

**HDC insert  
HDC HA 16 FS****Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 16

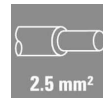
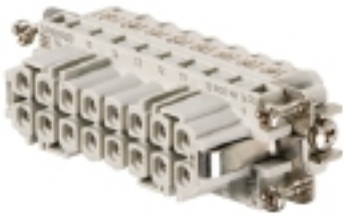
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The small and slim HA series can be used wherever space is limited.

The wire connection level is designed for screw connections. All screw connection elements are equipped with wire protection (with the exception of size 1).

Screw connection

**General ordering data**

|            |                                                                              |
|------------|------------------------------------------------------------------------------|
| Type       | HDC HA 16 FS                                                                 |
| Order No.  | <a href="#">1650780000</a>                                                   |
| Version    | HDC insert, Female, 250 V, 16 A, No. of poles: 16, Screw connection, Size: 5 |
| GTIN (EAN) | 4008190299408                                                                |
| Qty.       | 1 pc(s).                                                                     |

## HDC insert HDC HA 16 FS

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## Technical data

### Dimensions and weights

|            |         |                 |            |
|------------|---------|-----------------|------------|
| Length     | 73 mm   | Length (inches) | 2.874 inch |
| Width      | 23 mm   | Width (inches)  | 0.906 inch |
| Height     | 31.1 mm | Height (inches) | 1.224 inch |
| Net weight | 71 g    |                 |            |

### Temperatures

|                   |                   |
|-------------------|-------------------|
| Limit temperature | -40 °C ... 125 °C |
|-------------------|-------------------|

### Dimensions

|                  |         |                   |       |
|------------------|---------|-------------------|-------|
| Height of socket | 31.1 mm | Total length base | 73 mm |
|------------------|---------|-------------------|-------|

### General data

|                              |                     |                                      |                                                             |
|------------------------------|---------------------|--------------------------------------|-------------------------------------------------------------|
| Conductor cross-section      | 2.5 mm <sup>2</sup> | Insulating material                  | PC glass-fibre reinforced (UL-listed and railway-certified) |
| Insulating material group    | IIIa                | Insulation resistance                | 10 <sup>10</sup> Ω                                          |
| Material                     | Copper alloy        | Max. torque for main contact         | 0.55 Nm                                                     |
| Min. torque for main contact | 0.5 Nm              | No. of poles                         | 16                                                          |
| Plugging cycles, silver      | ≥ 500               | Pollution severity                   | 3                                                           |
| Rated current (DIN EN 61984) | 16 A                | Rated impulse voltage (DIN EN 61984) | 4 kV                                                        |
| Rated voltage (DIN EN 61984) | 250 V               | Rated voltage according to UL/CSA    | 600 V AC/DC                                                 |
| Series                       | HA                  | Size                                 | 5                                                           |
| Surface finish               | Silver passivated   | Type                                 | Female                                                      |
| UL 94 flammability rating    | V-0                 | Volume resistance                    | ≤ 2mΩ                                                       |

### Connection data PE

|                                                                                                                               |                     |                                                                                                                                       |                     |
|-------------------------------------------------------------------------------------------------------------------------------|---------------------|---------------------------------------------------------------------------------------------------------------------------------------|---------------------|
| Blade size, crosshead                                                                                                         | size PH1            | Blade size, slotted (PE connection)                                                                                                   | SD 0.8 x 4.0        |
| Connection type PE                                                                                                            |                     | Cross-section for connected conductor, finely stranded with wire-end ferrules and plastic collars DIN 46228/4, rated connection, min. | 0.5 mm <sup>2</sup> |
|                                                                                                                               | Screw connection    | Rated cross-section                                                                                                                   | 2.5 mm <sup>2</sup> |
| Fixing screw                                                                                                                  | M 4                 | Tightening torque, max. PE connection                                                                                                 | 1.5 Nm              |
| Stripping length PE connection                                                                                                | 10 mm               | Wire connection cross section, finely stranded, max.                                                                                  | 2.5 mm <sup>2</sup> |
| Tightening torque, min. PE connection                                                                                         | 1.2 Nm              | Wire connection cross-section, finely stranded, min.                                                                                  | 0.5 mm <sup>2</sup> |
| Wire connection cross-section, finely stranded with wire-end ferrules and plastic collars DIN 46228/4, rated connection, max. | 2.5 mm <sup>2</sup> | Wire cross section, AWG (PE), min.                                                                                                    | AWG 20              |
| Wire cross section, AWG (PE), max.                                                                                            | AWG 14              | Wire cross-section, solid, min.                                                                                                       | 0.5 mm <sup>2</sup> |
| Wire cross-section, solid, max.                                                                                               | 2.5 mm <sup>2</sup> |                                                                                                                                       |                     |

