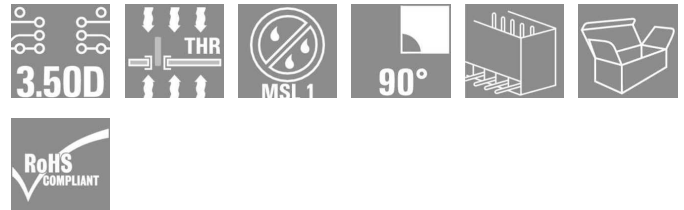


**OMNIMATE Signal - series B2L/S2L 3.50 - 2-row
S2L-SMT 3.50/16/90G 3.2SN BK BX**

Weidmüller Interface GmbH & Co. KG
Klingenbergstraße 16
D-32758 Detmold
Germany
Fon: +49 5231 1429-0
Fax: +49 5231 14292083
www.weidmueller.com



High-temperature-resistant, straight, 2-tier male connector for all common soldering methods. Optimised for automatic assembly. Packed in box or tape. 3.2 mm solder pin suitable for reflow and wave soldering. These male connectors can be labelled and coded.

General ordering data

Type	S2L-SMT 3.50/16/90G 3.2SN BK BX
Order No.	1794260000
Version	PCB plug-in connector, male header, closed side, THT/THR solder connection, 3.50 mm, No. of poles: 16, 90°, Solder pin length (l): 3.2 mm, tinned, Black, Box
GTIN (EAN)	4032248231416
Qty.	60 pc(s).
Product data	IEC: 160 V / 10 A UL: 150 V / 10 A
Packaging	Box

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 Klingenbergstraße 16
 D-32758 Detmold
 Germany
 Fon: +49 5231 1429-0
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Technical data**Dimensions and weights**

Net weight 4.84 g

System specifications

Product family		Type of connection	
OMNIMATE Signal - series B2L/S2L 3.50 - 2-row		Board connection	
Mounting onto the PCB	THT/THR solder connection	Pitch in mm (P)	3.5 mm
Pitch in inches (P)	0.138 inch	Outgoing elbow	90°
No. of poles	16	Number of solder pins per pole	1
Solder pin length (l)	3.2 mm	Tolerance of solder pin position	± 0.20 mm
Solder pin dimensions	d = 1.0 mm, Octagonal	Solder eyelet hole diameter (D)	1.3 mm
Solder eyelet hole diameter tolerance (D)+	0,1 mm	Outside diameter of solder pad	2.1 mm
Template aperture diameter	1.9 mm	L1 in mm	24.5 mm
L1 in inches	0.965 inch	Number of rows	1
Pin series quantity	2	Touch-safe protection acc. to DIN VDE 57 106	Safe from back-of-hand touch
Touch-safe protection acc. to DIN VDE 0470	IP 10	Can be coded	Yes
Plugging cycles	25	push-in force/pole	3 N
Withdrawal force per pole	6 N	Packaging	Box

Material data

Insulating material		Colour	
LCP GF		Black	
Colour chart (similar)	RAL 9011	Insulating material group	IIIb
CTI	≥ 175	Insulation resistance	≥ 10 ⁸ Ω
Moisture Level (MSL)	1	UL 94 flammability rating	V-0
Contact material	Cu-Leg	Contact surface	tinned
Layer structure of solder connection	2-3 µm Ni / 5-7 µm Sn glossy	Storage temperature, min.	-25 °C
Storage temperature, max.	55 °C	Max. relative humidity during storage	80 %
Operating temperature, min.	-50 °C	Operating temperature, max.	100 °C
Temperature range, installation, min.	-30 °C	Temperature range, installation, max.	100 °C

Rated data acc. to IEC


tested acc. to standard		Rated current, min. no. of poles (Ta = 20°C)	
IEC 60664-1, IEC 61984		10 A	
Rated current, max. no. of poles (Ta = 20°C)	10 A	Rated current, min. no. of poles (Ta = 40°C)	9 A
Rated current, max. no. of poles (Ta = 40°C)	8.5 A	Rated voltage for surge voltage class / pollution degree II/2	160 V
Rated voltage for surge voltage class / pollution degree III/2	125 V	Rated voltage for surge voltage class / pollution degree III/3	50 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	1.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	1.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 77 A

**OMNIMATE Signal - series B2L/S2L 3.50 - 2-row
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Weidmüller Interface GmbH & Co. KG
Klingenbergstraße 16
D-32758 Detmold
Germany
Fon: +49 5231 1429-0
Fax: +49 5231 14292083
www.weidmueller.com

