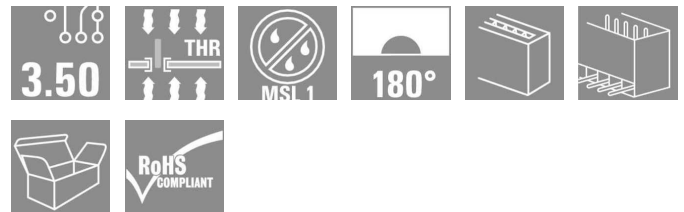
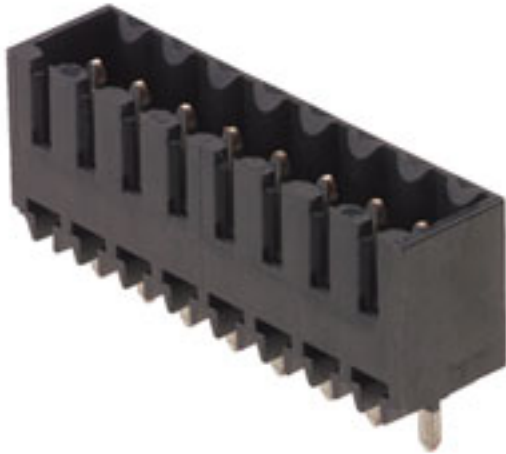


## OMNIMATE Signal - series BL/SL 3.50 SL-SMT 3.50/04/180G 3.2SN BK BX

**Weidmüller Interface GmbH & Co. KG**  
Klingenbergstraße 16  
D-32758 Detmold  
Germany  
Fon: +49 5231 14-0  
Fax: +49 5231 14-292083  
www.weidmueller.com



**High-temperature-resistant male header, 3.50 mm pitch.**

- **Plugging direction parallel (90°), straight 180° or angled (135°) to PCB**
- **Housing variants: closed side (G), screw flange (F), solder flange (LF) or snap-on solder flange (RF)**
- **Optimised for the SMT process**
- **Pin length 3.2 mm universal for all soldering methods**
- **Pin length 1.5 mm optimised for reflow soldering methods**
- **Packed either in a box (BX) or tape-on-reel (RL)**
- **Male header can be coded**

### General ordering data

Type	SL-SMT 3.50/04/180G 3.2SN BK BX
Order No.	<a href="#">1842340000</a>
Version	PCB plug-in connector, male header, closed side, Reflow solder connection, 3.50 mm, No. of poles: 4, 180°, Solder pin length (l): 3.2 mm, tinned, Black, Box
GTIN (EAN)	4032248353682
Qty.	100 pc(s).
Product data	IEC: 320 V / 15 A UL: 300 V / 10 A
Packaging	Box

**OMNIMATE Signal - series BL/SL 3.50**  
**SL-SMT 3.50/04/180G 3.2SN BK BX**

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**Technical data**
**Dimensions and weights**

Net weight 1.39 g

**System parameters**

Product family		Mounting onto the PCB	
Product family	OMNIMATE Signal - series BL/SL 3.50	Reflow solder connection	
Outgoing elbow	180°	Pitch in mm (P)	3.5 mm
Pitch in inches (P)	0.138 inch	No. of poles	4
Solder pin length (l)	3.2 mm	Solder pin length tolerance	0 / -0.3 mm
Solder pin dimensions	d = 1.2 mm, Octagonal	Solder pin dimensions = d tolerance	0 / -0,03 mm
Plugging cycles	25	Outside diameter of solder pad	2.3 mm
Can be coded	Yes	Number of solder pins per pole	1
Template aperture diameter	2.1 mm	Solder eyelet hole diameter (D)	1.4 mm
Solder eyelet hole diameter tolerance (D)	+ 0,1 mm	L1 in mm	10.5 mm
L1 in inches	0.413 inch	Insulation resistance	≥ 10 <sup>8</sup> Ω
Touch-safe protection acc. to DIN VDE 0470	IP 10	Touch-safe protection acc. to DIN VDE 57 106	Safe from back-of-hand touch
Volume resistance	4.50 mΩ		

