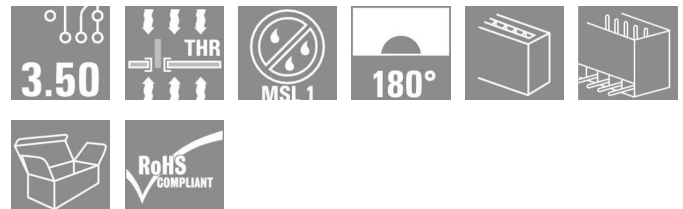


# OMNIMATE Signal - series BL/SL 3.50

## SL-SMT 3.50/02/180G 1.5SN BK BX

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[www.weidmueller.com](http://www.weidmueller.com)



**High-temperature-resistant male header, 3.50 mm pitch.**

- **Plugging direction parallel (90°), straight 180° or angled (135°) to PCB**
- **Housing variants: closed side (G), screw flange (F), solder flange (LF) or snap-on solder flange (RF)**
- **Optimised for the SMT process**
- **Pin length 3.2 mm universal for all soldering methods**
- **Pin length 1.5 mm optimised for reflow soldering methods**
- **Packed either in a box (BX) or tape-on-reel (RL)**
- **Male header can be coded**

### General ordering data

|              |                                                                                                                                                               |
|--------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Type         | SL-SMT 3.50/02/180G 1.5SN BK BX                                                                                                                               |
| Order No.    | <a href="#">1752982001</a>                                                                                                                                    |
| Version      | PCB plug-in connector, male header, closed side, THT/THR solder connection, 3.50 mm, No. of poles: 2, 180°, Solder pin length (l): 1.5 mm, tinned, Black, Box |
| GTIN (EAN)   | 4032248130887                                                                                                                                                 |
| Qty.         | 100 pc(s).                                                                                                                                                    |
| Product data | IEC: 320 V / 15 A<br>UL: 300 V / 10 A                                                                                                                         |
| Packaging    | Box                                                                                                                                                           |

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## Technical data

### Dimensions and weights

|            |        |
|------------|--------|
| Net weight | 0.77 g |
|------------|--------|

### System specifications

|                                                   |                                     |                                              |                              |
|---------------------------------------------------|-------------------------------------|----------------------------------------------|------------------------------|
| Product family                                    | OMNIMATE Signal - series BL/SL 3.50 | Type of connection                           | Solder connection            |
| Mounting onto the PCB                             | THT/THR solder connection           | Pitch in mm (P)                              | 3.5 mm                       |
| Pitch in inches (P)                               | 0.138 inch                          | Outgoing elbow                               | 180°                         |
| No. of poles                                      | 2                                   | Number of solder pins per pole               | 1                            |
| Solder pin length (l)                             | 1.5 mm                              | Solder pin length tolerance                  | 0 / -0.3 mm                  |
| Tolerance of solder pin position                  | ± 0.1 mm                            | Solder pin dimensions                        | d = 1.2 mm, Octagonal        |
| Solder pin dimensions = d tolerance               | 0 / -0.03 mm                        | Solder eyelet hole diameter (D)              | 1.4 mm                       |
| Solder eyelet hole diameter tolerance (D)+ 0.1 mm |                                     | Outside diameter of solder pad               | 2.3 mm                       |
| Template aperture diameter                        | 2.1 mm                              | L1 in mm                                     | 3.5 mm                       |
| L1 in inches                                      | 0.138 inch                          | Number of rows                               | 1                            |
| Pin series quantity                               | 1                                   | Touch-safe protection acc. to DIN VDE 57 106 | Safe from back-of-hand touch |
| Touch-safe protection acc. to DIN VDE 0470        | IP 10                               | Volume resistance                            | 4.50 mΩ                      |
| Can be coded                                      | Yes                                 | Plugging cycles                              | 25                           |
| push-in force/pole                                | 4 N                                 | Withdrawal force per pole                    | 4 N                          |
| Packaging                                         | Box                                 |                                              |                              |

### Material data

|                                       |                              |                                       |                                            |
|---------------------------------------|------------------------------|---------------------------------------|--------------------------------------------|
| Insulating material                   | LCP GF                       | Colour                                | Black                                      |
| Colour chart (similar)                | RAL 9011                     | Insulating material group             | IIIa                                       |
| CTI                                   | ≥ 175                        | Insulation resistance                 | ≥ 10 <sup>8</sup> Ω                        |
| Moisture Level (MSL)                  | 1                            | UL 94 flammability rating             | V-0                                        |
| Contact material                      | CuSn                         | Contact surface                       | tinned                                     |
| Layer structure of solder connection  | 2-3 µm Ni / 5-7 µm Sn glossy | Layer structure of plug contact       | 2-3 undefined Ni / 5-7 undefined Sn glossy |
| Storage temperature, min.             | -25 °C                       | Storage temperature, max.             | 55 °C                                      |
| Max. relative humidity during storage | 80 %                         | Operating temperature, min.           | -50 °C                                     |
| Operating temperature, max.           | 100 °C                       | Temperature range, installation, min. | -30 °C                                     |
| Temperature range, installation, max. | 100 °C                       |                                       |                                            |

