



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M™ Vinyl & Leather Adhesive for Indoor Surfaces, 18060

Product Identification Numbers

LN-A100-0717-9, 70-0050-4567-2

1.2. Recommended use and restrictions on use

Recommended use

Adhesive

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Construction and Home Improvement Markets
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

The label elements below were prepared in accordance with OSHA Hazard Communication Standard, 29 CFR 1910.1200. This information may be different from the actual product label information for labels regulated by other agencies.

2.1. Hazard classification

Flammable Liquid: Category 2.
Serious Eye Damage/Irritation: Category 1.
Aspiration Hazard: Category 1.
Carcinogenicity: Category 2.
Specific Target Organ Toxicity (single exposure): Category 1.
Specific Target Organ Toxicity (central nervous system): Category 3.
Specific Target Organ Toxicity (respiratory irritation): Category 3.
Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Flame | Corrosion | Exclamation mark | Health Hazard |

Pictograms



Hazard Statements

Highly flammable liquid and vapor.

Causes serious eye damage.
May be fatal if swallowed and enters airways.
May cause respiratory irritation.
May cause drowsiness or dizziness.
Suspected of causing cancer.

Causes damage to organs:
sensory organs |

Causes damage to organs through prolonged or repeated exposure:
nervous system |

sensory organs |

Precautionary Statements

General:

Keep out of reach of children.

Prevention:

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Ground/bond container and receiving equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Keep container tightly closed.
Use explosion-proof electrical/ventilating/lighting equipment.
Do not breathe dust/fume/gas/mist/vapors/spray.
Use only outdoors or in a well-ventilated area.
Wear protective gloves and eye/face protection.
Do not eat, drink or smoke when using this product.
Wash thoroughly after handling.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
Continue rinsing.
Immediately call a POISON CENTER or doctor/physician.
Do NOT induce vomiting.
IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
Call a POISON CENTER or doctor/physician if you feel unwell.

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:

Store in a well-ventilated place. Keep container tightly closed.
Keep cool.
Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified

None.

35% of the mixture consists of ingredients of unknown acute oral toxicity.

35% of the mixture consists of ingredients of unknown acute dermal toxicity.

35% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
ADHESIVE POLYMER SOLIDS	Trade Secret*	15 - 40 Trade Secret *
XYLENE	1330-20-7	15 - 30 Trade Secret *
TETRAHYDROFURAN	109-99-9	15 - 25 Trade Secret *
METHYL ETHYL KETONE	78-93-3	15 - 25 Trade Secret *
ACETONE	67-64-1	5 - 10 Trade Secret *
ETHYLBENZENE	100-41-4	1 - 5 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:

Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam designed for use on solvents, such as alcohols and acetone, that can dissolve in water. An AR - AFFF type foam is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (gloves, respirators, etc.) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer. Vapors may travel long distances along the ground or floor to an ignition source and flash back.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Protect from sunlight. Store away from heat.

Store away from acids. Store away from strong bases. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
ETHYLBENZENE	100-41-4	ACGIH	TWA:20 ppm	A3: Confirmed animal carcin.
ETHYLBENZENE	100-41-4	OSHA	TWA:435 mg/m3(100 ppm)	
ETHYLBENZENE	100-41-4	CMRG	TWA:25 ppm;STEL:75 ppm	
TETRAHYDROFURAN	109-99-9	ACGIH	TWA:50 ppm;STEL:100 ppm	A3: Confirmed animal carcin., Skin Notation
TETRAHYDROFURAN	109-99-9	OSHA	TWA:590 mg/m3(200 ppm)	
TETRAHYDROFURAN	109-99-9	CMRG	TWA:25 ppm;STEL:75 ppm	
XYLENE	1330-20-7	CMRG	TWA:50 ppm;STEL:75 ppm	
XYLENE	1330-20-7	OSHA	TWA:435 mg/m3(100 ppm)	
XYLENE	1330-20-7	ACGIH	TWA:100 ppm;STEL:150 ppm	A4: Not class. as human carcin
ACETONE	67-64-1	OSHA	TWA:2400 mg/m3(1000 ppm)	
ACETONE	67-64-1	ACGIH	TWA:500 ppm;STEL:750 ppm	A4: Not class. as human carcin
METHYL ETHYL KETONE	78-93-3	ACGIH	TWA:200 ppm;STEL:300 ppm	
METHYL ETHYL KETONE	78-93-3	OSHA	TWA:590 mg/m3(200 ppm)	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Provide local exhaust ventilation at transfer points. Provide appropriate local exhaust ventilation on open containers. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions.

Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Odor, Color, Grade:	aromatic odor, clear
Odor threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point	<=0
Boiling Point	131 - 281 °F
Flash Point	1 °F [<i>Test Method: Closed Cup</i>]
Evaporation rate	<i>No Data Available</i>
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	1 %
Flammable Limits(UEL)	13 %
Vapor Pressure	<=180 mmHg [<i>@ 20 °C</i>]
Density	.95 g/cm ³
Specific Gravity	0.95 [<i>Ref Std: WATER=1</i>]
Solubility In Water	34 %
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	<i>No Data Available</i>

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Sparks and/or flames

10.5. Incompatible materials

Strong acids

Strong bases
Strong oxidizing agents

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

May be harmful if inhaled.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Eye Contact:

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion:

May be harmful if swallowed.

Chemical (Aspiration) Pneumonitis: Signs/symptoms may include coughing, gasping, choking, burning of the mouth, difficulty breathing, bluish colored skin (cyanosis), and may be fatal.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause target organ effects:

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
ETHYLBENZENE	100-41-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE > 5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE 20 - 50 mg/l
Overall product	Ingestion		No data available; calculated ATE 2,000 - 5,000 mg/kg
METHYL ETHYL KETONE	Dermal	Rabbit	LD50 > 8,050 mg/kg
METHYL ETHYL KETONE	Inhalation-Vapor (4 hours)	Rat	LC50 34.5 mg/l
METHYL ETHYL KETONE	Ingestion	Rat	LD50 2,737 mg/kg
XYLENE	Dermal	Rabbit	LD50 > 4,200 mg/kg
XYLENE	Inhalation-Vapor (4 hours)	Rat	LC50 29 mg/l
XYLENE	Ingestion	Rat	LD50 3,523 mg/kg
TETRAHYDROFURAN	Dermal	Rat	LD50 > 2,000 mg/kg
TETRAHYDROFURAN	Inhalation-Vapor (4 hours)	Rat	LC50 54 mg/l
TETRAHYDROFURAN	Ingestion	Rat	LD50 3,180 mg/kg
ACETONE	Dermal	Rabbit	LD50 > 15,688 mg/kg
ACETONE	Inhalation-Vapor (4 hours)	Rat	LC50 76 mg/l
ACETONE	Ingestion	Rat	LD50 5,800 mg/kg
ETHYLBENZENE	Dermal	Rabbit	LD50 15,433 mg/kg
ETHYLBENZENE	Inhalation-Vapor (4 hours)	Rat	LC50 17.4 mg/l
ETHYLBENZENE	Ingestion	Rat	LD50 4,769 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
METHYL ETHYL KETONE	Rabbit	Minimal irritation
XYLENE	Rabbit	Mild irritant
TETRAHYDROFURAN	Rabbit	Minimal irritation
ACETONE	Mouse	Minimal irritation
ETHYLBENZENE	Rabbit	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value
METHYL ETHYL KETONE	Rabbit	Severe irritant
XYLENE	Rabbit	Mild irritant

TETRAHYDROFURAN	Rabbit	Corrosive
ACETONE	Rabbit	Severe irritant
ETHYLBENZENE	Rabbit	Moderate irritant

Skin Sensitization

Name	Species	Value
TETRAHYDROFURAN	Human and animal	Not sensitizing
ETHYLBENZENE	Human	Not sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
METHYL ETHYL KETONE	In Vitro	Not mutagenic
XYLENE	In Vitro	Not mutagenic
XYLENE	In vivo	Not mutagenic
TETRAHYDROFURAN	In Vitro	Not mutagenic
TETRAHYDROFURAN	In vivo	Not mutagenic
ACETONE	In vivo	Not mutagenic
ACETONE	In Vitro	Some positive data exist, but the data are not sufficient for classification
ETHYLBENZENE	In vivo	Not mutagenic
ETHYLBENZENE	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
METHYL ETHYL KETONE	Inhalation	Human	Not carcinogenic
XYLENE	Dermal	Rat	Not carcinogenic
XYLENE	Ingestion	Multiple animal species	Not carcinogenic
XYLENE	Inhalation	Human	Some positive data exist, but the data are not sufficient for classification
TETRAHYDROFURAN	Inhalation	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
ACETONE	Not Specified	Multiple animal species	Not carcinogenic
ETHYLBENZENE	Inhalation	Multiple animal species	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
METHYL ETHYL KETONE	Inhalation	Not toxic to female reproduction	Rat	NOAEL 14.7 mg/l	90 days
METHYL ETHYL KETONE	Inhalation	Not toxic to male reproduction	Rat	NOAEL 14.7 mg/l	90 days
METHYL ETHYL KETONE	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	LOAEL 8.8 mg/l	during gestation
XYLENE	Ingestion	Not toxic to female reproduction	Mouse	NOAEL 1,000 mg/kg/day	103 weeks
XYLENE	Ingestion	Not toxic to male reproduction	Mouse	NOAEL	103 weeks

