SAFETY DATA SHEET
Techspray No-Clean Desoldering Flux coated braid NA

Section 1. Identification

GHS product identifier : Techspray No-Clean Desoldering Flux coated braid NA
Other means of identification : Sizes: 0.9mm/1.4mm/1.9mm/2.5mm/3.3mm/4.9mm/0.9mm/1.4mm/1.9mm/2.5mm/3.3mm/4.9mm/0.63mm/4.9mm
No Clean flux is a synthetic (non-colophony)flux. Per J-STD-004 Section 3.2, it is classified as REL0. Per British Std. EN 29454-1:1993 and ISO9454-1:1990, the No Clean flux has a classification of 1.2.3.B.

Product type : Solid.

Relevant identified uses of the substance or mixture and uses advised against
Not applicable.

Supplier's details : Manufacturer:
Techspray
8125 Cobb Center Drive
Kennesaw, GA 30152
Tel: 800-858-4043
1 703-527-3887

Emergency telephone number (with hours of operation) : Chemtrec - 1-800-858-4043
CANTUC (Canadian Transportation): (613) 996-6666
Emergency phone: (800) 858-4043
24/7

Section 2. Hazards identification

OSHA/HCS status : While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.

Classification of the substance or mixture : Not classified.

GHS label elements
Signal word : No signal word.
Hazard statements : No known significant effects or critical hazards.

Precautionary statements
Prevention : Not applicable.
Response : Not applicable.
Storage : Not applicable.
Disposal : Not applicable.
Hazard not otherwise classified : Exposure to soldering fumes when the product used in the desoldering process

5/10/2015
Section 3. Composition/information on ingredients

<table>
<thead>
<tr>
<th>Substance/mixture</th>
<th>Mixture</th>
</tr>
</thead>
<tbody>
<tr>
<td>Other means of identification</td>
<td>Sizes: 0.9mm/1.4mm/1.9mm/2.5mm/3.3mm/4.9mm/0.9mm/1.4mm/1.9mm/2.5mm/3.9mm/4.9mm/0.63mm/4.9mm</td>
</tr>
</tbody>
</table>

No Clean flux is a synthetic (non-colophony) flux. Per J-STD-004 Section 3.2, it is classified as REL0. Per British Std. EN 29454-1:1993 and ISO9454-1:1990, the No Clean flux has a classification of 1.2.3.B.

CAS number/other identifiers

<table>
<thead>
<tr>
<th>CAS number</th>
<th>Not applicable.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Product code</td>
<td>1814/1815/1816/1817/1818/1819/1820/1821/1822/1823/1824/1825</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>%</th>
<th>CAS number</th>
</tr>
</thead>
<tbody>
<tr>
<td>pentaerythritol tetrabenzoate</td>
<td>0.5 - 2</td>
<td>4196-86-5</td>
</tr>
</tbody>
</table>

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

**Eye contact**
Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.

**Inhalation**
Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.

**Skin contact**
Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.

**Ingestion**
Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

**Potential acute health effects**

<table>
<thead>
<tr>
<th>Eye contact</th>
<th>May cause eye irritation.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inhalation</td>
<td>soldering fumes</td>
</tr>
<tr>
<td>Skin contact</td>
<td>May cause skin irritation.</td>
</tr>
<tr>
<td>Ingestion</td>
<td>Harmful if swallowed.</td>
</tr>
</tbody>
</table>

**Over-exposure signs/symptoms**

<table>
<thead>
<tr>
<th>Eye contact</th>
<th>Adverse symptoms may include the following: irritation, redness, watering</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inhalation</td>
<td>Adverse symptoms may include the following: respiratory tract irritation</td>
</tr>
<tr>
<td>Skin contact</td>
<td>Adverse symptoms may include the following: irritation, redness</td>
</tr>
<tr>
<td>Ingestion</td>
<td>Adverse symptoms may include the following: Ingestion</td>
</tr>
</tbody>
</table>

Indication of immediate medical attention and special treatment needed, if necessary

Date of issue/Date of revision: 5/10/2015. Date of previous issue: No previous validation. Version: 1
Section 4. First aid measures

Notes to physician: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments: No specific treatment.

Protection of first-aiders: No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media: None known.

Specific hazards arising from the chemical: Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products: Decomposition products may include the following materials: carbon dioxide, carbon monoxide, metal oxide/oxides.

Special protective actions for fire-fighters: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Environmental precautions

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.

For emergency responders: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Methods and materials for containment and cleaning up

Small spill: Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.

Large spill: Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.
Section 7. Handling and storage

Precautions for safe handling

**Protective measures**: Put on appropriate personal protective equipment (see Section 8). Avoid release to the environment.

**Advice on general occupational hygiene**: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

**Conditions for safe storage, including any incompatibilities**: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

**Control parameters**

**Occupational exposure limits**

None.

