

ARALDITE® 2015 RESIN(E)/HARZ

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/23/2017	400001009041	Date of first issue: 03/23/2017

SECTION 1. IDENTIFICATION

Product name : ARALDITE® 2015 RESIN(E)/HARZ

Manufacturer or supplier's details

Company name of supplier : Huntsman Advanced Materials Americas LLC
 Address : P.O. Box 4980
 The Woodlands,
 TX 77387
 United States of America (USA)
 Telephone : Non-Emergency: (800) 257-5547
 E-mail address of person responsible for the SDS : MSDS@huntsman.com
 Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Adhesives

SECTION 2. HAZARDS IDENTIFICATION**GHS classification in accordance with 29 CFR 1910.1200**

Skin irritation : Category 2
 Serious eye damage : Category 1
 Skin sensitisation : Category 1
 Acute aquatic toxicity : Category 2
 Chronic aquatic toxicity : Category 2

GHS label elements

Hazard pictograms :



Signal word : Warning
 Danger

Hazard statements : H315 Causes skin irritation.
 H317 May cause an allergic skin reaction.
 H319 Causes serious eye irritation.

ARALDITE® 2015 RESIN(E)/HARZ

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/23/2017	400001009041	Date of first issue: 03/23/2017

H411 Toxic to aquatic life with long lasting effects.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P273 Avoid release to the environment.
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/ eye protection/ face protection.
Response:
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P362 Take off contaminated clothing and wash before reuse.
P391 Collect spillage.
Storage:
Not available
Disposal:
P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
Bisphenol A epoxy resin	25068-38-6	30 - 50
limestone	1317-65-3	20 - 30
bisphenol F-epoxy resin	9003-36-5	10 - 20
mica	12001-26-2	5 - 10
1,4-bis(2,3-epoxypropoxy)butane	2425-79-8	5 - 10
bisphenol A - epoxy resins, number average MW >700 - <1100	25068-38-6	1 - 5

ARALDITE® 2015 RESIN(E)/HARZ

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/23/2017	400001009041	Date of first issue: 03/23/2017

dipentaerythritol pentaacrylate	60506-81-2	1 - 5
hydroquinone	123-31-9	0.025 - 0.1

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.
- If inhaled : If unconscious, place in recovery position and seek medical advice.
If symptoms persist, call a physician.
- In case of skin contact : If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.
Do NOT induce vomiting.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital.
- Most important symptoms and effects, both acute and delayed : None known.

SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Unsuitable extinguishing media : High volume water jet
- Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

ARALDITE® 2015 RESIN(E)/HARZ

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/23/2017	400001009041	Date of first issue: 03/23/2017

- Hazardous combustion products : No data is available on the product itself.
- Specific extinguishing methods : No data is available on the product itself.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
- Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : Do not breathe vapours/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
To avoid spills during handling keep bottle on a metal tray.
Dispose of rinse water in accordance with local and national regulations.
Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Electrical installations / working materials must comply with the technological safety standards.

ARALDITE® 2015 RESIN(E)/HARZ

Version 1.0 Revision Date: 03/23/2017 SDS Number: 400001009041 Date of last issue: -
Date of first issue: 03/23/2017

Materials to avoid : Strong acids
Strong bases
Strong oxidizing agents

Recommended storage temperature : 2 - 40 °C

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Components with workplace control parameters**

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
limestone	1317-65-3	TWA (total dust)	15 mg/m ³	OSHA Z-1
		TWA (respirable fraction)	5 mg/m ³	OSHA Z-1
mica	12001-26-2	TWA (Respirable fraction)	3 mg/m ³	ACGIH
		TWA (Dust)	20 Million particles per cubic foot	OSHA Z-3
hydroquinone	123-31-9	TWA	1 mg/m ³	ACGIH
		TWA	2 mg/m ³	OSHA Z-1

Personal protective equipment

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines
Recommended Filter type:
Combined particulates and organic vapour type

Filter type : Filter type A-P

Hand protection
Material : butyl-rubber
Ethyl Vinyl Alcohol Laminate (EVAL)

Break through time : > 8 h

Nitrile rubber
10 - 480 min

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact).

Eye protection : Eye wash bottle with pure water

ARALDITE® 2015 RESIN(E)/HARZ

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/23/2017	400001009041	Date of first issue: 03/23/2017

- Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.
- Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.
- Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : paste
- Colour : beige
- Odour : slight
- Odour Threshold : No data is available on the product itself.
- pH : ca. 6 - 7 (25 °C)
Concentration: 500 g/l
- Freezing point : No data is available on the product itself.
- Melting point : No data is available on the product itself.
- Boiling point : > 200 °C
- Flash point : > 150 °C
Method: Pensky-Martens closed cup, closed cup
- Evaporation rate : No data is available on the product itself.
- Flammability (solid, gas) : No data is available on the product itself.
- Flammability (liquids) : No data is available on the product itself.
- Upper explosion limit : No data is available on the product itself.
- Lower explosion limit : No data is available on the product itself.
- Vapour pressure : < 0.002 hPa (20 °C)
- Relative vapour density : No data is available on the product itself.
- Relative density : No data is available on the product itself.
- Density : 1.4 g/cm³ (25 °C)
- Solubility(ies)
Water solubility : practically insoluble (20 °C)

ARALDITE® 2015 RESIN(E)/HARZ

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/23/2017	400001009041	Date of first issue: 03/23/2017

Solubility in other solvents	:	No data is available on the product itself.
Partition coefficient: n-octanol/water	:	No data is available on the product itself.
Auto-ignition temperature	:	No data is available on the product itself.
Decomposition temperature	:	> 200 °C
Self-Accelerating decomposition temperature (SADT)	:	No data is available on the product itself.
Viscosity		
Viscosity, dynamic	:	thixotropic
Explosive properties	:	No data is available on the product itself.
Oxidizing properties	:	No data is available on the product itself.
Particle size	:	No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reactions	:	No hazards to be specially mentioned.
Conditions to avoid	:	None known.
Incompatible materials	:	None known.
Hazardous decomposition products	:	Carbon oxides Burning produces noxious and toxic fumes.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure	:	No data is available on the product itself.
Acute toxicity		
Acute oral toxicity - Product	:	Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method
Acute inhalation toxicity - Product	:	Acute toxicity estimate: 171.87 mg/l Exposure time: 4 h Test atmosphere: vapour Method: Calculation method
Acute dermal toxicity - Product	:	Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method

ARALDITE® 2015 RESIN(E)/HARZ

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/23/2017	400001009041	Date of first issue: 03/23/2017

Acute toxicity (other routes of administration) : No data available

Skin corrosion/irritation**Product:**

Remarks: Irritating to skin.

Serious eye damage/eye irritation**Product:**

Remarks: May cause irreversible eye damage.

Respiratory or skin sensitisation**Product:**

Remarks: Causes sensitisation.

Assessment: No data available

Germ cell mutagenicity**Components:**

Bisphenol A epoxy resin:
Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: positive

Concentration: 0 - 5000 ug/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive

bisphenol F-epoxy resin:
Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive

Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: positive

Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: positive

1,4-bis(2,3-epoxypropoxy)butane:
Genotoxicity in vitro : Concentration: 10 - 5000 ug/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive

Concentration: 1 - 100 µg/L
Metabolic activation: with and without metabolic activation



ARALDITE® 2015 RESIN(E)/HARZ

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/23/2017	400001009041	Date of first issue: 03/23/2017

Method: OECD Test Guideline 473
Result: positive

bisphenol A - epoxy resins, number average MW >700 - <1100:

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: positive

Concentration: 0 - 5000 ug/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive

hydroquinone:

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Result: positive

Test Type: Ames test
Species: Salmonella typhimurium
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative
GLP: yes

Test Type: Chromosome aberration test in vitro
Species: Human lymphocytes
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: negative
GLP: yes

Test Type: Chromosome aberration test in vitro
Species: Chinese hamster ovary cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: positive

Components:

Bisphenol A epoxy resin:
Genotoxicity in vivo

: Cell type: Germ
Application Route: Oral
Method: OECD Test Guideline 478
Result: negative

Cell type: Somatic
Application Route: Oral
Dose: 0 - 5000 mg/kg
Method: OPPTS 870.5395
Result: negative

bisphenol F-epoxy resin:
Genotoxicity in vivo

: Cell type: Somatic
Application Route: Oral
Exposure time: 48 h
Dose: 2000 mg/kg

ARALDITE® 2015 RESIN(E)/HARZ

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/23/2017	400001009041	Date of first issue: 03/23/2017

Method: OECD Test Guideline 474
Result: negative

Cell type: Somatic
Application Route: Oral
Dose: 2000 mg/kg
Method: OECD Test Guideline 486
Result: negative

1,4-bis(2,3-epoxypropoxy)butane:

Genotoxicity in vivo : Test Type: In vivo micronucleus test
Species: Mouse
Cell type: Somatic
Application Route: Oral
Exposure time: 4 d
Dose: 187.5 - 750 mg/kg
Method: OECD Test Guideline 474
Result: negative

Test Type: unscheduled DNA synthesis assay
Species: Rat
Cell type: Liver cells
Application Route: Oral
Method: OECD Test Guideline 486
Result: negative

bisphenol A - epoxy resins, number average MW >700 - <1100:

Genotoxicity in vivo : Cell type: Germ
Application Route: Oral
Method: OECD Test Guideline 478
Result: negative

Cell type: Somatic
Application Route: Oral
Dose: 0 - 5000 mg/kg
Method: OPPTS 870.5395
Result: negative

hydroquinone:

Genotoxicity in vivo : Application Route: Intraperitoneal injection
Method: OECD Test Guideline 483
Result: positive

Application Route: Intraperitoneal injection
Method: OECD Test Guideline 474
Result: positive

Application Route: Oral
Exposure time: 10 Weeks
Method: OECD Test Guideline 478
Result: negative

Components:

Bisphenol A epoxy resin:
Germ cell mutagenicity- : Weight of evidence does not support classification as a germ

ARALDITE® 2015 RESIN(E)/HARZ

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/23/2017	400001009041	Date of first issue: 03/23/2017

Assessment cell mutagen.