Technical data

Rated data acc. to CSA

Institute (CSA)		Certificate No. (CSA)	200039-1176845
Rated voltage (Use group B)	150 V	Rated voltage (Use group C)	50 V
Rated voltage (use group D)	150 V	Rated current (use group B)	5 A
Rated current (use group C)	9.5 A	Rated current (use group D)	9.5 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

Rated data acc. to UL 1059

Institute (UR)		Certificate No. (UR)	E60693
Rated voltage (use group B)	150 V	Rated voltage (use group C)	50 V
Rated current (use group B)	10 A	Rated current (use group C)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

Classifications

ETIM 4.0	EC002637	ETIM 5.0	EC002637
ETIM 6.0	EC002637	UNSPSC	30-21-18-10
eClass 5.1	27-26-07-01	eClass 6.2	27-26-07-04
eClass 7.1	27-44-04-02	eClass 8.1	27-44-04-02
eClass 9.0	27-44-04-02	eClass 9.1	27-44-04-02

Notes

Notes	<ul style="list-style-type: none"> • Additional colours on request • Gold-plated contact surfaces on request • Spacing between rows: see hole layout • Rated current related to rated cross-section & min. No. of poles. • P on drawing = pitch • Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.
IPC conformity	The products are developed, manufactured and delivered according to the internationally recognised IPC-A-610 standard, category "permissible". More extensive demands on the products can be evaluated on request.

Approvals

Approvals	
ROHS	Conform

Data sheet**OMNIMATE Signal - series B2L/S2L 3.50 - 2-row
S2L-SMT 3.50/16/90G 3.2SN BK BX**

Weidmüller Interface GmbH & Co. KG
Klingenbergstraße 16
D-32758 Detmold
Germany
Fon: +49 5231 1429-0
Fax: +49 5231 14292083
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Technical data**Downloads**

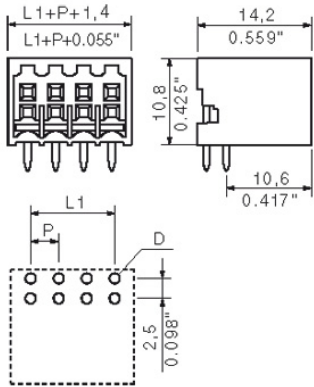
SMT white paper	Download Whitepaper
Safety notice	Safety indication

Data sheet

**OMNIMATE Signal - series B2L/S2L 3.50 - 2-row
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Weidmüller Interface GmbH & Co. KG
 Klingenbergstraße 16
 D-32758 Detmold
 Germany
 Fon: +49 5231 1429-0
 Fax: +49 5231 14292083
 www.weidmueller.com

Drawings



Recommended wave soldering profiles

Weidmüller Interface GmbH & Co. KG
 Klingenbergstraße 16
 D-32758 Detmold
 Germany
 Fon: +49 5231 14-0
 Fax: +49 5231 14-292083
 www.weidmueller.com

Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

Recommended reflow soldering profile

Weidmüller Interface GmbH & Co. KG
 Klingenbergstraße 16
 D-32758 Detmold
 Germany
 Fon: +49 5231 14-0
 Fax: +49 5231 14-292083
 www.weidmueller.com



Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- Maximum heating rate
- Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically $\leq +3\text{K/s}$. In parallel the solder paste is ‚activated‘. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at $\geq -6\text{K/s}$ solder is cured. Board and components cool down while avoiding cold cracks.