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## Technical data

### Version

|                                         |                     |                                         |                     |
|-----------------------------------------|---------------------|-----------------------------------------|---------------------|
| Blade size                              | size PH0            | Blade size, slotted (screw connection)  | SD 0.6 x 3.5        |
| Clamping screw                          | M 3                 | Conductor cross-section, max.           | 2.5 mm <sup>2</sup> |
| Conductor cross-section, min.           | 0.5 mm <sup>2</sup> | Material                                | Copper alloy        |
| Max. torque for main contact            | 0.55 Nm             | Min. torque for main contact            | 0.5 Nm              |
| Size                                    | 5                   | Stripping length, rated connection      | 9 mm                |
| Surface finish                          | Silver passivated   | Type of connection                      | Screw connection    |
| Volume resistance                       | ≤ 2mΩ               | Wire connection cross section AWG, max. | AWG 14              |
| Wire connection cross section AWG, min. | AWG 20              |                                         |                     |

### Classifications

|            |             |            |             |
|------------|-------------|------------|-------------|
| ETIM 3.0   | EC001121    | ETIM 4.0   | EC000438    |
| ETIM 5.0   | EC000438    | ETIM 6.0   | EC000438    |
| UNSPSC     | 30-21-18-01 | eClass 5.1 | 27-14-34-19 |
| eClass 6.2 | 27-26-12-04 | eClass 7.1 | 27-44-02-05 |
| eClass 8.1 | 27-44-02-05 | eClass 9.0 | 27-44-02-05 |

### Product information

|                                 |                                                   |
|---------------------------------|---------------------------------------------------|
| Descriptive text technical data | Rated voltage 320 V / 4 kV at pollution degree 2  |
| Descriptive text accessories    | Accessories, see chapter J - Tools, see chapter K |

### Approvals

Approvals



ROHS Conform

### Downloads

|                           |                                                         |
|---------------------------|---------------------------------------------------------|
| PDF                       | <a href="#">1650780000_HDC_HA_16_FS_STP_Blatt_1.pdf</a> |
| IGES                      | <a href="#">1650780000_HDC_HA_16_FS_STP.igs</a>         |
| VRML                      | <a href="#">1650780000_HDC_HA_16_FS_STP.wrl</a>         |
| <a href="#">3-D model</a> |                                                         |

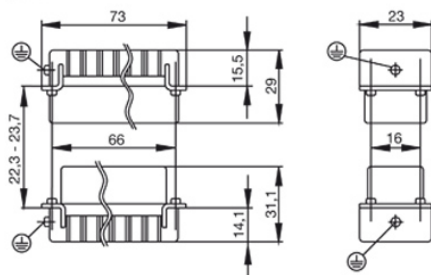
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## Drawings

