

Revision Date July 2014

Revision 9



SAFETY DATA SHEET

EVO-STIK 528 AFS

According to Regulation (EC) No 1907/2006

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product name EVO-STIK 528 AFS
Product No. 805057

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Adhesive.

1.3. Details of the supplier of the safety data sheet

Supplier BOSTIK LIMITED
COMMON ROAD
STAFFORD
STAFFORDSHIRE
ST16 3EH
+44 1785 272625
sds.uk@bostik.com

1.4. Emergency telephone number

+44 1785 272650 (24 Hours)

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Classification (EC 1272/2008)

Physical and Chemical Hazards Flam. Liq. 2 - H225
Human health EUH066; Eye Irrit. 2 - H319; STOT SE 3 - H336
Environment Aquatic Chronic 2 - H411

Classification (1999/45/EEC) Xi; R36. F; R11. N; R51/53. R66, R67.

The Full Text for all R-Phrases and Hazard Statements are Displayed in Section 16.

2.2. Label elements

Label In Accordance With (EC) No. 1272/2008



Signal Word

Danger

Hazard Statements

H225 Highly flammable liquid and vapour.
H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.
H411 Toxic to aquatic life with long lasting effects.

Precautionary Statements

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P271 Use only outdoors or in a well-ventilated area.
P273 Avoid release to the environment.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

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| | |
|---|--|
| P261 | Avoid breathing vapour/spray. |
| P305+351+338 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |
| P403+233 | Store in a well-ventilated place. Keep container tightly closed. |
| P501 | Dispose of contents/container in accordance with local regulations. |
| Supplementary Precautionary Statements | |
| P233 | Keep container tightly closed. |
| P240 | Ground/bond container and receiving equipment. |
| P241 | Use explosion-proof electrical equipment. |
| P242 | Use only non-sparking tools. |
| P243 | Take precautionary measures against static discharge. |
| P264 | Wash contaminated skin thoroughly after handling. |
| P370+378 | In case of fire: Use foam, carbon dioxide, dry powder or water fog for extinction. |
| P303+361+353 | IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. |
| P304+340 | IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. |
| P313 | Get medical advice/attention. |
| P337+313 | If eye irritation persists: Get medical advice/attention. |
| P391 | Collect spillage. |
| P403+235 | Store in a well-ventilated place. Keep cool. |
| P405 | Store locked up. |
| Supplemental label information | |
| EUH066 | Repeated exposure may cause skin dryness or cracking. |
| EUH208 | Contains ROSIN. May produce an allergic reaction. |

2.3. Other hazards

Vapours are heavier than air and can travel long distances to a source of ignition Pilot lights can ignite the vapour

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS**3.2. Mixtures**

| | | |
|-------------------------------|-----------------------------|---------------------------------------|
| BUTANONE | | 10-30% |
| CAS-No.: 78-93-3 | EC No.: 201-159-0 | Registration Number: 01-2119457290-43 |
| Classification (EC 1272/2008) | Classification (67/548/EEC) | |
| Flam. Liq. 2 - H225 | F;R11 | |
| EUH066 | Xi;R36 | |
| Eye Irrit. 2 - H319 | R66 | |
| STOT SE 3 - H336 | R67 | |
| ETHYL ACETATE | | 10-30% |
| CAS-No.: 141-78-6 | EC No.: 205-500-4 | Registration Number: 01-2119475103-46 |
| Classification (EC 1272/2008) | Classification (67/548/EEC) | |
| Flam. Liq. 2 - H225 | F;R11 | |
| EUH066 | Xi;R36 | |
| Eye Irrit. 2 - H319 | R66 | |
| STOT SE 3 - H336 | R67 | |