1,4-bis(2,3-epoxypropoxy)butane:

Germ cell mutagenicity-
Assessment : Weight of evidence does not support classification as a germ cell mutagen.

bisphenol A - epoxy resins, number average MW >700 - <1100:

Germ cell mutagenicity-
Assessment : Animal testing did not show any mutagenic effects.

hydroquinone:

Germ cell mutagenicity-
Assessment : In vitro tests showed mutagenic effects

Germ cell mutagenicity-
Assessment : No data available

Carcinogenicity**Components:**

Bisphenol A epoxy resin:

Species: Rat, (male and female)

Application Route: Oral

Exposure time: 24 month(s)

Dose: 15 mg/kg

Frequency of Treatment: 7 days/week

Method: OECD Test Guideline 453

Result: negative

Species: Mouse, (male)

Application Route: Dermal

Exposure time: 24 month(s)

Dose: 0.1 mg/kg

Frequency of Treatment: 3 days/week

Method: OECD Test Guideline 453

Result: negative

Species: Rat, (female)

Application Route: Dermal

Exposure time: 24 month(s)

Dose: 1 mg/kg

Frequency of Treatment: 5 days/week

Method: OECD Test Guideline 453

Result: negative

bisphenol A - epoxy resins, number average MW >700 - <1100:

Species: Rat, (male and female)

Application Route: Oral

Exposure time: 24 month(s)

Dose: 15 mg/kg

Frequency of Treatment: 7 daily

Method: OECD Test Guideline 453

Result: negative



ARALDITE® 2015 RESIN(E)/HARZ

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/23/2017	400001009041	Date of first issue: 03/23/2017

Species: Mouse, (male)
 Application Route: Dermal
 Exposure time: 24 month(s)
 Dose: .1 mg/kg
 Frequency of Treatment: 3 daily
 Method: OECD Test Guideline 453
 Result: negative

Species: Rat, (female)
 Application Route: Dermal
 Exposure time: 24 month(s)
 Dose: 1 mg/kg
 Frequency of Treatment: 5 daily
 Method: OECD Test Guideline 453
 Result: negative

hydroquinone:
 Species: Rat
 Application Route: Oral
 Exposure time: 103 weeks
 Frequency of Treatment: 5 daily
 Method: OECD Test Guideline 453
 Result: positive

Species: Mouse
 Application Route: Oral
 Exposure time: 103 weeks
 Frequency of Treatment: 5 daily
 Method: OECD Test Guideline 453
 Result: positive

Components:

bisphenol A - epoxy resins, number average MW >700 - <1100:

Carcinogenicity - Assessment : Animal testing did not show any carcinogenic effects.

hydroquinone: : Limited evidence of carcinogenicity in animal studies

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

OSHA No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

ARALDITE® 2015 RESIN(E)/HARZ

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/23/2017	400001009041	Date of first issue: 03/23/2017

Reproductive toxicity**Components:**

Bisphenol A epoxy resin:
Effects on fertility

: Test Type: Two-generation study
Species: Rat, male and female
Application Route: Oral
Dose: >750 milligram per kilogram
General Toxicity - Parent: No-observed-effect level: 540 mg/kg body weight
General Toxicity F1: No-observed-effect level: 540 mg/kg body weight
Symptoms: No adverse effects
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

bisphenol F-epoxy resin:

Species: Rat, male and female
Application Route: Oral
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

bisphenol A - epoxy resins, number average MW >700 - <1100:

Species: Rat, male and female
Application Route: Oral
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

hydroquinone:

Species: Rat
Application Route: Oral
Method: Skin Sensitization

Components:

Bisphenol A epoxy resin:
Effects on foetal development

: Species: Rabbit, female
Application Route: Dermal
General Toxicity Maternal: No observed adverse effect level: 30 mg/kg body weight
Method: Other guidelines
Result: No teratogenic effects

Species: Rabbit, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 60 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rat, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 180 mg/kg body weight

ARALDITE® 2015 RESIN(E)/HARZ

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/23/2017	400001009041	Date of first issue: 03/23/2017

Method: OECD Test Guideline 414
Result: No teratogenic effects

bisphenol F-epoxy resin:

Species: Rabbit, female
Application Route: Dermal
General Toxicity Maternal: No observed adverse effect level:
30 mg/kg body weight
Result: No teratogenic effects

bisphenol A - epoxy resins, number average MW >700 - <1100:

Species: Rabbit, female
Application Route: Dermal
General Toxicity Maternal: No observed adverse effect level:
30 mg/kg body weight
Method: Other guidelines
Result: No teratogenic effects

Species: Rabbit, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level:
60 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rat, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level:
180 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

hydroquinone:

Species: Rat
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level:
100 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rabbit
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level:
25 mg/kg body weight
Method: Prenatal Developmental Toxicity Study
Result: No teratogenic effects

Components:

bisphenol A - epoxy resins, number average MW >700 - <1100:

Reproductive toxicity - Assessment : No evidence of adverse effects on sexual function and fertility, or on development, based on animal experiments.

STOT - single exposure

No data available

ARALDITE® 2015 RESIN(E)/HARZ

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/23/2017	400001009041	Date of first issue: 03/23/2017

STOT - repeated exposure

No data available

Repeated dose toxicity**Components:**

Bisphenol A epoxy resin:
Species: Rat, male and female
NOAEL: 50 mg/kg
Application Route: Ingestion
Exposure time: 14 Weeks
Number of exposures: 7 d
Method: Subchronic toxicity

Species: Rat, male and female
NOEL: 10 mg/kg
Application Route: Skin contact
Exposure time: 13 Weeks
Number of exposures: 5 d
Method: Subchronic toxicity

Species: Mouse, male
NOAEL: 100 mg/kg
Application Route: Skin contact
Exposure time: 13 Weeks
Number of exposures: 3 d
Method: Subchronic toxicity

bisphenol F-epoxy resin:
Species: Rat, male and female
NOAEL: 250 mg/kg
Application Route: Ingestion
Exposure time: 13 Weeks
Number of exposures: 7 d
Method: Subchronic toxicity

1,4-bis(2,3-epoxypropoxy)butane:
Species: Rat, male and female
NOAEL: 200 mg/kg
Application Route: Ingestion
Exposure time: 28 d
Number of exposures: 7 d
Method: Subacute toxicity

bisphenol A - epoxy resins, number average MW >700 - <1100:
Species: Rat, male and female
NOAEL: 50 mg/kg
Application Route: Ingestion
Exposure time: 14 Weeks
Number of exposures: 7 d
Method: Subchronic toxicity

Species: Rat, male and female

ARALDITE® 2015 RESIN(E)/HARZ

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/23/2017	400001009041	Date of first issue: 03/23/2017

NOEL: 10 mg/kg
 Application Route: Skin contact
 Exposure time: 13 Weeks
 Number of exposures: 5 d
 Method: Subchronic toxicity

hydroquinone:
 Species: Mouse
 LOAEL: 100 mg/kg/d
 Application Route: Ingestion
 Exposure time: 13 Weeks
 Number of exposures: 5 d
 Method: Subchronic toxicity

Species: Rat
 LOAEL: 100 mg/kg/d
 Application Route: Ingestion
 Exposure time: 13 Weeks
 Number of exposures: 5 d
 Method: Subchronic toxicity

Species: Rat
 NOAEL: 109.6 mg/kg/d
 Application Route: Skin contact
 Exposure time: 13 Weeks
 Number of exposures: 5 d
 Method: Subchronic toxicity

Repeated dose toxicity - : No data available
 Assessment

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

ARALDITE® 2015 RESIN(E)/HARZ

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/23/2017	400001009041	Date of first issue: 03/23/2017

Neurological effects

No data available

Further information**Product:**

Remarks: No data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Components:**

Bisphenol A epoxy resin:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 1.5 mg/l
 Exposure time: 96 h
 Test Type: static test
 Test substance: Fresh water
 Method: OECD Test Guideline 203

limestone:

Toxicity to fish : LC50: > 56,000 mg/l
 Exposure time: 96 h

bisphenol F-epoxy resin:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 0.55 mg/l
 Exposure time: 96 h
 Test Type: semi-static test
 Test substance: Fresh water
 Method: OECD Test Guideline 203

1,4-bis(2,3-epoxypropoxy)butane:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): 24 mg/l
 Exposure time: 96 h
 Test Type: static test
 Test substance: Fresh water
 Method: OECD Test Guideline 203

hydroquinone:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 0.638 mg/l
 Exposure time: 96 h
 Test Type: flow-through test
 Method: OECD Test Guideline 203

Components:

Bisphenol A epoxy resin:

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 2.7 mg/l
 aquatic invertebrates : Exposure time: 48 h
 Test Type: static test
 Test substance: Fresh water

ARALDITE® 2015 RESIN(E)/HARZ

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/23/2017	400001009041	Date of first issue: 03/23/2017

bisphenol F-epoxy resin:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 1.6 mg/l
 Exposure time: 48 h
 Test Type: static test
 Test substance: Fresh water
 Method: OECD Test Guideline 202

1,4-bis(2,3-epoxypropoxy)butane:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 75 mg/l
 Exposure time: 24 h
 Test Type: static test
 Test substance: Fresh water
 Method: OECD Test Guideline 202

hydroquinone:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 0.134 mg/l
 Exposure time: 48 h
 Test Type: semi-static test
 Method: OECD Test Guideline 202
 GLP: yes

Components:

Bisphenol A epoxy resin:

Toxicity to algae : EC50 (Selenastrum capricornutum (green algae)): 9.4 mg/l
 Exposure time: 72 h
 Test Type: static test
 Test substance: Fresh water
 Method: EPA-660/3-75-009

bisphenol F-epoxy resin:

Toxicity to algae : EC50 (Selenastrum capricornutum (green algae)): 1.8 mg/l
 Exposure time: 72 h
 Test Type: static test
 Test substance: Fresh water
 Method: OECD Test Guideline 201

1,4-bis(2,3-epoxypropoxy)butane:

Toxicity to algae : EL50: > 160 mg/l
 Exposure time: 72 h
 Test Type: static test
 Test substance: Fresh water
 Method: OECD Test Guideline 201

hydroquinone:

Toxicity to algae : ErC50 (Selenastrum capricornutum (green algae)): 0.33 mg/l
 Exposure time: 72 h
 Test Type: static test
 Method: OECD Test Guideline 201
 GLP: yes

Components:

bisphenol F-epoxy resin:

M-Factor (Acute aquatic toxicity) : 1

ARALDITE® 2015 RESIN(E)/HARZ

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/23/2017	400001009041	Date of first issue: 03/23/2017

hydroquinone:
 M-Factor (Acute aquatic toxicity) : 10
 Toxicity to fish (Chronic toxicity) : No data available

Components:

Bisphenol A epoxy resin:
 Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 0.3 mg/l
 Exposure time: 21 d
 Test Type: semi-static test
 Test substance: Fresh water
 Method: OECD Test Guideline 211

limestone:
 Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : EC50 (Daphnia magna (Water flea)): > 350 mg/l
 Exposure time: 125 d
 Test Type: semi-static test
 Test substance: Fresh water

bisphenol F-epoxy resin:
 Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 0.3 mg/l
 Exposure time: 21 d
 Test Type: semi-static test
 Test substance: Fresh water
 Method: OECD Test Guideline 211

hydroquinone:
 Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 0.0057 mg/l
 Exposure time: 21 d
 Test Type: semi-static test
 Method: OECD Test Guideline 211
 GLP: yes

M-Factor (Chronic aquatic toxicity) : No data available

Components:

Bisphenol A epoxy resin:
 Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
 Exposure time: 3 h
 Test Type: static test
 Test substance: Fresh water

bisphenol F-epoxy resin:
 Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
 Exposure time: 3 h
 Test Type: static test
 Test substance: Fresh water

1,4-bis(2,3-epoxypropoxy)butane:
 Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
 Exposure time: 3 h
 Test Type: static test
 Test substance: Fresh water

ARALDITE® 2015 RESIN(E)/HARZ

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/23/2017	400001009041	Date of first issue: 03/23/2017

Method: OECD Test Guideline 209

hydroquinone:

Toxicity to microorganisms : IC50 (activated sludge): 71 mg/l
Exposure time: 2 h
GLP:

Toxicity to soil dwelling organisms : No data available

Plant toxicity : No data available

Sediment toxicity : No data available

Toxicity to terrestrial organisms : No data available

Ecotoxicology Assessment

Components:

bisphenol F-epoxy resin:
Acute aquatic toxicity : This product has no known ecotoxicological effects.

Components:

bisphenol F-epoxy resin:
Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

Toxicity Data on Soil : No data available

Other organisms relevant to the environment : No data available

Persistence and degradability**Components:**

Bisphenol A epoxy resin:
Biodegradability : Inoculum: Sewage (STP effluent)
Concentration: 20 mg/l
Result: Not readily biodegradable.
Biodegradation: 5 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

bisphenol F-epoxy resin:
Biodegradability : Inoculum: activated sludge
Concentration: 3 mg/l
Result: Not readily biodegradable.
Biodegradation: ca. 0 %
Exposure time: 28 d
Method: Directive 67/548/EEC Annex V, C.4.E.

1,4-bis(2,3-epoxypropoxy)butane:
Biodegradability : Inoculum: activated sludge
Concentration: 20 mg/l
Result: Not readily biodegradable.



ARALDITE® 2015 RESIN(E)/HARZ

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/23/2017	400001009041	Date of first issue: 03/23/2017

Biodegradation: 43 %
 Exposure time: 28 d
 Method: OECD Test Guideline 301F

bisphenol A - epoxy resins, number average MW >700 - <1100:

Biodegradability : Inoculum: Sewage (STP effluent)
 Concentration: 20 mg/l
 Result: Not readily biodegradable.
 Biodegradation: 5 %
 Exposure time: 28 d
 Method: OECD Test Guideline 301F

hydroquinone:

Biodegradability : Test Type: aerobic
 Inoculum: activated sludge
 Concentration: 100 mg/l
 Result: Readily biodegradable.
 Biodegradation: 70 %
 Exposure time: 14 d
 Method: OECD Test Guideline 301C

Biochemical Oxygen Demand (BOD) : No data available

Chemical Oxygen Demand (COD) : No data available

BOD/COD : No data available

ThOD : No data available

BOD/ThOD : No data available

Dissolved organic carbon (DOC) : No data available

Physico-chemical removability : No data available

Components:

Bisphenol A epoxy resin:
 Stability in water

: Degradation half life(DT50): 4.83 d (25 °C) pH: 4
 Method: OECD Test Guideline 111
 Remarks: Fresh water

Degradation half life(DT50): 7.1 d (25 °C) pH: 9
 Method: OECD Test Guideline 111
 Remarks: Fresh water

Degradation half life(DT50): 3.58 d (25 °C) pH: 7
 Method: OECD Test Guideline 111
 Remarks: Fresh water

bisphenol A - epoxy resins, number average MW >700 - <1100:



ARALDITE® 2015 RESIN(E)/HARZ

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/23/2017	400001009041	Date of first issue: 03/23/2017

Stability in water : Degradation half life(DT50): 4.83 d (25 °C) pH: 4
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life(DT50): 7.1 d (25 °C) pH: 9
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life(DT50): 3.58 d (25 °C) pH: 7
Method: OECD Test Guideline 111
Remarks: Fresh water

Photodegradation : No data available

Impact on Sewage Treatment : No data available

Bioaccumulative potential**Components:**

Bisphenol A epoxy resin:
Bioaccumulation : Bioconcentration factor (BCF): 31
Remarks: Does not bioaccumulate.

bisphenol F-epoxy resin:
Bioaccumulation : Species: Fish
Bioconcentration factor (BCF): 150
Remarks: Does not bioaccumulate.

bisphenol A - epoxy resins, number average MW >700 - <1100:
Bioaccumulation : Species: Fish
Bioconcentration factor (BCF): 31
Remarks: Does not bioaccumulate.

hydroquinone:
Bioaccumulation : Bioconcentration factor (BCF): 3.16

Components:

Bisphenol A epoxy resin:
Partition coefficient: n-octanol/water : log Pow: 3.242 (25 °C)
pH: 7.1
Method: OECD Test Guideline 117

limestone:
Partition coefficient: n-octanol/water : log Pow: < 1
Method: No information available.

bisphenol F-epoxy resin:
Partition coefficient: n-octanol/water : log Pow: 2.7 - 3.6
Method: OECD Test Guideline 117

1,4-bis(2,3-epoxypropoxy)butane:
Partition coefficient: n-octanol/water : log Pow: -0.269 (25 °C)
pH: 6.7
Method: OECD Test Guideline 117

ARALDITE® 2015 RESIN(E)/HARZ

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/23/2017	400001009041	Date of first issue: 03/23/2017

hydroquinone:
Partition coefficient: n-
octanol/water : log Pow: 0.59

Mobility in soil

Mobility : No data available

Components:

Bisphenol A epoxy resin:
Distribution among
environmental compartments : Koc: 445

bisphenol F-epoxy resin:
Distribution among
environmental compartments : Koc: 4460 Method: OECD Test Guideline 121

1,4-bis(2,3-epoxypropoxy)butane:
Distribution among
environmental compartments : Koc: 12.59 Method: OECD Test Guideline 121

bisphenol A - epoxy resins, number average MW >700 - <1100:
Distribution among
environmental compartments : Koc: 445
Stability in soil : No data available

Other adverse effects

Environmental fate and
pathways : No data available

Results of PBT and vPvB
assessment : No data available

Endocrine disrupting
potential : No data available

Adsorbed organic bound
halogens (AOX) : No data available

Hazardous to the ozone layer

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82
Protection of Stratospheric Ozone - CAA Section 602 Class I
Substances
Remarks: This product neither contains, nor was
manufactured with a Class I or Class II ODS as defined by the
U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A +
B).