				1,000 mg/kg/day	
XYLENE	Inhalation	Some positive female reproductive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
XYLENE	Ingestion	Some positive developmental data exist, but the data are not sufficient for classification	Mouse	NOAEL Not available	during organogenesis
XYLENE	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL Not available	during gestation
TETRAHYDROFURAN	Ingestion	Not toxic to female reproduction	Rat	NOAEL 782 mg/kg/day	2 generation
TETRAHYDROFURAN	Ingestion	Not toxic to male reproduction	Rat	NOAEL 782 mg/kg/day	2 generation
TETRAHYDROFURAN	Ingestion	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 305 mg/kg/day	2 generation
TETRAHYDROFURAN	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Mouse	NOAEL 1.8 mg/l	during gestation
ACETONE	Ingestion	Not toxic to female reproduction	Mouse	NOAEL 11,298 mg/kg/day	13 weeks
ACETONE	Ingestion	Some positive male reproductive data exist, but the data are not sufficient for classification	Rat	NOAEL 1,700 mg/kg/day	13 weeks
ACETONE	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 5.2 mg/l	during organogenesis
ETHYLBENZENE	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 4.3 mg/l	prematuring & during gestation

Lactation

Name	Route	Species	Value
XYLENE	Ingestion	Mouse	Does not cause effects on or via lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
METHYL ETHYL KETONE	Inhalation	central nervous system depression	May cause drowsiness or dizziness	official classification	NOAEL Not available	
METHYL ETHYL KETONE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
METHYL ETHYL KETONE	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	not applicable
METHYL ETHYL KETONE	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 1,080 mg/kg	not applicable
XYLENE	Inhalation	auditory system	Causes damage to organs	Rat	LOAEL 6.3 mg/l	8 hours
XYLENE	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
XYLENE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
XYLENE	Inhalation	eyes	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 3.5 mg/l	not available

XYLENE	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL Not available	
XYLENE	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	
XYLENE	Ingestion	eyes	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 250 mg/kg	not applicable
TETRAHYDROFURAN	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
TETRAHYDROFURAN	Inhalation	respiratory irritation	May cause respiratory irritation		NOAEL Not available	
TETRAHYDROFURAN	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rabbit	NOAEL 2.9 mg/l	4 hours
TETRAHYDROFURAN	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Rat	NOAEL 180 mg/kg	not applicable
ACETONE	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
ACETONE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
ACETONE	Inhalation	immune system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL 1.19 mg/l	6 hours
ACETONE	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Guinea pig	NOAEL Not available	
ACETONE	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
ETHYLBENZENE	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
ETHYLBENZENE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
METHYL ETHYL KETONE	Dermal	nervous system	All data are negative	Guinea pig	NOAEL Not available	31 weeks
METHYL ETHYL KETONE	Inhalation	liver kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 14.7 mg/l	90 days
METHYL ETHYL KETONE	Inhalation	heart endocrine system bone, teeth, nails, and/or hair hematopoietic system immune system muscles	All data are negative	Rat	NOAEL 14.7 mg/l	90 days
METHYL ETHYL KETONE	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	7 days
METHYL ETHYL KETONE	Ingestion	nervous system	All data are negative	Rat	NOAEL 173 mg/kg/day	90 days
XYLENE	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.4 mg/l	4 weeks
XYLENE	Inhalation	auditory system	May cause damage to organs through prolonged or repeated exposure	Rat	LOAEL 7.8 mg/l	5 days
XYLENE	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL Not available	
XYLENE	Inhalation	heart endocrine system hematopoietic	All data are negative	Multiple animal species	NOAEL 3.5 mg/l	13 weeks

