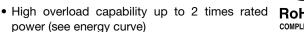


Power Resistor for Mounting onto a Heatsink Thick Film Technology



FEATURES

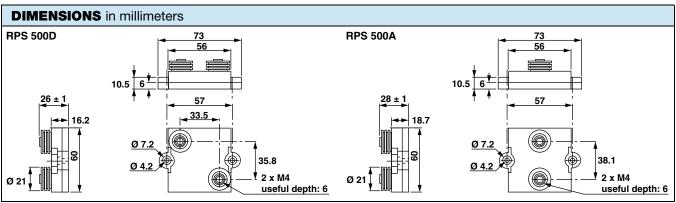
• High power rating: 500 W





- · Heatsink mounting
- Low thermal radiation of the case
- Material categorization: for definitions of compliance please see <u>www.vishay.com/doc?99912</u>

This range has been developed specifically for electrical traction applications and is capable of dissipating 500 W at +70 °C. The remarkable performance characteristics are evident when used in severe pulse conditions. The copper base allows easy mounting on the heatsink and provides optimal dissipation conditions.



Note

• Tolerances unless stated: ± 0.2 mm.

STANDA	STANDARD ELECTRICAL SPECIFICATIONS						
MODEL	SIZE	RESISTANCE RANGE Ω	RATED POWER P _{25°C} W	TOL		TEMPERATURE COEFFICIENT ± ppm/°C	
RPS 500	500	0.24 to 1M ⁽¹⁾	500	5000	1, 2, 5, 10	150	

Note

(1) E24 series.

MECHANICAL SPECIFICATIONS			
Mechanical Protection	Insulated case and resin for potting UL 94 V-0		
Resistive Element	Cermet		
Substrate	Alumina onto base of nickel coated copper		
End Connections	Screws M4 (M5 on request)		
Weight	250 g ± 10 %		
Tightening Torque on Connections	2 Nm		
Tightening Torque on Heatsink	4 Nm		

ENVIRONMENTAL SPECIFICATIONS				
Temperature Range	-55 °C to +125 °C			
Flammability	IEC 60695-11-5 2 applications 30 s separated by 60 s			

TECHNICAL SPECIFICATIONS				
Rated Power (P ₇₀) Chassis Mounted at 70 °C (Case Temperature)	500 W continuous load			
Thermal Resistance of the Component	R _{th (j - c)} : 0.11 °C/W			
Temperature Coefficient	\pm 300 ppm/°C < 1 Ω \pm 150 ppm/°C > 1 Ω			
Dielectric Strength	L: 7 kV _{RMS} - H: 12 kV _{RMS} MIL STD 202 Method 301: 1 min/10 mA max.			
Insulation Resistance	$> 10^6 \mathrm{M}\Omega$ under $U_{\mathrm{ins}} = 500 \mathrm{V}_{\mathrm{DC}}$ IEC 60115-1			
Inductance	< 50 nH			

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PERFORMANCE				
TESTS	CONDITIONS	REQUIREMENTS		
Momentary Overload	EN 60115-1 2 Pr / 10 s <i>U</i> _L = 5000 V	$< \pm (0.25 \% + 0.05 \Omega)$		
Rapid Temperature Change	IEC 60115-1 / IEC60068-2-14 Test Na 5 cycles, -55 °C to +125 °C	$< \pm (0.25 \% + 0.05 \Omega)$		
Load Life	IEC 60115-1 Pr (i.e. 500 W) / 1000 h / 70 °C (no cycling) ⁽¹⁾	$< \pm (0.5 \% + 0.05 \Omega)$		
Humidity (Steady State)	MIL STD 202 Method 103 B and D 56 days, 95 % RH / 40 °C	$< \pm (0.5 \% + 0.05 \Omega)$		

Note

⁽¹⁾ Resistors are not tested and guaranteed in cycling conditions.

RESISTANCE VALUE IN RELATION TO TOLERANCE AND TCR				
Resistance Values	<1Ω	> 1 Ω		
Standard Tolerances	± 5 %			
Standard TCR (-55 °C to +125 °C)	± 300 ppm/°C	± 150 ppm/°C		
Tolerance on Request	± 1 %, ± 2	2 %, 10 %		

RECOMMENDATIONS FOR MOUNTING ONTO A HEATSINK

- · Surfaces in contact must be carefully cleaned.
- The heatsink must have an acceptable flatness: From 0.05 mm to 0.1 mm/100 mm.
- Roughness of the heatsink must be around 6.3 µm. In order to improve thermal conductivity, surfaces in contact (alumina, heatsink) are coated with a silicone grease (type SI 340 from Rhône-Poulenc or Dow 340 from Dow Corning).
- The fastening of the resistor to the heatsink is under pressure control of two screws tightened at 4 Nm for full power availability.

