

AtlasTM LED Light Engines
Datasheet

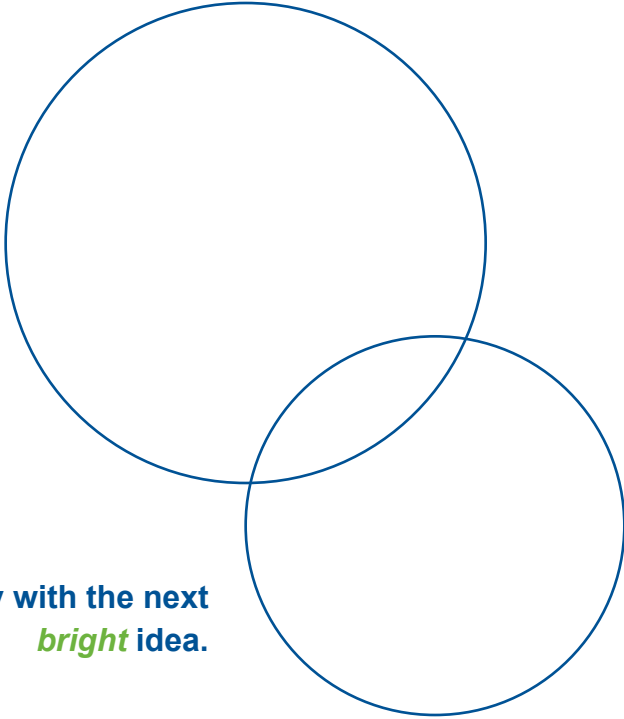
Bright.
Compact.
Reliable.

At Lamina® we're **changing** the way you think
about **designing** with LEDs.

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Table of Contents

- Introducing Atlas™ Light Engines**4
- Characteristics**
 - Performance Flux - Lumens, Junction Temperature, $T_j=25^{\circ}\text{C}$.5
 - Performance Optical, Whites 5
 - Performance Optical, RGB5
 - Typical Illuminance - Lux5
 - Electrical Performance6
 - Minimum Typical, and Absolute Maximum
 - Ratings - Whites6
 - Minimum Typical, and Absolute Maximum
 - Ratings - RGB6
- Spectral Distribution**
 - Warm White7
 - Daylight White7
 - RGB8
- Forward Current**
 - Warm White9
 - Daylight White9
 - RGB10
- Relative Luminous Flux vs. Junction Temperature**
 - Warm White 11
 - Daylight White 11
 - RGB12



The company with the next
bright idea.

Table of Contents^{continued}

Flux vs. Current	
Warm White	13
Daylight White	13
RGB	14
Efficacy vs. Current	
Warm White	15
Daylight White	15
RGB	16
Bin Parameters	
Warm White	17
Daylight White	18
Projected Lumen Maintenance	
Warm White	19
Daylight White	20
RGB	20
Relative Luminous Intensity	
Whites	21
RGB	21
Relative Luminous Intensity (Polar)	
Whites	22
RGB	22
Mechanical Dimensions	
Whites	23
RGB	23
Solder Pad Design	24
Electrical Connections	
Whites	25
RGB	25
EZConnect Light Source	26
Packaging Tape & Reel	27
Carrier Tape	27
Packaging Trays	28
Patents, Connections, Assemblies, Compliance, Notes and Warranty Statement	29

Introducing Atlas™ Light Engines

Lamina® LED light engines are manufactured by combining high brightness LEDs from industry-leading LED manufacturers with our own proprietary packaging technology. This technology is a breakthrough in thermal performance for LED packaging, a key factor in determining LED life and reliability. Unmatched thermal performance coupled with package interconnectivity allows Lamina to densely cluster multiple LEDs to achieve exceptionally high luminous intensity in very small footprints.

The Lamina® Atlas™ Series is available in 3050K Warm White, 4700K Daylight White and RGB. The Atlas™ 3050K Warm White delivers 160+ lumens from a single point. An enhanced red and orange color spectrum and a CRI of 80 make this product ideal for incandescent and halogen replacements. The Atlas™ RGB, through three independently controlled input/output channels (red, green and blue), produces any of 16,000,000 beautifully saturated and blended colors (including white with variable color temperature) from a single point source.

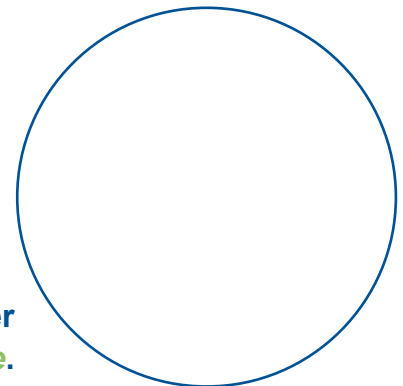
Atlas™ LED light engines are configured with a single cavity populated with multiple LEDs to deliver the maximum usable light. Atlas™ makes possible applications which, until now, could only be accomplished with traditional lighting sources.

Features:

- Round footprint for design flexibility
- Designed for popular drive currents - 700mA – 1050mA
- Lamina® narrow, medium and wide beam optics available
- Isolated metal base - makes wiring in series or parallel possible on a common heat sink
- Integrated ESD protection - 4,000V HBM
- Superior thermal performance for improved reliability
- Long life and high lumen maintenance
- Available mounted to Lamina® EZConnect boards for solderless connection
- Lamina heat sinks and developer kits available for rapid prototyping

The unsurpassed technical benefits found in the Atlas™ result in unparalleled ease of design and integration. Additionally, Lamina provides unmatched product integration support. Our experienced Sales Application Engineers, knowledgeable in LED design integration, optics, heat sinks, and electronics are just a phone call away. To request a sample or to speak with a sales applications engineer, call us at 800-808-5822 or 609-265-1401.

**LED Light Engines have never
been this *flexible*.**



Lamina's Light Engines

They feature the lowest thermal resistance of any LED package on the market. Our patented multi-layer on metal package design allows the most efficient path to dissipate the heat generated by the LED.

This low thermal resistance gives you the choice to use a smaller heat sink or to run your parts at a higher power rating while still maintaining a safe junction temperature.

Contact the Lamina sales department at Lamina to discuss your design and get expert advice for designing your LED based product.

Flux Characteristics - Lumens Junction Temperature, T _j = 25°C					
Product	Test Current (mA)	Typical (lm)	Min. (lm)	Drive Current (mA)	Typical (lm)
NT-42D1-0425 Warm White	700	129	97	1050	167
NT-42D0-0426 Daylight White	700	210	158	1050	282
NT-43F0-0424 RGB	R	350	59	44	98
	G	350	98	74	128
	B	350	19	14	26

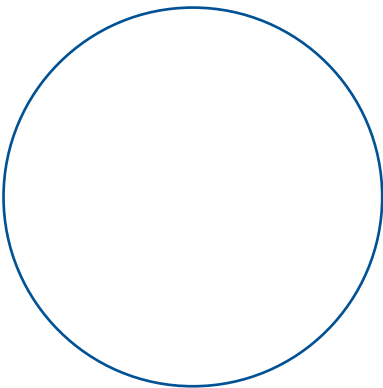


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Driving Lamina Light Engines

Lamina's Atlas™ light engines are designed to operate under current controlled conditions, either constant current, PWM or other current control methods. The Atlas™ family is designed to operate using commercially available driver sources from many electronic power supply companies. Lamina's Application Engineering team can assist with the proper selection of drivers and can assist with guidance on your own drive current design.

Connecting power to high brightness LEDs in the past has been challenging. Lamina has developed EZConnect boards and wire harnesses to make assembly fast and reliable.



Electrical Performance Characteristics Junction Temperature, T _j =25°C							
Product	Forward Voltage (VDC)		Typical Power (W)	Typical Temperature Coefficient of Forward Voltage (mV/°C)	Current (mA)	Typical Thermal Resistance Junction to Case (°C/W)	
	Typ.	Max.					
NT-42D1-0425 Warm White	7.5	8.2	5.3	-6.12	700	3.0	
NT-42D0-0426 Daylight White	7.6	8.2	5.3	-9.29	700	3.0	
NT-43F0-0424 RGB	R	4.8	6.4	1.7	-3.55	350	6.0
	G	7.4	8.4	2.6	-5.2	350	6.0
	B	7.9	9.0	2.8	-7.87	350	6.0
NT-43F0-0424 RGB Combined Typical					350	2.0	

Table 5.

Minimum, Typical, and Absolute Maximum Ratings, Warm White NT-42D1-0425, Daylight White NT-42D0-0426					
	Symbol	Min.	Typ.	Max.	Unit
Thermal Resistance ^[1]	T _R	-	3.0	3.5	°C/W
Insulation Resistance ^[2]	-	1.0	-	-	MΩ
Electrical Isolation ^[3]	-	100	-	-	V
Reverse Current	-	-	-	50	mA
Reverse Voltage	-	-	-	5	V
LED Junction Temperature ^[4]	T _J	-	-	125	°C
Storage Temperature	-	-40	-	+100	°C
Assembly Temperature	-	-	-	210	°C
ESD Sensitivity	HBM	-	-	4000	V
Current	mA	-	-	1400	mA DC

Table 6. Notes: 1. Thermal resistance including thermal grease (Wakefield P/N 120), as measured from LED junction to heat sink.
2. Insulation resistance between any terminal and base.
3. Electrical isolation voltage between any terminal and base.
4. Lower junction temperatures improve lumen maintenance.

Minimum, Typical, and Absolute Maximum Ratings, RGB NT-43F0-0424					
	Symbol	Min.	Typ.	Max.	Unit
Thermal Resistance ^[1]	T _R	-	2.0	2.3	°C/W
Thermal Resistance ^[5] RGB	T _R	-	6.0	7.0	°C/W
Insulation Resistance ^[2]	-	1.0	-	-	MΩ
Electrical Isolation ^[3]	-	100	-	-	V
Reverse Current	-	-	-	50	mA
Reverse Voltage	-	-	-	5	V
LED Junction Temperature ^[4]	T _J	-	-	125	°C
Storage Temperature	-	-40	-	+100	°C
Assembly Temperature	-	-	-	210	°C
ESD Sensitivity	HBM	-	-	4000	V
Current Per Color	mA	-	-	700	mA

Table 7. Notes: 1. Total thermal resistance all colors on, including thermal grease (Wakefield P/N 120), as measured from LED junction to heat sink.
2. Insulation resistance between any terminal and base.
3. Electrical isolation voltage between any terminal and base.
4. Lower junction temperatures improve lumen maintenance.
5. Thermal resistance including thermal grease (Wakefield P/N 120), as measured from LED junction to heat sink.