Addresses worldwide




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- AE United Arab Emirates**
Weidmüller Middle East FZE
Warehouse Q3-79
SAIF-Zone
P.O. BOX 8591
Sharjah
Telephone number +971 65572723
Fax number +971 65572724
wme.info@weidmueller.com
- AO Angola**
Please contact
Phambili Interface
South Africa
- AR Argentina**
CPI SA
Bauness 2660
C1431DOF Buenos Aires
Telephone number +54 11 4523 8008
Fax number +54 11 4522 0546
info@cpi.com.ar
www.cpi.com.ar
- AT Austria**
Weidmüller GmbH
IZ NOE Süd, Str 2b, Obj M59,
2355 Wiener Neudorf
Telephone number +43 2236 67080
Fax number +43 2236 6708-899
office.at@weidmueller.com
www.weidmueller.com
- AU Australia**
Weidmüller Pty. Ltd.
PO BOX 6944
Huntingwood 2148
Huntingwood Drive 43
Huntingwood NSW 2148
Telephone number +61 2 9671 9999
Fax number +61 2 9671 9911
info@weidmuller.com.au
www.weidmuller.com.au
- AZ Azerbaijan**
Representative Office
Weidmüller Interface
Demirchi Tower, 4th floor
37, Khojali ave.
AZ 1025 Baku
Telephone number +994 12 488 80 36
Fax number +994 12 488 80 37
aliyar.hashimli@weidmueller
- BA Bosnia and Herzegovina**
Please contact
our Representative Office
Weidmüller Interface GmbH
& Co. KG
Serbia
or
BIG electric d.o.o
Mladena Stojanovića 117A
78000 Banja Luka
Telephone number +387 51926277
Fax number +387 51926277
bigelectric@blic.net
www.bigelectric.ba
- BE Belgium**
Weidmüller Benelux B. V.
Mechelsesteenweg 519 bus
6 en 7
1930 Nossegem
Telephone number +32 2 752 40 70
Fax number +32 2 751 36 06
info@weidmueller.be
www.weidmueller.be
- BG Bulgaria**
Weid-Bul EOOD
Bul. "Kliment Ohridski" 13
1756 Sofia
Telephone number +359 2 963 2560
Fax number +359 2 963 1098
sofia@weidbul.com
www.weidbul.com
- BH Bahrain**
Khayber Trading Company
P.O Box 1976
Manama
Telephone number +973 720747
Fax number +973 720331
khayber@batelco.com.bh
- BR Brazil**
Weidmüller Conexel do Brasil
Conexões Elétricas Ltda.
Av. Presidente Juscelino, 642
- Piraporinha
Diadema, São Paulo
09950-370
Telephone number +55 (11) 4366-9600
Fax number +55 (11) 4362-1677
vendas@weidmueller.com.br
www.weidmueller.com.br
- BW Botswana**
Please contact
Phambili Interface
South Africa
- BY Belarus**
TECHNIKON Ltd.
Nezavisimosti pr. 177-9
220125 Minsk
Telephone number +375 17 393-11-77
Fax number +375 17 3930080
wm@technikon.by
- CA Canada**
W Interconnections Canada
Inc.
10 Spy Court
Markham Ontario L3R 5H6
Telephone number +1 (905) 475-1507 Ext. 9836
Fax number +1 (905) 475-2798
support@weidmuller.ca
www.weidmuller.ca
- CG Congo**
Please contact
Phambili Interface
South Africa
- CH Switzerland**
Weidmüller Schweiz AG
Rundbuckstraße 2
8212 Neuhausen am
Rheinfall SH
Telephone number +41 52 674 07 07
Fax number +41 52 674 07 08
info@weidmueller.ch
www.weidmueller.ch
- CL Chile**
ATS - INTECH
María Luisa Santander 0475
Santiago
Providencia 7500859
Telephone number +56 2 341 1271
Fax number +56 2 341 1275
felipe@atsintech.com
www.atsintech.com
CPI CHILE LTDA
Av. Presidente Frei Montalva
6001, 47 complejo el cortijo
Santiago - Conchalí
Telephone number +562 963 8440
Fax number +562 963 8440
cpi@cpichile.cl
www.cpichile.cl
- CN China**
Weidmüller Interface
(Shanghai) Co. Ltd.
100 Yutong Road
25 F, BM Intercontinental
Business Center
200070 Shanghai
Telephone number +86 21-22195008
Fax number +86 21-22195009
customer.hotline@weidmueller.com.cn
www.weidmueller.com.cn
- CO Colombia**
Automatización Avanzada
S. A.
Carrera 97 No., 24 c - 23
Bodega 4
110911 Bogotá-D.C.
Telephone number +57 (1) 547-8510
Fax number +57 (1) 422-3044
comercial@automatizacionavanzada.com
www.automatizacionavanzada.com
- CR Costa Rica**
ELVATRON S. A.
la Uruca 400 Norte Banco
Costa Rica
San Jose Costa Rica
Telephone number +506 2961-060
Fax number +506 5200-609
dirk.haase@elvatron.com
www.elvatron.com
- CZ Czech Republic**
Weidmüller s.r.o.
Lomnického 5/1705
140 00 Praha 4
Telephone number +420 244 001 400
Fax number +420 244 001 499
office@weidmueller.cz
www.weidmueller.cz
- DE Germany**
Weidmüller GmbH & Co. KG
Ohmstraße 9
32758 Detmold
Postfach 30 54
32720 Detmold
Telephone number +49 5231 1428-0
Fax number +49 5231 14-292083
weidmuller@weidmueller.de
www.weidmueller.de
- DK Denmark**
Weidmüller Danmark
Vallensbækvej 18A
2605 Brøndby
Telephone number +45 27747800