**Appropriate engineering controls**

Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

**Environmental exposure controls**

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

**Individual protection measures**

**Hygiene measures**: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection**: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

**Skin protection**

**Hand protection**: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

**Body protection**: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Other skin protection**: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Respiratory protection**: Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

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Section 9. Physical and chemical properties

**Appearance**
- **Physical state**: Solid. [Metal.]
- **Color**: Various
- **Odor**: Odorless.
- **Odor threshold**: Not available.
- **pH**: Not available.
- **Melting point**: Not available.
- **Boiling point**: Not available.
- **Flash point**: Not available.
- **Evaporation rate**: Not available.
- **Flammability (solid, gas)**: Not available.
- **Lower and upper explosive (flammable) limits**: Not available.
- **Vapor pressure**: Not available.
- **Vapor density**: Not available.
- **Relative density**: Not available.
- **Solubility**: Not available.
- **Partition coefficient: n-octanol/water**: Not available.
- **Auto-ignition temperature**: Not available.
- **Decomposition temperature**: Not available.
- **Viscosity**: Not available.

Section 10. Stability and reactivity

**Reactivity**
- No specific test data related to reactivity available for this product or its ingredients.

**Chemical stability**
- The product is stable.

**Possibility of hazardous reactions**
- Under normal conditions of storage and use, hazardous reactions will not occur.

**Conditions to avoid**
- No specific data.

**Incompatible materials**
- No specific data.

**Hazardous decomposition products**
- Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

**Information on toxicological effects**

**Acute toxicity**

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Dose</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pentaerythritol tetrabenoatoe</td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>1158 mg/kg</td>
<td>-</td>
</tr>
</tbody>
</table>

**Irritation/Corrosion**
- Not available.

**Sensitization**
- Not available.

**Mutagenicity**
- Not available.
Section 11. Toxicological information

Not available.

**Carcinogenicity**
Not available.

**Reproductive toxicity**
Not available.

**Teratogenicity**
Not available.

**Specific target organ toxicity (single exposure)**
Not available.

**Specific target organ toxicity (repeated exposure)**
Not available.

**Aspiration hazard**
Not available.

Information on the likely routes of exposure

**Potential acute health effects**

<table>
<thead>
<tr>
<th>Route</th>
<th>Symptoms</th>
</tr>
</thead>
<tbody>
<tr>
<td>Eye contact</td>
<td>May cause eye irritation.</td>
</tr>
<tr>
<td>Inhalation</td>
<td>soldering fumes</td>
</tr>
<tr>
<td>Skin contact</td>
<td>May cause skin irritation.</td>
</tr>
<tr>
<td>Ingestion</td>
<td>Harmful if swallowed.</td>
</tr>
</tbody>
</table>

Symptoms related to the physical, chemical and toxicological characteristics

<table>
<thead>
<tr>
<th>Route</th>
<th>Adverse symptoms may include the following:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Eye contact</td>
<td>irritation, redness, watering</td>
</tr>
<tr>
<td>Inhalation</td>
<td>respiratory tract irritation</td>
</tr>
<tr>
<td>Skin contact</td>
<td>irritation, redness</td>
</tr>
<tr>
<td>Ingestion</td>
<td>Ingestion</td>
</tr>
</tbody>
</table>

Delayed and immediate effects and also chronic effects from short and long term exposure

**Short term exposure**

| Potential immediate effects | Caution: exposure to this material may cause certain sensitive individuals to develop eczema and/or asthma. May cause sensitisation by inhalation and skin contact. Sensitised persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. |

| Potential delayed effects  | Skin sensitization |

**Long term exposure**

| Potential immediate effects | Caution: exposure to this material may cause certain sensitive individuals to develop eczema and/or asthma. May cause sensitisation by inhalation and skin contact. Sensitised persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Irritating to eyes, respiratory system and skin. |

| Potential delayed effects  | Skin sensitizer |
Section 11. Toxicological information

Not available.

<table>
<thead>
<tr>
<th>General</th>
<th>No known significant effects or critical hazards.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carcinogenicity</td>
<td>No known significant effects or critical hazards.</td>
</tr>
<tr>
<td>Mutagenicity</td>
<td>No known significant effects or critical hazards.</td>
</tr>
<tr>
<td>Teratogenicity</td>
<td>No known significant effects or critical hazards.</td>
</tr>
<tr>
<td>Developmental effects</td>
<td>No known significant effects or critical hazards.</td>
</tr>
<tr>
<td>Fertility effects</td>
<td>No known significant effects or critical hazards.</td>
</tr>
</tbody>
</table>

Numerical measures of toxicity

<table>
<thead>
<tr>
<th>Acute toxicity estimates</th>
</tr>
</thead>
<tbody>
<tr>
<td>Route</td>
</tr>
<tr>
<td>Oral</td>
</tr>
</tbody>
</table>

Section 12. Ecological information

Toxicity

Not available.

Persistence and degradability

Not available.

Bioaccumulative potential

Not available.

Mobility in soil

| Soil/water partition coefficient (K<sub>oc</sub>) | Not available. |

Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information
Section 14. Transport information

<table>
<thead>
<tr>
<th>UN number</th>
<th>DOT Classification</th>
<th>TDG Classification</th>
<th>Mexico Classification</th>
<th>ADR/RID</th>
<th>IMDG</th>
<th>IATA</th>
</tr>
</thead>
</table>

UN proper shipping name

- Not regulated.