**Spectral Distribution, NT-42D1-0425 Warm White
@700mA, 25°C Heat Sink**

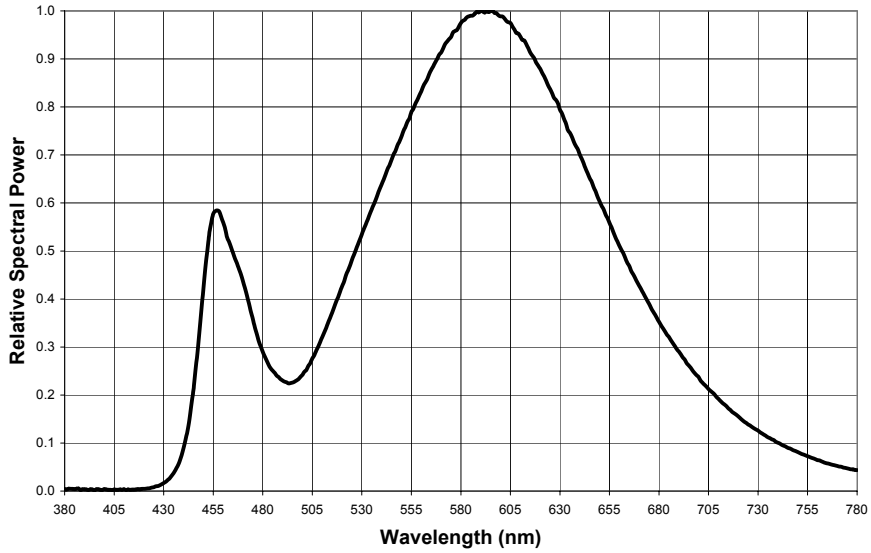


Figure 1.

**Spectral Distribution, NT-42D0-0426 Daylight White
@700mA, 25°C Heat Sink**

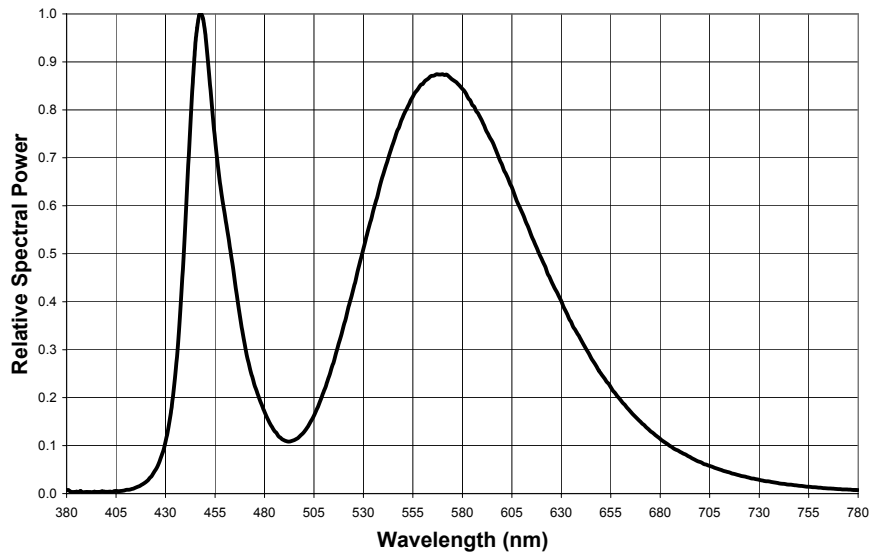


Figure 2.

Spectral Distribution, NT-43F0-0424 RGB
@350mA, 25°C Heat Sink

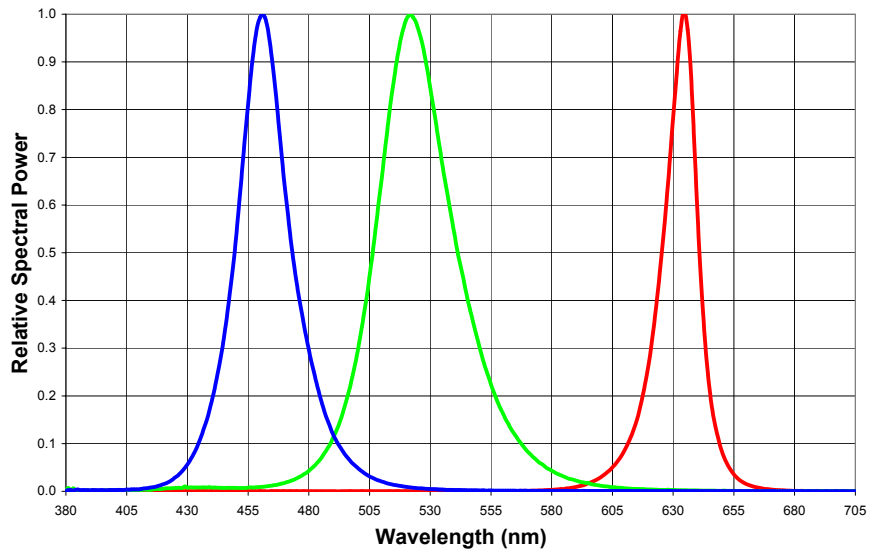
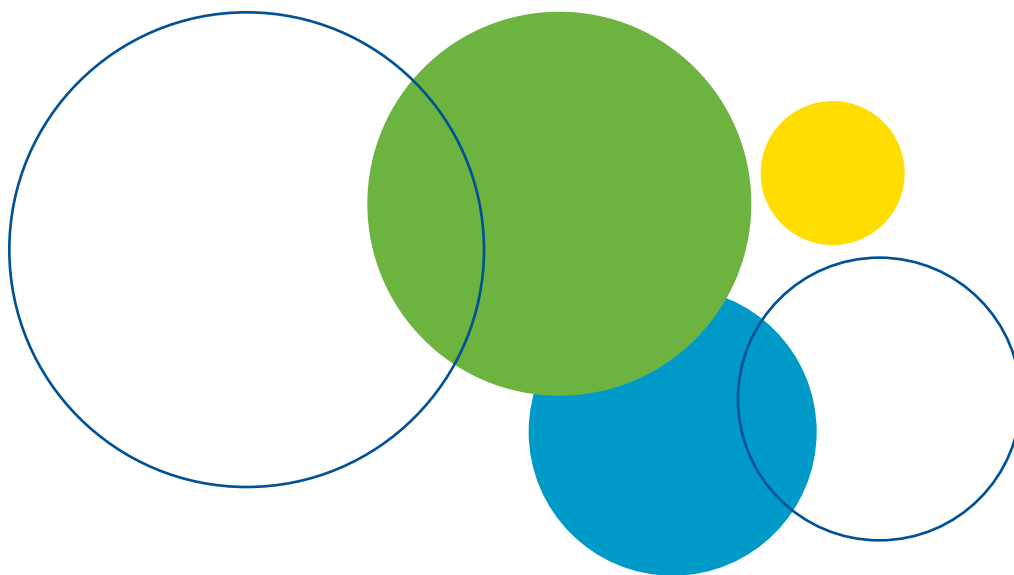


Figure 3.



**Forward Current vs. Forward Voltage,
Warm White NT-42D1-0425**

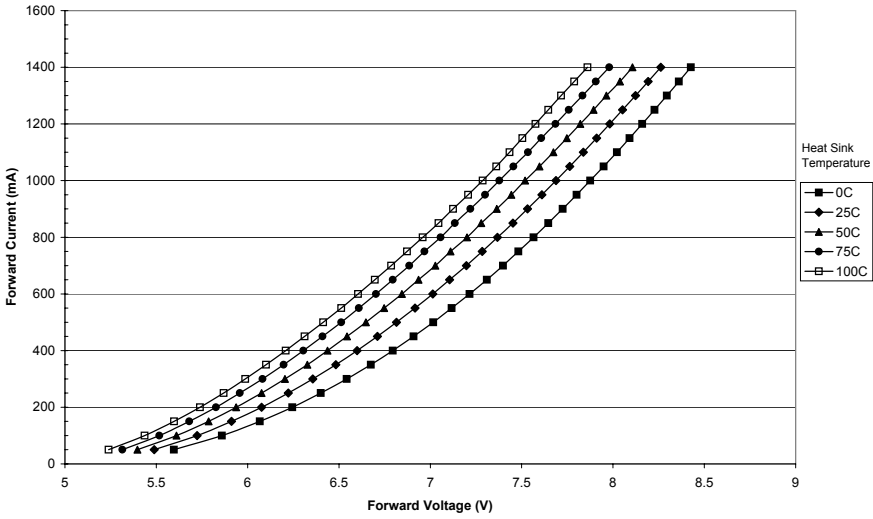


Figure 4.
Typical Relative Forward Current vs. Forward Voltage NT-42D1-0425.

**Forward Current vs. Forward Voltage,
Daylight White NT-42D0-0426**

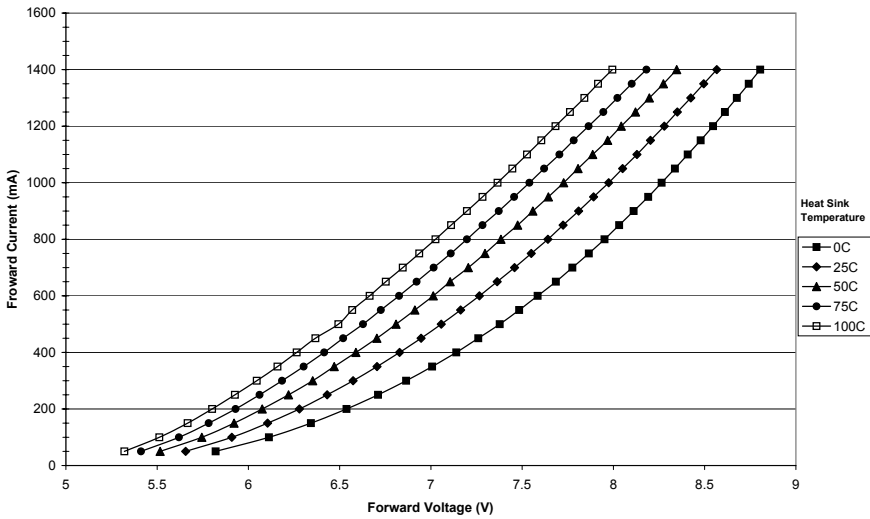
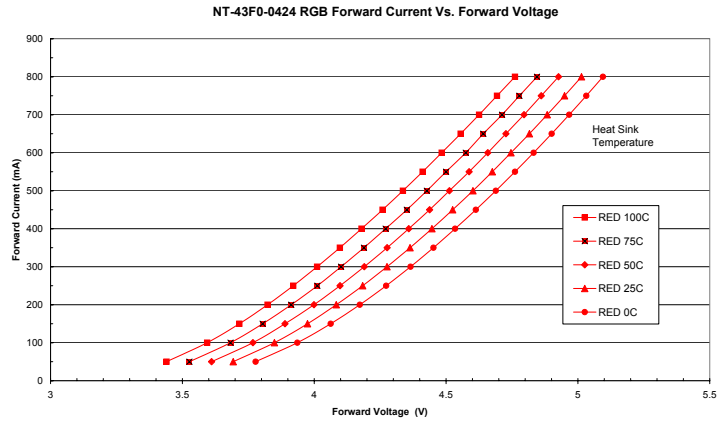


Figure 5.
Typical Relative Forward Current vs. Forward Voltage NT-42D0-0426.