kundeservice@weidmuller.dk
www.weidmuller.dk
- DZ Algeria**
SARL INTER ELECTRIC
1a Angles des Rues Okba Ibn
Nafaa et Hassi Beida
2300 Annaba
Telephone number
Fax number
contact@inter-electric.com
- EC Ecuador**
Elsystec S. A., Electricidad
Sistemas y Tecnología
Vasco de Contreras N35-251
y Manosca
Quito - Pichincha
Telephone number +593 22456510
Fax number +593 22456755
Elsystec@uio.satnet.net
- EE Estonia**
Please contact
our Representative Office
Weidmüller Interface GmbH
& Co. KG
Latvia
or
Soots Interface OÜ
Pärnu mnt 142
11317 Tallinn
Telephone number +372 609 6933
Fax number
info@sootsinterface.ee
www.sootsinterface.ee
- EG Egypt**
Standard Electric (OMEGA)
1, Abdelhamid Badawy Street
Heliopolis
Cairo
Telephone number +202 21805600
Fax number +202 21805600
stdelec@rite.com
- ES Spain**
Weidmüller, S. A.
Narcís Monturiol 11-13, Pol.
Ind. Sudoeste
8960 Sant Just
Desvern - Barcelona
Telephone number +34 934 803 386
Fax number +34 933 718 055
weidmuller@weidmuller.es
www.weidmuller.es
- FI Finland**
Weidmüller Suomi,
Weidmüller Aktiebolagetin
siivuliike
Koy Plaza Vivace
Äyritie 8C
FI 15100 Vantaa
Telephone number +358 20 7351300
Fax number +358 800 114 667
asiakaspalvelu@weidmuller.fi
www.weidmuller.fi
- FR France**
Weidmüller E. U. R. L.
12, Chaussée Jules César
BP 263 Osny
95523 Cergy-Pontoise Cedex
Telephone number +33 1 34 24 55 00
Fax number +33 1 34 24 55 01
mail@weidmuller.fr
- GB Great Britain**
Weidmüller Ltd.
Klippon House
Centurion Court Office Park,
Meridian East, Meridian
Business Park
Leicester
LE19 1TP
Telephone number +44 116 282 3470
Fax number +44 116 289 3582
marketing@weidmuller.co.uk
www.weidmuller.co.uk
- GE Georgia**
Please contact
our Representative Office
Weidmüller Interface
Azerbaijan.
- GH Ghana**
Please contact
our Representative Office
Weidmüller Interface GmbH
& Co. KG
South Africa.
- GR Greece**
G.A. Solutions
Ippokratous 11 Metamorfosi
144 52 Athen
Telephone number +30 210 2823233
Fax number +30 210 2823233
info@weidmuller.gr
www.weidmuller.gr
- GT Guatemala**
Prestelectro, Prestegard
Electro, S.A.
Avenida Petapa 44-22,
Zona 12
Guatemala City
Telephone number +502 2442-3346
Fax number +502 2476-8945
ventas@prestelectro.com
- HK Hong Kong**
Weidmüller (Hong Kong)
Limited Co. Ltd.
Unit 1617, Metropolis Tower
No. 10 Metropolis Drive,
Hunghom, Kowloon
Telephone number +852 3154 8088
Fax number +852 31548099
Info-hk@weidmueller.com.hk
- HR Croatia**
ElektroPARTNER d.o.o.
Slavonska avenija 24/6
HR-10000 Zagreb
Telephone number +385 (1) 6184 793
Fax number +385 (1) 6184 795
elektropartner@zg.t-com.hr
www.elektropartner.hr
- HU Hungary**
Weidmüller Kereskedelmi Kft.
Budapest
Gubacsi út 6.
1097
Telephone number +36 1 382 7700
Fax number +36 1 382 7701
info@weidmueller.hu
www.weidmueller.hu
- ID Indonesia**
PT. Nego Electrindo
Ruko Mega Grosir Cempaka
Mas Blok I No. 20 – 22
Jakarta 10640
Telephone number +62 21 42882255
Fax number +62 21 42882266
sales@negoelectrindo.co.id
- IE Ireland**
Please contact
Weidmüller Ltd.
Great Britain
- IL Israel**
A. U. Shay Ltd.
23/25, Embarr Street
49222 Petach-Tikva
P.O. Box 1 00 49
49222 Petach-Tikva
Telephone number +972 3-923-3601
Fax number +972 3-923-4601
shay@uriel-shay.com
www.uriel-shay.com
ATEKA Ltd.
4, Ha Tavor lane Industrial
area Segula
49691 Petach-Tikva
P.O. Box 4710
Petach-Tikva
Telephone number +972 73-200-1311
Fax number +972 3-924 4245
marketing@ateka.co.il
www.ateka.co.il
- IN India**
Representative Office
Weidmüller Electronics India
Pvt. Ltd.
No. 9, Union Street, Off.
Infantry Road
BANGALORE
560 001
Telephone number +91-80-22860028
wmi@weidmueller.in
www.weidmueller.com
- IR Iran**
Representative Office
Tamin Ehtiajat Fanni Tehran
(TAF Co.)
Unit #. 5, No. 62 Iranshahr
Ave.
Tehran - 15816-53717, Iran
Telephone number +9821 8831 7851
info@taf-co.com
http://www.taf-co.com
- IS Iceland**
Samey Automation Center
Lyngas 13
210 Garoabaer
Telephone number +354 510 5200
Fax number +354 5 10 5201
Samey@samey.is
www.samey.is
- IT Italy**
Weidmüller S. r.l.
Via Albert Einstein 4
20092 Cinisello
Balsamo Milano
Telephone number +39 02 660681
Fax number +39 02 6124945
weidmuller@weidmueller.it
www.weidmueller.it
- JM Jamaica**
Please contact
W Interconnections Inc.
United States