**Material data**

Insulating material	LCP GF	Moisture Level (MSL)	1
Colour	Black	Insulating material group	IIIa
UL 94 flammability rating	V-0	CTI	≥ 175
Contact material	CuSn	Layer structure of solder connection	2-3 μm Ni / 5-7 μm Sn glossy
Layer structure of plug contact	2-3 undefined Ni / 5-7 undefined Sn glossy	Contact surface	tinned
Operating temperature, min.	-50 °C	Operating temperature, max.	100 °C
Temperature range, installation, min.	-30 °C	Temperature range, installation, max.	100 °C
Storage temperature, min.	-25 °C	Storage temperature, max.	55 °C
Max. relative humidity during storage	80 %		


**Rating data acc. to IEC 60664-1 / IEC 61984**

Rated current, min. no. of poles (Ta = 20°C)	15 A	Rated current, max. no. of poles (Ta = 20°C)	12 A
Rated current, min. no. of poles (Ta = 40°C)	13 A	Rated current, max. no. of poles (Ta = 40°C)	10 A
Rated voltage for surge voltage class / pollution degree III/3	160 V	Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated voltage for surge voltage class / pollution degree II/2	320 V	Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV
Short-time withstand current resistance	3 x 1s with 100 A		


**OMNIMATE Signal - series BL/SL 3.50  
SL-SMT 3.50/04/180G 3.2SN BK BX**

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**Technical data****Rated data acc. to CSA**

Institute (CSA)		Certificate No. (CSA)	200039-1176845
Rated voltage (Use group B)	300 V	Rated voltage (use group D)	300 V
Rated current (use group B)	10 A	Rated current (use group D)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

**Rated data acc. to UL 1059**

Institute (UR)		Certificate No. (UR)	E60693
Rated voltage (use group B)	300 V	Rated voltage (use group D)	300 V
Rated current (use group B)	10 A	Rated current (use group D)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

**Classifications**

ETIM 3.0	EC001284	ETIM 4.0	EC002637
ETIM 5.0	EC002637	ETIM 6.0	EC002637
UNSPSC	30-21-18-10	eClass 5.1	27-26-07-04
eClass 6.2	27-26-07-04	eClass 7.1	27-44-04-02
eClass 8.1	27-44-04-02	eClass 9.0	27-44-04-02

**Notes**

Notes	<ul style="list-style-type: none"> <li>• Gold-plated contact surfaces on request</li> <li>• Rated current related to rated cross-section &amp; min. No. of poles.</li> <li>• Solder eyelet diameter D = 1.5 + 0.1 mm, from 9 poles</li> <li>• P on drawing = pitch</li> <li>• Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.</li> </ul>
IPC conformity	The products are developed, manufactured and delivered according to the internationally recognised IPC-A-610 standard, category "permissible". More extensive demands on the products can be evaluated on request.

**Approvals**

Approvals	
ROHS	Conform

**Data sheet****OMNIMATE Signal - series BL/SL 3.50  
SL-SMT 3.50/04/180G 3.2SN BK BX**

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**Technical data****Downloads**

EDA Layout Library (Mentor Graphics  
Expedition, Mentor Graphics Pads,  
Altium Designer)

[Select your download](#)

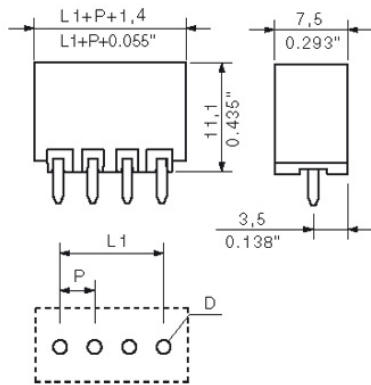
CAD Library (P-CAD Format - ASCII) [SL-SMT.zip](#)

CAD Library (P-CAD Format - Standard) [SL-SMT.zip](#)

[3-D model](#)