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| | | |
|---|--|---------------------------------------|
| HYDROCARBONS C6-C7 ISOALKANES, CYCLICS <5% N-HEXANE | | 10-30% |
| CAS-No.: | EC No.: 926-605-8 | Registration Number: 01-2119486291-36 |
| Classification (EC 1272/2008) Flam. Liq. 2 - H225 EUH066 STOT SE 3 - H336 Asp. Tox. 1 - H304 Aquatic Chronic 2 - H411 | Classification (67/548/EEC) Xn;R65. F;R11. N;R51/53. R66,R67. | |
| NAPHTHA (PETROLEUM), HYDRODESULFURIZED LIGHT, DEAROMATIZED; <0.1% BENZENE | | 5-10% |
| CAS-No.: 92045-53-9 | EC No.: 295-434-2 | |
| Classification (EC 1272/2008) Flam. Liq. 2 - H225 Skin Irrit. 2 - H315 STOT SE 3 - H336 Asp. Tox. 1 - H304 Aquatic Chronic 2 - H411 | Classification (67/548/EEC) Xn;R65. Xi;R38. F;R11. N;R51/53. R67. | |
| NAPHTHA (PETROLEUM), HYDROTREATED LIGHT, <0.1% BENZENE, | | 5-10% |
| CAS-No.: 64742-49-0 | EC No.: | |
| Classification (EC 1272/2008) Flam. Liq. 2 - H225 Skin Irrit. 2 - H315 STOT SE 3 - H336 Asp. Tox. 1 - H304 Aquatic Chronic 2 - H411 | Classification (67/548/EEC) Xn;R65. Xi;R38. F;R11. N;R51/53. R67. | |
| N-HEXANE | | < 1% |
| CAS-No.: 110-54-3 | EC No.: 203-777-6 | |
| Classification (EC 1272/2008) Flam. Liq. 2 - H225 Skin Irrit. 2 - H315 Repr. 2 - H361f STOT SE 3 - H336 STOT RE 2 - H373 Asp. Tox. 1 - H304 Aquatic Chronic 2 - H411 | Classification (67/548/EEC) F;R11 Repr. Cat. 3;R62 Xn;R65,R48/20 Xi;R38 R67 N;R51/53 | |
| PROPAN-2-OL | | < 1% |
| CAS-No.: 67-63-0 | EC No.: 200-661-7 | Registration Number: 01-2119457558-25 |
| Classification (EC 1272/2008) Flam. Liq. 2 - H225 Eye Irrit. 2 - H319 STOT SE 3 - H336 | Classification (67/548/EEC) F;R11 Xi;R36 R67 | |

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| | |
|--|------------------------------------|
| ROSIN | < 1% |
| CAS-No.: 8050-09-7 | EC No.: 232-475-7 |
| Classification (EC 1272/2008) Skin Sens. 1 - H317 | Classification (67/548/EEC) R43 |

The Full Text for all R-Phrases and Hazard Statements are Displayed in Section 16.

SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

Inhalation

Remove victim immediately from source of exposure. Move the exposed person to fresh air at once. Get medical attention.

Ingestion

DO NOT induce vomiting. Get medical attention immediately.

Skin contact

Promptly flush contaminated skin with water. Promptly remove clothing if soaked through and flush the skin with water. Get medical attention if irritation persists after washing.

Eye contact

Rinse the eye with water immediately. Continue to rinse for at least 15 minutes and get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

4.3. Indication of any immediate medical attention and special treatment needed

SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing media

Extinguishing media

Fire can be extinguished using: Foam, carbon dioxide or dry powder.

5.2. Special hazards arising from the substance or mixture

Specific hazards

Toxic gases/vapours/fumes of: Carbon dioxide (CO₂). Carbon monoxide (CO).

5.3. Advice for firefighters

Protective equipment for fire-fighters

Use protective equipment appropriate for surrounding materials.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Avoid skin and eye contact. Ensure adequate ventilation. Wear personal protective equipment. Wear self contained breathing apparatus.

6.2. Environmental precautions

Prevent entry into drains and water courses.

6.3. Methods and material for containment and cleaning up

Stop leak if possible without risk. DO NOT touch spilled material! Provide ventilation and confine spill. Do not allow runoff to sewer.