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Sales company 
 Representation abroad 
 without representation abroad 

- JO Jordan**
 Trans Jordan for Electro
 PO Box 33 06 07
 Amman
 Telephone number +962 6 533 2020
 Fax number +962 6 533 5800
transjordan@batelco.jo
- JP Japan**
 Nihon Weidmüller Co. Ltd.
 Sphere Tower Tennoz 2-2-8
 Higashi-Shinagawa,
 Shinagawa-ku
 Tokyo
 140-0002
 Telephone number +81 3 6711 5300
 Fax number +81 3 6711 5333
weidmullerjapan@weidmuller.co.jp
www.weidmuller.co.jp
- KE Kenya**
 Please contact
 our Representative Office
 Weidmüller Interface GmbH
 & Co. KG
 South Africa.
- KG Kyrgyzstan**
 Please contact
 our Representative Office
 Weidmüller Interface
 Azerbaijan.
- KR Korea**
 Weidmüller Korea Co. Ltd.
 9th floor
 429, Teheran-ro, Gangnam-Gu
 Seoul 135-721
 Telephone number +82 2-516-0003
 Fax number +82 2-516-0090
info@weidmuller.co.kr
www.weidmuller.co.kr
- KW Kuwait**
 Kana Controls General Trading
 & Contracting Co. W. L. L.
 Al Rai Industrial Area, Plot
 28-30, St. 31
 13016 Safat
 B.P. 25593
 Telephone number +965 474 1373
 Fax number +965 474 1537
info@kanacontrols.com
- KZ Kazakhstan**
 Please contact
 Weidmüller Group
 Russia
- LB Lebanon**
 Progress Engineering &
 Trading Enterprises
 Al Nahr Street
 Beirut 11-1111
 Telephone number +961 1 444 664
 Fax number +961 1 561 880
progress@inco.com.lb
- LT Lithuania**
 Please contact
 our Representative Office
 Weidmüller Interface GmbH
 & Co. KG
 Latvia
- or
- ELEKTROS IRANGA
 Tinklu g. 29 a
 LT-5319 Panevezys
 Telephone number +370 (45)
 582 828
 Fax number
info@eliranga.lt
- LU Luxembourg**
 Please contact
 Weidmüller Benelux B. V.
 Netherlands
- LV Latvia**
 SIA Abi4
 Daugavgrivas 31b
 Riga, LV-1007
 Telephone number +371 674 70999
 Fax number +371 676 24562
abi_4@tvnet.lv
 Representative Office
 Weidmüller Interface GmbH
 & Co. KG
 Udens str. 12-118
 Riga, LV-1007
 Telephone number +371 29254766
 Fax number +371 674 65637
Ilgonis.rudaks@weidmuller.com
www.weidmuller.com
- MA Morocco**
 Sofimed
 137, Bd Moulay Ismail Roches
 Noires
 20290 Casablanca
 Telephone number
 Fax number
contact@sofimedmaroc.com
- MD Moldova**
 BERHORD A & D srl
 79/1, str. Milescu Spartaru
 MD-2075 Chisinau
 Moldova
 Telephone number +373 (22)
 815002
 Fax number +373 (22)
 815007
atiuleanu@berhord.com
www.ad.berhord.com
- ME Montenegro**
 Please contact
 our Representative Office
 Weidmüller Interface GmbH
 & Co. KG
 Serbia.
- MG Madagascar**
 Please contact
 Phambili Interface
 South Africa
- MK Macedonia**
 Please contact
 our Representative Office
 Weidmüller Interface GmbH
 & Co. KG
 Serbia
- or
- ELEKTRO - SMK doool
 UL III Makedonska brigada
 b.b.
 1000 Skopje
 Telephone number +389 22460295
 Fax number
Elektro-smk@telekaibel.net.mk
- MN Mongolia**
 Please contact
 our Representative Office
