PRODUCT DESCRIPTION
LOCTITE® SF 7360™ provides the following product characteristics:

<table>
<thead>
<tr>
<th>Characteristic</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Technology</td>
<td>Solvent cleaner</td>
</tr>
<tr>
<td>Chemical Type</td>
<td>Aliphatic ester blend</td>
</tr>
<tr>
<td>Appearance</td>
<td>Clear colorless solution</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Very low</td>
</tr>
<tr>
<td>Cure</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Application</td>
<td>Solvent for uncured SM adhesives</td>
</tr>
</tbody>
</table>

LOCTITE® SF 7360™ is a non-CFC, low odor, solvent based formulation intended for the removal of uncured adhesive and adhesive residues used in the PCB assembly industry. The solvent is fully compatible with epoxy adhesives and will not cause hardening during soaking. LOCTITE® SF 7360™ is recommended for cleaning of stencils, screens and dispensing nozzles used to apply surface mount adhesives and for removal of adhesives from misprinted circuit boards.

TYPICAL PROPERTIES
Specific Gravity @ 25 °C 1.09
Infrared Spectrum As standard
Viscosity @ 20°C, mPa·s (cP) 2.5
TLV (ACGIH), ppm 100
Flash Point - See SDS

TYPICAL PERFORMANCE
LOCTITE® SF 7360™ has no effect on the speed of cure or final strength of LOCTITE® adhesives other than providing a clean surface for good adhesion and adhesive cure. Unclean or partially cleaned surfaces can affect adhesive performance. The solvent is fully compatible with commonly used solder resists.

GENERAL INFORMATION
This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected with a sealant for chlorine or other strong oxidizing materials.

For safe handling information on this product, consult the Safety Data Sheet (SDS).

Directions for use:
It is advisable to use protective clothing to avoid contact with the solvent and adhesive. The low volatility of this solvent makes it ideal for open reservoirs but does mean that it requires drying by cloth or compressed air.

Cleaning Dispenser Needles & Components - using spray can with extension tube and tip
1. The simplest and most effective cleaning is to “jet spray” the uncured adhesive out of the needle bore by ensuring a snug fit between the tip on the extension tube and the needle. (The tip can be cut to suit different needle types).
2. Dry out needle by blowing through bore using dry compressed air.
3. Check for cleanliness and that no blockage remains.

Using Ultrasonic or Static Bath
1. Uncured adhesive should be mechanically removed as much as possible by using a blunt tool for any larger cavities and a drill bit or piano wire of appropriate diameter for the needle bore. This operation helps minimize solvent usage.
2. Immerse items to be cleaned in a reservoir of fresh solvent.
3. If using an ultrasonic bath, set at maximum power for 3 minutes at 40 °C.
4. If using a static bath, use tweezers to agitate the items in the bath until solvent has become stained due to removal of adhesive. Rinse in fresh solvent to confirm cleanliness.
5. For needles with very small bores or cavities it is recommended to follow with a “jet spray” clean as previously described.
6. Dry out parts and blow through bore using dry compressed air.

Cleaning Boards, Stencils, Wiper Blades
1. Apply solvent direct from can to dry lint free cloth, or spray directly onto adhesive on surface to be cleaned.
2. Wipe away uncured adhesive (one wipe is usually sufficient).
3. Dry surface with a clean dry cloth.

Note:
- All dispensing parts being cleaned may be left to soak for several days without risk of hardening the adhesive or adversely affecting the material being cleaned.
While the solvent has been checked for compatibility with materials commonly used in PCB assembly, certain plastics or coatings may be affected and should be checked for compatibility before use.

Needle blockages due to cured or partially cured adhesive should be cleared using a drill bit before solvent cleaning.

Loctite Material Specification:
LMS dated December 01, 2004. Test reports for each batch are available for the indicated properties. LMS test reports include selected QC test parameters considered appropriate to specifications for customer use. Additionally, comprehensive controls are in place to assure product quality and consistency. Special customer specification requirements may be coordinated through Henkel Quality.

Storage
Store product in the unopened container in a dry location. Storage information may be indicated on the product container labeling.

Optimal Storage: 8 °C to 21 °C. Storage below 8 °C or greater than 28 °C can adversely affect product properties.

Material removed from containers may be contaminated during use. Do not return product to the original container. Henkel Corporation cannot assume responsibility for product which has been contaminated or stored under conditions other than those previously indicated. If additional information is required, please contact your local Technical Service Center or Customer Service Representative.

Note:
The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law.

In case products are delivered by Henkel Belgium NV, Henkel Electronic Materials NV, Henkel Nederland BV, Henkel Technologies France SAS and Henkel France SA please additionally note the following:

In case Henkel would be nevertheless held liable, on whatever legal ground, Henkel’s liability will in no event exceed the amount of the concerned delivery.

In case products are delivered by Henkel Colombiana, S.A.S. the following disclaimer is applicable:

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law.

In case products are delivered by Henkel Corporation, Resin Technology Group, Inc., or Henkel Canada Corporation, the following disclaimer is applicable:
The data contained herein are furnished for information only and are believed to be reliable. We cannot assume responsibility for the results obtained by others over whose methods we have no control. It is the user's responsibility to determine suitability for the user's purpose of any production methods mentioned herein and to adopt such precautions as may be advisable for the protection of property and of persons against any hazards that may be involved in the handling and use thereof. In light of the foregoing, Henkel Corporation specifically disclaims all warranties expressed or implied, including warranties of merchantability or fitness for a particular purpose, arising from sale or use of Henkel Corporation’s products. Henkel Corporation specifically disclaims any liability for consequential or incidental damages of any kind, including lost profits. The discussion herein of various processes or compositions is not to be interpreted as representation that they are free from domination of patents owned by others or as a license under any Henkel Corporation patents that may cover such processes or compositions. We recommend that each prospective user test his proposed application before repetitive use, using this data as a guide. This product may be covered by one or more United States or foreign patents or patent applications.

Trademark usage
Except as otherwise noted, all trademarks in this document are trademarks of Henkel Corporation in the U.S. and elsewhere. ® denotes a trademark registered in the U.S. Patent and Trademark Office.

Reference 1.2