

TYPE:

Hot Melt Adhesive

FIELD OF APPLICATION:

Packaging>Case/Carton Sealing, Tray Forming

PHYSICAL PROPERTIES:

Appearance: Light Amber

Viscosity: 1250 cps at 350°F Brookfield RVT

Ring & Ball Softening Point: 215°F

Application Temperature: 325°F to 375°F

Open Time: Medium

Set Time: Fast

PROPERTIES:

Technomelt 4860 is a low viscosity, high tack hot melt for case sealing, carton sealing and tray forming. IT was designed to bond difficult coated surfaces. It exhibits low odor, superior heat stability and excellent heat resistance. All ingredients in Technomelt 4860 are approved under the Federal Regulation 21 CFR 175.105, which related to incidental contact of adhesives with food.

HANDLING AND APPLICATION:

To avoid accidental contamination, keep container covered as soon as sufficient hot melt has been removed for use.

PRECAUTIONS:

No health hazards are expected with this product in its solid form. Once melted, it is like any hot liquid in that it can produce severe burns. Care should be taken to avoid getting the hot liquid adhesive on the skin. If this occurs, flush the affected area with large amounts of cold water. Do not try to remove the solidified hot melt. Seek medical attention immediately. Please refer to the safety data sheet for further information.

STORAGE CONDITIONS:

Do not store in high temperatures.

Note

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