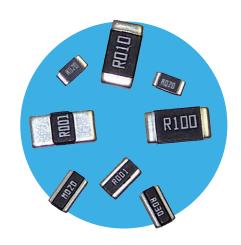
# **Resistors**

# **Low Resistance Metal Alloy Resistor**

#### **LRMA Series**

- Resistance range  $0.5m\Omega$  to  $300m\Omega$
- High temperature operation to 170°C
- Low thermal EMF version
- High power version
- Current sensing for power electronics
- RoHS compliant & halogen free
- AEC-Q200 qualified





All parts are Pb-free and comply with EU Directive 2011/65/EU (RoHS2)

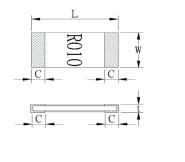
#### **Flectrical Data**

а								
<b>√ersion</b>		T (Standar	d)	P (Power)				
Size	2010	25	2512			2512		
W	1.5	≤R01: 2	≤R01: 2, >R01: 1			≤R10: 3, >R10: 2		
W	7.5	≤R01: 10	≤R01: 10, >R01: 5			≤R10: 15, >R10: 10		
mΩ	5 to 100 1 to 100			0.5 to 300				
mΩ		'	1, 1.5, 2, 3, 3.5, 4, 5, 6, 7, 8, 10, 11, 12, 15, 18, 20, 25, 30, 33, 35, 40, 50, 100			0.5, 0.75, 1, 1.1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 15, 18, 20, 22, 25, 27, 30, 33, 39, 40, 45, 47, 50, 57, 60, 68, 70, 75, 80, 85, 90, 100, 120, 130, 140, 150, 180, 200, 220, 240, 250, 270, 280, 300		
%	1, 5							
ppm/°C	≥R01: ±75 >R001 & <r01: td="" ±100,="" ±275="" ±50<="" ≤r001:=""><td></td></r01:>							
°C		-55 to 170						
ΜΩ			>100					
	Cu-Ni Cu-Ni / I				Cu-Ni / Mn-0	Cu		
			Black					
Version		M (Low therm	al EMF)	N (Inverse)				
Size	0805	1206	2512	0612	0815	1225		
W	0.5	1	≤R01: 2, >R01: 1	12		3		
W	2.5	5	≤R01: 10, >R01: 5	5		15		
mΩ	5 to 25	1 to 50	0.5 to 60	1 to 3	3 to 30	2 to 40		
mΩ		1, 1.2, 2, 3, 4, 5, 6, 7, 8, 9, 10, 12, 14, 15, 18, 20, 22, 25, 30, 39, 40, 50	0.5, 0.75, 1, 1.5, 2, 3.5, 5, 10, 20, 25, 30, 40, 50, 60	1, 3	3, 4, 5, 10, 15, 20, 25, 30	2,3,4,5,10,15, 20,25,30,40		
nce tolerance <sup>1</sup> % 1, 5								
ppm/°C	±100	±50	≥R01: ±75, >R001 & <r01: td="" ±100="" ±275<="" ≤r001:=""><td colspan="2">±100</td><td></td></r01:>	±100				
	-55 to 170°C							
МΩ	>100							
		Mn-Cu				Mn-Cu / Cu-Ni		
		Mn-Cu		N	/In-Cu / Cu-N	<u>i                                      </u>		
	Version   Size   W   W   mΩ   Ppm/°C   C   W   W   MΩ   MΩ   MΩ   MΩ   MΩ   MΩ	Version Size 2010   W 1.5   W 7.5   mΩ 5 to 100   mΩ 5, 6, 10, 15 20, 50, 10   % Ppm/°C   °C MΩ   Version Size 0805   W 0.5   W 2.5   mΩ 5 to 25   MΩ 10, 20, 25   % ppm/°C   ±100	Version T (Standar)   Size 2010 25   W 1.5 ≤R01: 2   W 7.5 ≤R01: 10   mΩ 5 to 100 1 to 10   mΩ 5, 6, 10, 15, 20, 50, 100 1, 1.5, 2, 3, 3.5, 4, 15, 18, 20, 25, 30   % ppm/°C ≥R01: ±75 >R001 & <r01: td="" ±10<="">   °C MΩ Cu-Ni   Version M (Low thermal Low the</r01:>	Version T (Standard)   Size 2010 2512   W 1.5 ≤R01: 2, >R01: 1   W 7.5 ≤R01: 10, >R01: 5   mΩ 5 to 100 1 to 100   mΩ 5, 6, 10, 15, 20, 50, 100 1, 1.5, 2, 3, 3.5, 4, 5, 6, 7, 8, 10, 11, 12, 15, 18, 20, 25, 30, 33, 35, 40, 50, 100   % 1, 5   ppm/°C ≥R01: ±75 >R001 & <r01: td="" ±100,="" ±275<="" ≤r001:="">   °C -55 to 170   MΩ &gt;100   Cu-Ni Black   Version M (Low thermal EMF)   Size 0805 1206 2512   W 0.5 1 ≤R01: 2, &gt;R01: 1   W 2.5 5 ≤R01: 10, &gt;R01: 5   mΩ 5 to 25 1 to 50 0.5 to 60   mΩ 5, 6, 8, 9, 10, 12, 14, 0.5, 0.75, 1, 1.5, 2, 3.5, 5, 15, 19, 10, 20, 25, 30, 40, 50, 60 1, 5   ppm/°C ±100 ±50 ≥R01: ±75, &gt;R001 &amp; &lt;</r01:>	Version T (Standard)   Size 2010 2512   W 1.5 $\leq$ R01: 2, $>$ R01: 1 :   W 7.5 $\leq$ R01: 10, $>$ R01: 5 $\leq$ I   mΩ 5 to 100 1 to 100   mΩ 5, 6, 10, 15, 20, 50, 100 1, 1.5, 2, 3, 3.5, 4, 5, 6, 7, 8, 10, 11, 12, 15, 18, 20, 25, 30, 33, 35, 40, 50, 100 0.5, 0.75, 1, 1.1, 25, 27, 30, 33, 3, 100, 120, 130, 10   % 1, 5 $\leq$ R01: ±75 >R001 & <r01: <math="" ±100,="">\leqR001: ±275 <math>\leq</math>C   °C -55 to 170 <math>\leq</math>Cu-Ni Black   Version M (Low thermal EMF) I   Size 0805 1206 2512 0612   W 0.5 1 <math>\leq</math>R01: 10, <math>&gt;</math>R01: 5 <math>\leq</math>R01: 10, <math>&gt;</math>R01: 5   mΩ 5 to 25 1 to 50 0.5 to 60 1 to 3   mΩ 5, 6, 8, 9, 1, 12, 2, 3, 4, 5, 6, 7, 8, 9, 10, 12, 14, 0.5, 0.75, 1, 1.5, 2, 3.5, 5, 10, 20, 25, 30, 40, 50, 60 1, 5   ppm/°C ±100 ±50 <math>\leq</math>R01: ±75, <math>\approx</math>R001 &amp; <math>&lt;</math>R001: ±275   -55 to 170°C</r01:>	Version T (Standard) P (Power)   Size 2010 2512 2512   W 1.5 ≤R01: 2, >R01: 1 ≤R10: 3, >R10   W 7.5 ≤R01: 10, >R01: 5 ≤R10: 15, >R10   mΩ 5 to 100 1 to 100 0.5 to 300   mΩ 5, 6, 10, 15, 20, 3, 3.5, 4, 5, 6, 7, 8, 10, 11, 12, 23, 45, 67, 8, 910, 25, 27, 30, 33, 39, 40, 45, 47, 50, 57, 60, 100 25, 27, 30, 33, 39, 40, 45, 47, 50, 57, 60, 100, 25, 27, 30, 33, 39, 40, 45, 47, 50, 57, 60, 100, 100, 120, 130, 140, 150, 180, 200, 220, 20, 20, 20, 20, 20, 20, 20,		

