

002



**Jobber Drill, Right Hand**

<b>Flute Geometry</b>	Standard Helix, Right Hand Spiral, Wider Flutes
<b>Point Angle</b>	1.0 mm - 1.9 mm (inc) 118° 4 Facet Point. 2.0 mm - 16.0 mm (inc) 118° Special Point Geometry (Dormer P.S.Point) Giving Higher Positional Accuracy.
<b>Surface Treatment</b>	1.00 mm - 1.9 mm (inc) Bright Finish. 2.0 mm - 16.0 (inc) Bright body, TiN coating on working part of tool.
<b>Application</b>	General purpose engineering drills

Entry Code	d <sub>1</sub> Øh <sub>8</sub> Inch	d <sub>1</sub> mm	l <sub>2</sub> mm	l <sub>1</sub> mm	Entry Code	d <sub>1</sub> Øh <sub>8</sub> Inch	d <sub>1</sub> mm	l <sub>2</sub> mm	l <sub>1</sub> mm	Entry Code	d <sub>1</sub> Øh <sub>8</sub> Inch	d <sub>1</sub> mm	l <sub>2</sub> mm	l <sub>1</sub> mm
A0021.0		1,00	12	34	A0023.7		3,70	39	70	A0026.4		6,40	63	101
A0021.1		1,10	14	63	A0023.8		3,80	43	75	A0026.5		6,50	63	101
A0023/64	3/64	1,19	16	38	A0023.9		3,90	43	75	A0026.6		6,60	63	101
A0021.2		1,20	16	38	A0025/32	5/32	3,97	43	75	A0026.7		6,70	63	101
A0021.3		1,30	16	38	A0024.0		4,00	43	75	A00217/64	17/64	6,75	69	109
A0021.4		1,40	18	40	A0024.1		4,10	43	75	A0026.8		6,80	69	109
A0021.5		1,50	18	40	A0024.2		4,20	43	75	A0026.9		6,90	69	109
A0021/16	1/16	1,59	20	43	A0024.3		4,30	47	80	A0027.0		7,00	69	109
A0021.6		1,60	20	43	A00211/64	11/64	4,37	47	80	A0027.1		7,10	69	109
A0021.7		1,70	20	43	A0024.4		4,40	47	80	A0029/32	9/32	7,14	69	109
A0021.8		1,80	22	46	A0024.5		4,50	47	80	A0027.2		7,20	69	109
A0021.9		1,90	22	46	A0024.6		4,60	47	80	A0027.3		7,30	69	109
A0025/64	5/64	1,98	24	49	A0024.7		4,70	47	80	A0027.4		7,40	69	109
A0022.0		2,00	24	49	A0023/16	3/16	4,76	52	86	A0027.5		7,50	69	109
A0022.1		2,10	24	49	A0024.8		4,80	52	86	A00219/64	19/64	7,54	75	117
A0022.2		2,20	27	53	A0024.9		4,90	52	86	A0027.6		7,60	75	117
A0022.3		2,30	27	53	A0025.0		5,00	52	86	A0027.7		7,70	75	117
A0023/32	3/32	2,38	30	57	A0025.1		5,10	52	86	A0027.8		7,80	75	117
A0022.4		2,40	30	57	A00213/64	13/64	5,16	52	86	A0027.9		7,90	75	117
A0022.5		2,50	30	57	A0025.2		5,20	52	86	A0025/16	5/16	7,94	75	117
A0022.6		2,60	30	57	A0025.3		5,30	52	86	A0028.0		8,00	75	117
A0022.7		2,70	33	61	A0025.4		5,40	57	93	A0028.1		8,10	75	117
A0027/64	7/64	2,78	33	61	A0025.5		5,50	57	93	A0028.2		8,20	75	117
A0022.8		2,80	33	61	A0027/32	7/32	5,56	57	93	A0028.3		8,30	75	117
A0022.9		2,90	33	61	A0025.6		5,60	57	93	A00221/64	21/64	8,33	75	117
A0023.0		3,00	33	61	A0025.7		5,70	57	93	A0028.4		8,40	75	117
A0023.1		3,10	36	65	A0025.8		5,80	57	93	A0028.5		8,50	75	117
A0021/8	1/8	3,18	36	65	A0025.9		5,90	57	93	A0028.6		8,60	81	125
A0023.2		3,20	36	65	A00215/64	15/64	5,95	57	93	A0028.7		8,70	81	125
A0023.3		3,30	36	65	A0026.0		6,00	57	93	A00211/32	11/32	8,73	81	125
A0023.4		3,40	39	70	A0026.1		6,10	63	101	A0028.8		8,80	81	125
A0023.5		3,50	39	70	A0026.2		6,20	63	101	A0028.9		8,90	81	125
A0029/64	9/64	3,57	39	70	A0026.3		6,30	63	101	A0029.0		9,00	81	125
A0023.6		3,60	39	70	A0021/4	1/4	6,35	63	101	A0029.1		9,10	81	125