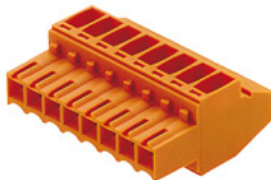
**Data sheet****OMNIMATE Signal - series BL/SL 3.50  
SL-SMT 3.50/04/180G 3.2SN BK BX**

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**Drawings**

**OMNIMATE Signal - series BL/SL 3.50  
SL-SMT 3.50/04/180G 3.2SN BK BX**

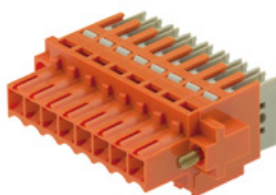
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**Mating connector (conditionally pluggable)**
**BL 3.50/90**


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/04/90 SN OR BX	<a href="#">1638570000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 4, 90°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm <sup>2</sup> , Box	4008190276119	132 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm <sup>2</sup> UL: 300 V / 8 A / AWG 28 - AWG 14	Box
BL 3.50/04/90 SN BK BX	<a href="#">1638800000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 4, 90°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm <sup>2</sup> , Box	4008190276348	100 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm <sup>2</sup> UL: 300 V / 8 A / AWG 28 - AWG 14	Box

**BLIDCB 3.5F**


Female connectors for fast processing with insulation displacement connectors (IDC) for connecting wires at 3.50 pitch. They provide space for labelling and can be coded.

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLIDCB 3.50/04/-F SN BK BX	<a href="#">1770760000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 4, 90°/270°, IDC terminal, Clamping range, rated connection, max.: 0.5 mm <sup>2</sup> , Box	4032248174546	10 pc(s).	IEC: 250 V / 6 A / 0.35 - 0.5 mm <sup>2</sup> UL: 300 V / 7 A / AWG 22 - AWG 20	Box
This article will no longer be available in the future.	2016-07-08T00:00:00+02:00	BLIDCB 3.50/04/-F SN OR BX	<a href="#">1751470000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 4, 90°/270°, IDC terminal,	4032248174409	10 pc(s).

Creation date February 19, 2016 3:19:23 PM CET

**OMNIMATE Signal - series BL/SL 3.50  
SL-SMT 3.50/04/180G 3.2SN BK BX**

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**Mating connector (conditionally pluggable)**

Clamping range,  
 rated connection,  
 max.: 0.5 mm<sup>2</sup>,  
 Box

**BL 3.50/270F**


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/04/270F SN BK BX	<a href="#">1640180000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 4, 270°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm <sup>2</sup> , Box	4008190277741	90 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm <sup>2</sup> UL: 300 V / 8 A / AWG 28 - AWG 14	Box
BL 3.50/04/270F SN OR BX	<a href="#">1639950000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 4, 270°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm <sup>2</sup> , Box	4008190277505	90 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm <sup>2</sup> UL: 300 V / 8 A / AWG 28 - AWG 14	Box

**BL 3.50/270**


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/04/270 SN BK BX	<a href="#">1639720000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 4, 270°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm <sup>2</sup> , Box	4008190277277	100 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm <sup>2</sup> UL: 300 V / 8 A / AWG 28 - AWG 14	Box

**OMNIMATE Signal - series BL/SL 3.50  
SL-SMT 3.50/04/180G 3.2SN BK BX**

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**Mating connector (conditionally pluggable)**

BL 3.50/04/270 SN OR BX	<a href="#">1639490000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 4, 270°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm <sup>2</sup> , Box	4008190277048 100 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm <sup>2</sup> UL: 300 V / 8 A / AWG 28 - AWG 14	Box
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**BL 3.50/180LH**


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/04/180LH SN BK BX	<a href="#">1687900000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 4, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm <sup>2</sup> , Box	4008190853457 100 pc(s).		IEC: 320 V / 17 A / 0.2 - 1.5 mm <sup>2</sup> UL: 300 V / 10 A / AWG 28 - AWG 14	Box
BL 3.50/04/180LH SN OR BX	<a href="#">1687670000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 4, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm <sup>2</sup> , Box	4008190853228 100 pc(s).		IEC: 320 V / 17 A / 0.2 - 1.5 mm <sup>2</sup> UL: 300 V / 10 A / AWG 28 - AWG 14	Box