### Abmessungen

Stift



Buchse

# Tightening torques and screwing tools

| Screw size         | Connector type                          | Dia. tightening torque in Nm                                                      | Recommended blade inserts and AF size for hexagon socket |
|--------------------|-----------------------------------------|-----------------------------------------------------------------------------------|----------------------------------------------------------|
| <b>M 2.5</b>       | <b>Signal contacts</b>                  |                                                                                   |                                                          |
|                    | S 6/6                                   | 0.5 - 0.55                                                                        | SD 0.6 x 3.5 mm or PZ0                                   |
|                    | S 6/12                                  | 0.5 - 0.55                                                                        | SD 0.6 x 3.5 mm or PZ0                                   |
| <b>M 2.9 x 0.5</b> | <b>Fastening screws</b>                 |                                                                                   |                                                          |
|                    | HQ 4/2                                  | 0.8 (plastic) / 1.1 (metal)                                                       | SD 0.6 x 3.5 mm or PH0                                   |
|                    | HQ 8                                    | 0.8 (plastic) / 1.1 (metal)                                                       | SD 0.6 x 3.5 mm or PH0                                   |
|                    | HQ 17                                   | 0.8 (plastic) / 1.1 (metal)                                                       | SD 0.6 x 3.5 mm or PH0                                   |
| <b>M 3</b>         | <b>Contact screws</b>                   |                                                                                   |                                                          |
|                    | HA 3                                    | 0.5 - 0.55                                                                        | SD 0.5 x 3.0 mm                                          |
|                    | HA 4                                    | 0.5 - 0.55                                                                        | SD 0.5 x 3.0 mm                                          |
|                    | HA 10 bis HA 48                         | 0.5 - 0.55                                                                        | SD 0.6 x 3.5 mm or PH0                                   |
|                    | HE                                      | 0.5 - 0.55                                                                        | SD 0.6 x 3.5 mm or PZ0                                   |
|                    | HVE                                     | 0.5 - 0.55                                                                        | SD 0.6 x 3.5 mm or PZ0                                   |
|                    | <b>Signal contacts:</b>                 |                                                                                   |                                                          |
|                    | S 4/2                                   | 0.5 - 0.55                                                                        | SD 0.6 x 3.5 mm or PZ0                                   |
|                    | S 4/8                                   | 0.5 - 0.55                                                                        | SD 0.6 x 3.5 mm or PZ0                                   |
|                    | <b>PE connection via female contact</b> |                                                                                   |                                                          |
|                    | S 4                                     | 0.5 - 0.8                                                                         | SD 0.6 x 3.5 mm                                          |
|                    | ConCept modular frame, metal            | 0.5 - 0.55                                                                        | SD 0.6 x 3.5 mm                                          |
|                    | <b>PE terminal</b>                      |                                                                                   |                                                          |
|                    | HQ 5                                    | 0.5 - 0.55                                                                        | SD 0.6 x 3.5 or 0.8 x 4 mm                               |
|                    | HQ 7                                    | 0.5 - 0.55                                                                        | SD 0.6 x 3.5 or 0.8 x 4 mm                               |
|                    | <b>Fastening screws</b>                 | 0.5 - 0.55                                                                        | SD 0.6 x 3.5 mm or PZ0                                   |
|                    | <b>Guide pin</b>                        | 0.5 - 0.55                                                                        | SD 0.6 x 3.5 mm or PZ0                                   |
|                    | <b>Guide bush</b>                       | 0.5 - 0.55                                                                        | SD 0.6 x 3.5 mm or PZ0                                   |
|                    | <b>Coding pins</b>                      | 0.5 - 0.55                                                                        | SD 0.6 x 3.5 mm or PZ0                                   |
| <b>M 4</b>         | <b>Contact screws</b>                   |                                                                                   |                                                          |
|                    | HSB                                     | 1.2 - 1.5                                                                         | SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1                        |
|                    | <b>PE connection via male contact</b>   |                                                                                   |                                                          |
|                    | S 4                                     | 0.5 - 0.8                                                                         | SD 0.6 x 3.5 mm                                          |
|                    | ConCept modular frame, metal            | 1.2 - 1.5                                                                         | SD 0.6 x 3.5 mm                                          |