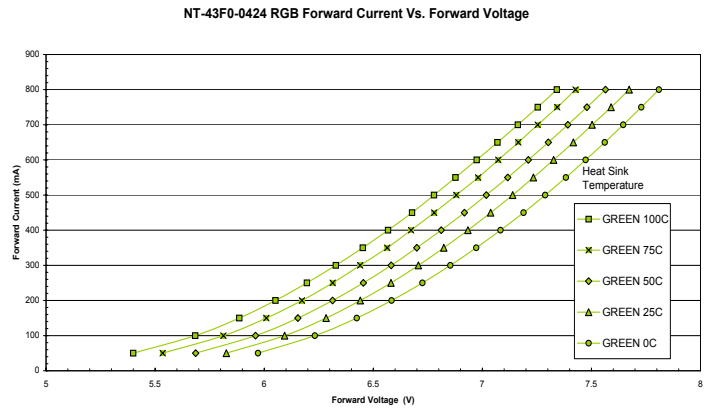
Forward Current vs. Forward Voltage, Red NT-43F0-0424

Figure 6A.
Typical Relative Forward Current vs. Forward Voltage, Red NT-43F0-0424



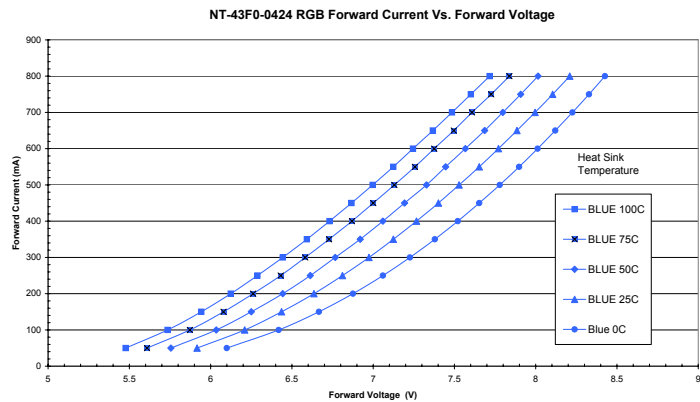
Forward Current vs. Forward Voltage, Green NT-43F0-0424

Figure 6B.
Typical Relative Forward Current vs. Forward Voltage, Green NT-43F0-0424



Forward Current vs. Forward Voltage, Blue NT-43F0-0424

Figure 6C.
Typical Relative Forward Current vs. Forward Voltage, Blue NT-43F0-0424



**Relative Luminous Flux vs. Junction Temperature,
Warm White NT-42D1-0425**

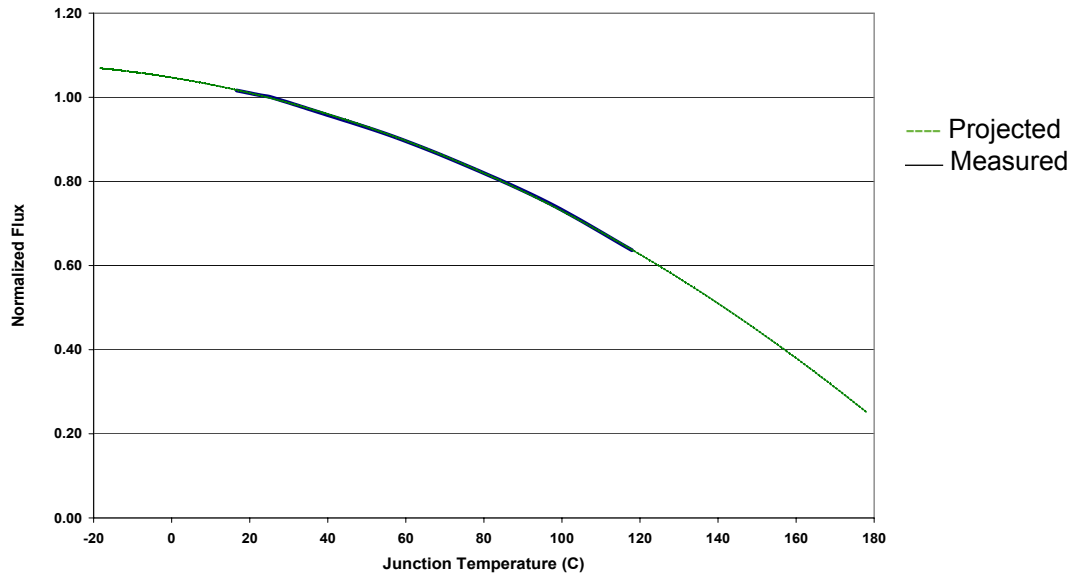


Figure 7.
Typical Relative Flux vs. Junction Temperature NT-42D1-0425

**Relative Luminous Flux vs. Junction Temperature,
Daylight White NT-42D0-0426**

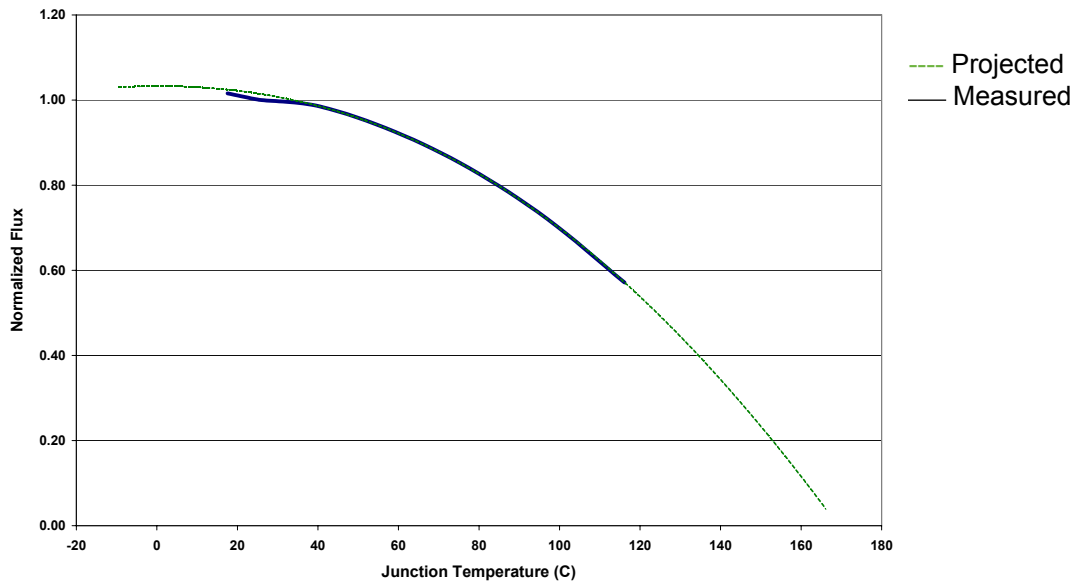


Figure 8.
Typical Relative Flux vs. Junction Temperature NT-42D0-0426

Relative Luminous Flux vs. Junction Temperature
@350mA, RGB NT-43F0-0424

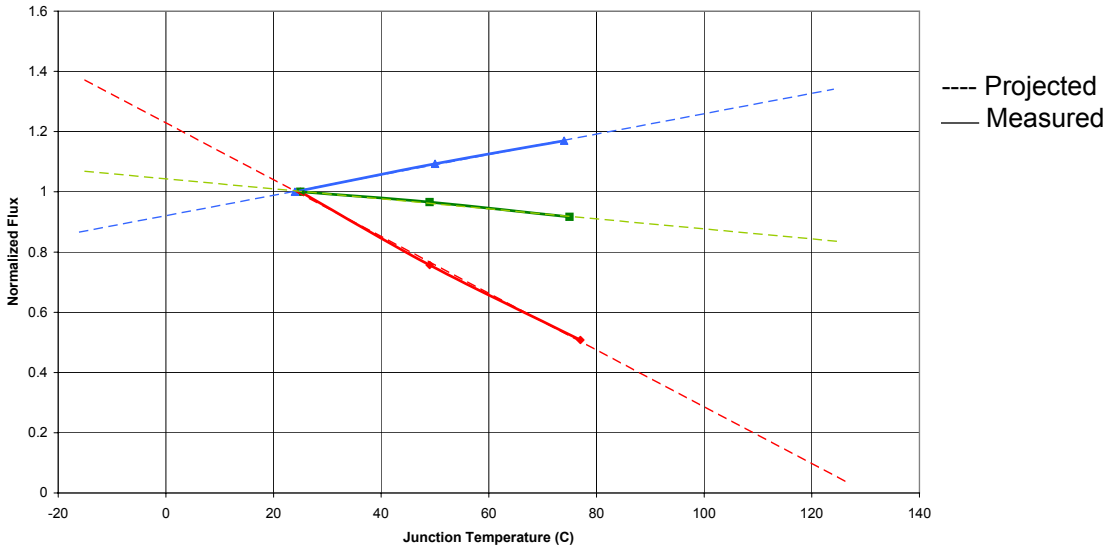
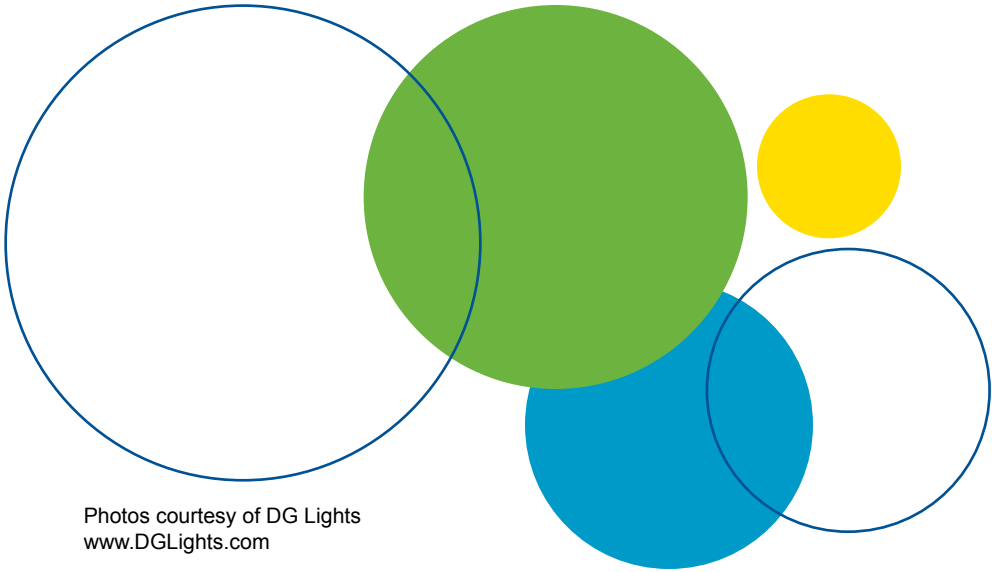