Additional ecological
information - Product : An environmental hazard cannot be excluded in the event of
unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

Global warming potential
(GWP) : No data available

ARALDITE® 2015 RESIN(E)/HARZ

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/23/2017	400001009041	Date of first issue: 03/23/2017

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

- Waste from residues : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.
- Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION**International Regulations****IATA**

- UN/ID No. : UN 3082
- Proper shipping name : Environmentally hazardous substance, liquid, n.o.s.
(BISPHENOL A EPOXY RESIN, BISPHENOL F EPOXY RESIN)
- Class : 9
- Packing group : III
- Labels : Miscellaneous
- Packing instruction (cargo aircraft) : 964
- Packing instruction (passenger aircraft) : 964

IMDG

- UN number : UN 3082
- Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(BISPHENOL A EPOXY RESIN, BISPHENOL F EPOXY RESIN)
- Class : 9
- Packing group : III
- Labels : 9
- EmS Code : F-A, S-F
- Marine pollutant : yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations**DOT Classification**

- UN/ID/NA number : UN 3082

ARALDITE® 2015 RESIN(E)/HARZ

Version 1.0 Revision Date: 03/23/2017 SDS Number: 400001009041 Date of last issue: -
 Date of first issue: 03/23/2017

Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
 (BISPHENOL A EPOXY RESIN)
 Class : 9
 Packing group : III
 Labels : CLASS 9
 ERG Code : 171
 Marine pollutant : yes(BISPHENOL A EPOXY RESIN, BISPHENOL F EPOXY RESIN)
 Remarks : Above applies only to containers over 119 gallons or 450 liters. Not regulated if shipped in packages less than or equal to 119 gallons (450 liters).

SECTION 15. REGULATORY INFORMATION**EPCRA - Emergency Planning and Community Right-to-Know Act****CERCLA Reportable Quantity**

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
hydroquinone	123-31-9	100	*
toluene	108-88-3	1000	*

*: Calculated RQ exceeds reasonably attainable upper limit.

SARA 311/312 Hazards : Acute Health Hazard

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

toluene

108-88-3

The components of this product are reported in the following inventories:

CH INV : The formulation contains substances listed on the Swiss Inventory, Not in compliance with the inventory
 DSL : This product contains one or several components listed in the Canadian NDSL.
 AICS : On the inventory, or in compliance with the inventory
 NZIoC : On the inventory, or in compliance with the inventory
 ENCS : Not in compliance with the inventory
 KECI : On the inventory, or in compliance with the inventory
 PICCS : On the inventory, or in compliance with the inventory
 IECSC : On the inventory, or in compliance with the inventory
 TCSI : On the inventory, or in compliance with the inventory
 TSCA : On the inventory, or in compliance with the inventory

ARALDITE® 2015 RESIN(E)/HARZ

Version 1.0	Revision Date: 03/23/2017	SDS Number: 400001009041	Date of last issue: - Date of first issue: 03/23/2017
----------------	------------------------------	-----------------------------	--

Inventories

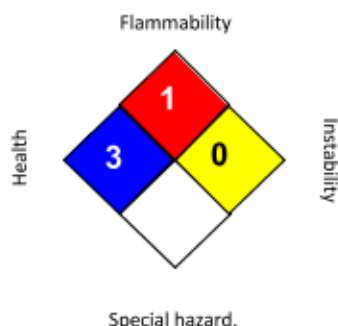
AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

TSCA - 5(a) Significant New Use Rule List of Chemicals

No substances are subject to a Significant New Use Rule.

US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION**Further information****NFPA:****HMIS® IV:**

HEALTH		3
FLAMMABILITY		1
PHYSICAL HAZARD		0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Revision Date : 03/23/2017

The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and

ARALDITE® 2015 RESIN(E)/HARZ

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/23/2017	400001009041	Date of first issue: 03/23/2017

behaviour should be determined by the user and made known to handlers, processors and end users.

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ARALDITE® 2015 HARDENER

Version 1.0 Revision Date: 03/22/2017 SDS Number: 400001007753 Date of last issue: -
Date of first issue: 03/22/2017

SECTION 1. IDENTIFICATION

Product name : ARALDITE® 2015 HARDENER

Manufacturer or supplier's details

Company name of supplier : Huntsman Advanced Materials Americas LLC
Address : P.O. Box 4980
The Woodlands,
TX 77387
United States of America (USA)
Telephone : Non-Emergency: (800) 257-5547
E-mail address of person responsible for the SDS : MSDS@huntsman.com
Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Adhesives

SECTION 2. HAZARDS IDENTIFICATION**GHS classification in accordance with 29 CFR 1910.1200**

Acute toxicity (Inhalation) : Category 4
Skin corrosion : Category 1B
Serious eye damage : Category 1
Skin sensitisation : Category 1
Reproductive toxicity : Category 1B
Specific target organ toxicity - repeated exposure (Inhalation) : Category 1 (Respiratory Tract)
Acute aquatic toxicity : Category 2
Chronic aquatic toxicity : Category 2

GHS label elements

Hazard pictograms :



ARALDITE® 2015 HARDENER

Version 1.0	Revision Date: 03/22/2017	SDS Number: 400001007753	Date of last issue: - Date of first issue: 03/22/2017
----------------	------------------------------	-----------------------------	--



- Signal word : Danger
Danger
- Hazard statements : H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H332 Harmful if inhaled.
H402 Harmful to aquatic life.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H332 Harmful if inhaled.
H360 May damage fertility or the unborn child.
H372 Causes damage to organs (Respiratory Tract) through prolonged or repeated exposure if inhaled.
H411 Toxic to aquatic life with long lasting effects.
- Precautionary statements : **Prevention:**
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P273 Avoid release to the environment.
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P260 Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
Response:
P309 + P311 IF exposed or if you feel unwell: Call a POISON CENTER or doctor/ physician.
P304 + P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor.

ARALDITE® 2015 HARDENER

Version 1.0	Revision Date: 03/22/2017	SDS Number: 400001007753	Date of last issue: - Date of first issue: 03/22/2017
----------------	------------------------------	-----------------------------	--

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.

P308 + P313 IF exposed or concerned: Get medical advice/attention.

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

P363 Wash contaminated clothing before reuse.

P391 Collect spillage.

Storage:

P405 Store locked up.

P405 Store locked up.

Disposal:

P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
barium sulfate	7727-43-7	30 - 50
2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	68683-29-4	30 - 50
naphthalene, bis(1-methylethyl)-	38640-62-9	5 - 10
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	68082-29-1	5 - 10
2,2'-iminodi(ethylamine)	111-40-0	5 - 10
Aminoethylpiperazine	140-31-8	1 - 2.5
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	1 - 2.5
4,4'-isopropylidenediphenol	80-05-7	0.25 - 1
trientine	112-24-3	0.25 - 1

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.

ARALDITE® 2015 HARDENER

Version 1.0	Revision Date: 03/22/2017	SDS Number: 400001007753	Date of last issue: - Date of first issue: 03/22/2017
----------------	------------------------------	-----------------------------	--

- If inhaled : Consult a physician after significant exposure.
If unconscious, place in recovery position and seek medical advice.
- In case of skin contact : Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
If on skin, rinse well with water.
If on clothes, remove clothes.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.
Do NOT induce vomiting.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital.
- Most important symptoms and effects, both acute and delayed : None known.
- Notes to physician : No information available.

SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Unsuitable extinguishing media : High volume water jet
- Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

No data is available on the product itself.
- Hazardous combustion products : No data is available on the product itself.

No hazardous combustion products are known
- Specific extinguishing : No data is available on the product itself.

ARALDITE® 2015 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/22/2017	400001007753	Date of first issue: 03/22/2017

methods

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Ensure adequate ventilation.

