

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

99C C502 5C 0.7MM 0.5KG FN

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use: - Heavy duty

1.3. Details of the supplier of the safety data sheet

Premier Farnell 150 Armley Road Leeds LS12 2QQ Tel. : +44 (0) 870 129 8608

1.4. Emergency telephone number

+44 (0) 870 202530

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

2.2. Label elements

Label elements (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

2.3. Other hazards

Avoid breathing fumes given out during soldering.

Flux fumes may irritate the nose, throat and lungs and may after prolonged/repeated exposure give an allergic reaction (asthma).

After handling solder wash hands with soap and water before eating, drinking or smoking.

Keep out of reach of children.

This product contains modified rosin.

3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	Content	Classification	
Tin 7440-31-5	231-141-8 01-2119486474-28	50- 100%		

For full text of the H - statements and other abbreviations see section 16 "Other information". Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.





Skin contact: Rinse with running water and soap. Obtain medical attention if irritation persists. Eye contact: Flush eyes with plenty of water for at least 5 minutes. If irritation persists seek medical attention. Ingestion: Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor. 4.2. Most important symptoms and effects, both acute and delayed

Flux fumes may irritate the nose, throat and lungs and may after prolonged/repeated exposure give an allergic reaction (asthma).

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

Combustion behaviour:

The product itself does not burn. Any fire extinguishing action should be appropriate to the surroundings.

5.1. Extinguishing media

Extinguishing media which must not be used for safety reasons: Do not use water on fires where molten metal is present.

5.2. Special hazards arising from the substance or mixture

High temperatures may produce heavy metal dust, fumes or vapours. The flux medium will give rise to irritating fumes.

5.3. Advice for firefighters

Wear self-contained breathing apparatus.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures Wear protective equipment.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Scrape up spilled material and place in a closed container for disposal.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Extraction is necessary to remove fumes evolved during reflow. When using do not eat, drink or smoke. Wash hands before breaks and immediately after handling the product. Avoid skin and eye contact. See advice in section 8





Hygiene measures:

Good industrial hygiene practices should be observed. Do not eat, drink or smoke while working. After handling solder wash hands with soap and water before eating, drinking or smoking.

7.2. Conditions for safe storage, including any incompatibilities

Ensure good ventilation/extraction. Store in a cool, dry place.

7.3. Specific end use(s)

Solder Wire

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits Valid for Great Britain

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Tin 7440-31-5 [TIN (INORGANIC COMPOUNDS AS SN)]		2	Time Weighted Average (TWA):	Indicative	ECTLV

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Tin 7440-31-5		Dermal	Acute/short term		133,3 mg/kg	
Tin 7440-31-5	Morkoro	Inhalation	exposure - systemic effects		11,75 mg/m ³	
Tin 7440-31-5	WORKERS	Dermal	Long term		133,3 mg/kg	
Tin 7440-31-5		Inhalation	exposure - systemic effects		11,75 mg/m ³	
Tin 7440-31-5		Dermal			80 mg/kg	
Tin 7440-31-5		Inhalation	Acute/short term exposure - systemic effects		3,476 mg/m ³	
Tin 7440-31-5	General	oral			80 mg/kg	
Tin 7440-31-5	population	Dermal			80 mg/kg	
Tin 7440-31-5		Inhalation	Long term exposure - systemic effects		3,476 mg/m ³	
Tin 7440-31-5		oral			80 mg/kg	





Biological Exposure Indices: None

8.2. Exposure controls:

Engineering controls:

Ensure adequate ventilation, especially in confined areas.

Extraction is necessary to remove fumes evolved during reflow.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

In case of aerosol formation, we recommend wearing of appropriate respiratory protection equipment with ABEK P2 filter. This recommendation should be matched to local conditions.

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Skin protection:

Wear suitable protective clothing.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	: solid grey
Odor	: None
Odour threshold	: No data available / Not applicable
рН	: Not applicable
Initial boiling point	: No data available / Not applicable
Flash point	: Not available.
Decomposition temperature	: No data available / Not applicable
Vapour pressure	: Not applicable
Density [25 °C (77 °F)]	: 7,3 g/cm ³
Bulk density	: No data available / Not applicable
Viscosity	: No data available / Not applicable
Viscosity (kinematic)	: No data available / Not applicable
Explosive properties	: No data available / Not applicable
Solubility (qualitative) (Solvent: Water)	: Insoluble
Solidification temperature	: No data available / Not applicable





Melting point	: 227°C (440.6°F)
Flammability	: No data available / Not applicable
Auto-ignition temperature	: No data available / Not applicable
Explosive limits	: No data available / Not applicable
Partition coefficient: n-octanol/water	: Not applicable
Evaporation rate	: No data available / Not applicable
Vapor density	: Heavier than air
Oxidising properties	: No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Solder alloy will react with concentrated nitric acid to produce toxic fumes of nitrogen oxides.

10.2. Chemical stability

Stable under recommended storage conditions.

- 10.3. Possibility of hazardous reactions
 - See section reactivity

10.4. Conditions to avoid

No decomposition if stored and applied as directed.

10.5. Incompatible materials

See section reactivity

10.6. Hazardous decomposition products

Thermal decomposition can lead to release of irritating gases and vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

General toxicological information:

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Oral toxicity:

This material is considered to have low toxicity if swallowed.

Inhalative toxicity:

Fumes evolved at soldering temperatures will irritate the nose, throat and lungs. Prolonged or repeated exposure to flux fumes may result in sensitisation in sensitive workers.

Dermal toxicity:

This product is considered to have low dermal toxicity.

Skin irritation:

Fumes emitted during soldering may irritate the skin.

Eye irritation:

Fumes emitted during soldering may irritate the eyes.





Acute oral toxicity:

			0			
Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method

Acute inhalative toxicity:

•• •				_		
Hazardous components	Value	Value	Route of	Exposure	Spacios	Mothod
CAS-No.	type	value	application	time	Species	Wethou

Acute dermal toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
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SECTION 12: Ecological information

General ecological information:

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ ecological information for the substances listed under Section 3 is provided in the following.

12.1. Toxicity

Ecotoxicity:

Do not empty into drains / surface water / ground water.

12.2. Persistence and degradability

Persistence and Biodegradability: The product is not biodegradable.

12.3. Bioaccumulative potential / 12.4. Mobility in soil

Mobility: The product is insoluble and sinks in water. Bioaccumulative potential: No data available. Bioaccumulative potential: Octanol/Water distribution coefficient: Not applicable

12.5. Results of PBT and vPvB assessment

No data available.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal: Wherever possible unwanted solder alloy should be recycled for recovery of metal. Otherwise dispose of in accordance with local and national regulations. Disposal of uncleaned packages: Dispose of as unused product.





Waste code

06 04 05 - wastes containing other heavy metals

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1. UN number

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.2. UN proper shipping name

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.3. Transport hazard class(es)

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.4. Packaging group

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.5. Environmental hazards

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.6. Special precautions for user

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC content (2010/75/EC) : <5,0 %

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Part Number Table

Description	Part Number
Solder Wire, Lead Free, 0.7mm Diameter, 227°C, 5	00g 509-0726

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