# **DWFC Series Dual Wall Polyolefin** Heat-Shrink Tubing





# **Description**

DWFC series flexible, heat-shrinkable, dual-wall tubing with an integrally bonded meltable adhesive inner liner designed to offer moisture proof encapsulation to a wide variety of substrates. Available in clear, DWFC offers excellent clarity for protection of substrates that may need to be inspected during service. The tough outer jacket gives excellent mechanical strength with a high resistance to splitting. The high shrink ratio means that only three sizes are needed to give protection to a full range of irregular shapes with widely varying dimensions

#### **Features**

- · Excellent mechanical strength
- Abrasion resistance
- · Excellent optical clarity
- · Environmental sealing
- Shrink ratio 4:1
- Dual wall Polyolefin tubing with polyamide adhesive
- · Not flame retarded but meets FMVSS302 horizontal burn rate 100mm/min max.

### **Specifications**

Electric Strength : 20MV/m min
Operating Temperature Range : -55°C to +75°C

Min. Shrink Temperature : 60°C
Min. Full Recovery Temperature : 100°C

#### **Performance**

Test	Test Method	Test Requirement	
Minimum inner wall adhesion DWFC to aluminium	-	60 N / 25 mm	
Heat shock	4 Hours at 200°C	Pass - no dripping, cracking or flowing of outer wall	
Heat ageing	168 Hours at 120°C	-	
Low temperature flexibility	4 Hours at -55°C	Pass - no cracking	
	24 Hours at 23°C, ISO 37	Min. tensile strength : 15 MPa Min. ultimate elongation : 200%	
Fluid resistance	Test fluids	Diesel fuel (BS 2869 Class A1) Break fluid (H - 515) Lubricating oil (0 - 149)	

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## **Specification Table**

	Inside Diameter		Wall Thickness			
Part Number	Minimum Expanded as Supplied (D)	Maximum Recovered After Heating (d)	Nominal Total Wall Recovered After Heating (W)	Nominal Adhesive Wall Recovered After Heating (W1)	Length (m)	
DWFC-4/1-X-4FT	4	1	0.8	0.3	1.22	
DWFC-8/2-X-4FT	8	2	0.9	0.3		
DWFC-12/3-X-4FT	12	3	1.2	0.4		

Dimensions: Millimetres

#### Note:

The wall thickness of the tubing will be less than specified if recovery is restricted during shrinkage

#### **Part Number Table**

Description	Part Number	
	DWFC-4/1-X-4FT	
Adhesive Lined Heat Shrink Tubing, Dual Wall, Transparen	DWFC-8/2-X-4FT	
	DWFC-12/3-X-4FT	

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