Transport hazard class(es)

- Not regulated.

Packing group

- Not regulated.

Environmental hazards

<table>
<thead>
<tr>
<th>Environmental hazards</th>
<th>DOT Classification</th>
<th>TDG Classification</th>
<th>Mexico Classification</th>
<th>ADR/RID</th>
<th>IMDG</th>
<th>IATA</th>
</tr>
</thead>
</table>

Reportable quantity

5263.2 lbs / 2389.5 kg

Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.

Special precautions for user

Transport within user’s premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not available.

Section 15. Regulatory information

U.S. Federal regulations

- Clean Water Act (CWA) 307: copper
- Clean Air Act 8(a) CDR Exempt/Partial exemption: Not determined
- All components are listed or exempted.
- Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs): Listed
- Clean Air Act Section 602 Class I Substances: Not listed
- Clean Air Act Section 602 Class II Substances: Not listed
- DEA List I Chemicals (Precursor Chemicals): Not listed

Date of issue/Date of revision: 5/10/2015
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Version: 1
Section 15. Regulatory information

DEA List II Chemicals (Essential Chemicals) : Not listed

SARA 302/304
Composition/information on ingredients
No products were found.

SARA 304 RQ : Not applicable.

SARA 313/312
Classification : Not applicable.
Composition/information on ingredients

<table>
<thead>
<tr>
<th>Name</th>
<th>%</th>
<th>Fire hazard</th>
<th>Sudden release of pressure</th>
<th>Reactive</th>
<th>Immediate (acute) health hazard</th>
<th>Delayed (chronic) health hazard</th>
</tr>
</thead>
<tbody>
<tr>
<td>pentaerythritol tetrabenoate</td>
<td>0.5 - 2</td>
<td>No.</td>
<td>No.</td>
<td>No.</td>
<td>Yes.</td>
<td>No.</td>
</tr>
</tbody>
</table>

SARA 313

<table>
<thead>
<tr>
<th>Product name</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Form R - Reporting requirements</td>
<td>copper 7440-50-8</td>
<td>90 - 100</td>
</tr>
<tr>
<td>Supplier notification</td>
<td>copper 7440-50-8</td>
<td>90 - 100</td>
</tr>
</tbody>
</table>

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

Massachusetts : The following components are listed: COPPER
New York : The following components are listed: Copper
New Jersey : The following components are listed: COPPER
Pennsylvania : The following components are listed: COPPER FUME

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals
Not listed.

Montreal Protocol (Annexes A, B, C, E)
Not listed.

Stockholm Convention on Persistent Organic Pollutants
Not listed.

Rotterdam Convention on Prior Inform Consent (PIC)
Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals
Not listed.

International lists

National inventory

Australia : All components are listed or exempted.
Canada : All components are listed or exempted.
China : All components are listed or exempted.
Europe : All components are listed or exempted.
Japan : Not determined.
Malaysia : Not determined.
New Zealand : All components are listed or exempted.

Date of issue/Date of revision : 5/10/2015. Date of previous issue : No previous validation. Version : 1
### Section 15. Regulatory information

<table>
<thead>
<tr>
<th>Country</th>
<th>Information</th>
</tr>
</thead>
<tbody>
<tr>
<td>Philippines</td>
<td>All components are listed or exempted.</td>
</tr>
<tr>
<td>Republic of Korea</td>
<td>Not determined.</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Not determined.</td>
</tr>
</tbody>
</table>

### Section 16. Other information

**Hazardous Material Information System (U.S.A.)**

<table>
<thead>
<tr>
<th>Category</th>
<th>Rating</th>
</tr>
</thead>
<tbody>
<tr>
<td>Health</td>
<td>0</td>
</tr>
<tr>
<td>Flammability</td>
<td>1</td>
</tr>
<tr>
<td>Physical hazards</td>
<td>0</td>
</tr>
</tbody>
</table>

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

**National Fire Protection Association (U.S.A.)**

<table>
<thead>
<tr>
<th>Category</th>
<th>Rating</th>
</tr>
</thead>
<tbody>
<tr>
<td>Health</td>
<td>0</td>
</tr>
<tr>
<td>Flammability</td>
<td>1</td>
</tr>
<tr>
<td>Instability/Reactivity</td>
<td>0</td>
</tr>
<tr>
<td>Special</td>
<td></td>
</tr>
</tbody>
</table>

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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

**History**

- **Date of printing**: 5/10/2015.
- **Date of issue/Date of revision**: 5/10/2015.
- **Date of previous issue**: No previous validation.
- **Version**: 1

**Key to abbreviations**

- ATE = Acute Toxicity Estimate
- BCF = Bioconcentration Factor
- GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- IATA = International Air Transport Association
- IBC = Intermediate Bulk Container
- IMDG = International Maritime Dangerous Goods
- LogPow = logarithm of the octanol/water partition coefficient
- UN = United Nations

**References**

- Not available.

**Notice to reader**

> Indicates information that has changed from previously issued version.
Section 16. Other information

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.