Figure 9.
Typical Relative Flux vs. T_j , NT-43F0-0424



Photos courtesy of DG Lights
www.DGLights.com

Flux vs. Current, Warm White NT-42D1-0425

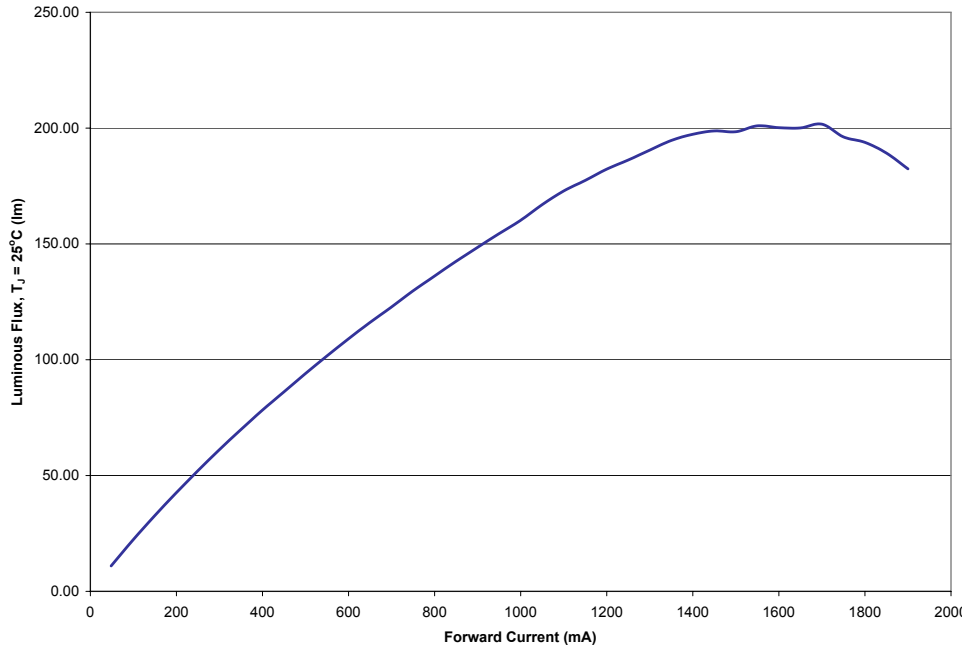


Figure 10.
Typical Relative Flux vs. Current, Warm White NT-42D1-0425.

Flux vs. Current, Daylight White NT-42D0-0426

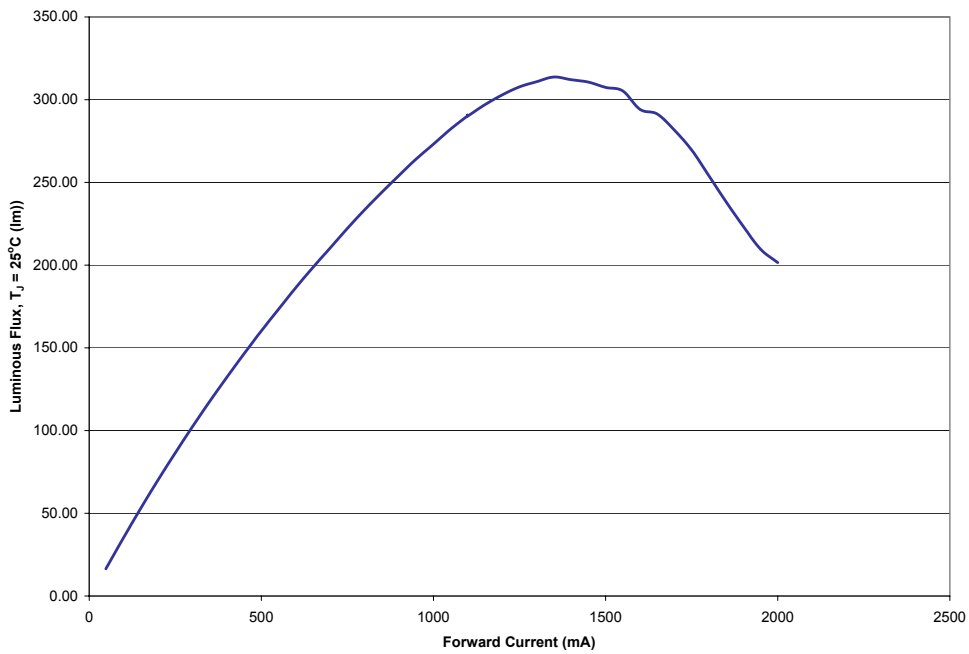


Figure 11.
Typical Relative Flux vs. Current, Daylight White NT-42D0-0426.

Flux vs. Current,
RGB NT-43F0-0424

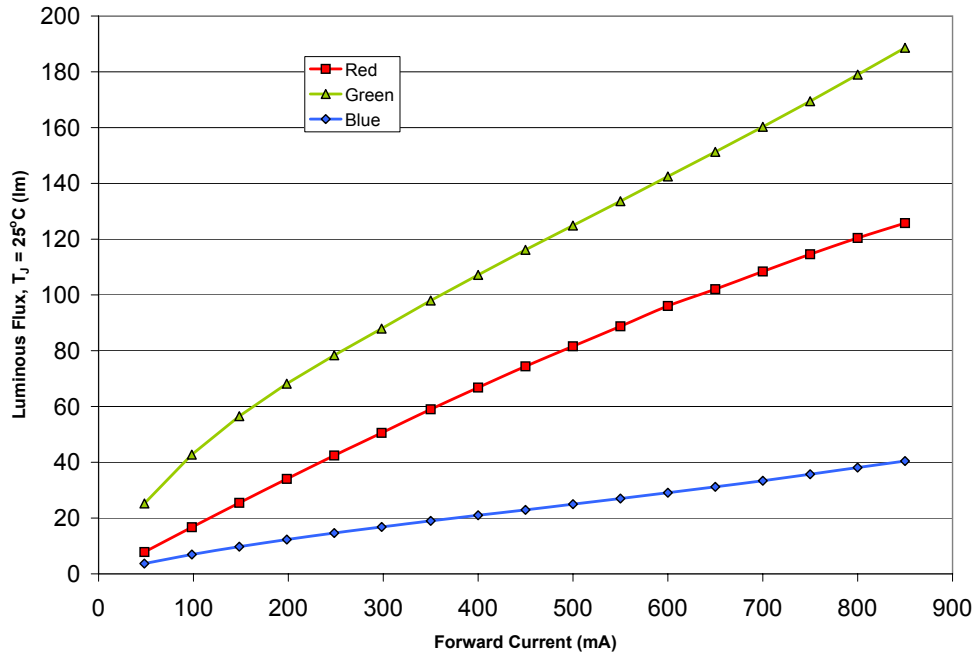


Figure 12.
Typical Relative Flux vs. Current, RGB NT-43F0-0424.

