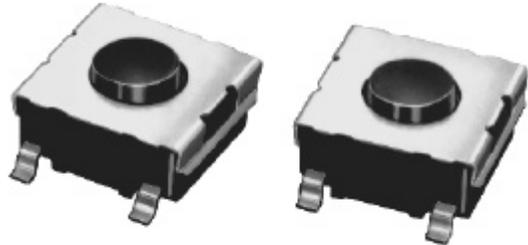


Surface-mounting Switches Ideal for High-density Mounting

- Tape packing style also available
- Allows reflow soldering
- Incorporates a snap-action contact mechanism that ensures sharp switching operations



Ordering Information

Item				Part number	
Type	Plunger	Height x pitch	Operating force (OF)	Bag (See Note 1.)	Embossed tape (See Note 2.)
Standard 6 x 6 mm	 Flat	3.1 x 8.0 mm	General-purpose: 100 gf	B3FS-1000	B3FS-1000P
			High-force: 150 gf	B3FS-1002	B3FS-1002P
	 Projected	7.3 x 8.0 mm	General-purpose: 100 gf	B3FS-1050	-
			High-force: 150 gf	B3FS-1052	-

Note: 1. Orders must be made in units of 100 pieces.

2. Orders must be made in units of 3,000 pieces. For the packing style, refer to *Key Switch Packing* under Precautions section.

Important note: Switches cannot be water-washed.

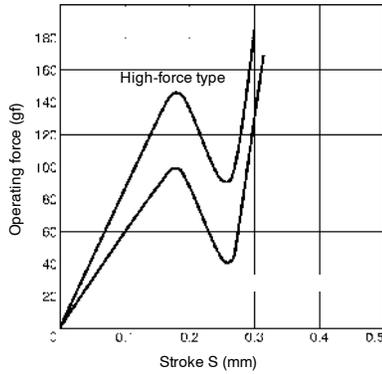
Specifications

■ CHARACTERISTICS

Switching capacity	50 mA, 24 VDC (resistive load)	
Insulation voltage	30 VDC	
Contact form	SPST-NO	
Contact material	Silver plating	
Contact resistance	100 mΩ max. (initial value) (rated: 1 mA, 5 VDC)	
Insulation resistance	100 MΩ min. (at 100 VDC)	
Dielectric strength	250 VAC, 50/60 Hz for 1 min	
Bounce time	5 ms max.	
Vibration resistance	Malfunction: 10 to 55 Hz, 1.5-mm double amplitude	
Shock resistance	Destruction: 1,000 m/s ² min. {approx. 100G min.}	
Life expectancy	General-purpose type	1,000,000 operations min.
	High-force type	300,000 operations min.
Ambient temperature	Operating	-40°C to 85°C (-40°F to 185°F) with no icing
Ambient humidity	Operating	35% to 85%
Weight	Approx. 0.2 g	

Engineering Data

OPERATING FORCE VS STROKE (TYPICAL EXAMPLE)



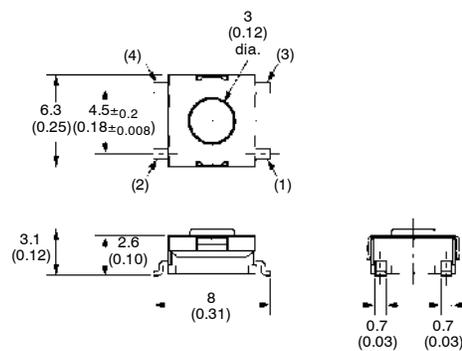
OPERATING CHARACTERISTICS

Characteristics	B3FS-1000 Series	
	General-purpose	High-force
Operating force (OF) max.	100±30 gf	150±50 gf
Releasing force (RF) min.	20 gf	50 gf
Pretravel (PT)	0.25 ^{+0.2} _{-0.1} mm	

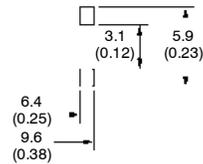
Dimensions

Unit: mm (inch)

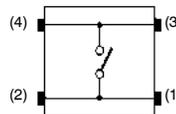
- B3FS-1000
- B3FS-1002
- B3FS-1000P
- B3FS-1002P



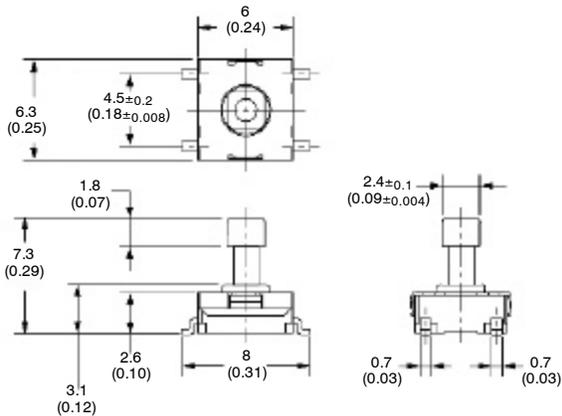
PCB Pad
(Top View)
(One-side PCB t= 1.6)