		system muscles kidney and/or bladder respiratory system				
XYLENE	Ingestion	auditory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 900 mg/kg/day	2 weeks
XYLENE	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1,500 mg/kg/day	90 days
XYLENE	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL Not available	
XYLENE	Ingestion	heart skin endocrine system bone, teeth, nails, and/or hair hematopoietic system immune system nervous system respiratory system	All data are negative	Mouse	NOAEL 1,000 mg/kg/day	103 weeks
TETRAHYDROFURAN	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 0.6 mg/l	12 weeks
TETRAHYDROFURAN	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 2.9 mg/l	12 weeks
TETRAHYDROFURAN	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 0.6 mg/l	105 weeks
TETRAHYDROFURAN	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	2 weeks
ACETONE	Dermal	eyes	Some positive data exist, but the data are not sufficient for classification	Guinea pig	NOAEL Not available	3 weeks
ACETONE	Inhalation	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL 3 mg/l	6 weeks
ACETONE	Inhalation	immune system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL 1.19 mg/l	6 days
ACETONE	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Guinea pig	NOAEL 119 mg/l	not available
ACETONE	Inhalation	heart liver	All data are negative	Rat	NOAEL 45 mg/l	8 weeks
ACETONE	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 900 mg/kg/day	13 weeks
ACETONE	Ingestion	heart	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 2,500 mg/kg/day	13 weeks
ACETONE	Ingestion	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 200 mg/kg/day	13 weeks
ACETONE	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 3,896 mg/kg/day	14 days
ACETONE	Ingestion	eyes	All data are negative	Rat	NOAEL 3,400 mg/kg/day	13 weeks
ACETONE	Ingestion	respiratory system	All data are negative	Rat	NOAEL 2,500 mg/kg/day	13 weeks
ACETONE	Ingestion	muscles	All data are negative	Rat	NOAEL 2,500 mg/kg	13 weeks

ACETONE	Ingestion	skin bone, teeth, nails, and/or hair	All data are negative	Mouse	NOAEL 11,298 mg/kg/day	13 weeks
ETHYLBENZENE	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.1 mg/l	2 years
ETHYLBENZENE	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 1.1 mg/l	103 weeks
ETHYLBENZENE	Inhalation	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 3.4 mg/l	28 days
ETHYLBENZENE	Inhalation	auditory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 2.4 mg/l	5 days
ETHYLBENZENE	Inhalation	endocrine system	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 3.3 mg/l	103 weeks
ETHYLBENZENE	Inhalation	bone, teeth, nails, and/or hair muscles	All data are negative	Multiple animal species	NOAEL 4.2 mg/l	90 days
ETHYLBENZENE	Inhalation	heart immune system respiratory system	All data are negative	Multiple animal species	NOAEL 3.3 mg/l	2 years
ETHYLBENZENE	Ingestion	liver kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 680 mg/kg/day	6 months

Aspiration Hazard

Name	Value
XYLENE	Aspiration hazard
ETHYLBENZENE	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable), D035 (Methyl ethyl ketone)

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
ETHYLBENZENE	100-41-4	1 - 5
XYLENE	1330-20-7	15 - 30

15.2. State Regulations

Contact 3M for more information.

California Proposition 65

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Classification</u>
ETHYLBENZENE	100-41-4	Carcinogen

WARNING: This product contains a chemical known to the State of California to cause cancer.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

Document Group:	27-1589-4	Version Number:	2.00
Issue Date:	05/27/15	Supersedes Date:	08/14/12

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3M USA SDSs are available at www.3M.com



Transport Information Document

Date: June 14, 2016

3M ID Number: 70-0050-4567-2

Product Description: 3M(TM) Vinyl & Leather Adhesive 18060, 1 fl oz (29.5 mL)

Transport Protective Service: PROTECTIVE SERVICE NOT REQUIRED

NMFC Item: 004620

NMFC Sub: 05

NMFC Class: 085.0

Flash Point (Closed-cup): 1°F/-17°C

UNITED STATES DEPARTMENT OF TRANSPORTATION - GROUND (U.S. DOT, 49 CFR)

LIMITED QUANTITY

UNITED STATES DEPARTMENT OF TRANSPORTATION - VESSEL (U.S. DOT, 49 CFR)

UN1133, ADHESIVES, 3, II, LIMITED QUANTITY, -017C

INTERNATIONAL AIR TRANSPORT ASSOCIATION (IATA)

UN1133, ADHESIVES, 3, II

INTERNATIONAL MARITIME ORGANIZATION (IMO)

UN1133, ADHESIVES, 3, II, LIMITED QUANTITY, -017C

The classification is authorized by the Competent Authority of the United States of America and may not meet the requirements of other competent authorities.

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