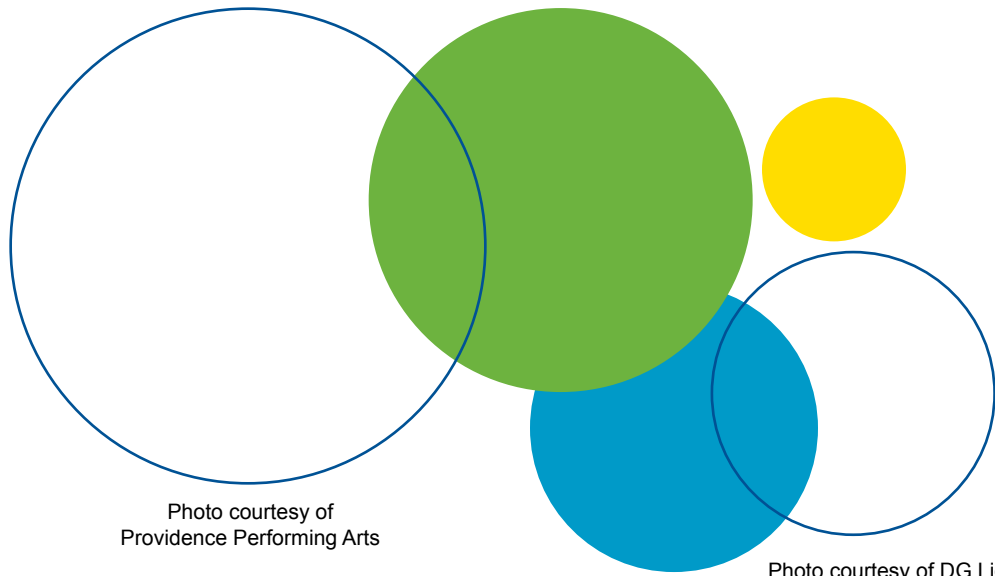


Photo courtesy of
Providence Performing Arts

Photo courtesy of DG Lights
www.DGLights.com

**Efficacy vs. Current,
Warm White NT-42D1-0425**

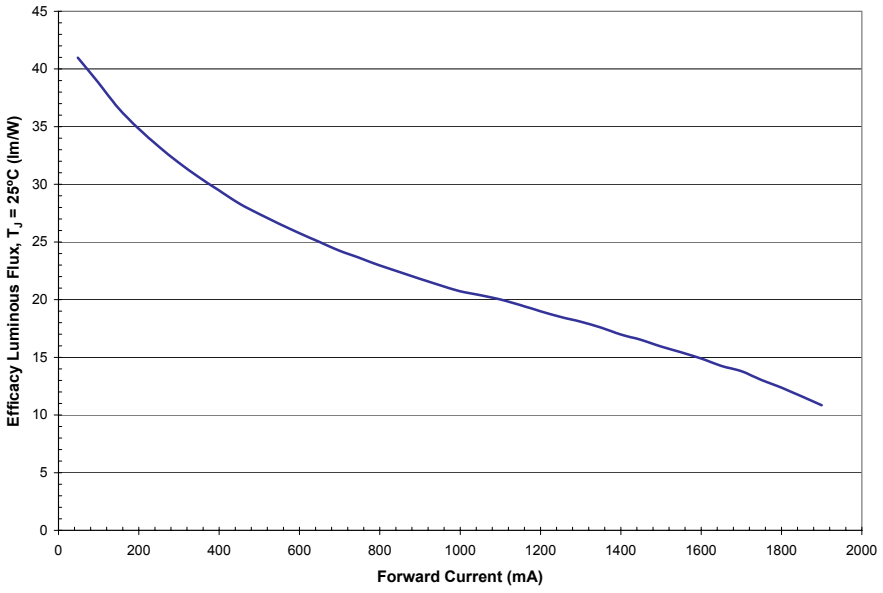


Figure 13.
Typical Relative Efficacy vs. Current Warm White NT-42D1-0425

**Efficacy vs. Current,
Daylight White NT-42D0-0426**

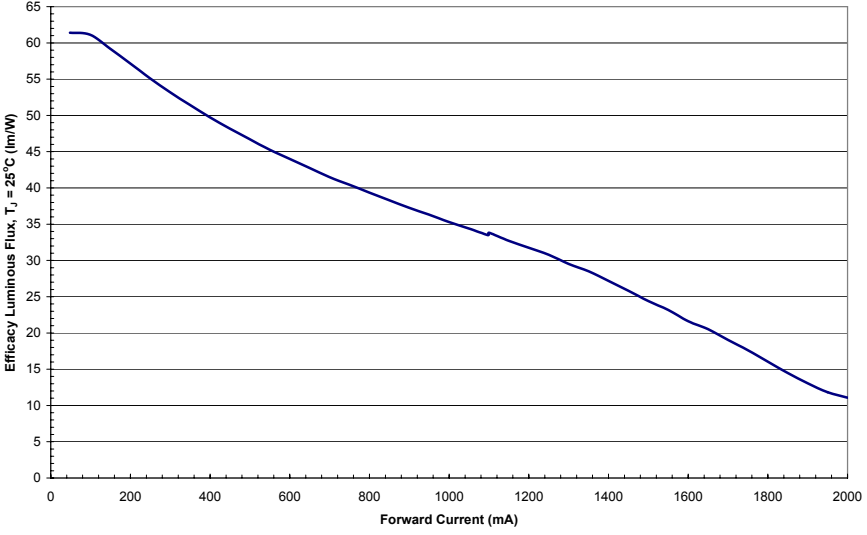


Figure 14.
Typical Relative Efficacy vs. Current Daylight White NT-42D0-0426

Efficacy vs. Current,
RGB NT-43F0-0424

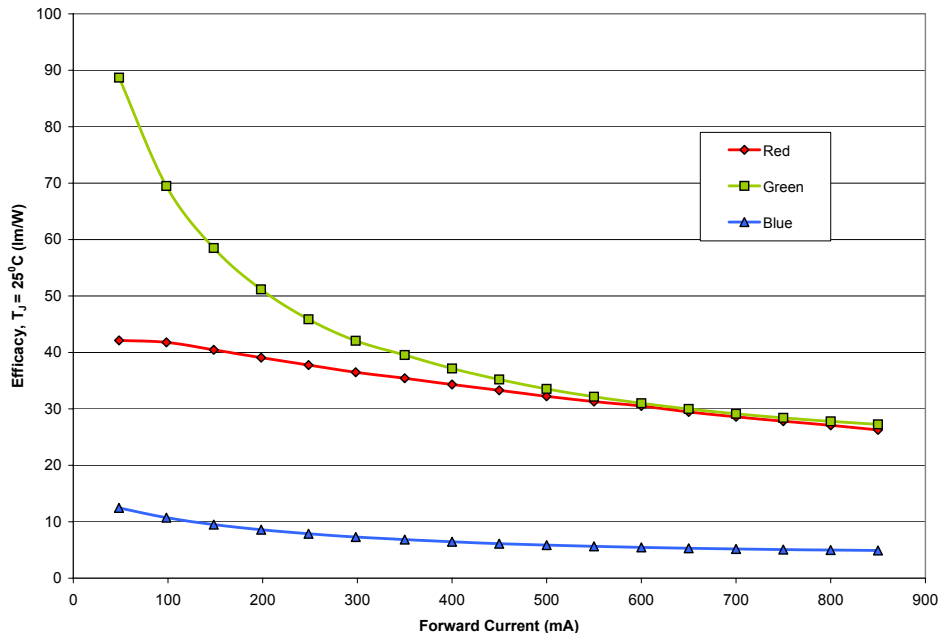
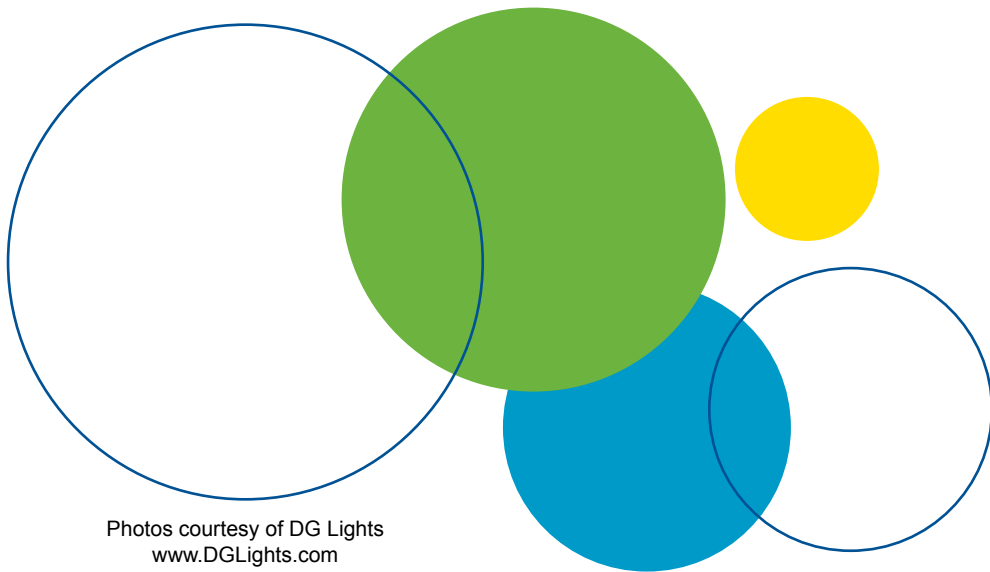


Figure 15.
Typical Relative Efficacy vs. Current, RGB NT-43F0-0424.



Photos courtesy of DG Lights
www.DGLights.com

**Bin Structure,
Warm White NT-42D1-0425**

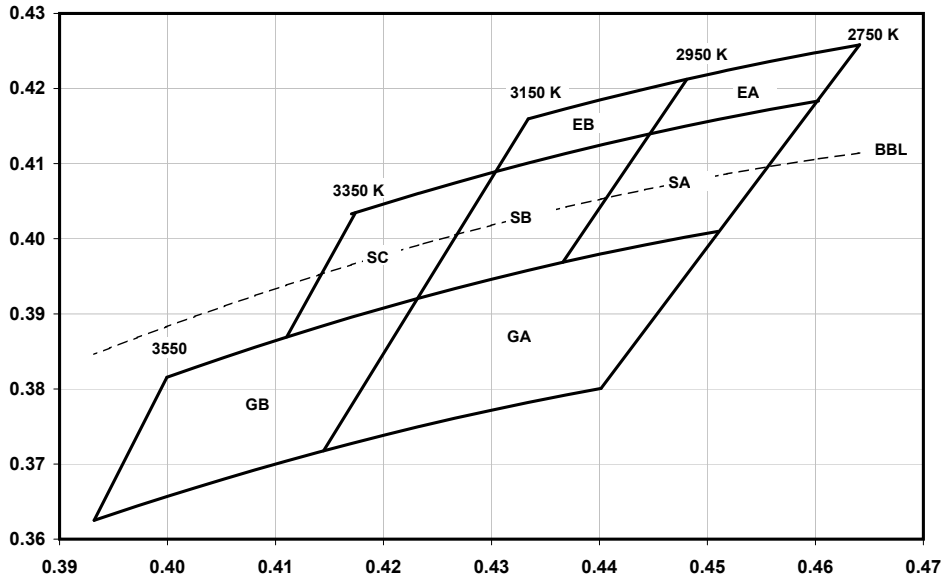
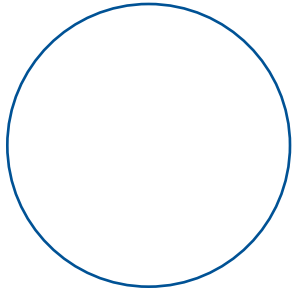


Figure16. CIE Reference 1931, 2°

Bin Code	X	Y	Typical CCT (°K)
EB	0.4481	0.4212	3050
	0.4448	0.4140	
	0.4305	0.4089	
	0.4334	0.4159	
EA	0.4641	0.4258	2850
	0.4603	0.4183	
	0.4448	0.4140	
	0.4481	0.4212	
SC	0.4305	0.4089	3250
	0.4232	0.3920	
	0.4110	0.3869	
	0.4174	0.4034	
SB	0.4448	0.4140	3050
	0.4366	0.3968	
	0.4232	0.3920	
	0.4305	0.4089	

Bin Code	X	Y	Typical CCT (°K)
SA	0.4603	0.4183	2850
	0.4510	0.4009	
	0.4366	0.3968	
	0.4448	0.4140	
GB	0.4232	0.3920	3350
	0.4144	0.3717	
	0.3932	0.3625	
	0.3999	0.3815	
GA	0.4510	0.4009	2950
	0.4401	0.3800	
	0.4144	0.3717	
	0.4232	0.3920	

Table 8. Note: Typical relative Warm White Bin NT-42D1-0425.



**Bin Structure,
Daylight White NT-42D0-0426**

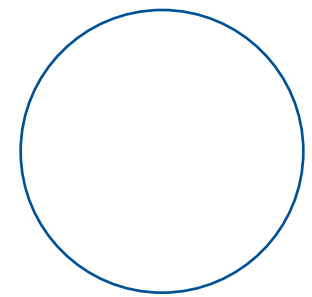


Figure 17. CIE Reference 1931, 2°

Bin Code	X	Y	Typical CCT (°K)
EH	0.3668	0.3904	4700
	0.3637	0.3719	
	0.3469	0.3591	
	0.3483	0.3761	
EG	0.3900	0.4060	4200
	0.3848	0.3861	
	0.3637	0.3719	
	0.3668	0.3904	
SJ	0.3469	0.3591	5200
	0.3460	0.3464	
	0.3335	0.3360	
	0.3336	0.3479	
SH	0.3637	0.3719	4700
	0.3613	0.3580	
	0.3460	0.3464	
	0.3469	0.3591	

Bin Code	X	Y	Typical CCT (°K)
SG	0.3848	0.3861	4200
	0.3805	0.3706	
	0.3613	0.3580	
	0.3637	0.3719	
GE	0.3394	0.3410	5700
	0.3389	0.3279	
	0.3202	0.3117	
	0.3190	0.3229	
GD	0.3703	0.3641	4700
	0.3670	0.3479	
	0.3389	0.3279	
	0.3394	0.3410	

Figure 9. Note: Typical relative Daylight White Bin NT-42D0-0426.