Notes: 1. Non-standard values and tighter tolerances may be available for high volume requirements. 2. Requires 300mm<sup>2</sup> copper pad & trace area

#### Physical Data (All dimensions in mm and nominal weight in mg)

•							
Size	L	W	С	t	Wt		
0805	2.0 ±0.1	1.25 ±0.1	0.4 ±0.2	0.6 ±0.2	5.5		
<b>1206</b> <r002< td=""><td>3.2 ±0.2</td><td>1.6 ±0.2</td><td>1.1 ±0.3</td><td>0.75 ±0.2</td><td>18.3</td><td></td></r002<>	3.2 ±0.2	1.6 ±0.2	1.1 ±0.3	0.75 ±0.2	18.3		
<b>1206</b> ≥R002	3.2 ±0.2	1.0 ±0.2	0.5 ±0.3	0.6 ±0.2	10.5		
0612	1.7±0.2	3.2±0.2	0.4±0.2	0.6 ±0.2	12.9		
0815	2.1 ±0.25	3.75 ±0.3	0.5 ±0.2	0.7 ±0.2	14.1		
2010	5.0 ±0.2	2.5 ±0.2	0.6 ±0.3	0.6 ±0.2	35.6		
<b>2512</b> <r001< td=""><td></td><td></td><td>2.6 ±0.2</td><td></td><td></td><td></td></r001<>			2.6 ±0.2				
<b>2512</b> ≥R001 & ≤R003	6.4 ±0.2	3.2 ±0.2	2.0 ±0.2	0.65 ±0.25	57 to 63		
<b>2512</b> >R003			0.9 ±0.2				
1225	3.2 ±0.3	6.4 ±0.3	0.5 ±0.2	0.9 ±0.2	70		



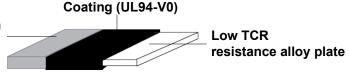
BI Technologies IRC Welwyn

#### **LRMA Series**



#### Construction

Copper electrode with nickel then tin plating



#### Marking

The components are marked with ohmic value, e.g. "R002" =  $2m\Omega$ , "R010" =  $10~m\Omega$ . Due to space restrictions, for LRMAM1206-R001, "01" =  $1m\Omega$  is used, and for LRMAM0805, "002" =  $2m\Omega$ , "010" =  $10~m\Omega$  are used.