 Weidmüller Interface
 Azerbaijan.
- MT Malta**
 E. S. S., Electrical Supplies &
 Services Ltd.
 San Gwakklin Road
 Mriehel
- Telephone number +356 21255777
 Fax number +356 21255999
robert.agius@ess.com.mt
- MU Mauritius**
 Mubelo Electrical Ltd.
 Office 26, Gateway building,
 St Jean Road
 Quatre Bornes
 Mauritius
 Telephone number +230 4670989
 Fax number +230 4654051
richard.mubelo@orange.mu
- MW Malawi**
 Please contact
 our Representative Office
 Weidmüller Interface GmbH
 & Co. KG
 South Africa.
- MX Mexico**
 W Interconnections S. A.
 DE C. V.
 Blvd. Hermanos Sardan 698,
 Col. San Rafael Oriente
 72029 Puebla
 Telephone number +52 (222)
 268 6227
 Fax number +52 (222) 286 6242
clientes@weidmuller.com.mx
- MY Malaysia**
 Connect Plus Technology
 Sdn Bhd
 No. 43, Jalan PJS 11/22,
 Bandar Sunway
 46150 Petaling Jaya
 Selangor Darul Ehsan
 Telephone number +60 3 5633 7363
 Fax number +60 3 5633 6562
paul@cpstech.com.my
www.cpstech.com.my
- MZ Mozambique**
 Please contact
 Phambili Interface
 South Africa
- NA Namibia**
 Please contact
 Phambili Interface
 South Africa
- NG Nigeria**
 Please contact
 Weidmüller Interface GmbH
 & Co. KG
 South Africa
- NL Netherlands**
 Weidmüller Benelux B. V.
 Franciscusweg 221
 1216 SE Hilversum
 P.O. Box 1505
 1200 BM Hilversum
 Telephone number +31 35 623 20 44
 Fax number +31 35 623 20 44
info@weidmuller.nl
www.weidmuller.nl
- NO Norway**
 Sivilingeniør J.F. Knudtzen AS
 Billingstadsletta 97
 1396 Billingstad
 PO Box 160
 1378 Nesbru
 Telephone number +47 66 98 33 50
 Fax number +47 66 98 09 55
firmapost@jfkknudtzen.no
www.jfkknudtzen.no
- NZ New Zealand**
 Cuthbert S. Steward Ltd.
 27 Te Puni Street
 Petone
 PO Box 38496
 Wellington Mail Centre 5054
 Telephone number (04) 568 6156
 Fax number (09) 489 1752
cs@cutbertsteward.co.nz
 Cuthbert S. Steward Ltd
 4 Fred Thomas Drive
 Aon Building, Ground Floor,
 South Entry
 Takapuna
 PO Box 100 338
 North Shore City 745
 Telephone number (09) 489 1751
 Fax number (04) 568 6056
cslak@cutbertsteward.co.nz
- OM Oman**
 DAN INTERNATIONAL LLC.
 Ghala St. 111
 BP 2901
 Seeb
 Telephone number +968 5036 77
 Fax number +968 5037 55
yedu@danintl.com
- PE Peru**
 IMPEXINCA S.A.C.
 Calle Ortiz de Zevallos No.
 105, Urb. San Antonio
 18
 Lima, Miraflores
 Telephone number +51 1 447 5608
info@impexinca.pe
www.impexinca.pe
 J & W CIA, S. A.
 Calle 6 Mz. D Lte. 23, Urb.
 Ind. Grimanesa
 01
 Callao
 Telephone number +51 1 572 2539
 Fax number +51 1 572 0152
contacto@jwcia.com
www.jwcia.com
- PH Philippines**
 Enclosure Systems Specialists
 Inc.
 2276 Don Chino Roces
 Avenue Extension
 Room 103/105 Narra Building
 1231 Makati City
 Telephone number +63 2 813 8580
 Fax number +63 2 813 8596
sales_encsys@pldtdsl.net
www.enclosuresystemsph.com
- PK Pakistan**
 Automation Controls (Pak)
 Apartment No. 33 C III,
