

**OMNIMATE Signal - series BL/SL 3.50
SL 3.50/24/90G 3.2SN OR BX****Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 16

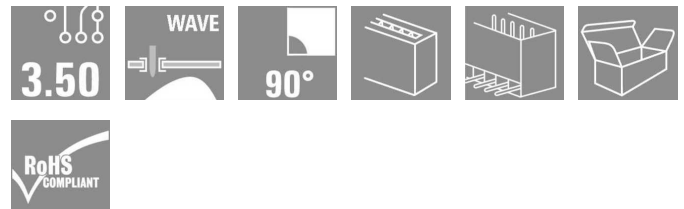
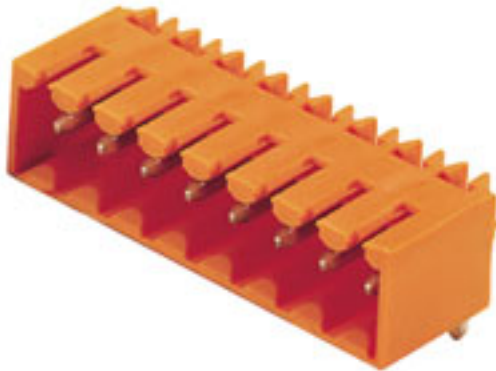
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www.weidmueller.com



Pin headers for wave soldering in 3.50 mm pitch

- Plugging direction is parallel (90°), straight 180° or angled (135°) to the PCB
- Housing variant: screw flange (F)
- Packed in a cardboard box (BX)
- Pin header can be coded

General ordering data

Type	SL 3.50/24/90G 3.2SN OR BX
Order No.	1619450000
Version	PCB plug-in connector, male header, closed side, THT solder connection, 3.50 mm, No. of poles: 24, 90°, Solder pin length (l): 3.2 mm, tinned, Orange, Box
GTIN (EAN)	4008190140137
Qty.	20 pc(s).
Product data	IEC: 320 V / 17 A UL: 300 V / 10 A
Packaging	Box

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Technical data

Dimensions and weights

Net weight 7.25 g

System parameters

Product family	OMNIMATE Signal - series BL/SL 3.50	Mounting onto the PCB	THT solder connection
Outgoing elbow	90°	Pitch in mm (P)	3.5 mm
Pitch in inches (P)	0.138 inch	No. of poles	24
Solder pin length (l)	3.2 mm	Solder pin length tolerance	+0.1 / -0.3 mm
Solder pin dimensions	d = 1.2 mm, Octagonal	Solder pin dimensions = d tolerance	0 / -0.03 mm
Plugging cycles	25	Can be coded	Yes
Number of solder pins per pole	1	Solder eyelet hole diameter (D)	1.3 mm
Solder eyelet hole diameter tolerance (D)+ 0,1 mm		L1 in mm	80.5 mm
L1 in inches	3.169 inch	Insulation resistance	≥ 10 ⁸ Ω
Touch-safe protection acc. to DIN VDE 0470	IP 10	Touch-safe protection acc. to DIN VDE 57 106	Safe from back-of-hand touch
Volume resistance	6.00 mΩ		

Material data

Insulating material	PBT	Colour	Orange
Insulating material group	IIla	UL 94 flammability rating	V-0
CTI	≥ 200	Contact material	CuSn
Layer structure of solder connection	2-4 µm Ni / 5-8 µm Sn glossy	Layer structure of plug contact	2-4 undefined Ni / 5-8 undefined Sn glossy
Contact surface	tinned	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-30 °C
Temperature range, installation, max.	100 °C	Storage temperature, min.	-25 °C
Storage temperature, max.	55 °C	Max. relative humidity during storage	80 %

Rating data acc. to IEC 60664-1 / IEC 61984

Rated current, min. no. of poles (Ta = 20°C)	17 A	Rated current, max. no. of poles (Ta = 20°C)	12 A
Rated current, min. no. of poles (Ta = 40°C)	14.5 A	Rated current, max. no. of poles (Ta = 40°C)	10 A
Rated voltage for surge voltage class / pollution degree III/3	160 V	Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated voltage for surge voltage class / pollution degree II/2	320 V	Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV
Short-time withstand current resistance	3 x 1s with 100 A		

Rated data acc. to CSA

Institute (CSA)		Certificate No. (CSA)	154685-1318353
Rated voltage (Use group B)	300 V	Rated voltage (use group D)	300 V
Rated current (use group B)	10 A	Rated current (use group D)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

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Technical data**Rated data acc. to UL 1059**

Institute (UR)



Certificate No. (UR)

E60693

Rated voltage (use group B)	300 V
Rated current (use group B)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.