Tightening Torque on Heatsink	RPS 500
rightening forque on Heatslink	4 Nm

• The following accessories are supplied with each product: 2 off CHC M4 x 16/16 class 8.8 for heatsink mounting, 2 off TH M4 x 6/6 and 2 M4 contact lock washers for connections.

CHOICE OF THE HEATSINK

The user must choose according to the working conditions of the component (power, room temperature). Maximum working temperature must not exceed 125 °C.

The dissipated power is simply calculated by the following ratio:

$$P = \frac{\Delta T}{[R_{th (j-c)}] + [R_{th (c-h)}] + [R_{th (h-a)}]}$$

P: Expressed in W

ΔT: Difference between maximum working temperature and room temperature

R_{th (j - c)}: Thermal resistance value measured between resistive layer and outer side of the resistor. It is the thermal resistance of the component: 0.11 °C/W.

R_{th (c - h)}: Thermal resistance value measured between outer side of the resistor and upper side of the heatsink. This is the thermal resistance of the interface (grease, thermal pad), and the quality of the fastening device.

R_{th (h - a)}: Thermal resistance of the heatsink.



OVERLOADS

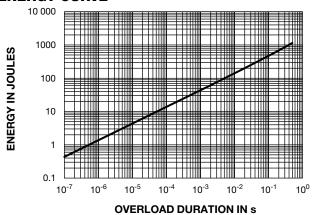
Short time overload: 2 Pr/10 s

Accidental overload: The values indicated in the graph below are applicable to resistors in air or mounted onto a heatsink.

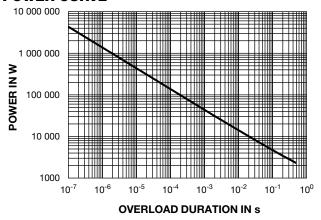
MARKING

Model, style, resistance value (in Ω), tolerance (in %), manufacturing date, Vishay Sfernice trademark.

ENERGY CURVE



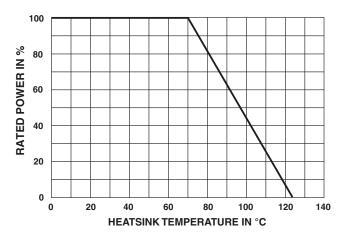
POWER CURVE



POWER RATING

The heatsink temperature should be maintained at the values specified in fig. 2.

To optimize the thermal conduction, contacting surfaces should be coated with silicone grease and heatsink mounting screws tightened to 4 Nm.



PACKAGING

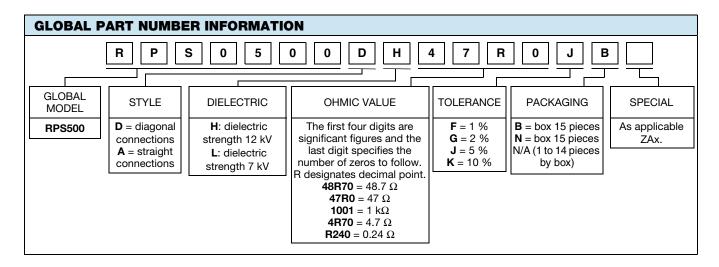
Box of 15 units



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ORDERING INFORMATION							
RPS	500	DH	100 kΩ	± 10 %	XXX	BO15	е
MODEL	STYLE	CONNECTIONS optional H: dielectric strength 12 kV L: dielectric strength 7 kV	RESISTANCE VALUE	TOLERANCE ± 1 % ± 2 % ± 5 % ± 10 %	CUSTOM DESIGN optional on request: special TCR, shape etc.	PACKAGING	LEAD (Pb)-FREE



RELATED DOCUMENTS				
APPLICATION NOTES				
Potentiometers and Trimmers	www.vishay.com/doc?51001			
Guidelines for Vishay Sfernice Resistive and Inductive Components	www.vishay.com/doc?52029			



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