M Series

Dual Seal Waterproof Toggle



IP67 Rated



General Specifications

Electrical Capacity (Resistive Load)

Power Level (silver): 6A @ 125V AC & 3A @ 250V AC

4A @ 30V DC for On-None-On; 3A @ 30V DC for all other circuits

Logic Level (gold): 0.4VA maximum @ 28V AC/DC maximum (Applicable Range 0.1mA ~ 0.1A @ 20mV ~ 28V)

Other Ratings

Contact Resistance: 10 milliohms maximum for silver; 20 milliohms maximum for gold

Insulation Resistance: 1,000 megohms minimum @ 500V DC

Dielectric Strength: 1,000V AC minimum between contacts for 1 minute minimum;

1,500V AC minimum between contacts and case for 1 minute minimum

Mechanical Life: 50,000 operations minimum

Electrical Life: 50,000 operations minimum for silver at 3A @ 250V AC; 25,000 operations minimum for silver

at 6A @ 125V AC; 50,000 operations minimum for gold

Angle of Throw: 25°

Environmental Data

Operating Temp Range: -30°C through +85°C (-22°F through +185°F)

Sealing: Waterproofing, achieved with boot at base of lever plus o-rings inside and outside of bushing,

meets IP67 of IEC60529 Standards (dust tight and protection against effects of temporary

immersion). See further explanation on last page.

Processing

Soldering: Manual Soldering for SIlver: ON-NONE-ON: See Profile B in Supplement section.

ON-OFF-ON and (ON)-OFF-(ON): See Profile A in Supplement section. Manual Soldering for Gold, all circuits: See Profile A in Supplement section.

Note: Lever must be in OFF (center) position while soldering.

Distinctive Characteristics

Inner o-ring and external rubber washer seal the switch to achieve IP67 of IEC60529 Standards (dust tight and water protected for temporary immersion).

Waterproof boot at base of toggle further ensures protection against wet environments.

Actuation provides smooth, sturdy tactile feel.

Polished, chrome-plated actuator paired with the waterproof boot not only delivers in terms of sleek design, but also functionality and reliability.

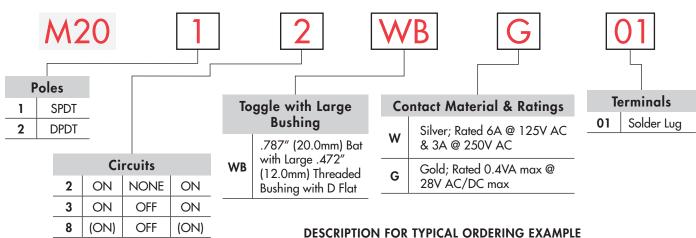
Superb quality and construction design prohibit entry of harmful particles that may otherwise compromise lever operation.





() = Momentary





DESCRIPTION FOR TYPICAL ORDERING EXAMP

M2012WBG01

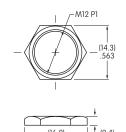


POLES & CIRCUITS Toggle Position Connected Terminals Throw & Schematics) = Momentary Up Center Up Center Down Down Note: Terminal numbers are Model Pole not actually on the switch. M2012 NONE ON ON SP M2013 ON OFF ON 2-3 **OPEN** 2-1 **SPDT** M2018 (ON) **OFF** (ON) M2022 ON NONE ON DP M2023 ON OFF ON 2-3 5-6 **OPEN** 2-1 5-4 **DPDT** M2028 (ON) OFF (ON)

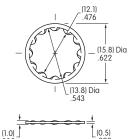
STANDARD HARDWARE

PANEL CUTOUT

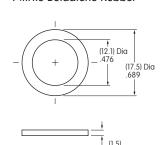
AT503M Hex Face Nut Brass/Chrome



AT508 Lockwasher Steel with Zinc/Chromate



AT401P O-ring Nitrile Butadiene Rubber



Maximum Effective Panel Thickness .138" (3.5mm)

(12.5) Dia

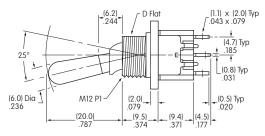


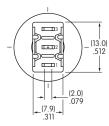
TYPICAL SWITCH DIMENSIONS

Solder Lug



Single Pole



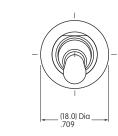


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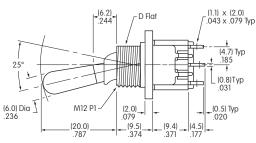
Solder Lug

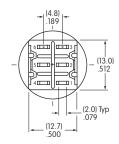


M2022WBG01



Double Pole





APPLICATION CONSIDERATIONS

The Dual Seal Waterproof M Toggle is designed as a panel seal switch, and not to be used under water.

Material Properties

The material for the waterproof boot is silicone rubber. While silicone rubber has excellent heat, cold and weather resistant properties, it has less durability and oil resistance.

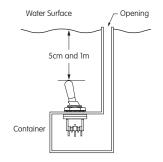
The o-rings are made of nitrile butadiene rubber, which excels in durability and oil and chemical resistance. Its performance is less durable with lower weather and ozone resistant characteristics.

Evaluate the products in regard to your application and intended environment with these properties in mind.

Waterproof Test Conditions

Waterproofing is measured by submersing the switch 5 centimeters from the water surface (see illustration), and opening and closing 50 times at a frequency of 50 – 60 times per minute. The switch is then submersed 1 meter from the surface and left in this position for 30 minutes.

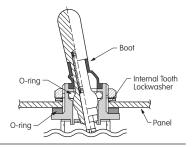
Repeat opening and closing



same as previous test. The resulting insulation resistance and voltage capacity are both within the rated values, and water has not entered inside the switch or installation panel.

Panel Installation

For panel installation, the internal tooth lockwasher is installed above the panel. The external o-ring mounts below the panel.



Applications

- Construction Equipment
- Medical Equipment
- Hospitality and Restaurant
- Machine Tooling
- Transportation
- Marine Equipment *
- * Salt spray tested as per Mil-STD-810G section 509.5.

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