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Advice on safe handling : Avoid formation of aerosol.
Do not breathe vapours/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Provide sufficient air exchange and/or exhaust in work rooms.
To avoid spills during handling keep bottle on a metal tray.
Dispose of rinse water in accordance with local and national regulations.
Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Observe label precautions.
Electrical installations / working materials must comply with the technological safety standards.

Materials to avoid : Strong acids

ARALDITE® 2015 HARDENER

Version 1.0 Revision Date: 03/22/2017 SDS Number: 400001007753 Date of last issue: -
Date of first issue: 03/22/2017

Strong bases

Strong oxidizing agents

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Components with workplace control parameters**

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
barium sulfate	7727-43-7	TWA (total dust)	15 mg/m ³	OSHA Z-1
		TWA (respirable fraction)	5 mg/m ³	OSHA Z-1
		TWA (Inhalable fraction)	5 mg/m ³	ACGIH
2,2'-iminodi(ethylamine)	111-40-0	TWA	1 ppm	ACGIH

Personal protective equipment

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines
Recommended Filter type:
Combined particulates and organic vapour type

Filter type : Filter type A-P

Hand protection
Material : butyl-rubber
Ethyl Vinyl Alcohol Laminate (EVAL)

Break through time : > 8 h

Nitrile rubber
10 - 480 min

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact).

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Impervious clothing

ARALDITE® 2015 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/22/2017	400001007753	Date of first issue: 03/22/2017

Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: paste
Colour	: light cream
Odour	: amine-like
Odour Threshold	: No data is available on the product itself.
pH	: No data is available on the product itself.
Freezing point	: No data is available on the product itself.
Melting point	: No data is available on the product itself.
Boiling point	: > 200 °C
Flash point	: > 100 °C Method: Pensky-Martens closed cup, closed cup
Evaporation rate	: No data is available on the product itself.
Flammability (solid, gas)	: No data is available on the product itself.
Flammability (liquids)	: No data is available on the product itself.
Upper explosion limit	: No data is available on the product itself.
Lower explosion limit	: No data is available on the product itself.
Vapour pressure	: < 0.49 hPa (20 °C)
Relative vapour density	: No data is available on the product itself.
Relative density	: No data is available on the product itself.
Density	: 1.4 g/cm ³ (25 °C)
Solubility(ies)	
Water solubility	: practically insoluble (20 °C)
Solubility in other solvents	: No data is available on the product itself.
Partition coefficient: n-octanol/water	: No data is available on the product itself.
Auto-ignition temperature	: No data is available on the product itself.

ARALDITE® 2015 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/22/2017	400001007753	Date of first issue: 03/22/2017

Decomposition temperature : > 200 °C

Self-Accelerating decomposition temperature (SADT) : No data is available on the product itself.

Viscosity
Viscosity, dynamic : thixotropic

Explosive properties : No data is available on the product itself.

Oxidizing properties : No data is available on the product itself.

Particle size : No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No decomposition if stored and applied as directed.

Chemical stability : No decomposition if stored and applied as directed.

Possibility of hazardous reactions : No decomposition if stored and applied as directed.

Conditions to avoid : No data available

Incompatible materials : No data available

Hazardous decomposition products : Burning produces noxious and toxic fumes.
Carbon oxides
Nitrogen oxides (NO_x)

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : No data is available on the product itself.

Acute toxicity

Acute oral toxicity - Product : Acute toxicity estimate : > 5,000 mg/kg
Method: Calculation method

Acute inhalation toxicity - Product : Acute toxicity estimate: 2.95 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: Calculation method

Acute dermal toxicity - Product : Acute toxicity estimate : > 5,000 mg/kg
Method: Calculation method

Acute toxicity (other routes of administration) : No data available

ARALDITE® 2015 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/22/2017	400001007753	Date of first issue: 03/22/2017

Skin corrosion/irritation**Product:**

Remarks: Extremely corrosive and destructive to tissue.

Serious eye damage/eye irritation**Product:**

Remarks: May cause irreversible eye damage.

Respiratory or skin sensitisation**Product:**

Remarks: Causes sensitisation.

Components:

naphthalene, bis(1-methylethyl)-:

Assessment: May be harmful if swallowed or if inhaled.
Does not cause skin sensitisation.

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Assessment: May cause an allergic skin reaction.

Germ cell mutagenicity**Components:**

barium sulfate:

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: negative

naphthalene, bis(1-methylethyl)-:

Genotoxicity in vitro : Test Type: Chromosome aberration test in vitro
Species: Chinese hamster ovary cells
Concentration: 9.5 - 60 µg/L
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: negative

Test Type: Ames test
Species: Salmonella typhimurium
Concentration: 92 mg/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

ARALDITE® 2015 HARDENER

Version 1.0	Revision Date: 03/22/2017	SDS Number: 400001007753	Date of last issue: - Date of first issue: 03/22/2017
----------------	------------------------------	-----------------------------	--

Test Type: In vitro mammalian cell gene mutation test
 Species: mouse lymphoma cells
 Concentration: 40 - 60 mg/ml
 Metabolic activation: with and without metabolic activation
 Method: OECD Test Guideline 476
 Result: negative

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:
 Genotoxicity in vitro

: Test Type: In vitro mammalian cell gene mutation test
 Species: mouse lymphoma cells
 Metabolic activation: with and without metabolic activation
 Method: OECD Test Guideline 476
 Result: negative

Test Type: Micronucleus test
 Species: Human lymphocytes
 Metabolic activation: with and without metabolic activation
 Method: OECD Test Guideline 487
 Result: negative

Test Type: Ames test
 Species: Salmonella typhimurium
 Metabolic activation: with and without metabolic activation
 Method: OECD Test Guideline 471
 Result: negative

Aminoethylpiperazine:
 Genotoxicity in vitro

: Concentration: 5000 ug/plate
 Metabolic activation: with and without metabolic activation
 Method: OECD Test Guideline 471
 Result: negative

Metabolic activation: with and without metabolic activation
 Method: OECD Test Guideline 476
 Result: negative

Metabolic activation: negative
 Method: OECD Test Guideline 482
 Result: negative

2,4,6-tris(dimethylaminomethyl)phenol:
 Genotoxicity in vitro

: Concentration: 5000 ug/plate
 Metabolic activation: with and without metabolic activation
 Method: OECD Test Guideline 471
 Result: negative

Concentration: 2500 ug/plate
 Metabolic activation: with and without metabolic activation
 Method: OECD Test Guideline 473
 Result: negative

Metabolic activation: with and without metabolic activation
 Method: OECD Test Guideline 476
 Result: negative

ARALDITE® 2015 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/22/2017	400001007753	Date of first issue: 03/22/2017

4,4'-isopropylidenediphenol:
Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Result: negative

trientine:
Genotoxicity in vitro : Concentration: 0 - 200 µg/L
Metabolic activation: negative
Method: OECD Test Guideline 482
Result: negative

Components:

naphthalene, bis(1-methylethyl)-:
Genotoxicity in vivo : Test Type: Micronucleus test
Species: Mouse (male and female)
Application Route: Intraperitoneal injection
Dose: 1.92 g/kg
Method: OECD Test Guideline 474
Result: negative

2,2'-iminodi(ethylamine):
Genotoxicity in vivo : Cell type: Somatic
Application Route: Oral
Dose: 85 - 850 mg/kg
Method: OECD Test Guideline 474
Result: negative

Application Route: Oral
Result: negative

Aminoethylpiperazine:
Genotoxicity in vivo : Application Route: Intraperitoneal injection
Dose: 175 - 560 mg/kg
Method: OECD Test Guideline 474
Result: negative

4,4'-isopropylidenediphenol:
Genotoxicity in vivo : Method: OECD Test Guideline 474
Result: negative

trientine:
Genotoxicity in vivo : Application Route: Intraperitoneal injection
Dose: 0 - 600 mg/kg
Method: OECD Test Guideline 474
Result: negative

Components:

naphthalene, bis(1-methylethyl)-:
Germ cell mutagenicity-
Assessment : Tests on bacterial or mammalian cell cultures did not show
mutagenic effects.

