

QRM8 SERIES Rear Panel Mount LED Indicators

Distinctive features and specifications

QRM8_VOY1609R1US

Features

- Ø8mm rear mounting LED indicator
- 5mm flush diffused LED, standard, hyper bright or water clear
- Bi-color and Tri-color LED options
- Black chrome finish
- 2VDC – 28VAC/DC
- 200mm wires or pin terminations
- IP67 sealed (EN60529)
- Epoxy sealed rear end
- Supplied with fixing nut, spring washer and O-ring (Dress nut available as an option - contact APEM)



NB: UL Recognized Component

TECHNICAL SPECIFICATIONS

| Voltage | Operating Voltage (Min to Max) | Operating Current (Typical All Types) |
|------------------|-----------------------------------|--|
| 02 (No Resistor) | 1.8 to 3.8VDC | 20mA max* |
| 6VDC | 5.4 to 6.6VDC | 20mA |
| 12VDC | 10.8 to 13.2VDC | 20mA |
| 24VDC | 21.6 to 26.4VDC | 20mA |
| 28VDC | 25.2 to 30.8VDC | 20mA |

Max Reverse Voltage: 5V

Viewing Angle: 60°

Life Expectancy: 100,000 hours

Operating Temperature Range: -40 to +85°C

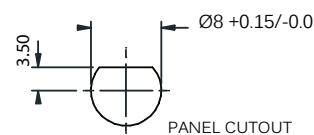
Storage Temperature Range: -55 to +100°C

Max panel thickness: 3.5mm

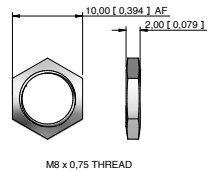
Torque: 60cNm

Materials

| | |
|--|----------------------------------|
| Body: Black chrome plated brass | Lock washer: Spring steel |
| Nut: Black chrome plated brass | Terminal seal: Epoxy |
| Panel seal: Nitrile O-ring | Wires: 24AWG to UL1061 |



PANEL CUTOUT



M8 x 0.75 THREAD

| Standard LED Intensity | MCD Output (all voltages) | Forward Voltage |
|--|---------------------------|-----------------|
| HE Red | 8mcd | 2.0V |
| Green | 6mcd | 2.2V |
| Yellow | 6mcd | 2.1V |
| Blue | 50mcd | 3.8V |
| White | 500mcd | 3.8V |
| Bi-color (Typical) (Red/Green) | 15/10mcd | 2.0V/2.2V |
| Tri-color (Typical) (Red/Green/Yellow) | 15/10/6mcd | 2.0V/2.2V/2.1V |

Bi-color - the color is changed by reversing the polarity Tri-color - The indicator has red and green LEDs, when both connected yellow is produced.

| Super Bright LED | MCD Output (all voltages) | Forward Voltage |
|------------------|---------------------------|-----------------|
| HE Red | 1,300mcd | 2.2V |
| Green | 1,200mcd | 3.3V |
| Yellow | 350mcd | 2.0V |
| Blue | 280mcd | 3.3V |
| White | 950mcd | 3.3V |
| Orange | 500mcd | 2.2V |

| Hyper Bright | MCD Output (all voltages) | Forward Voltage |
|--------------|---------------------------|-----------------|
| HE Red | 980mcd | 2.2V |
| Green | 300mcd | 3.3V |
| Yellow | 250mcd | 2.0V |

Luminous intensity will be reduced with lower operating current.

Note: The operating voltage must not be exceeded by more than 10% as this will result in reduced life expectancy.