Projected Lumen Maintenance

Lifetime for solid-state devices (LEDs) is typically defined in terms of lumen maintenance - the percentage of initial light output remaining after a specified period of time.

The NT-42D1-0425 - Warm White and NT-42D0-0426 - Daylight White will deliver 70% lumen maintenance at 50,000 hours of operation at a forward current of 700mA. This projection is based on constant current operation with junction temperature maintained at or below 120°C. The NT-43F0-0424 - RGB will deliver, 70% lumen maintenance at 50,000 hours of operation at a forward current of 350mA. This projection is based on constant current operation with junction temperature maintained at or below 120°C.

This performance is based on independent test data. Lamina’s historical data from tests run on similar material systems, and internal reliability testing. Observation of design limits included in this data sheet is required in order to achieve this project lumen maintenance.

Projected Lumen Maintenance, Warm White NT-42D1-0425

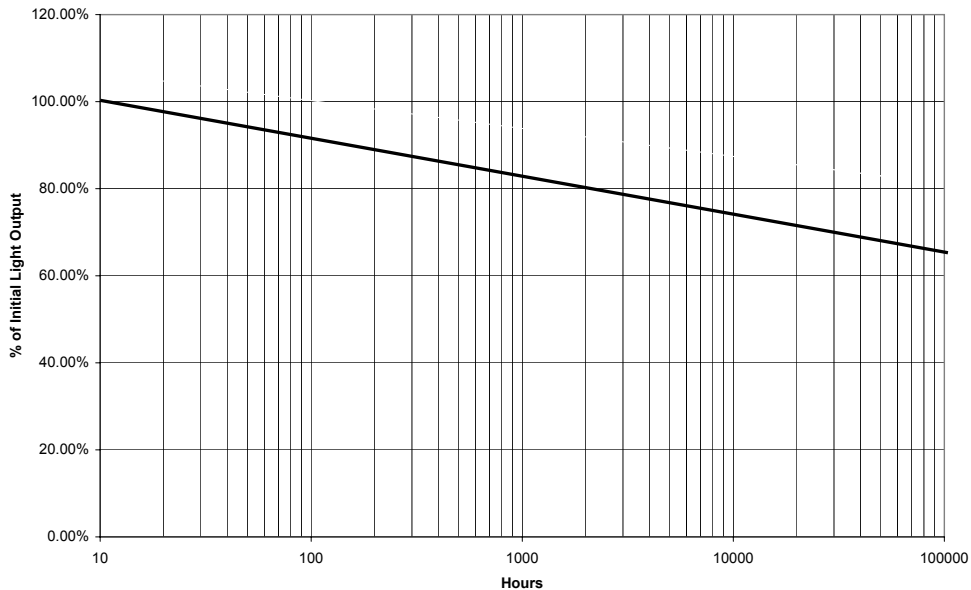


Figure 18.

**Projected Lumen Maintenance,
Daylight White NT-42D0-0426**

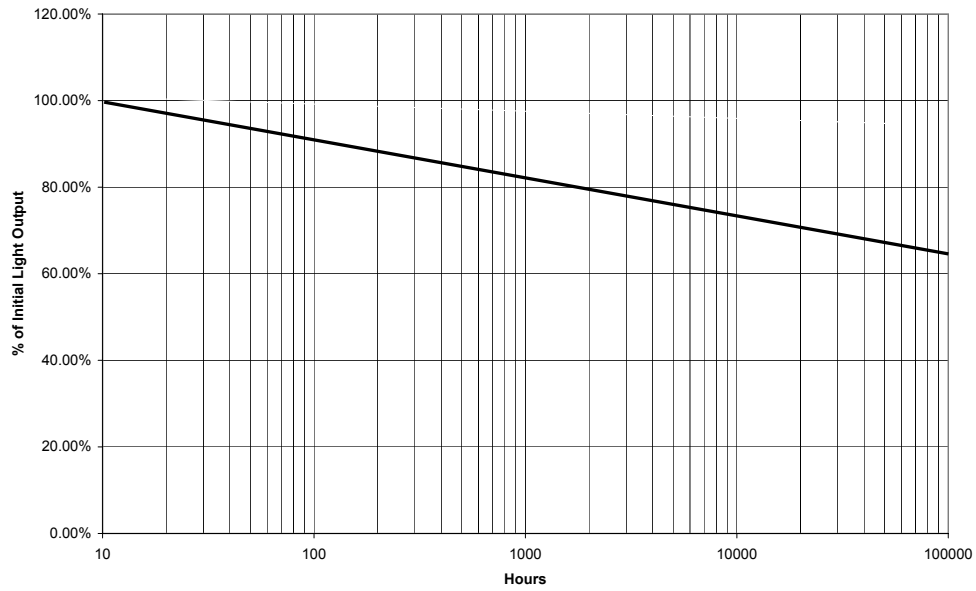


Figure 19.

**Projected Lumen Maintenance,
RGB NT-43F0-0424**

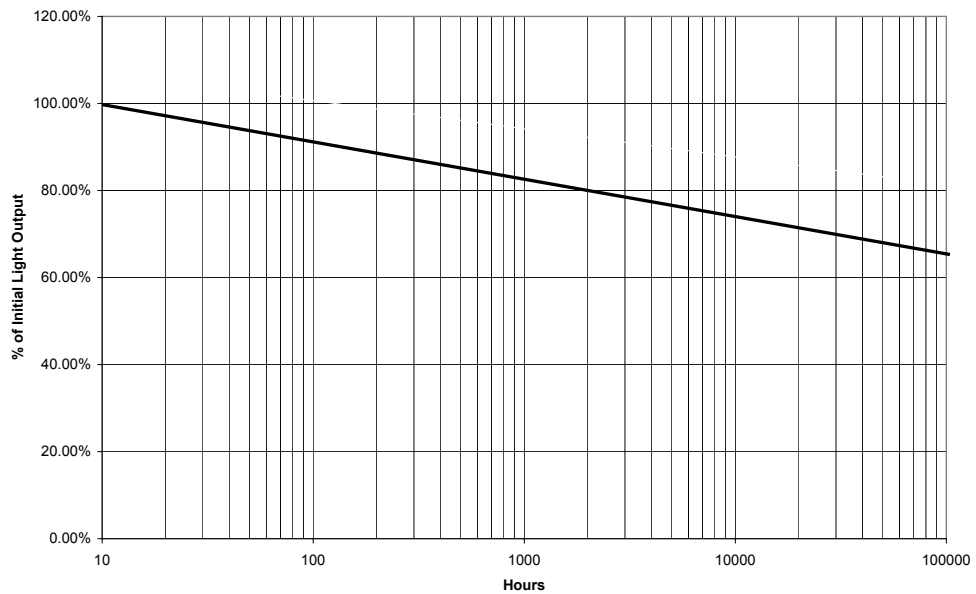


Figure 20.

**Relative Luminous Intensity,
Warm White NT-42D1-0425 and Daylight White NT-42D0-0426**

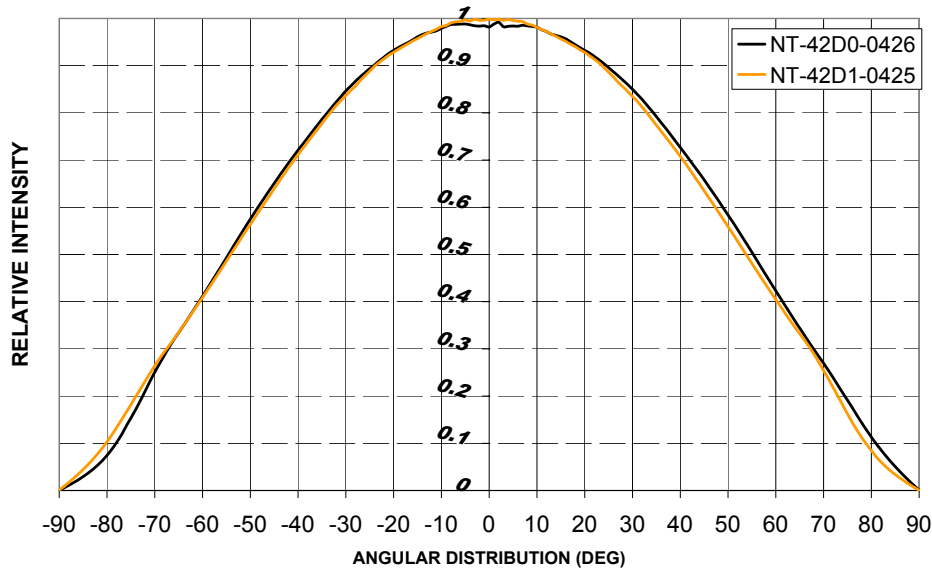


Figure 21.
Typical Relative Luminous Intensity/Distribution NT-42D1-0425, NT-42D0-0426

**Relative Luminous Intensity,
RGB NT-43F0-0424**

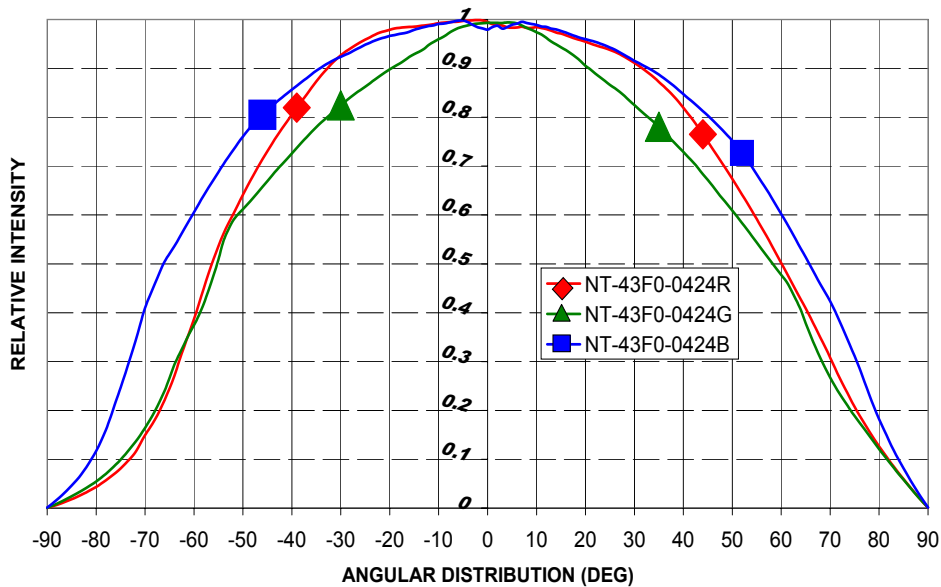


Figure 22.
Typical Relative Luminous Intensity/Distribution NT-43F0-0424

Typical Beam Pattern - Lamina's Atlas™ LED light engines project a 108° - 132° (2θ, 1/2, 50% of peak value) Lambertian radiation pattern. Narrower beam distributions can be produced by use of selected popular LED optics. Please contact Lamina Application Engineering for support with your optical needs.