Rated voltage (use group D)	300 V
Rated current (use group D)	10 A

Classifications

ETIM 3.0	EC001284	ETIM 4.0	EC002637
ETIM 5.0	EC002637	ETIM 6.0	EC002637
UNSPSC	30-21-18-10	eClass 5.1	27-26-07-04
eClass 6.2	27-26-07-04	eClass 7.1	27-44-04-02
eClass 8.1	27-44-04-02	eClass 9.0	27-44-04-02

Notes

Notes

- Additional colours on request
- Gold-plated contact surfaces on request
- Rated current related to rated cross-section & min. No. of poles.
- P on drawing = pitch
- Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.

IPC conformity

The products are developed, manufactured and delivered according to the internationally recognised IPC-A-610 standard, category "permissible". More extensive demands on the products can be evaluated on request.

Approvals

Approvals



ROHS

Conform

Downloads

EDA Layout Library (Mentor Graphics Expedition, Mentor Graphics Pads, Altium Designer) [Select your download](#)

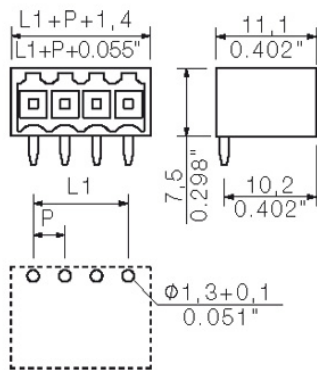
CAD Library (P-CAD Format - ASCII) [SL.zip](#)

CAD Library (P-CAD Format - Standard) [SL.zip](#)

[3-D model](#)

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Drawings

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Mating connector (fully pluggable)

BL 3.50/180



Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/24/180 SN OR BX	1620360000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 24, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm², Box	4008190155155	20 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm² UL: 300 V / 10 A / AWG 28 - AWG 14	Box
BL 3.50/24/180 SN BK BX	1620440000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 24, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm², Box	4008190156749	20 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm² UL: 300 V / 10 A / AWG 28 - AWG 14	Box

BL 3.50/90



Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/24/90 SN BK BX	1639000000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 24, 90°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm², Box	4008190276546	20 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm² UL: 300 V / 8 A / AWG 28 - AWG 14	Box
BL 3.50/24/90 SN OR BX	1638770000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 24, 90°, Clamping yoke connection, Clamping	4008190276317	20 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm² UL: 300 V / 8 A / AWG 28 - AWG 14	Box

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range, rated connection,
max.: 1.5 mm². Box



Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL	1639690000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 24, 270°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm², Box	4008190277246	20 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm² UL: 300 V / 8 A / AWG 28 - AWG 14	Box
2014-05-20T08:50:22.000 SN BK BX	1639920000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 24, 270°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm², Box	4008190277475	20 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm² UL: 300 V / 8 A / AWG 28 - AWG 14	

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Mating connector (conditionally pluggable)

BL 3.50/180F



Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/24/180F SN BK BX	1620910000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 24, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm², Box	4008190165086	20 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm² UL: 300 V / 10 A / AWG 28 - AWG 14	Box
BL 3.50/24/180F SN OR BX	1620830000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 24, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm², Box	4008190164553	20 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm² UL: 300 V / 10 A / AWG 28 - AWG 14	Box

BL 3.50/90F



Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/24/90F SN BK BX	1639460000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 24, 90°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm², Box	4008190277000	20 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm² UL: 300 V / 8 A / AWG 28 - AWG 14	Box
BL 3.50/24/90F SN OR BX	1639230000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 24, 90°, Clamping yoke connection, Clamping	4008190276775	20 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm² UL: 300 V / 8 A / AWG 28 - AWG 14	Box

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Mating connector (conditionally pluggable)

range, rated connection,
 max.: 1.5 mm², Box

BL 3.50/180LH



Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/24/180LH SN OR BX	1687870000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 24, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190853426	20 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm ² UL: 300 V / 10 A / AWG 28 - AWG 14	Box
BL 3.50/24/180LH SN BK BX	1688100000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 24, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190853655	20 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm ² UL: 300 V / 10 A / AWG 28 - AWG 14	Box

