



TapeCase Ltd.  
1982 Lunt Ave, Elk Grove Village, IL 60007  
phone: (847) 299-7880  
fax: (847) 299-7804  
www.tapecase.com  
sales@tapecase.com

# 3M

## PTFE Skived Film Tape

### 5480

**Product Description** 3M™ PTFE Skived Film Tape 5480 has a film backing with a silicone adhesive.

Product Construction	Backing	Adhesive	Color
	Skived PTFE (polytetrafluoroethylene)	Silicone	Gray

**Typical Physical Properties** Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

			ASTM Test Method
3M tape 5480			
Adhesion to Steel:	20 oz./in. width (22 N/100 mm)		D-3330
Tensile Strength:	27 lbs./in. width (473 N/100 mm)		D-3759
Elongation at Break:	140%		D-3759
Backing Thickness:	2.0 mils (0.05 mm)		D-3652
Total Tape Thickness:	3.7 mils (0.09 mm)		D-3652
Temperature Use Range:	-65° to 400°F (-54° to 204°C)		

**Application Ideas**

- Wrapping rubber laminating rollers on hot polyethylene extruders to create a release surface to help minimize clean-up.
- Easy-release surface provided by wrapping rollers, plates, belts, etc. where build-up of sticky materials and inks can occur.
- Chemical resistant surface for sealing and masking.

**Storage** Store under normal conditions of 60° to 80°F (16° to 27°C) and 40 to 60% R.H. in the original carton.

**Shelf Life** To obtain best performance, use this product within 12 months from date of manufacture.