

# 847 Carbon Conductive Assembly Paste

# MG Chemicals (Head Office)

Version No: 5.7

Safety Data Sheet (Conforms to Regulations (EC) No 2015/830)

# Chemwatch Hazard Alert Code: 1

Issue Date: 27/09/2015 Print Date: 27/09/2015 Initial Date: 01/01/0001 L.REACH.GBR.EN

#### SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

#### 1.1.Product Identifier

Product name	847 Carbon Conductive Assembly Paste	
Synonyms	SDS Code: 847; Part # 847-3ML, 847-25ML, 847-40G, 847-1P, 847-1G	
Other means of identification	Not Available	

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Improves connections between electrical contacts without oil bleeding		
Uses advised against	Not Applicable		

#### 1.3. Details of the supplier of the safety data sheet

Registered company name	MG Chemicals (Head Office)	MG Chemicals UK Limited
Address	9347-193 Street, Surrey V4N 4E7 British Columbia Canada	Heame House, 23 Bilston Street, Sedgely Dudley DY3 1JA United Kingdom
Telephone	+1-604-888-3084	+44 1663 362888
Fax	+1-604-888-7754	Not Available
Website	www.mgchemicals.com	Not Available
Email	info@mgchemicals.com	sales@mgchemicals.com

#### 1.4.Emergency telephone number

Association / Organisation	Not Available	CHEMTREC
Emergency telephone numbers	Not Available	+(44)-870-8200418
Other emergency telephone numbers	Not Available	+(1) 703-527-3887

# **SECTION 2 HAZARDS IDENTIFICATION**

### 2.1. Classification of the substance or mixture

Considered a dangerous mixture according to directive 1999/45/EC, Reg. (EC) No 1272/2008 (if applicable) and their amendments. Not classified as Dangerous Goods for transport purposes.

Classification according to regulation (EC) No 1272/2008 [CLP] [1]	Chronic Aquatic Hazard Category 3
Legend:	1. Classified by Chemwatch; 2. Classification drawn from EC Directive 67/548/EEC - Annex I; 3. Classification drawn from EC Directive 1272/2008 - Annex VI

#### 2.2. Label elements

<del></del>		
CLP label elements	Not Applicable	
SIGNAL WORD	NOT APPLICABLE	

#### Hazard statement(s)

H412	Harmful to aquatic life with long lasting effects

# Supplementary statement(s)

Not Applicable

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#### Precautionary statement(s) Prevention

P273 Avoid release to the environment.

#### Precautionary statement(s) Response

#### Precautionary statement(s) Storage

#### Precautionary statement(s) Disposal

P501 Dispose of contents/container in accordance with local regulations.

#### 2.3. Other hazards

May produce discomfort of the eyes and respiratory tract*.		
Cumulative effects may result following exposure*.		
Inhalation may produce health damage*.		

REACh - Art.57-59: The mixture does not contain Substances of Very High Concern (SVHC) at the SDS print date.

#### **SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS**

#### 3.1.Substances

See 'Composition on ingredients' in Section 3.2

#### 3.2.Mixtures

1.CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classification according to regulation (EC) No 1272/2008 [CLP]
1.1333-86-4 2.215-609-9 3.Not Available 4.01-2119384822-32-XXXX, 01-2119489801-30-XXXX, 01-2119475601-40-XXXX	15-25	carbon black	Carcinogen Category 2; H351 <sup>[1]</sup>
1.112945-52-5 2.Not Available 3.Not Available 4.Not Available	0.1-1	silica amorphous, fumed, crystalline free	EUH066 <sup>[1]</sup>
Legend: 1. Classified by Chemwatch; 2. Classification drawn from EC Directive 67/548/EEC - Annex I; 3. Classification drawn from EC Directive 1272/2008 - 4. Classification drawn from C&L		67/548/EEC - Annex I; 3. Classification drawn from EC Directive 1272/2008 - Annex VI	

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

# **SECTION 4 FIRST AID MEASURES**

# 4.1. Description of first aid measures

- Immediately give a glass of water.
- First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.
- If fumes or combustion products are inhaled remove from contaminated area.
- Lav patient down. Keep warm and rested.
  - ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures,
  - Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary
- ► Transport to hospital, or doctor. General

If this product comes in contact with the eves:

- Wash out immediately with fresh running water.
- ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention.
- ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel
- If skin or hair contact occurs:
- Flush skin and hair with running water (and soap if available).
- Seek medical attention in event of irritation.

# **Eye Contact**

If this product comes in contact with the eyes:

- ► Wash out immediately with fresh running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention
- ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

# Skin Contact

Inhalation

If skin or hair contact occurs:

- Flush skin and hair with running water (and soap if available).
- ▶ Seek medical attention in event of irritation.

- If fumes or combustion products are inhaled remove from contaminated area.
- Lay patient down. Keep warm and rested.
- Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary

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Ingestion

- Transport to hospital, or doctor.
- ▶ Immediately give a glass of water
- First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

#### 4.2 Most important symptoms and effects, both acute and delayed

See Section 11

#### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically

- Heavy and persistent skin contamination over many years may lead to dysplastic changes. Pre-existing skin disorders may be aggravated by exposure to this product.
- In general, emesis induction is unnecessary with high viscosity, low volatility products, i.e. most oils and greases.
- ▶ High pressure accidental injection through the skin should be assessed for possible incision, irrigation and/or debridement.