Clean-up personnel should use respiratory and/or liquid contact protection. Absorb onto sand, earth or absorbent granules. Pick up with non-sparking tools and place into metal containers with sealable lids. Mark containers with details of hazards and store in designated area ready for disposal.

6.4. Reference to other sections

Wear protective clothing as described in Section 8 of this safety data sheet.

SECTION 7: HANDLING AND STORAGE

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7.1. Precautions for safe handling

Keep away from heat, sparks and open flame. Avoid spilling, skin and eye contact. Ventilate well, avoid breathing vapours. Use approved respirator if air contamination is above accepted level.

7.2. Conditions for safe storage, including any incompatibilities

Flammable/combustible - Keep away from oxidisers, heat and flames. Ground container and transfer equipment to eliminate static electric sparks. Store at moderate temperatures in dry, well ventilated area.

Storage Class

Flammable liquid storage.

7.3. Specific end use(s)

The identified uses for this product are detailed in Section 1.2.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

| Name | STD | TWA - 8 Hrs | | STEL - 15 Min | | Notes |
|---------------|-----|-------------|---------------|---------------|---------------|-------|
| | | | | | | |
| BUTANONE | WEL | 200 ppm(Sk) | 600 mg/m3(Sk) | 300 ppm(Sk) | 899 mg/m3(Sk) | |
| ETHYL ACETATE | WEL | 200 ppm | | 400 ppm | | |
| N-HEXANE | WEL | 20 ppm | 72 mg/m3 | | | |
| PROPAN-2-OL | WEL | 400 ppm | 999 mg/m3 | 500 ppm | 1250 mg/m3 | |

WEL = Workplace Exposure Limit.

Ingredient Comments

WEL = Workplace Exposure Limits

8.2. Exposure controls

Protective equipment



Process conditions

Use engineering controls to reduce air contamination to permissible exposure level.

Engineering measures

Explosion-proof general and local exhaust ventilation.

Respiratory equipment

Respiratory protection must be used if air contamination exceeds acceptable level. Wear mask supplied with: Gas cartridge suitable for organic substances.

Hand protection

Protective gloves must be used if there is a risk of direct contact or splash. Use protective gloves made of: Nitrile.

Eye protection

Wear splash-proof eye goggles to prevent any possibility of eye contact.

Other Protection

Wear appropriate clothing to prevent repeated or prolonged skin contact.

Hygiene measures

Wash promptly if skin becomes contaminated. DO NOT SMOKE IN WORK AREA! Wash hands at the end of each work shift and before eating, smoking and using the toilet. Promptly remove non-impervious clothing that becomes wet. When using do not eat, drink or smoke. Use appropriate hand lotion to prevent defatting and cracking of skin.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Appearance

Liquid

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| | |
|------------------|--------------------|
| Colour | Yellowish |
| Odour | of solvents |
| Solubility | Insoluble in water |
| Bulk Density | 0.84 |
| Flash point (°C) | -20 |

9.2. Other information

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity

10.2. Chemical stability

Avoid Heat, sparks, flames.

10.3. Possibility of hazardous reactions

Not available.

10.4. Conditions to avoid

Not known.

10.5. Incompatible materials

10.6. Hazardous decomposition products

Not known.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Inhalation

Drowsiness, dizziness, disorientation, vertigo. Vapour may affect central nervous system and cause headache, discomfort, vomiting or intoxication.

Ingestion

Harmful: may cause lung damage if swallowed.

Skin contact

Irritating to skin.

Eye contact

Irritating to eyes.

Medical Considerations

Chronic respiratory and obstructive airway diseases. Skin disorders and allergies. History of smoking.

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicity

The product contains a substance which is harmful to aquatic organisms and which may cause long term adverse effects in the aquatic environment.

12.1. Toxicity

No data available

12.2. Persistence and degradability

Degradability

There are no data on the degradability of this product.

12.3. Bioaccumulative potential

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Bioaccumulative potential

No data available on bioaccumulation.