 Chenab Block, Allama Iqbal
 Town
 Lahore
 Telephone number +92 42 37809948
 Fax number +92 42 37809950
nadeem@acpak.com.pk
www.acpak.com.pk
- PL Poland**
 Weidmüller Sp. z. o. o.
 ul. Ogrodowa 58
 00-876 Warszawa
 Telephone number +48 22 510 09 40
 Fax number +48 22 510 09 41
biuro@weidmuller.com.pl
www.weidmuller.pl
- PR Puerto Rico**
 Please contact
 W Interconnections Inc.
 United States
- PT Portugal**
 Weidmüller Sistemas de
 Interface S. A.
 Estrada Outeiro Polima, R.
 Augusto Dias da Silva, Lote
 B - Esc. 2
 São Domingos de Rana
 2785-515 Abóboda
 Telephone number +351 214 459 191
 Fax number +351 214 455 871
weidmuller@weidmuller.pt
www.weidmuller.pt
- PY Paraguay**
 Please contact
 CPI SA
 Argentina
- QA Qatar**
 Doha Motors
 PO Box 145
 Telephone number +974 4651441
 Fax number +974 4654579
dmtctech@qatar.net.qa
<http://www.dohamotorsgroup.com/td.html>
 Petroleum Technology Co.
 W.L.L.
 PO Box 16069
 5th Floor Toyota tower
 Telephone number +974 444 19603
 Fax number +974 444 19604
petrotec@qatar.net.qa
www.petrotec.com.qa
- RO Romania**
 Representative Office
 Weidmüller Interface GmbH
 & Co. KG
 Ionescu Crum Street, No.
 1, 1st Tower, 1st Floor,
 Office 4
 500446 Brasov - Brasov
 Business Park
 Telephone number +40 (268)
 446 222
 Fax number +40 (268)
 446 224
claudiu.totea@weidmuller.com
www.weidmuller.ro
- RS Serbia**
 Representative Office
 Weidmüller Interface GmbH
 & Co. KG
 Ustanicka 189, III sprat
 lokal 7a
 11050 Beograd
 Telephone number +381 112885274
 Fax number +381 112885274
zoran.rabrenovic@weidmuller.com
 Tela Elektrik d.o.o.
 UI,Dr Drage Ljocić 6
 Beograd
 Telephone number +381 11 2772 415
 Fax number +381 11 2772 850
office@tela.rs
www.tela.rs
- RU Russia**
 Weidmüller Group
 7/10 Khlebozavodskiy
 Passage,
 Moskau
 115230
 Telephone number +7 495 280 72 71
 Fax number +7 495 280 72 71
Info@weidmuller.ru
www.weidmuller.ru
- SA Saudi Arabia**
 Al Abdulkarim Holding Co.
 P.O. Box 4
 Dammam 31411
 Telephone number +966 3 8337110
 Fax number +966 3 8829547
E-mail salehsk@akh.com.sa
www.weidmuller.ae
 Saudi Electric Supply
 Company (SESCO)
 P.O. Box 32 98
 Al Khobar 31952
 Telephone number +966 3 6829546 Ext. 3030
 Fax number
E-mail Safdar.Malik@sescogex.com
www.sesco-gex.com
- SE Sweden**
 Weidmüller AB
 Axel Danielssons väg 271
 BOX 31025
 SE-200 49 Malmö
 Telephone number +46 77-143 00 44
 Fax number +46 40-37 48 60
info@weidmuller.se
www.weidmuller.se
- SG Singapore**
 Weidmüller Pte. Ltd.
 70 Bendemeer Road
 # 04-03 Luzerne Building
 Singapore 339940
 Telephone number +65 6841 5311
 Fax number +65 6841 5377
info@weidmuller.com.sg
www.weidmuller.com.sg
- SI Slovenia**
 Elektrospoji d. o. o.
 Stegne 27
 SI- 1000 Ljubljana
 Osrednjeslovenska
 Telephone number +386 1 511 3810
 Fax number +386 1 511 1604
info@elektrospoji.si
www.elektrospoji.si