#### **Solvent Resistance**

The component is resistant to all normal industrial cleaning solvents suitable for printed circuits.

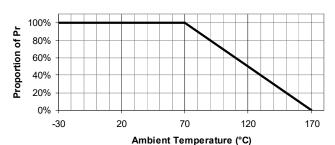
#### Performance Data

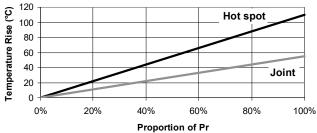
		Maximum (%)	Typical (%)
Load at rated power (cyclic load, 1000 hours at 70°C)	±∆R	0805: 1.5 Others 1	0.3
Short term overload (5 x rated power for 5s)	±∆R	0.5	0.15
Humidity (1000 hours, 85°C, 85%RH)	±∆R	0805: 1 Others 0.5	0.15
Temperature cycle (-40 to +125°C, 1000 cycles, 15 minute dwell)	±∆R	0805: 1 Others 0.5	0.15
Resistance to solder heat (260°C ±5°C for 20s ±1s)	±∆R	0.5	0.3
Solderability (245°C ±5°C for 2s ±0.5s)		>95% coverage	
Dry heat (1000 hours at 170°C)	±∆R	0805: 1.5 Others 0.5	0.3
Low temperature storage (1000 hours at -55°C)	±∆R	0.5	0.15
Substrate bending (board 1.6mm, fulcrum spacing 90mm, deflection 2mm)	±∆R	0805: 1 Others 0.5	0.3
Insulation resistance (1 minute @ 100Vdc)		>100M	

#### **Thermal Performance & Mounting**

#### **Temperature Derating**

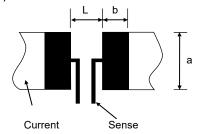
#### Typical Temperature Rise





# Reference Pad Dimensions (mm)

Size	а	b	L
0612	3.8	0.7	0.7
0805	1.4	1.15	1.2
1206 < R002	1.8	2.3	1.0
<b>1206</b> ≥R002	1.8	1.7	1.6
0815	7.9	1.5	0.9
2010	3.4	1.5	3.5
<b>2512</b> ≤R003	4.0	3.1	1.3
2512 >R003	4.0	2.1	4.1
1225	7.0	1.0	2.3



The temperature rise shown is highly dependent on mounting conditions. Reference conditions assume 20µ copper with thermal vias to multiple layers

The self-heating in the current tracks should be kept negligible, or allowed for by temperature derating.

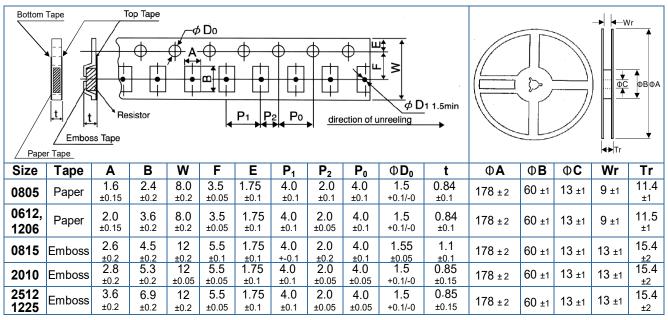
Standard 4-terminal probe pitches for measuring unmounted parts are  $2.8 \times 1.7$ mm (0612),  $0.4 \times 1.83$ mm (0805),  $0.4 \times 2.8$ mm (1206),  $1.2 \times 4.5$ mm (2010),  $1.5 \times 5.8$ mm (2512), and  $5.4 \times 3.4$ mm (1225). All probe location tolerances  $\pm 0.02$ mm.

## Low Resistance Metal Alloy Resistor

#### **LRMA Series**



### **Packaging**



#### **Storage**

Conditions: 5°C to 35°C and 40% to 75%RH

Shelf life: 2 years from manufacture

#### **Processing**

LRMA series resistors are suitable for both wave and IR reflow soldering. The recommended reflow profile for Pb-free SAC305 alloy (Sn 96.5%, Ag 3%, Cu 0.5%) soldering is as follows:

Pre-heat: 60s to 120s at 150°C to 180°C

**Soldering:** 20s to 40s at ≥230°C **Peak:** 5s at 250°C to 255°C

# **Ordering Procedure**

Example: LRMAM2512-R01FT4 (LRMA2512, low thermal EMF, 10 milliohms ±1%, Pb-free)



1		2	3	4	5	6		
Туре		Version		Value	Tolerance		Packing	
LRMA	Т	Standard	0612	3 to 6	F = ±1%	Tape & reel		
	Р	Power	0805	characters	J = ±5%	T5	0612, 0805, 1206	5000/reel
	M	Low thermal EMF	1206	R = ohms		T4	0815, 2010, 2512, 1225	4000/reel
	Ν	Inverse	0815		-			
			2010					
			2512					
			1225					

Note 1: For values which require all 6 characters, e.g. R00075, the hyphen is omitted.