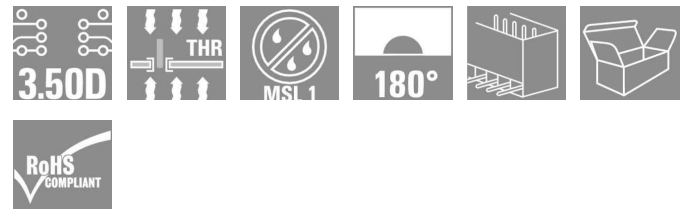


**OMNIMATE Signal - series B2L/S2L 3.50 - 2-row  
S2L-SMT 3.50/20/180G 3.5SN BK BX**

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High-temperature-resistant, double-row pin header for all common soldering methods. Optimised for automatic assembly. Packed in box or tape. Solder pin 3.2 mm long, suitable for reflow and wave soldering. The male connectors provide space for labelling and can be coded.

**General ordering data**

Type	S2L-SMT 3.50/20/180G 3.5SN BK BX
Order No.	<a href="#">179460000</a>
Version	PCB plug-in connector, male header, closed side, THT/THR solder connection, 3.50 mm, No. of poles: 20, 180°, Solder pin length (l): 3.5 mm, tinned, Black, Box
GTIN (EAN)	4032248231782
Qty.	48 pc(s).
Product data	IEC: 160 V / 10 A UL: 150 V / 10 A
Packaging	Box

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**Technical data****Dimensions and weights**

Net weight 5.9 g

**System specifications**

Product family		Type of connection	
OMNIMATE Signal - series B2L/S2L 3.50 - 2-row		Board connection	
Mounting onto the PCB	THT/THR solder connection	Pitch in mm (P)	3.5 mm
Pitch in inches (P)	0.138 inch	Outgoing elbow	180°
No. of poles	20	Number of solder pins per pole	1
Solder pin length (l)	3.5 mm	Tolerance of solder pin position	± 0.20 mm
Solder pin dimensions	d = 1.0 mm, Octagonal	Solder eyelet hole diameter (D)	1.3 mm
Solder eyelet hole diameter tolerance (D)+	0,1 mm	Outside diameter of solder pad	2.1 mm
Template aperture diameter	1.9 mm	L1 in mm	31.5 mm
L1 in inches	1.24 inch	Number of rows	1
Pin series quantity	2	Touch-safe protection acc. to DIN VDE 57 106	Safe from back-of-hand touch
Touch-safe protection acc. to DIN VDE 0470	IP 10	Can be coded	Yes
Plugging cycles	25	push-in force/pole	3 N
Withdrawal force per pole	6 N	Packaging	Box

**Material data**

Insulating material		Colour	
LCP GF		Black	
Colour chart (similar)	RAL 9011	Insulating material group	IIIb
CTI	≥ 175	Insulation resistance	≥ 10 <sup>8</sup> Ω
Moisture Level (MSL)	1	UL 94 flammability rating	V-0
Contact material	Cu-Leg	Contact surface	tinned
Layer structure of solder connection	2-3 µm Ni / 5-7 µm Sn glossy	Storage temperature, min.	-25 °C
Storage temperature, max.	55 °C	Max. relative humidity during storage	80 %
Operating temperature, min.	-50 °C	Operating temperature, max.	100 °C
Temperature range, installation, min.	-30 °C	Temperature range, installation, max.	100 °C

**Rated data acc. to IEC**

tested acc. to standard		Rated current, min. no. of poles (Ta = 20°C)	
IEC 60664-1, IEC 61984		10 A	
Rated current, max. no. of poles (Ta = 20°C)	10 A	Rated current, min. no. of poles (Ta = 40°C)	9 A
Rated current, max. no. of poles (Ta = 40°C)	8.5 A	Rated voltage for surge voltage class / pollution degree II/2	160 V
Rated voltage for surge voltage class / pollution degree III/2	125 V	Rated voltage for surge voltage class / pollution degree III/3	50 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	1.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	1.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 77 A

**OMNIMATE Signal - series B2L/S2L 3.50 - 2-row  
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**Technical data****Rated data acc. to CSA**

Institute (CSA)



Certificate No. (CSA)

200039-1176845

Rated voltage (Use group B)	50 V
Rated voltage (use group D)	150 V
Rated current (use group C)	9.5 A

Rated voltage (Use group C)	50 V
Rated current (use group B)	5 A
Rated current (use group D)	9.5 A

Reference to approval values

Specifications are maximum values, details - see approval certificate.

**Rated data acc. to UL 1059**

Institute (UR)



Certificate No. (UR)

E60693

Rated voltage (use group B)	150 V
Rated current (use group B)	10 A

Rated voltage (use group C)	50 V
Rated current (use group C)	10 A

Reference to approval values

Specifications are maximum values, details - see approval certificate.

**Classifications**

ETIM 4.0	EC002637	ETIM 5.0	EC002637
ETIM 6.0	EC002637	UNSPSC	30-21-18-10
eClass 5.1	27-26-07-01	eClass 6.2	27-26-07-04
eClass 7.1	27-44-04-02	eClass 8.1	27-44-04-02
eClass 9.0	27-44-04-02	eClass 9.1	27-44-04-02

**Notes**

Notes

- Additional colours on request
- Gold-plated contact surfaces on request
- Spacing between rows: see hole layout
- Rated current related to rated cross-section & min. No. of poles.
- P on drawing = pitch
- Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.

IPC conformity

The products are developed, manufactured and delivered according to the internationally recognised IPC-A-610 standard, category "permissible". More extensive demands on the products can be evaluated on request.

**Approvals**

Approvals



ROHS

Conform

Creation date November 21, 2016 1:48:46 PM CET

Catalogue status 04.11.2016 / We reserve the right to make technical changes.

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**Data sheet****OMNIMATE Signal - series B2L/S2L 3.50 - 2-row  
S2L-SMT 3.50/20/180G 3.5SN BK BX**

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**Technical data****Downloads**

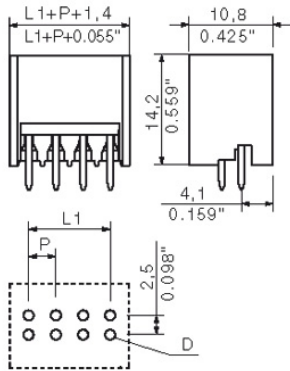
SMT white paper	<a href="#">Download Whitepaper</a>
Safety notice	<a href="#">Safety indication</a>

**Data sheet**

**OMNIMATE Signal - series B2L/S2L 3.50 - 2-row  
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**Drawings**



## Recommended wave soldering profiles

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### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

## Recommended reflow soldering profile

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### Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- Maximum heating rate
- Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically  $\leq +3\text{K/s}$ . In parallel the solder paste is ‚activated‘. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at  $\geq -6\text{K/s}$  solder is cured. Board and components cool down while avoiding cold cracks.

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Let's connect.




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