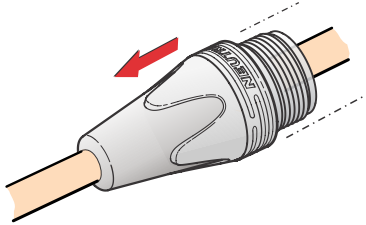




# ASSEMBLY INSTRUCTION

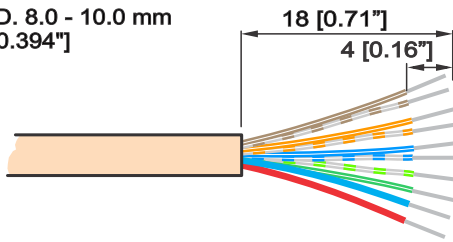
## NC10FXX & NC10MXX | XLR Cable Connector

(A)



(A) Slide the boot onto the cable.

(B) Cable O.D. 8.0 - 10.0 mm  
[0.315" - 0.394"]

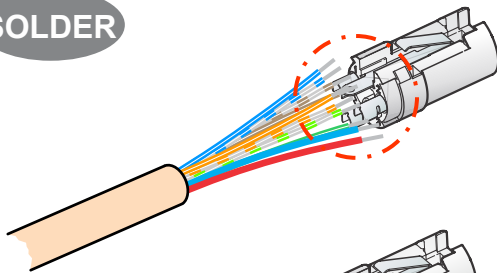


(B) Prepare the cable as shown.

(C) Insert the wires into the terminals and solder them.

(C)

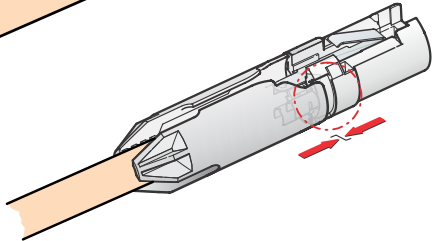
**SOLDER**



Wiring suggestion under consideration of EIA/TIA 568 A/B.

Solder side!	Connection		PIN No.
	T568A	T568B	
Female 	W - G	W - O	1
	G	O	2
	W - O	W - G	3
	BL	BL	4
	W - BL	W - BL	5
	O	G	6
	W - BR	W - BR	7
	BR	BR	8
Power DC			
	+		9
	-		10

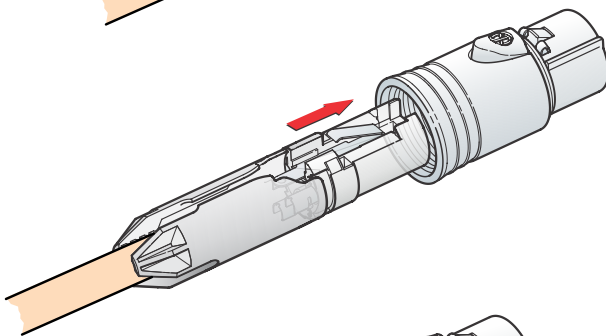
(D)



(D) Put the chuck onto the cable.  
**Attention: Pay attention to the guiding key.**

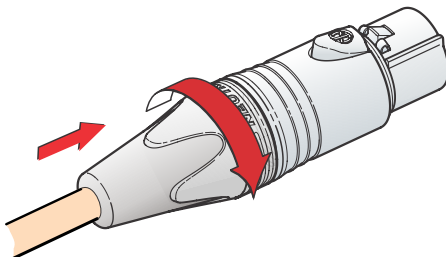
(E) Slide the insert and the chuck together into the housing.

(E)



(F) Finish the installation by turning the bushing onto the connector.

(F)



OPTION:

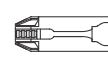
Use the handtool HTXX-14 to tighten the bushing.

### ORDER OF ASSEMBLY

NC10FXX



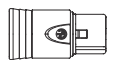
bushing



chuck

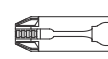


insert



housing

NC10MXX



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