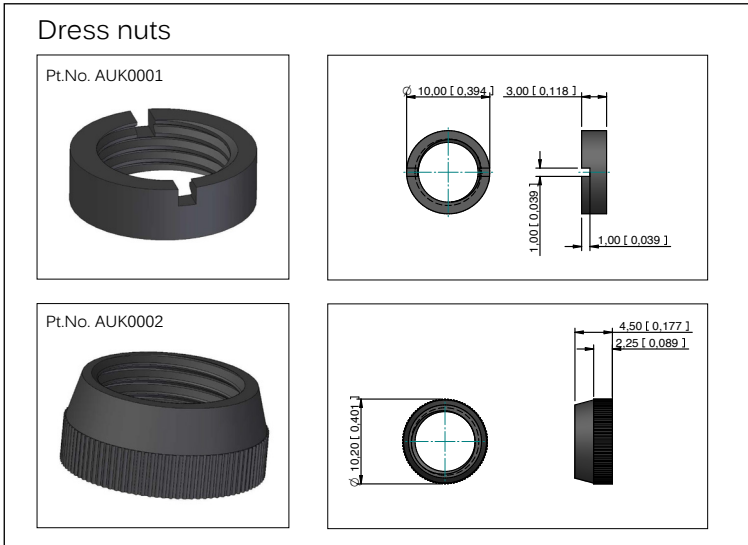
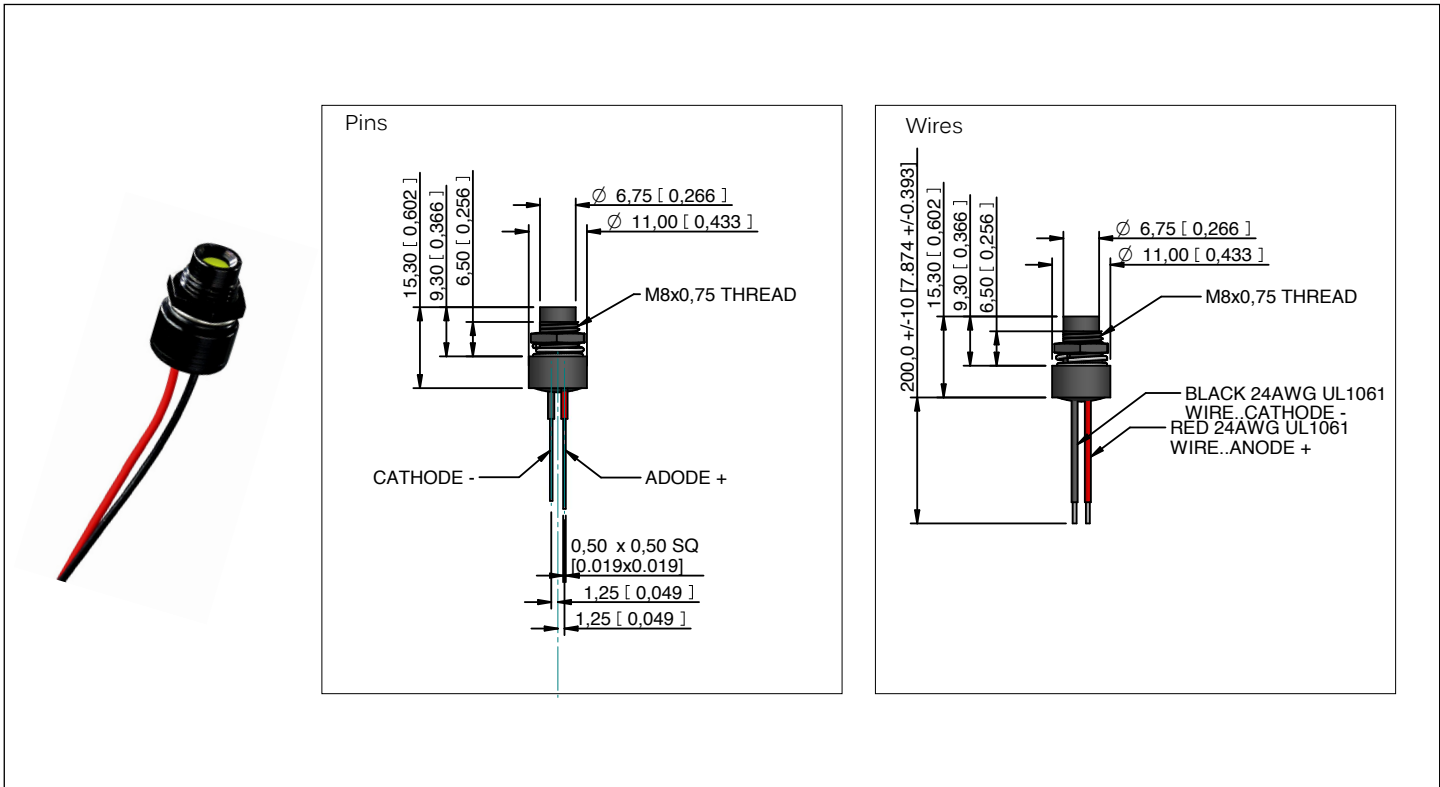
The company reserves the right to change specifications without notice. * Customer to supply resistor for desired operating current.

Luminous intensity is measured at 20mA on a discrete LED unless otherwise stated. Luminous intensities and color shades of white LEDs may vary within a batch.

LED characteristics are dependent upon environmental conditions. Therefore published data should be considered nominal.