# A002 HSS-TiN



DIN 338 RN / BS 328 / ISO 235

Entry Code	d <sub>1</sub> Øh <sub>8</sub> Inch	d <sub>1</sub> mm	l <sub>2</sub> mm	l <sub>1</sub> mm	Entry Code	d <sub>1</sub> Øh <sub>8</sub> Inch	d <sub>1</sub> mm	l <sub>2</sub> mm	l <sub>1</sub> mm	Entry Code	d <sub>1</sub> Øh <sub>8</sub> Inch	d <sub>1</sub> mm	l <sub>2</sub> mm	l <sub>1</sub> mm
A00223/64	23/64	9,13	81	125	A00211.2		11,20	94	142	A00213.25		13,25	108	160
A0029.2		9,20	81	125	A00211.3		11,30	94	142	A00213.3		13,30	108	160
A0029.3		9,30	81	125	A00211.4		11,40	94	142	A00213.4		13,40	108	160
A0029.4		9,40	81	125	A00211.5		11,50	94	142	A00217/32	17/32	13,49	108	160
A0029.5		9,50	81	125	A00229/64	29/64	11,51	94	142	A00213.5		13,50	108	160
A0023/8	3/8	9,53	87	133	A00211.6		11,60	94	142	A00213.6		13,60	108	160
A0029.6		9,60	87	133	A00211.7		11,70	94	142	A00213.7		13,70	108	160
A0029.7		9,70	87	133	A00211.8		11,80	94	142	A00213.75		13,75	108	160
A0029.8		9,80	87	133	A00211.9		11,90	101	151	A00213.8		13,80	108	160
A0029.9		9,90	87	133	A00215/32	15/32	11,91	101	151	A00235/64	35/64	13,89	108	160
A00225/64	25/64	9,92	87	133	A00212.0		12,00	101	151	A00213.9		13,90	108	160
A00210.0		10,00	87	133	A00212.1		12,10	101	151	A00214.0		14,00	108	160
A00210.1		10,10	87	133	A00212.2		12,20	101	151	A00214.25		14,25	114	169
A00210.2		10,20	87	133	A00212.3		12,30	101	151	A0029/16	9/16	14,29	114	169
A00210.3		10,30	87	133	A00231/64	31/64	12,30	101	151	A00214.5		14,50	114	169
A00213/32	13/32	10,32	87	133	A00212.4		12,40	101	151	A00237/64	37/64	14,68	114	169
A00210.4		10,40	87	133	A00212.5		12,50	101	151	A00214.75		14,75	114	169
A00210.5		10,50	87	133	A00212.6		12,60	101	151	A00215.0		15,00	114	169
A00210.6		10,60	87	133	A0021/2	1/2	12,70	101	151	A00219/32	19/32	15,08	120	178
A00210.7		10,70	94	142	A00212.7		12,70	101	151	A00215.25		15,25	120	178
A00227/64	27/64	10,72	94	142	A00212.8		12,80	101	151	A00239/64	39/64	15,48	120	178
A00210.8		10,80	94	142	A00212.9		12,90	101	151	A00215.5		15,50	120	178
A00210.9		10,90	94	142	A00213.0		13,00	101	151	A00215.75		15,75	120	178
A00211.0		11,00	94	142	A00233/64	33/64	13,10	101	151	A0025/8	5/8	15,88	120	178
A00211.1		11,10	94	142	A00213.1		13,10	101	151	A00216.0		16,00	120	178
A0027/16	7/16	11,11	94	142	A00213.2		13,20	101	151					