**BL 3.50/180**


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/04/180 SN OR BX	<a href="#">1597380000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 4, 180°, Clamping yoke connection, Clamping	4008190111489 100 pc(s).		IEC: 320 V / 17 A / 0.2 - 1.5 mm <sup>2</sup> UL: 300 V / 10 A / AWG 28 - AWG 14	Box



**OMNIMATE Signal - series BL/SL 3.50**  
**SL-SMT 3.50/04/180G 3.2SN BK BX**

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**Mating connector (conditionally pluggable)**

		range, rated connection, max.: 1.5 mm <sup>2</sup> , Box			
BL 3.50/04/180 SN BK BX	<a href="#">1615690000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 4, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm <sup>2</sup> , Box	4008190059033 100 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm <sup>2</sup> UL: 300 V / 10 A / AWG 28 - AWG 14	Box

**BL 3.50/180F**


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/04/180F SN OR BX	<a href="#">1606660000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 4, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm <sup>2</sup> , Box	4008190174620 100 pc(s).		IEC: 320 V / 17 A / 0.2 - 1.5 mm <sup>2</sup> UL: 300 V / 10 A / AWG 28 - AWG 14	Box
BL 3.50/04/180F SN BK BX	<a href="#">1615800000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 4, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm <sup>2</sup> , Box	4008190062279 100 pc(s).		IEC: 320 V / 17 A / 0.2 - 1.5 mm <sup>2</sup> UL: 300 V / 10 A / AWG 28 - AWG 14	Box

**BLIDCB 3.5**


Female connectors for fast processing with insulation displacement connectors (IDC) for connecting wires at 3.50 pitch. They provide space for labelling and can be coded.

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLIDCB 3.50/04/- SN OR BX	<a href="#">1751400000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 4, 90°/270°, IDC	4032248174331 10 pc(s).		IEC: 250 V / 6 A / 0.35 - 0.5 mm <sup>2</sup> UL: 300 V / 7 A / AWG 22 - AWG 20	Box

Creation date February 19, 2016 3:19:23 PM CET

Catalogue status 22.01.2015 / We reserve the right to make technical changes.

**OMNIMATE Signal - series BL/SL 3.50  
SL-SMT 3.50/04/180G 3.2SN BK BX**

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**Mating connector (conditionally pluggable)**

terminal, Clamping range,  
rated connection, max.: 0.5  
mm<sup>2</sup>, Box

2014-05-20	BL00CB35004/- SN BK BX	<a href="#">1770690000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 4, 90°/270°, IDC terminal, Clamping range, rated connection, max.: 0.5 mm <sup>2</sup> , Box	4032248174478 10 pc(s).	IEC: 250 V / 6 A / 0.35 - 0.5 mm <sup>2</sup> UL: 300 V / 7 A / 22 - 20
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**BL 3.50/90F**



Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

**General ordering data**

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/04/90F SN BK BX	<a href="#">1639260000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 4, 90°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm <sup>2</sup> , Box	4008190276805	100 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm <sup>2</sup> UL: 300 V / 8 A / AWG 28 - AWG 14	Box
BL 3.50/04/90F SN OR BX	<a href="#">1639030000</a>	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 4, 90°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm <sup>2</sup> , Box	4008190276577	90 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm <sup>2</sup> UL: 300 V / 8 A / AWG 28 - AWG 14	Box

## Recommended reflow soldering profile

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### Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- Maximum heating rate
- Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically  $\leq +3\text{K/s}$ . In parallel the solder paste is ‚activated‘. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at  $\geq -6\text{K/s}$  solder is cured. Board and components cool down while avoiding cold cracks.

## Recommended wave soldering profiles

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### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

# Addresses worldwide

Let's connect.

- AE United Arab Emirates**  
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P.O. BOX 8591  
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Telephone number +971 65572723  
Fax number +971 65572724  
wme.info@weidmueller.com
- AO Angola**  
Please contact  
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South Africa
- AR Argentina**  
CPI SA  
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