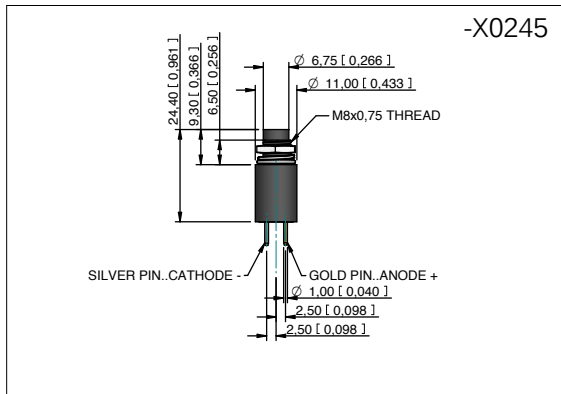
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Technical Drawings



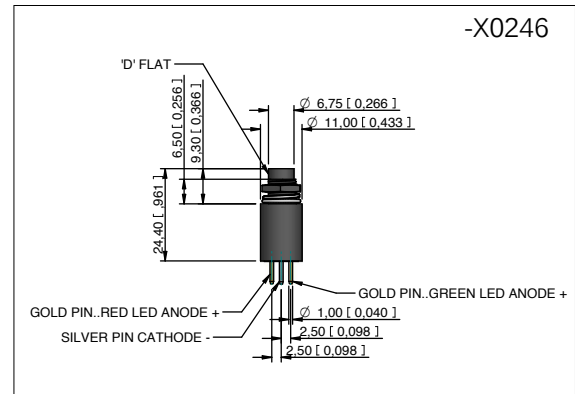
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Custom options

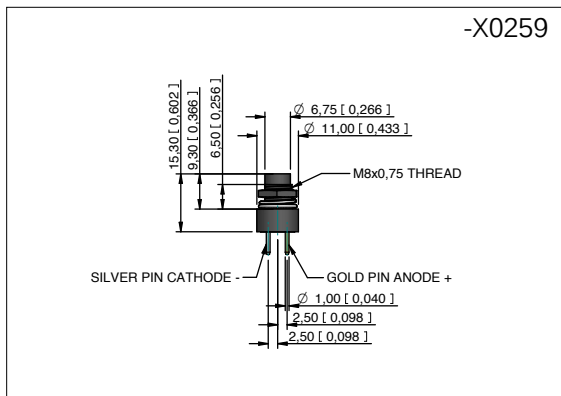


Fixed and Bi-color long body rigid pins

Long body matches the behind panel depth of APEM 12200X778 PCB mounting military grade toggle switches



Tri-color long body and rigid PCB



Fixed and Bi-color standard body rigid pins

To apply the above custom option, suffix the part number with the -X reference number
Example QRM84BXXHB24AE-X0245

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Overview

STANDARD OPTIONS

The QRM Series is available with a range of standard options, to specify your LED, simply choose one option from each column. An example is shown below.

| QRM | 8 | 4 | B | XX | HB | 24A | E |
|--------|---------------|-----------------------|------------------|---|--|--|---------------------|
| SERIES | MOUNTING HOLE | TERMINALS | BEZEL FINISH | TYPE OF ILLUMINATION | LED COLOR | VOLTAGE | SEALING |
| QRM | 8 = Ø8mm | 4 = Pins 5 = Wires | B = Black Chrome | XX = Fixed light YY = Bi-color ZZ = Tri-color | R = Red G = Green Y = Yellow B = Blue W = White HR = Hyper Bright Red HG = Hyper Bright Green HY = Hyper Bright Yellow SR = Super Bright Red SG = Super Bright Green SY = Super Bright Yellow SB = Super Bright Blue SW = Super Bright White SO = Super Bright Orange RG = Red/Green RY = Red/Yellow GY = Green/Yellow RYG = Red/Yellow/Green | 02 = no resistor* 06 = 6VDC 12 = 12VDC 12A = 12VAC/DC 24 = 24VDC 24A = 24VAC/DC 28 = 28VDC 28A = 28VAC/DC | E = IP67 (Standard) |

Example QRM84BXXHR24AE

Ø8mm mounting hole with pin terminations, black chrome finish, fixed light, Red 24VAC, panel sealed to IP67



- Standard wire length is 200mm, 24AWG UL1061, red wire denotes Anode (+), black wire denotes Cathode (-) for other wire lengths consult APEM
- For LEDs with alternate voltages consult APEM
- Bi-color LEDs, by connecting the gold Faston (+) one colour is produced, by reversing the supply voltage another colour is produced – Bi-colours are available up to 28VDC
- Take care when soldering (recommended solder temperature 300°C - 3 sec)
- The Tri-color LED has red and green LEDs when both are connected yellow is produced
- Standard Tri-color termination is two Anodes (+) and one Cathode (-)
- Tri-color wires are one red (+) and one green (+) Anode and one black (-) Cathode
- Tri-color pins are center (-) Cathode, shortest (+) Anode pin green, longest (+) Anode pin red
- Maximum panel thickness 3.5mm
- For multi-voltage options please consult APEM

* = For resistorless versions (02) please refer to the forward voltage on page 1