BL 3.50/270F



Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/24/270F SN OR BX	1640150000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 24, 270°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190277703	20 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm ² UL: 300 V / 8 A / AWG 28 - AWG 14	Box

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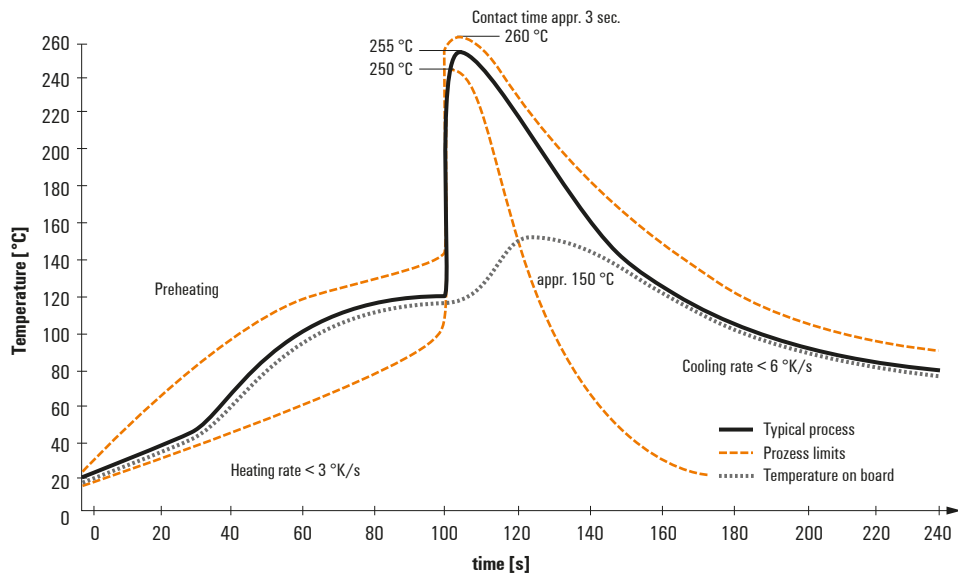
Mating connector (conditionally pluggable)

2014-05-20	2014-05-20	1640380000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 24, 270°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm², Box	4008190277963 20 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm² UL: 300 V / 8 A / 28 AWG - 14
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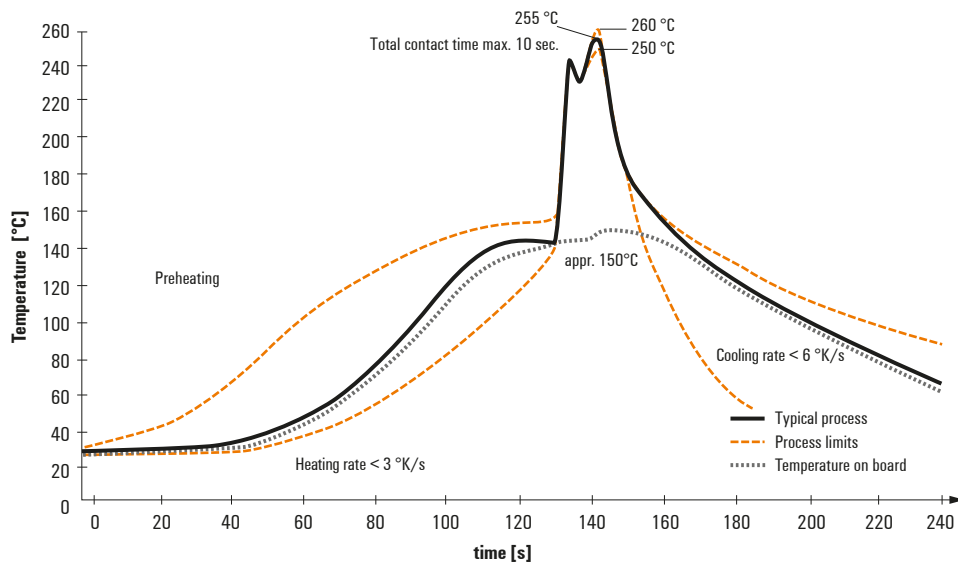
Recommended wave soldering profiles

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Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.

Addresses worldwide

Let's connect.

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