12.4. Mobility in soil

12.5. Results of PBT and vPvB assessment

No data available

12.6. Other adverse effects

Not available.

SECTION 13: DISPOSAL CONSIDERATIONS

General information

This material is classified as special waste as defined by Special Waste Regulations 1996 and must be disposed of by an authorised contractor

13.1. Waste treatment methods

Dispose of waste and residues in accordance with local authority requirements.

SECTION 14: TRANSPORT INFORMATION

14.1. UN number

| | |
|----------------------|------|
| UN No. (ADR/RID/ADN) | 1133 |
| UN No. (IMDG) | 1133 |
| UN No. (ICAO) | 1133 |

14.2. UN proper shipping name

Proper Shipping Name ADHESIVES (CYCLOHEXANE)

14.3. Transport hazard class(es)

| | |
|---------------------|-----------------------------|
| ADR/RID/ADN Class | 3 |
| ADR/RID/ADN Class | Class 3: Flammable liquids. |
| ADR Label No. | 3 |
| IMDG Class | 3 |
| ICAO Class/Division | 3 |
| Transport Labels | |



14.4. Packing group

| | |
|---------------------------|-----|
| ADR/RID/ADN Packing group | III |
| IMDG Packing group | III |
| ICAO Packing group | III |

14.5. Environmental hazards

Environmentally Hazardous Substance/Marine Pollutant

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14.6. Special precautions for user

| | |
|-------------------------|----------|
| EMS | F-E, S-D |
| Emergency Action Code | •3YE |
| Hazard No. (ADR) | 33 |
| Tunnel Restriction Code | (D/E) |

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Statutory Instruments

The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (S.I 2009 No. 716). Control of Substances Hazardous to Health.

Approved Code Of Practice

Classification and Labelling of Substances and Preparations Dangerous for Supply. Safety Data Sheets for Substances and Preparations.

Guidance Notes

CHIP for everyone HSG(108). Introduction to Local Exhaust Ventilation HS(G)37. Workplace Exposure Limits EH40.

EU Legislation

Dangerous Substance Directive 67/548/EEC. Dangerous Preparations Directive 1999/45/EC. Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006 with amendments.

15.2. Chemical Safety Assessment

SECTION 16: OTHER INFORMATION

General information

This product should be used as directed by Bostik Ltd. For further information consult the product data sheet or contact Technical Services.

Information Sources

This safety data sheet was compiled using current safety information supplied by distributor of raw materials.

Revision Comments

NOTE: Lines within the margin indicate significant changes from the previous revision. This safety data sheet supersedes all previous issues and users are cautioned to ensure that it is current. Destroy all previous data sheets and if in doubt contact Bostik Limited.

| | |
|---------------|-------------|
| Issued By | Approved BA |
| Revision Date | July 2014 |
| Revision | 9 |
| Date | August 2006 |

Risk Phrases In Full

| | |
|--------|---|
| R48/20 | Harmful: danger of serious damage to health by prolonged exposure through inhalation. |
| R65 | Harmful: may cause lung damage if swallowed. |
| R11 | Highly flammable |
| R36 | Irritating to eyes. |
| R38 | Irritating to skin. |
| R43 | May cause sensitisation by skin contact. |
| R62 | Possible risk of impaired fertility. |
| R66 | Repeated exposure may cause skin dryness or cracking. |
| R51/53 | Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. |
| R67 | Vapours may cause drowsiness and dizziness. |

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Hazard Statements In Full

| | |
|--------|---|
| H319 | Causes serious eye irritation. |
| H315 | Causes skin irritation. |
| H225 | Highly flammable liquid and vapour. |
| H304 | May be fatal if swallowed and enters airways. |
| H317 | May cause an allergic skin reaction. |
| H373 | May cause damage to organs <<Organs>> through prolonged or repeated exposure. |
| H336 | May cause drowsiness or dizziness. |
| EUH066 | Repeated exposure may cause skin dryness or cracking. |
| H361f | Suspected of damaging fertility. |
| H411 | Toxic to aquatic life with long lasting effects. |