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and
triethylenetetramine:
Germ cell mutagenicity-
Assessment : In vitro tests did not show mutagenic effects

ARALDITE® 2015 HARDENER

Version 1.0	Revision Date: 03/22/2017	SDS Number: 400001007753	Date of last issue: - Date of first issue: 03/22/2017
----------------	------------------------------	-----------------------------	--

Germ cell mutagenicity-
Assessment : No data available

Carcinogenicity**Components:**

barium sulfate:

Species: Rat, (male and female)

Application Route: Oral

Exposure time: 104 weeks

Dose: 60 - 75 mg/kg

Method: OPPTS 870.4200

Result: negative

Species: Mouse, (male and female)

Application Route: Oral

Dose: 160 - 200 mg/kg

Method: OPPTS 870.4200

Result: negative

2,2'-iminodi(ethylamine):

Species: Mouse, (male)

Application Route: Dermal

Dose: 56.3 mg/kg

Frequency of Treatment: 3 daily

Result: negative

4,4'-isopropylidenediphenol:

Species: Rat, (male and female)

Application Route: Oral

Exposure time: 103 weeks

Frequency of Treatment: 7 daily

Result: negative

trientine:

Species: Mouse, (male)

Application Route: Dermal

Dose: 42 mg/kg

Frequency of Treatment: 3 days/week

Method: OECD Test Guideline 451

Result: negative

Species: Mouse, (male)

Application Route: Dermal

Exposure time: 104 weeks

Dose: 16.8 mg/kg

Frequency of Treatment: 3 days/week

Method: OECD Test Guideline 451

Carcinogenicity -
Assessment : No data available

IARC

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ARALDITE® 2015 HARDENER

Version 1.0	Revision Date: 03/22/2017	SDS Number: 400001007753	Date of last issue: - Date of first issue: 03/22/2017
----------------	------------------------------	-----------------------------	--

ACGIH No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

OSHA No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity**Components:**

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Effects on fertility : Species: Rat, male and female
Application Route: Oral
Dose: 0, 100, 300, 1000 mg/kg bw/d
Frequency of Treatment: 7 days/week
General Toxicity - Parent: No observed adverse effect level:
1,000 mg/kg body weight
Method: OECD Test Guideline 422
Result: Animal testing did not show any effects on fertility.

2,2'-iminodi(ethylamine):

Species: Rat, male and female
Application Route: Oral
General Toxicity - Parent: No observed adverse effect level:
30 mg/kg wet weight
Method: OECD Test Guideline 421
Result: positive

2,4,6-tris(dimethylaminomethyl)phenol:

Species: Rat, male and female
Application Route: Oral
Method: OECD Test Guideline 422
Remarks: No significant adverse effects were reported

4,4'-isopropylidenediphenol:

Species: Rat, male and female
Application Route: Oral
Method: OECD Test Guideline 416
Result: Embryotoxic effects and adverse effects on the offspring were detected.

Components:

naphthalene, bis(1-methylethyl)-:

Effects on foetal development : Species: Rat, female
Application Route: Oral
Dose: 100, 250, 625 mg/kg
Duration of Single Treatment: 20 d
Frequency of Treatment: 7 days/week

ARALDITE® 2015 HARDENER

Version 1.0	Revision Date: 03/22/2017	SDS Number: 400001007753	Date of last issue: - Date of first issue: 03/22/2017
----------------	------------------------------	-----------------------------	--

General Toxicity Maternal: Lowest observed adverse effect level: 250 mg/kg body weight
 Teratogenicity: No observed adverse effect level: 625 mg/kg body weight
 Embryo-foetal toxicity: No observed adverse effect level: 625 mg/kg body weight
 Method: Directive 67/548/EEC, Annex V, B.31.
 Result: No teratogenic effects

2,2'-iminodi(ethylamine):

Species: Rat
 Application Route: Oral
 General Toxicity Maternal: No observed adverse effect level: 100 mg/kg body weight
 Method: OECD Test Guideline 421
 Result: No adverse effects

4,4'-isopropylidenediphenol:

Species: Rat, female
 Application Route: Oral
 General Toxicity Maternal: No observed adverse effect level: < 160 mg/kg body weight
 Method: OECD Test Guideline 416
 Result: No teratogenic effects

trientine:

Species: Rat
 Application Route: Oral
 General Toxicity Maternal: No observed adverse effect level: > 750 mg/kg body weight
 Method: OECD Test Guideline 414
 Result: No teratogenic effects

Species: Rabbit
 Application Route: Dermal
 General Toxicity Maternal: No observed adverse effect level: 125 mg/kg body weight
 Method: OECD Test Guideline 414
 Result: No teratogenic effects

Components:

naphthalene, bis(1-methylethyl)-:
 Reproductive toxicity - Assessment : No evidence of adverse effects on sexual function and fertility, or on development, based on animal experiments.

Aminoethylpiperazine:
 Reproductive toxicity - Assessment : Some evidence of adverse effects on sexual function and fertility, and/or on development, based on animal experiments.

4,4'-isopropylidenediphenol:
 Reproductive toxicity - Assessment : Clear evidence of adverse effects on sexual function and fertility, based on animal experiments.

ARALDITE® 2015 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/22/2017	400001007753	Date of first issue: 03/22/2017

STOT - single exposure**Components:**

2,2'-iminodi(ethylamine):

Target Organs: Respiratory Tract

Assessment: May cause respiratory irritation.

4,4'-isopropylidenediphenol:

Assessment: The substance or mixture is classified as specific target organ toxicant, single exposure, category 3 with respiratory tract irritation.

STOT - repeated exposure**Components:**

Aminoethylpiperazine:

Exposure routes: Inhalation

Target Organs: Respiratory Tract

Assessment: Causes damage to organs through prolonged or repeated exposure.

Repeated dose toxicity**Components:**

barium sulfate:

Species: Rat

LOEC: >= 104 mg/kg, 40 mg/m³

Application Route: Ingestion

Test atmosphere: dust/mist

Exposure time: 5 h

Number of exposures: 5 d

Method: Subchronic toxicity

naphthalene, bis(1-methylethyl)-:

Species: Rat, male and female

NOAEL: 170 mg/kg

Application Route: oral (feed)

Exposure time: 4,320 h

Number of exposures: 7 d

Dose: 170, 340, and 670 mg/kg

Method: Subchronic toxicity

Remarks: No significant adverse effects were reported

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Species: Rat, male and female

NOAEL: 1000 mg/kg

NOAEL: 1,000 mg/kg

Application Route: Oral

Exposure time: 14 days

Number of exposures: Once daily

Dose: 0, 100, 300, 1000 mg/kg bw/d

Group: yes

Method: OECD Test Guideline 422

ARALDITE® 2015 HARDENER

Version 1.0	Revision Date: 03/22/2017	SDS Number: 400001007753	Date of last issue: - Date of first issue: 03/22/2017
----------------	------------------------------	-----------------------------	--

Target Organs: Liver

2,2'-iminodi(ethylamine):
Species: Rat, male and female
: 70 - 80 mg/m³
Application Route: Ingestion
Test atmosphere: vapour
Exposure time: 360 h
Number of exposures: 7 d
Method: Subchronic toxicity

Species: Rat, male and female
NOAEL: 114 mg/kg/d
Application Route: Skin contact
Exposure time: 9,600 h
Number of exposures: 6 d
Method: Chronic toxicity

Aminoethylpiperazine:
Species: Rat, male and female
NOAEL: 152 mg/kg/d
Application Route: Oral
Exposure time: 28 d
Method: OECD Test Guideline 422

Species: Rat, male and female
NOAEL: > 1000 mg/kg/d
Application Route: Skin contact
Exposure time: 29 d
Number of exposures: 6h/application, 5d/week
Method: OECD Test Guideline 410

Species: Rat, male and female
: 0.2 mg/m³
Application Route: Inhalation
Exposure time: 90 d
Number of exposures: 6h/d, 5d/week
Method: OECD Test Guideline 413
Target Organs: Respiratory Tract
Assessment: The substance or mixture is classified as specific target organ toxicant, repeated exposure, category 1.

Species: Rat, male and female
: 53.3 mg/m³
Application Route: Inhalation
Exposure time: 90 d
Number of exposures: 6h/d, 5d/week
Method: OECD Test Guideline 413

2,4,6-tris(dimethylaminomethyl)phenol:
Species: Rat, male and female
NOEL: 15 mg/kg
Application Route: Ingestion

ARALDITE® 2015 HARDENER

Version 1.0	Revision Date: 03/22/2017	SDS Number: 400001007753	Date of last issue: - Date of first issue: 03/22/2017
----------------	------------------------------	-----------------------------	--

Exposure time: 1,032 h
 Number of exposures: 7 d
 Method: Subacute toxicity

4,4'-isopropylidenediphenol:
 Species: Dog, male and female
 : 75 mg/kg, 10 mg/m³
 Application Route: Ingestion
 Test atmosphere: dust/mist
 Exposure time: 2,160 h
 Number of exposures: 7 d
 Method: Subchronic toxicity

Species: Rat, male and female
 LOAEL: 600 mg/kg
 Application Route: Ingestion
 Exposure time: 672 h
 Number of exposures: 7 d
 Method: Subchronic toxicity

trientine:
 Species: Rat, male and female
 NOAEL: 50 mg/kg/d
 Application Route: Ingestion
 Exposure time: 26 Weeks
 Number of exposures: 7 d
 Method: Subchronic toxicity

Components:

naphthalene, bis(1-methylethyl)-:
 Repeated dose toxicity - : May be harmful if swallowed or if inhaled.
 Assessment : No adverse effect has been observed in chronic toxicity tests.

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:
 Repeated dose toxicity - : No adverse effect has been observed in chronic toxicity tests.
 Assessment :

Aspiration toxicity**Components:**

naphthalene, bis(1-methylethyl)-:
 May be fatal if swallowed and enters airways.