|                    | <b>PE terminal</b>                      |                                                                                   |                                                          |
|                    | HA                                      | 1.2 - 1.5                                                                         | SD 0.6 x 3.5 or 0.8 x 4 mm or PH1                        |
|                    | HE                                      | 1.2 - 1.5                                                                         | SD 0.6 x 3.5 or 0.8 x 4 mm or PH1                        |
|                    | HEE                                     | 1.2 - 1.5                                                                         | SD 0.6 x 3.5 or 0.8 x 4 mm or PH1                        |
|                    | HVE                                     | 1.2 - 1.5                                                                         | SD 0.6 x 3.5 or 0.8 x 4 mm or PH1                        |
|                    | HD                                      | 1.2 - 1.5                                                                         | SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1                        |
|                    | HDD                                     | 1.2 - 1.5                                                                         | SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1                        |
|                    | S 6/6 (for signal contacts)             | 1.2 - 1.5                                                                         | 0.8 x 4 mm or PZ1                                        |
|                    | ConCept modular frame, plastic          | 1.2 - 1.5                                                                         | 0.8 x 4 mm or PZ1                                        |
| <b>M 5</b>         | <b>PE terminal</b>                      |                                                                                   |                                                          |
|                    | HSB                                     | 2 - 2.5                                                                           | SD 1 x 5.5 mm or PZ2                                     |
|                    | S 4/0 (Screw connection)                | 2 - 2.5                                                                           | SD 1.2 x 6.5 mm or PH2                                   |
|                    | S 4/0 (Axial screw connection)          | 2 - 2.5                                                                           | SD 0.8 x 4 mm or PZ 2                                    |
|                    | S 4/2                                   | 2 - 2.5                                                                           | SD 1.2 x 6.5 mm or PH2                                   |
|                    | S 4/8                                   | 2 - 2.5                                                                           | SD 1.2 x 6.5 mm or PH2                                   |
|                    | S 6/12                                  | 2 - 2.5                                                                           | SD 0.8 x 4 mm or PZ 2                                    |
|                    | S 6/36                                  | 2 - 2.5                                                                           | SD 1.2 x 6.5 mm or PH2                                   |
|                    | S 8/24                                  | 2 - 2.5                                                                           | SD 1.2 x 6.5 mm or PH2                                   |
|                    | S 12/2                                  | 2 - 2.5                                                                           | SD 1.2 x 6.5 mm or PH2                                   |
| <b>M 6</b>         | <b>Power contacts</b>                   |                                                                                   |                                                          |
|                    | S 4/0 (Screw connection)                | 1.2 (1.5 mm <sup>2</sup> ) / 2 (2.5 mm <sup>2</sup> ) / 3 (4-16 mm <sup>2</sup> ) | SD 0.8 x 4 mm                                            |
|                    | S 4/2                                   | 1.2 (1.5 mm <sup>2</sup> ) / 2 (2.5 mm <sup>2</sup> ) / 3 (4-16 mm <sup>2</sup> ) | SD 0.8 x 4 mm                                            |
|                    | S 4/8                                   | 1.2 (1.5 mm <sup>2</sup> ) / 2 (2.5 mm <sup>2</sup> ) / 3 (4-16 mm <sup>2</sup> ) | SD 0.8 x 4 mm                                            |
| <b>M 7 x 0.75</b>  | <b>Power contacts</b>                   |                                                                                   |                                                          |
|                    | S 4                                     | 1.1 - 1.7                                                                         | SW 2                                                     |
|                    | S 6/6 (+ PE)                            | 6 - 8                                                                             | SW 4                                                     |
| <b>M 8 x 0.75</b>  | <b>Power contacts</b>                   |                                                                                   |                                                          |
|                    | S 6/12                                  | 1.1 - 1.7                                                                         | SW 2                                                     |
|                    | S 8/0 (+ PE)                            | 6 (10-16 mm <sup>2</sup> ) - 7 (25 mm <sup>2</sup> )                              | SW 4                                                     |
| <b>M10 x 1</b>     | <b>Power contacts</b>                   |                                                                                   |                                                          |
|                    | S 4/0 (Axial connection)                | 2 - 3                                                                             | SW 3                                                     |

Increasing the tightening torque does not improve the contact resistance. The stated torque settings offer optimal mechanical, thermal and electrical conditions. Exceeding the recommended values may even damage the conductor and terminal.

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Let's connect.

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