Relative Luminous Intensity, (Polar)
Warm White NT-42D1-0425 and Daylight White NT-42D0-0426

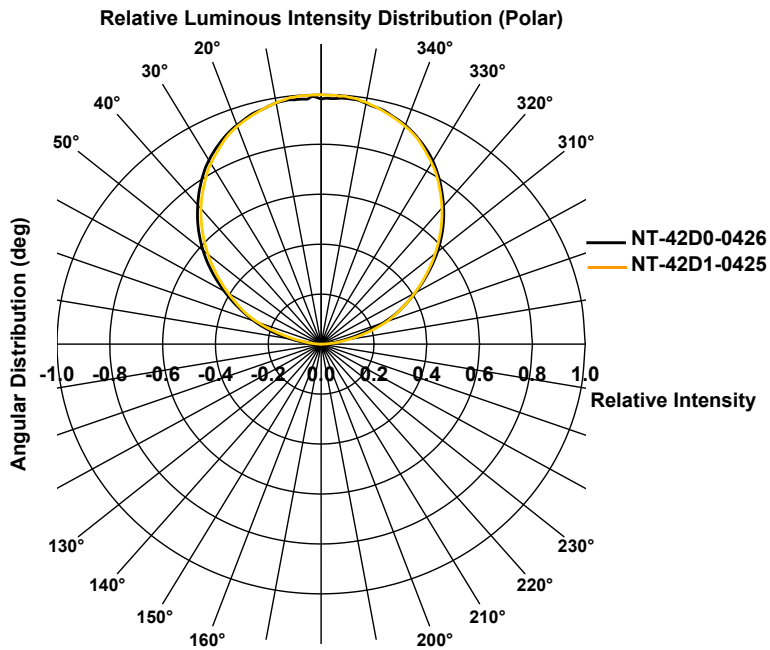


Figure 23.
 Typical Relative Luminous Intensity Distribution, Whites NT-42D1-0425, NT-42D0-0426

Relative Luminous Intensity, (Polar)
RGB NT-43F0-0424

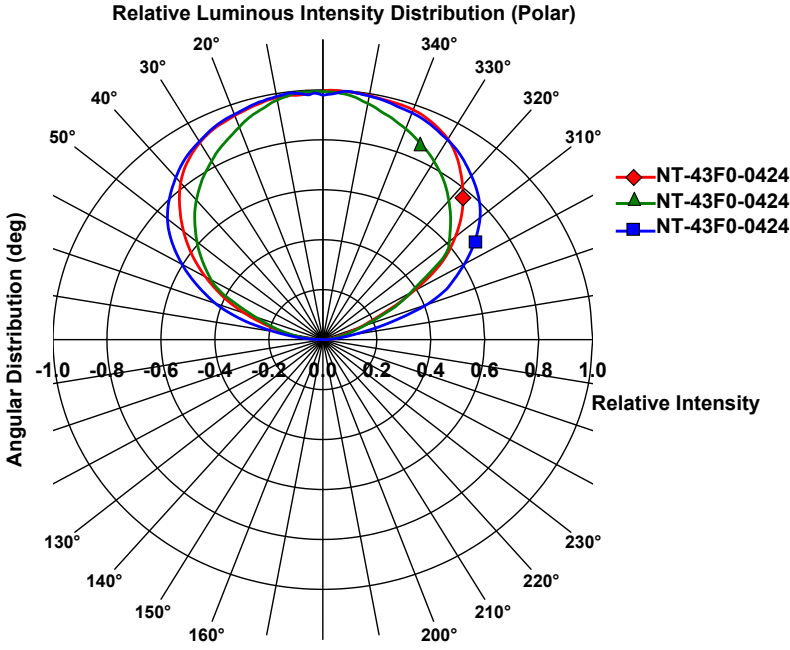


Figure 24.
 Typical Relative Luminous Intensity Distribution, RGB NT-43F0-0424

**Mechanical Dimensions,
Warm White NT-42D1-0425 and Daylight White NT-42D0-0426**

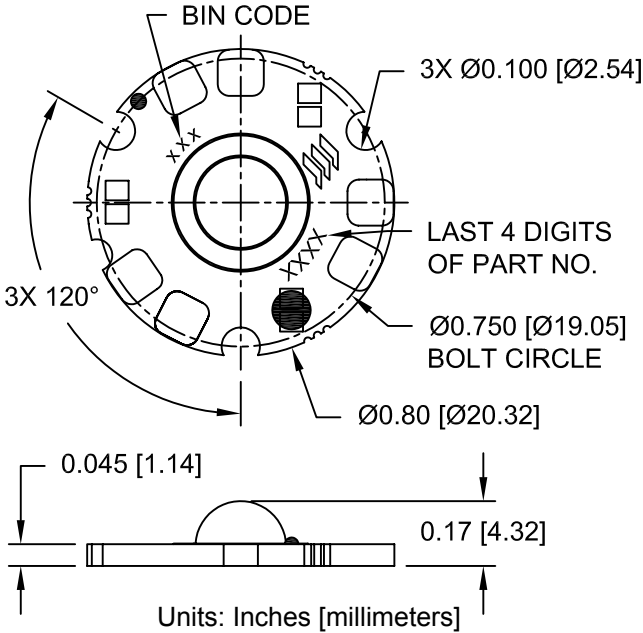


Figure 25.
All dimensions are for reference only Mechanical NT-42D1-0425. NT-42D0-0426. Do not handle device by the lens. Care must be taken to avoid damage to the lens. Drawing not to scale.

**Mechanical Dimensions,
RGB NT-43F0-0424**

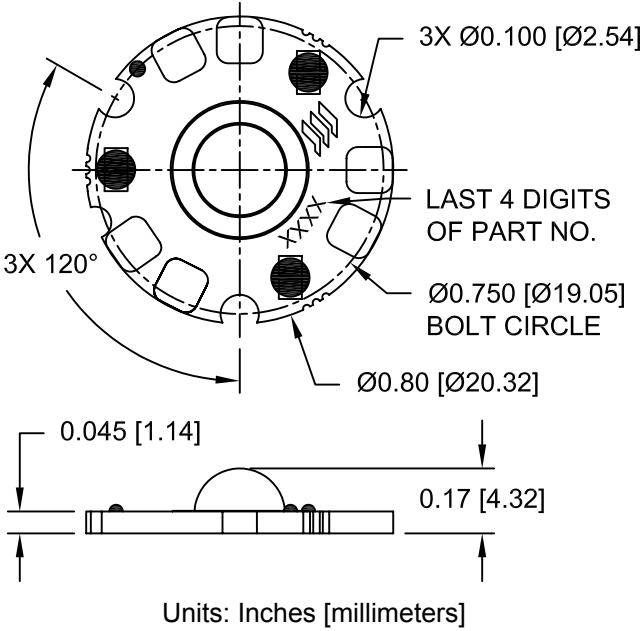
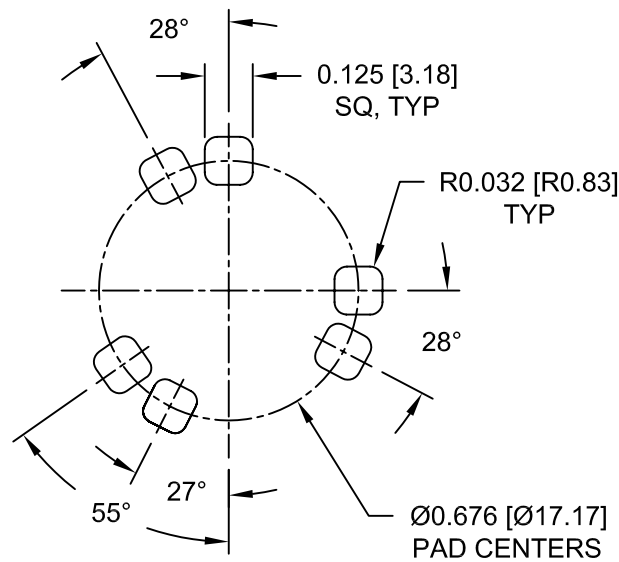


Figure 26.
All dimensions are for reference only Mechanical NT-43F0-0424 Do not handle device by the lens. Care must be taken to avoid damage to the lens. Drawing not to scale.

Solder Pad Design



Units: Inches [millimeters]

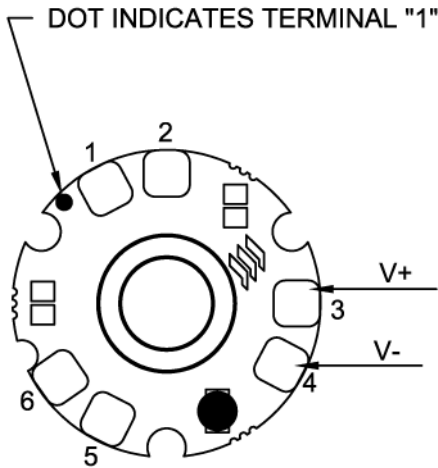
Figure 27.
For optimal thermal performance thermal grease or epoxy should be added beneath the entire surface of the LED array. All dimensions are for reference only.

Thermal Design

Proper thermal design is essential to achieving maximum life and performance. There are many ways you can reduce the junction temperature of your product and increase its useful life. Heat sinks, both active and passive, come in many styles and sizes. Choosing the correct heat sink for your design will maximize the performance and add to the unique aesthetic quality of your product. Thermal tape is not recommended for attachment to heat sinks.

The thermal design experts at Lamina are ready to assist you with your design. Visit www.laminalighting.com where you can download helpful white papers and get specifications for our other products including heat sinks, optics and drivers the Atlas™ Light Engines.