Experience with human exposure

General Information: No data available

Inhalation: No data available

ARALDITE® 2015 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/22/2017	400001007753	Date of first issue: 03/22/2017

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information**Product:**

Remarks: No data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Components:**

barium sulfate:

Toxicity to fish : LC50: 174 mg/l
 Exposure time: 96 h
 Test Type: static test
 Test substance: Fresh water
 Method: OECD Test Guideline 203

naphthalene, bis(1-methylethyl)-:

Toxicity to fish : LC50: > 0.5 mg/l
 Exposure time: 96 h
 Test Type: semi-static test
 Method: Directive 67/548/EEC, Annex V, C.1.
 Remarks: Aquatic toxicity is unlikely due to low solubility.

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): 7.07 mg/l
 Exposure time: 96 h
 Method: OECD Test Guideline 203

2,2'-iminodi(ethylamine):

Toxicity to fish : LC50: 430 mg/l
 Exposure time: 96 h
 Test Type: semi-static test
 Test substance: Fresh water
 Method: Directive 67/548/EEC, Annex V, C.1.

ARALDITE® 2015 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/22/2017	400001007753	Date of first issue: 03/22/2017

Aminoethylpiperazine:

Toxicity to fish : LC50: 2,190 mg/l
 Exposure time: 96 h
 Test Type: static test
 Test substance: Fresh water

2,4,6-tris(dimethylaminomethyl)phenol:

Toxicity to fish : LC50 (Cyprinus carpio (Carp)): 175 mg/l
 Exposure time: 96 h
 Test Type: static test
 Test substance: Fresh water

4,4'-isopropylidenediphenol:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 7.5 mg/l
 Exposure time: 96 h

trientine:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 330 mg/l
 Exposure time: 96 h
 Test Type: static test
 Test substance: Fresh water
 Method: Fish Acute Toxicity Test

Components:**barium sulfate:**

Toxicity to daphnia and other aquatic invertebrates : LC50 (Daphnia magna (Water flea)): 14.5 mg/l
 Exposure time: 48 h
 Test Type: static test
 Test substance: Fresh water
 Method: OECD Test Guideline 202

2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 1,000 mg/l
 Exposure time: 48 h
 Method: OECD Test Guideline 202

naphthalene, bis(1-methylethyl)-:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 0.16 mg/l
 Exposure time: 48 h
 Test Type: static test
 Method: OECD Test Guideline 202
 Remarks: Aquatic toxicity is unlikely due to low solubility.

EL50 (Daphnia magna (Water flea)): 1.7 mg/l
 Exposure time: 48 h
 Test Type: semi-static test
 Method: OECD Test Guideline 202

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 7.07 mg/l
 Exposure time: 48 h
 Test Type: static test

ARALDITE® 2015 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/22/2017	400001007753	Date of first issue: 03/22/2017

Method: OECD Test Guideline 202

2,2'-iminodi(ethylamine):

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 32 mg/l
 Exposure time: 48 h
 Test Type: static test
 Test substance: Fresh water

Aminoethylpiperazine:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 58 mg/l
 Exposure time: 48 h
 Test Type: static test
 Method: OECD Test Guideline 202
 Remarks: Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

2,4,6-tris(dimethylaminomethyl)phenol:

Toxicity to daphnia and other aquatic invertebrates : LC50: 718 mg/l
 Exposure time: 96 h
 Test Type: static test
 Test substance: Marine water

4,4'-isopropylidenediphenol:

Toxicity to daphnia and other aquatic invertebrates : EC50: 3.9 - 10.2 mg/l
 Exposure time: 48 h

(Ceriodaphnia dubia (Water flea)):

trientine:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 31.1 mg/l
 Exposure time: 48 h
 Test Type: static test
 Test substance: Fresh water
 Method: Directive 67/548/EEC, Annex V, C.2.

Components:**barium sulfate:**

Toxicity to algae : EC50: > 100 mg/l
 Exposure time: 72 h
 Test Type: static test
 Test substance: Fresh water
 Method: OECD Test Guideline 201

NOEC: > 1.15 mg/l
 Exposure time: 72 h
 Test Type: static test
 Test substance: Fresh water
 Method: OECD Test Guideline 201

2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated:

Toxicity to algae : EC50 (No information available.): > 1,000 mg/l
 Exposure time: 72 h
 Method: OECD Test Guideline 201

ARALDITE® 2015 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/22/2017	400001007753	Date of first issue: 03/22/2017

- naphthalene, bis(1-methylethyl)-:
Toxicity to algae : NOECr (Desmodesmus subspicatus (Scenedesmus subspicatus)): ca. 0.15 mg/l
Exposure time: 72 h
Test Type: static test
Method: DIN 38412
GLP: no
Remarks: Aquatic toxicity is unlikely due to low solubility.
- Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:
Toxicity to algae : EC50 (Selenastrum capricornutum (green algae)): 4.34 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

EC10 (Selenastrum capricornutum (green algae)): 1.78 mg/l
Exposure time: 72 h
Test Type: static test
Method: OECD Test Guideline 201
- 2,2'-iminodi(ethylamine):
Toxicity to algae : EbC50 (Selenastrum capricornutum (green algae)): 1,164 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201
- Aminoethylpiperazine:
Toxicity to algae : EC50 (Selenastrum capricornutum (green algae)): > 1,000 mg/l
Exposure time: 72 h
Test substance: Fresh water
Method: OECD Test Guideline 201
- 2,4,6-tris(dimethylaminomethyl)phenol:
Toxicity to algae : ErC50 (Desmodesmus subspicatus (Scenedesmus subspicatus)): 84 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

NOEC (Desmodesmus subspicatus (Scenedesmus subspicatus)): 6.25 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201
- 4,4'-isopropylidenediphenol:
Toxicity to algae : EC50 (Selenastrum capricornutum (green algae)): 2.5 - 3.1 mg/l
Exposure time: 96 h

ARALDITE® 2015 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/22/2017	400001007753	Date of first issue: 03/22/2017

trientine:
Toxicity to algae : ErC50 (Selenastrum capricornutum (green algae)): 20 mg/l
Exposure time: 72 h
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 201

Components:

naphthalene, bis(1-methylethyl)-:
M-Factor (Acute aquatic toxicity) : 1

Components:

2,2'-iminodi(ethylamine):
Toxicity to fish (Chronic toxicity) : NOEC: 10 mg/l
Exposure time: 28 d
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 210

4,4'-isopropylidenediphenol:
Toxicity to fish (Chronic toxicity) : NOEC (Pimephales promelas (fathead minnow)): 0.016 mg/l
Exposure time: 444 d
Test Type: flow-through test
Test substance: Fresh water
Method: Fish Life Cycle Toxicity
Remarks: Toxic to aquatic organisms.

Components:

barium sulfate:
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 5.8 mg/l
Exposure time: 21 d
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 211

naphthalene, bis(1-methylethyl)-:
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 0.013 mg/l
Exposure time: 21 d
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 202

2,2'-iminodi(ethylamine):
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 5.6 mg/l
Exposure time: 21 d
Test Type: semi-static test
Test substance: Fresh water
Method: Directive 67/548/EEC, Annex V, C.20

trientine:
Toxicity to daphnia and other aquatic invertebrates : EC10 (Daphnia magna (Water flea)): 1.9 mg/l
Exposure time: 21 d

ARALDITE® 2015 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/22/2017	400001007753	Date of first issue: 03/22/2017

(Chronic toxicity) Test Type: semi-static test
 Test substance: Fresh water
 Method: OECD Test Guideline 202

Components:

naphthalene, bis(1-methylethyl)-:
 M-Factor (Chronic aquatic toxicity) : 1
 4,4'-isopropylidenediphenol:
 M-Factor (Chronic aquatic toxicity) : 1

Components:

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:
 Toxicity to microorganisms : EC50 (activated sludge): 384 mg/l
 Exposure time: 3 h
 Test Type: static test
 Method: OECD Test Guideline 209

trientine:
 Toxicity to microorganisms : EC50 (activated sludge): 800 mg/l
 Exposure time: 0.5 h
 Test Type: static test
 Test substance: Fresh water

Components:

2,2'-iminodi(ethylamine):
 Toxicity to soil dwelling organisms : EC50 (Eisenia fetida (earthworms)): > 1,000 mg/kg
 Exposure time: 56 d
 Method: OECD Test Guideline 222

Aminoethylpiperazine:
 Toxicity to soil dwelling organisms : LC50 (Eisenia fetida (earthworms)): 712 mg/kg
 Exposure time: 56 d
 Method: OECD Test Guideline 222

NOEC (Eisenia fetida (earthworms)): 500 mg/kg
 Exposure time: 56 d
 Method: OECD Test Guideline 222

Plant toxicity : No data available

Sediment toxicity : No data available

Toxicity to terrestrial organisms : No data available

Ecotoxicology Assessment

Components:

2,2'-iminodi(ethylamine):
 Acute aquatic toxicity : This product has no known ecotoxicological effects.

ARALDITE® 2015 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/22/2017	400001007753	Date of first issue: 03/22/2017

Components:

2,4,6-tris(dimethylaminomethyl)phenol:

Chronic aquatic toxicity : This product has no known ecotoxicological effects.