Addresses worldwide

Let's connect.

SK Slovakia
ELEKTRIS s.r.o.
Elektrárenská 1
831 04 Bratislava
Telephone number +421
2/4920 0113
Fax number +421 2/4920
0119
bratislava@elektris.sk

SV El Salvador
Prestegard Electro
11 Avenida Norte No. 240
Edificio Salazar No. 2
San Salvador
Telephone number +503
2271 1690
Fax number +503 2221
3851
prestegard@navegante.com.sv

SY Syria
Please contact
Weidmüller Middle East FZE
United Arab Emirates

SZ Swaziland
Please contact
Phambili Interface
South Africa

TH Thailand
Pisanu Engineering Co. Ltd.
Kwang Dingaeng, Khet
Dingaeng
800/2 Soi Trakulsuk, Asoke-
dindaeng Road
Dindaeng, Bangkok
10400
Telephone number +66 2
248 2896
Fax number +662 105 6301
ecsales@pisanu.co.th
www.pisanu.co.th

Representative Office
Weidmüller Pte. Ltd.
37/F, Sathorn Square Building
98 North Sathorn Road
Bangkok, Silom Bangrak
10500
Telephone number +66 2
105 6300
Fax number +66 2 642 9220
info@weidmuller.com.sg

TJ Tajikistan
Please contact
our Representative Office
Weidmüller Interface
Azerbaijan.

TM Turkmenistan
Please contact
our Representative Office
Weidmüller Interface
Azerbaijan.

TN Tunisia
Please contact
Weidmüller E. U. R. L.
France

TR Turkey
Weidmüller Elektronik Ticaret
Ltd. Sirketi
Kavacik Mah. Orhan Veli Kanik
Caddesi 9/1
34810 Beykoz / Istanbul
Telephone number +90 (216)
537 10 70
Fax number +90 (216) 537
10 77
info@weidmuller.com.tr
www.weidmuller.com.tr

TW Taiwan
Please contact
Weidmüller (Hong Kong)
Limited Co. Ltd.
Hong Kong

TZ Tanzania
Please contact
our Representative Office
Weidmüller Interface GmbH
& Co. KG
South Africa.

UA Ukraine
LLC WM UKRAINE
Levanevskogo str. 6
Kiev
3058
Telephone number +38 044
490 32 48
Fax number
info@wm-ua.com.ua
wm-ua.com.ua/

Representative Office
Weidmüller Interface GmbH
& Co. KG
Z. office 303
7-D, Zdolbunivska str.
Kiev, 2081
Telephone number
(mobile) +38 050 440 25 24
info.ua@weidmueller.com

US United States
W Interconnections Inc.
821 Southlake Boulevard
Richmond Virginia 23236
Telephone number +1 (804)
794-2877
Fax number +1 (804) 379-
2593
info@weidmuller.com
www.weidmuller.com

UY Uruguay
REWU Uruguay S. A.
AV. Bolivia 2001Esq
Rocafuerte
11300 Carrasco Montevideo
Telephone number +598
2604 8439
Fax number +598 2604
8439
rewo@rewoouruguay.com.uy

UZ Republic of Uzbekistan
Please contact
our Representative Office
Weidmüller Interface
Azerbaijan.

VE Venezuela
Somerinca C. A.
Corazon de Jesus - 3ra
Transversal con calle el
Carmen- Los Dos Caminos
Caracas 1070-A
Telephone number +58
2122352748
Fax number +58
2122399341
klocmoeller@cantv.net
www.somerinca.com

VN Vietnam
ALUMI Industrial Equipment &
Automation Company Limited
E1, La Thanh Hotel
218 Doi Can Street
Lieu Giai Ward, Ba Dinh
District
Hanoi City
Telephone number +84 4
37628601
Fax number +84 4
62661391
aumi@aumi.com.vn
www.aumi.com.vn

Representative Office
Weidmüller Pte. Ltd.
Level 16 Saigon Tower
Building
29 Le Duan Street
District 1
Ho Chi Minh
Telephone number +848
3520 7717
Fax number +848 3520
7604
info@weidmuller.com.sg

ZA South Africa
Phambili Interface
PO Box 193
1609 Johannesburg, Edenvale
5 Bundo Road, Sebenza
1610 Johannesburg
Telephone number +27 (11)
4521930
Fax number
info@weidmuller.co.za
www.weidmuller.co.za

Representative Office
Weidmüller Interface GmbH
& Co. KG
210 Amarand
Avenue, Pegasus Building
181 Pretoria, waterkloof Glen
ext 2 -
Telephone number +27 12
003 2906
Fax number +27 (11)
4526455
Jacques.Vosloo@weidmueller.
com
www.weidmueller.com

ZM Zambia
Please contact
Phambili Interface
South Africa

ZW Zimbabwe
Please contact
Phambili Interface
South Africa