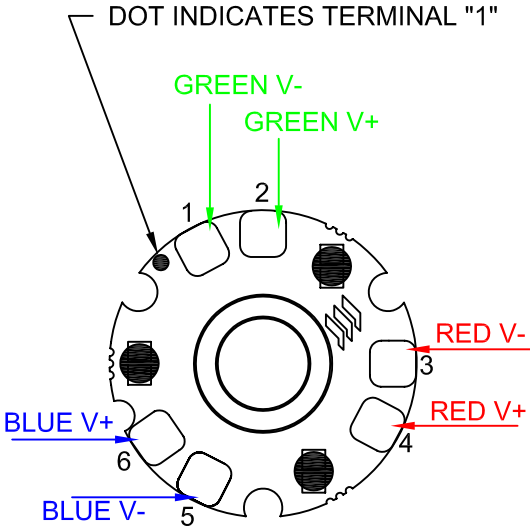
**Electrical Connections,
Warm White NT-42D1-0425 and Daylight White NT-42D0-0426**



Units: Inches [millimeters]

Figure 28.
Do not handle device by the lens.
Care must be taken to avoid damage to the lens. Drawing not to scale.

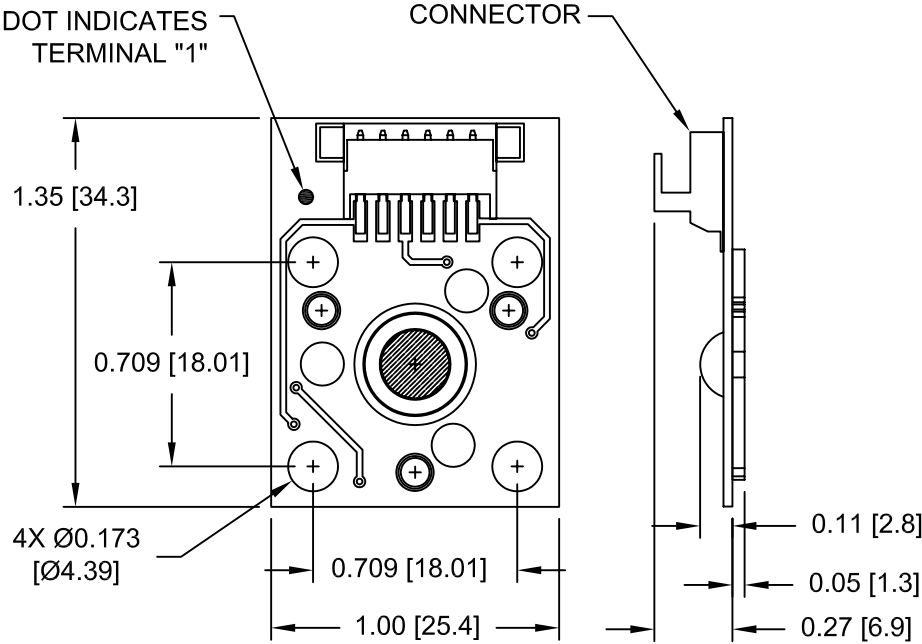
**Electrical Connections,
RGB NT-43F0-0424**



Units: Inches [millimeters]

Figure 29.
Do not handle device by the lens.
Care must be taken to avoid damage to the lens. Drawing not to scale.

EZConnect Light Source
EZ-43F0-0431 RGB, EZ-42D1-0432 Warm White, EZ-42D0-0433 Daylight White



Units: Inches [millimeters]

Figure 30.

Light Engine Mounted on EZConnect Board
All dimensions are for reference only. Connector reference AMP P/N 3-292173-6.
For EZConnect Wire Harness see Lamina P/N EZ-46WH-0354

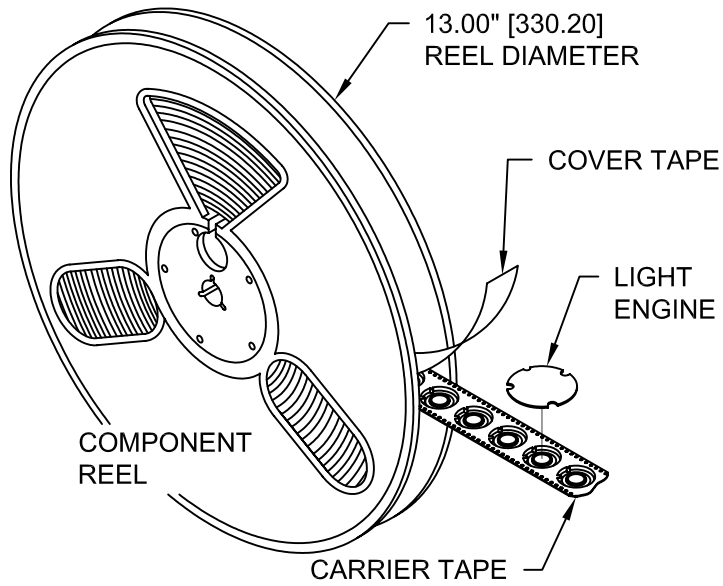


Figure 31.
250 parts are on the reel.

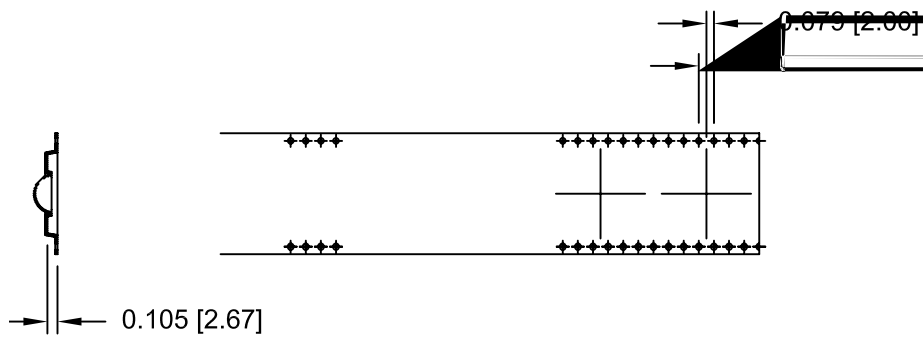


Figure 32.
Carrier Tape made from ESD dissipative material.



Patents

Lamina's light engines may be covered by pending patents and/or one or more of the following U.S. and/or International patents 5876536, 6709749 B, 595880, 6017642, 5565262, 5681444, 5653834, 5581876, 5847935, 5514451, 5747931, 5925203, 5725808, 5929510, 5858145, 5866240, 5953203, 6055151, 614076, 6011330, 6399230, 6914501, 6168490, 6191934, 614075, 6160469, 6300267, 6471805, 6518502, 6739047, 6720859, 6759940, 6518502, 6670856 B1, 6720859, 6713862 B2, WO 00/47399, WO 00/26152, WO 98/19339, 5082804, ZL99808762.9, 69623930, 69628549, 69629572, 805785, 69628549, 843621, 932500, 805785, 812258, 843621, 932500, 805785, 812258, 843621, 932500, 3327556, 3267299, 3226281, 3405545, 320630, 295695, 284068, 546471, 805785, 812258, 843621, 6455930, 6759940, 6713862, 7095053, 7098483.

Electrical Connections

The Atlas™ LED light engines are available with or without Lamina's EZConnect board. EZConnect adapter boards have AMP connectors for solderless connections to Lamina's wiring harness.

As with many electrical devices, non-acid RMA type solder flux should be used to prepare the solder pads before application of solder. Ensure proper strain relief of wires attached to the light engine to prevent damage to the light engines solder pads. For more information refer to Lamina's connection application note AN-05 which can be found on the website at www.laminalighting.com.

*Functional test: Parts may be tested using a constant current source set at 25% of Drive Current for no more than two seconds without heat sink.

1. Optical and electrical specifications are given for the specified drive @ 25°C junction temperature.
2. When using constant current LED drivers with high compliance voltage (Advance, LEDworks, etc. or a custom driver) the output of the supply must be connected to the part before power is applied to the input of the supply.

Assembly Recommendations

Lamina's Atlas™ Series Light Engines are designed for attachment to a heat sink with conductive epoxy, or screw down for flange mount devices with thermal grease in the joint. For attachment using screws, a 2-56 UNC round head or metric equivalent M2 X 0.4 cheese head screw, 18-8 SS is recommended. When mounting the light engine, position the three screws in the center of each of the three slots. Tighten the three screws evenly, first to about 0.89 inch pounds (10 Newton-centimeter), and then tighten each to a maximum torque of 4 inch pounds (45 Newton-centimeter). Flatness requirement of the surface that the light engine is mounted to is 0.001 inch/inch (1mm/meter).

All specifications are based on mounting the LED array to a heat sink using the specified hardware and thermal grease (e.g. Wakefield P/N 120). The heat sink must meet the specified flatness requirement. Mounting using screws and thermal tape may damage the device.

Receiving Parts and Packaging Trays

Your parts will arrive in either custom fitted trays or on easy to use tape and reel packaging. This packaging was designed to provide the necessary protection during shipment and to take up the least amount of space in your storage area.

Notes

1. "This product uses silicone materials for superior optical performance. Do not expose the part to fluids that may react with silicone compounds." See Dow Chemical Form 45-0113D-01, Silicone Fluid Resistance Guide.
2. Ray trace models are available upon request.
3. Lamina® may make process or materials changes affecting the performance or other characteristics of our products. These products supplied after such changes will continue to meet published specifications, but may not be identical to product supplied as samples or under prior orders.
4. "All specifications are based on mounting the LED array to a heat sink using the specified hardware and thermal grease Wakefield 120. The heat sink must meet the specified flatness requirement. Mounting using screws and thermal tape may damage the device."

Lamina Light Engines Comply with RoHS Restrictions

Lamina® Atlas™ Light Engines are compliant with all of the criteria proposed by the European RoHS Directive 2002/95/EC for hazardous material content in electronic and electrical equipment as listed in Annex 1A and 1B of the WEEE Directive.

In addition to containing no mercury, Lamina's LED Light Engines have the following environmental advantages over traditional light sources:

- Long lifetime
- Fully dimmable
- Very low IR and UV radiation

For attachment of electrical connections Lamina recommends the use of lead-free solder.



Warranty Statement

Lamina® (Seller) extends warranty on goods produced by the Seller for one (1) year from original date of shipment, that the goods sold hereunder are new and free from substantive defects in workmanship and materials. This warranty extends only to the Buyer and not to indirect purchasers or users. Seller's liability under the foregoing warranty is limited to replacement of goods or repair of defects or refund of the purchase price at the Seller's sole

120 Hancock Lane • Westampton, NJ 08060
info@laminalighting.com
+1.609.265.1401 • 1.800.808.5822