4,4'-isopropylidenediphenol:

Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

Toxicity Data on Soil : No data available

Other organisms relevant to the environment : No data available

Persistence and degradability**Components:**

2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated:

Biodegradability : Result: Not readily biodegradable.

naphthalene, bis(1-methylethyl)-:

Biodegradability : Inoculum: activated sludge
 Concentration: 0.2 mg/l
 Result: Not readily biodegradable.
 Biodegradation: 30 - 35 %
 Exposure time: 56 d
 Method: OECD Test Guideline 310

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Biodegradability : Test Type: aerobic
 Inoculum: activated sludge
 Result: Not readily biodegradable.
 Biodegradation: 0 - 70 %
 Exposure time: 74 d
 Method: OECD Test Guideline 301B

2,2'-iminodi(ethylamine):

Biodegradability : Inoculum: activated sludge
 Result: Readily biodegradable.
 Biodegradation: 87 %
 Exposure time: 21 d
 Method: OECD Test Guideline 301D

Aminoethylpiperazine:

Biodegradability : Inoculum: activated sludge
 Result: Not readily biodegradable.
 Biodegradation: 0 %
 Exposure time: 28 d
 Method: OECD Test Guideline 301F

2,4,6-tris(dimethylaminomethyl)phenol:

Biodegradability : Inoculum: activated sludge
 Concentration: 2 mg/l
 Result: Not readily biodegradable.
 Biodegradation: 4 %
 Exposure time: 28 d



ARALDITE® 2015 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/22/2017	400001007753	Date of first issue: 03/22/2017

Method: OECD Test Guideline 301D

4,4'-isopropylidenediphenol:
Biodegradability : Result: Not readily biodegradable.
Biodegradation: 1 - 2 %
Exposure time: 28 d

trientine:
Biodegradability : Inoculum: activated sludge
Result: Not readily biodegradable.
Biodegradation: 0 %
Exposure time: 162 d
Method: OECD Test Guideline 301D

Inoculum: activated sludge
Result: Not readily biodegradable.
Biodegradation: 20 %
Exposure time: 84 d
Method: Inherent Biodegradability: Modified SCAS Test

Components:

Aminoethylpiperazine:
Biochemical Oxygen Demand (BOD) : 5 mg/l
Incubation time: 5 d

Components:

Aminoethylpiperazine:
Chemical Oxygen Demand (COD) : 560 mg/l
BOD/COD : No data available
ThOD : No data available
BOD/ThOD : No data available
Dissolved organic carbon (DOC) : No data available
Physico-chemical removability : No data available
Stability in water : No data available

Components:

2,2'-iminodi(ethylamine):
Photodegradation : Test Type: Air
Rate constant: 500000
Degradation (direct photolysis): 50 %

Aminoethylpiperazine:
Photodegradation : Test Type: Air
Degradation (direct photolysis): 50 %

Test Type: Water

ARALDITE® 2015 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/22/2017	400001007753	Date of first issue: 03/22/2017

Impact on Sewage Treatment : No data available

Bioaccumulative potential**Components:**

naphthalene, bis(1-methylethyl)-:

Bioaccumulation : Species: Cyprinus carpio (Carp)
 Bioconcentration factor (BCF): 770 - 6,400
 Exposure time: 60 d
 Test substance: Fresh water
 Method: flow-through test

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Bioaccumulation : Bioconcentration factor (BCF): 77.4
 Remarks: Does not bioaccumulate.

2,2'-iminodi(ethylamine):

Bioaccumulation : Species: Cyprinus carpio (Carp)
 Bioconcentration factor (BCF): 0.3 - 6.3
 Exposure time: 42 d
 Test substance: Fresh water
 Method: flow-through test
 Remarks: Bioaccumulation is unlikely.

Aminoethylpiperazine:

Bioaccumulation : Species: Fish
 Remarks: Does not bioaccumulate.

Components:

naphthalene, bis(1-methylethyl)-:

Partition coefficient: n-octanol/water : log Pow: 6.081
 Method: QSAR

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Partition coefficient: n-octanol/water : log Pow: 10.34
 Method: OECD Test Guideline 117

2,2'-iminodi(ethylamine):

Partition coefficient: n-octanol/water : log Pow: -1.58 (20 °C)
 pH: 7

Aminoethylpiperazine:

Partition coefficient: n-octanol/water : log Pow: -1.48 (20 °C)

2,4,6-tris(dimethylaminomethyl)phenol:

Partition coefficient: n-octanol/water : log Pow: 0.219 (21.5 °C)
 Method: OPPTS 830.7550

trientine:

Partition coefficient: n-octanol/water : log Pow: -2.65 (20 °C)

ARALDITE® 2015 HARDENER

Version 1.0	Revision Date: 03/22/2017	SDS Number: 400001007753	Date of last issue: - Date of first issue: 03/22/2017
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octanol/water Method: OECD Test Guideline 117

Mobility in soil

Mobility : No data available

Components:

naphthalene, bis(1-methylethyl)-:
Distribution among environmental compartments : Koc: 36108Method: QSAR
2,2'-iminodi(ethylamine):
Distribution among environmental compartments : Koc: 19111
Aminoethylpiperazine:
Distribution among environmental compartments : Koc: ca. 37000
trientine:
Distribution among environmental compartments : Koc: 1584.9 - 5012Method: OECD Test Guideline 106
Stability in soil : No data available

Other adverse effects

Environmental fate and pathways : No data available

Results of PBT and vPvB assessment : No data available

Endocrine disrupting potential : No data available

Adsorbed organic bound halogens (AOX) : No data available

Hazardous to the ozone layer

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information - Product : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

Global warming potential (GWP) : No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

ARALDITE® 2015 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/22/2017	400001007753	Date of first issue: 03/22/2017

- Waste from residues : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.
- Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION**International Regulations****IATA**

- UN/ID No. : UN 2735
- Proper shipping name : Amines, liquid, corrosive, n.o.s.
(DIETHYLENE TRIAMINE, DIISOPROPYLNAPHTHALENE ISOMERS)
- Class : 8
- Packing group : II
- Labels : Corrosive
- Packing instruction (cargo aircraft) : 855
- Packing instruction (passenger aircraft) : 851

IMDG

- UN number : UN 2735
- Proper shipping name : AMINES, LIQUID, CORROSIVE, N.O.S.
(DIETHYLENE TRIAMINE, DIISOPROPYLNAPHTHALENE ISOMERS)
- Class : 8
- Packing group : II
- Labels : 8
- EmS Code : F-A, S-B
- Marine pollutant : yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations**DOT Classification**

- UN/ID/NA number : UN 2735
- Proper shipping name : AMINES, LIQUID, CORROSIVE, N.O.S.
(DIETHYLENE TRIAMINE, DIISOPROPYLNAPHTHALENE ISOMERS)
- Class : 8

ARALDITE® 2015 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/22/2017	400001007753	Date of first issue: 03/22/2017

Packing group	:	II
Labels	:	CORROSIVE
ERG Code	:	153
Marine pollutant	:	yes(DIISOPROPYLNAPHTHALENE ISOMERS)

SECTION 15. REGULATORY INFORMATION**EPCRA - Emergency Planning and Community Right-to-Know Act**

SARA 311/312 Hazards : Acute Health Hazard
Chronic Health Hazard

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

4,4'-isopropylidenediphenol 80-05-7

The components of this product are reported in the following inventories:

CH INV	:	The formulation contains substances listed on the Swiss Inventory, On the inventory, or in compliance with the inventory
DSL	:	All components of this product are on the Canadian DSL
AICS	:	On the inventory, or in compliance with the inventory
NZIoC	:	On the inventory, or in compliance with the inventory
ENCS	:	On the inventory, or in compliance with the inventory
KECI	:	On the inventory, or in compliance with the inventory
PICCS	:	On the inventory, or in compliance with the inventory
IECSC	:	On the inventory, or in compliance with the inventory
TCSI	:	On the inventory, or in compliance with the inventory
TSCA	:	On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

TSCA - 5(a) Significant New Use Rule List of Chemicals

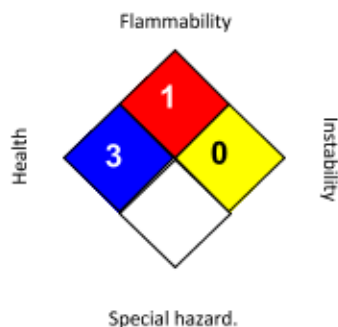
No substances are subject to a Significant New Use Rule.

US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

No substances are subject to TSCA 12(b) export notification requirements.

ARALDITE® 2015 HARDENER

Version 1.0 Revision Date: 03/22/2017 SDS Number: 400001007753 Date of last issue: -
 Date of first issue: 03/22/2017

SECTION 16. OTHER INFORMATION**Further information****NFPA:****HMIS® IV:**

HEALTH	*	3
FLAMMABILITY		1
PHYSICAL HAZARD		0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Revision Date : 03/22/2017

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