### Rated data acc. to IEC

|                                                                           |                        |                                                                       |                   |
|---------------------------------------------------------------------------|------------------------|-----------------------------------------------------------------------|-------------------|
| tested acc. to standard                                                   | IEC 60664-1, IEC 61984 | Rated current, min. no. of poles (Ta = 20°C)                          | 15 A              |
| Rated current, max. no. of poles (Ta = 20°C)                              | 12 A                   | Rated current, min. no. of poles (Ta = 40°C)                          | 13 A              |
| Rated current, max. no. of poles (Ta = 40°C)                              | 10 A                   | Rated voltage for surge voltage class / pollution degree II/2         | 320 V             |
| Rated voltage for surge voltage class / pollution degree III/2            | 160 V                  | Rated voltage for surge voltage class / pollution degree III/3        | 160 V             |
| Rated impulse voltage for surge voltage class/ pollution degree II/2      | 2.5 kV                 | Rated impulse voltage for surge voltage class/ pollution degree III/2 | 2.5 kV            |
| Rated impulse voltage for surge voltage class/ contamination degree III/3 | 2.5 kV                 | Short-time withstand current resistance                               | 3 x 1s with 100 A |

# OMNIMATE Signal - series BL/SL 3.50

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## Technical data

### Rated data acc. to CSA

|                                                                                   |                                                                        |                             |       |
|-----------------------------------------------------------------------------------|------------------------------------------------------------------------|-----------------------------|-------|
| Institute (CSA)                                                                   |                                                                        | Certificate No. (CSA)       |       |
|  |                                                                        | 200039-1176845              |       |
| Rated voltage (Use group B)                                                       | 300 V                                                                  | Rated voltage (use group D) | 300 V |
| Rated current (use group B)                                                       | 10 A                                                                   | Rated current (use group D) | 10 A  |
| Reference to approval values                                                      | Specifications are maximum values, details - see approval certificate. |                             |       |

### Rated data acc. to UL 1059

|                                                                                   |                                                                        |                             |       |
|-----------------------------------------------------------------------------------|------------------------------------------------------------------------|-----------------------------|-------|
| Institute (UR)                                                                    |                                                                        | Certificate No. (UR)        |       |
|  |                                                                        | E60693                      |       |
| Rated voltage (use group B)                                                       | 300 V                                                                  | Rated voltage (use group D) | 300 V |
| Rated current (use group B)                                                       | 10 A                                                                   | Rated current (use group D) | 10 A  |
| Reference to approval values                                                      | Specifications are maximum values, details - see approval certificate. |                             |       |

### Classifications

|            |             |            |             |
|------------|-------------|------------|-------------|
| ETIM 3.0   | EC001284    | ETIM 4.0   | EC002637    |
| ETIM 5.0   | EC002637    | ETIM 6.0   | EC002637    |
| UNSPSC     | 30-21-18-10 | eClass 5.1 | 27-26-07-04 |
| eClass 6.2 | 27-26-07-04 | eClass 7.1 | 27-44-04-02 |
| eClass 8.1 | 27-44-04-02 | eClass 9.0 | 27-44-04-02 |
| eClass 9.1 | 27-44-04-02 |            |             |

### Notes

|                |                                                                                                                                                                                                                    |
|----------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Notes          | • Gold-plated contact surfaces on request                                                                                                                                                                          |
|                | • Rated current related to rated cross-section & min. No. of poles.                                                                                                                                                |
|                | • Solder eyelet diameter D = 1.5 + 0.1 mm, from 9 poles                                                                                                                                                            |
|                | • P on drawing = pitch                                                                                                                                                                                             |
|                | • Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.                                    |
| IPC conformity | The products are developed, manufactured and delivered according to the internationally recognised IPC-A-610 standard, category "permissible". More extensive demands on the products can be evaluated on request. |

### Approvals

|                                                                                     |         |
|-------------------------------------------------------------------------------------|---------|
| Approvals                                                                           |         |
|  |         |
| ROHS                                                                                | Conform |

### OMNIMATE Signal - series BL/SL 3.50 SL-SMT 3.50/02/180G 1.5SN BK BX

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## Technical data

### Downloads

EDA Layout Library (Mentor Graphics  
Expedition, Mentor Graphics Pads,  
Altium Designer)

[Select your download](#)

SMT white paper

[Download Whitepaper](#)

Safety notice

[Safety indication](#)

CAD Library (P-CAD Format - ASCII)

[SL-SMT.zip](#)

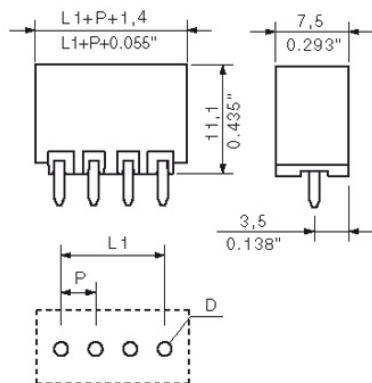
CAD Library (P-CAD Format - Standard)

[SL-SMT.zip](#)

### OMNIMATE Signal - series BL/SL 3.50 SL-SMT 3.50/02/180G 1.5SN BK BX

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## Drawings



## Recommended wave soldering profiles

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### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.

## Recommended reflow soldering profile

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## Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- Maximum heating rate
- Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically  $\leq +3\text{K/s}$ . In parallel the solder paste is 'activated'. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at  $\geq -6\text{K/s}$  solder is cured. Board and components cool down while avoiding cold cracks.

# Addresses worldwide

Let's connect.

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## JM Jamaica

Please contact  
W Interconnections Inc.  
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You can find all Weidmüller addresses and your local contact on the internet at: [www.weidmueller.com/countries](http://www.weidmueller.com/countries)

Let's connect.

Sales company 

Representation abroad 

without representation abroad 

|                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
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