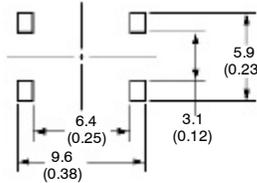
Terminal Arrangement/
Internal Connection
(Top View)



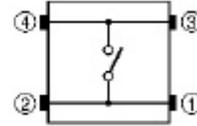
■ B3FS-1050 B3FS-1052



PCB Pad
(Top View)
(One-side PCB t= 1.6)



Terminal Arrangement/
Internal Connection
(Top View)

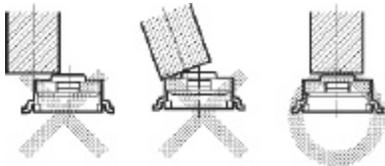


Precautions

■ OPERATION

Do not repeatedly operate the Switch with high force, apply additional force to the plunger once it has stopped moving, or operate the Switch with excessive force, otherwise the disc spring of the Switch may deform and the Switch may malfunction.

Be sure to set the Switch so that the plunger will be pressed straight. A decrease in the life of the Switch may result if the plunger is pressed off-center or from an acute angle.



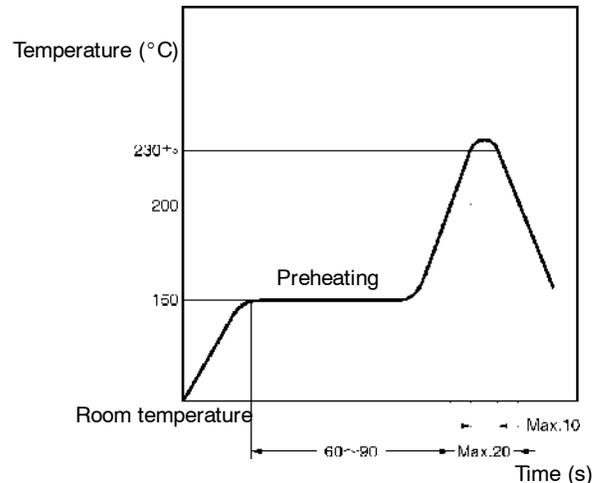
■ SOLDERING

Do not apply flow soldering, otherwise fragments of solder and flux may have a bad influence on the operation of the pushbutton.

Apply reflow soldering according to the optimum heating curve shown below. Reflow soldering equipment may have a high peak value. Be sure to conduct a test before use.

Soldering may be repeated only once at a minimum interval of five minutes if the Switch is not soldered properly.

No flux can be wiped or cleaned after soldering the Switch because the cleaning solvent will penetrate into the interior of the Switch together with the flux and dust on the PCB. As a result, the Switch may malfunction.



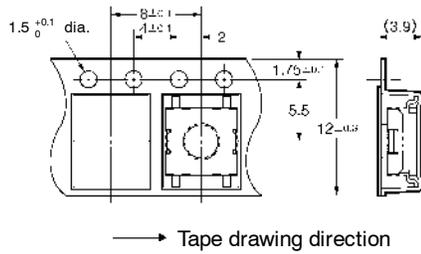
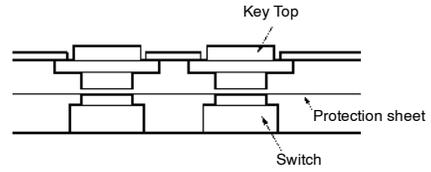
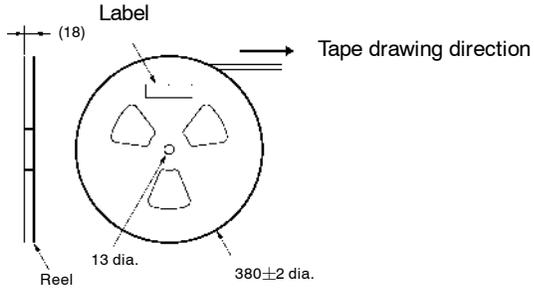
Note: The above curve is given on condition that the thickness of the PCB is 1.6 mm.

TACTILE SWITCH PACKING

Key Switches are packed on tape as shown below.

Standard	Conform to EIAJ standards
Package	3,000 Switches
Heat resistance	50°C for 24 hours (not be deformed)

The Switch is not of enclosed construction. Be sure to protect the Switch with an appropriate sheet when using the Switch in locations with excessive dust.



NOTE: DIMENSIONS SHOWN ARE IN MILLIMETERS. To convert millimeters to inches divide by 25.4.

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