**NOTE:** Injuries may not seem serious at first, but within a few hours tissue may become swollen, discoloured and extremely painful with extensive subcutaneous necrosis. Product may be forced through considerable distances along tissue planes.

#### **SECTION 5 FIREFIGHTING MEASURES**

#### 5.1. Extinguishing media

▶ Sand, dry powder extinguishers or other inerts should be used to smother dust fires

At temperatures above 1500 C, carbon, graphite or graphene reacts with substances containing oxygen, including water and carbon dioxide. In case of intensely hot fires sand should be used to cover and isolate these materials.

#### 5.2. Special hazards arising from the substrate or mixture

Fire Incompatibility

▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

# 5.3. Advice for firefighters

# Fire Fighting

- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- Wear full body protective clothing with breathing apparatus.
- Prevent, by any means available, spillage from entering drains or water course.
- ► Use water delivered as a fine spray to control fire and cool adjacent area
- ► Avoid spraying water onto liquid pools
- ▶ DO NOT approach containers suspected to be hot.
- Cool fire exposed containers with water spray from a protected location.
- ▶ If safe to do so, remove containers from path of fire.
- Combustible
- Slight fire hazard when exposed to heat or flame.
- ▶ Heating may cause expansion or decomposition leading to violent rupture of containers
- On combustion, may emit toxic fumes of carbon monoxide (CO).
- May emit acrid smoke.
- Mists containing combustible materials may be explosive.

Combustion products include; carbon dioxide (CO2) other pyrolysis products typical of burning organic materialMay emit poisonous fumes. May emit corrosive fumes. CARE: Water in contact with hot liquid may cause foaming and a steam explosion with wide scattering of hot oil and possible severe burns. Foaming may cause overflow of containers and may result in possible fire. A fire in bulk finely divided carbon may not be obviously visible unless the material is disturbed and sparks appear. A straw broom may be useful to produce the disturbance. Explosion and Ignition Behaviour of Carbon Black with Air

#### Fire/Explosion Hazard

Lower Limit for Explosion:	50 g/m3 (carbon black in air)
Maximum Explosion Pressure:	10 bar
Maximum Rate of Pressure Rise:	30-100 bar/sec
Minimum Ignition Temperature:	315 deg. C.
Ignition Energy:	>1 kJ
Glow Temperature:	500 deg. C. (approx.)

Notes on Test Methods:Tests 1, 2 and 3 were conducted by Bergwerkeschaftliche Versuchstrecke, Dortmunde-Derne, using a 1 m3 vessel with two chemical igniters having an intensity of 5000 W.S. Tests 1 and 2 results are confirmed by information in the Handbook of Powder Technology, Vol. 4 (P. Field)In Test 4, a modified Godbert-Greenwald furnace was used. See U.S. Bureau of Mines, Report 5624, 1960, p.5, "Lab Equipment and Test Procedures". Test 5 used a 1 m3 vessel with chemical igniters of variable intensity. Test 6 was conducted in a laboratory oven. Active glowing appeared after 3 minutes exposure. (European Committee for Biological Effects of Carbon Black) (2/84)

#### **SECTION 6 ACCIDENTAL RELEASE MEASURES**

# 6.1. Personal precautions, protective equipment and emergency procedures

See section 8

# 6.2. Environmental precautions

See section 12

# 6.3. Methods and material for containment and cleaning up

Minor Spills

- ► Remove all ignition sources
- Clean up all spills immediately.
- Avoid breathing vapours and contact with skin and eyes.

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► Control personal contact with the substance, by using protective equipment. Contain and absorb spill with sand, earth, inert material or vermiculite. Wipe up. ▶ Place in a suitable, labelled container for waste disposal. Moderate hazard. ▶ Clear area of personnel and move upwind.  $\,\blacktriangleright\,$  Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear breathing apparatus plus protective gloves.  $\qquad \qquad \textbf{Prevent, by any means available, spillage from entering drains or water course. } \\$ No smoking, naked lights or ignition sources. Increase ventilation. Major Spills ▶ Stop leak if safe to do so. Contain spill with sand, earth or vermiculite. ▶ Collect recoverable product into labelled containers for recycling. Absorb remaining product with sand, earth or vermiculite. Collect solid residues and seal in labelled drums for disposal. Wash area and prevent runoff into drains. ▶ If contamination of drains or waterways occurs, advise emergency services.

#### 6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

#### **SECTION 7 HANDLING AND STORAGE**

#### 7.1. Precautions for safe handling

recautions for sale i	
Safe handling	NOTE:  NOTE:  Wet, activated carbon removes oxygen from the air thus producing a severe hazard to workers inside carbon vessels and in enclosed or confined spaces where activated carbons might accumulate.  Before entry to such areas, sampling and test procedures for low oxygen levels should be undertaken; control conditions should be established to ensure the availability of adequate oxygen supply.  Avoid all personal contact, including inhalation.  Wear protective clothing when risk of exposure occurs.  Use in a well-ventilated area.  Prevent concentration in hollows and sumps.  DO NOT enter confined spaces until atmosphere has been checked.  Avoid smoking, naked lights or ignition sources.  Avoid contact with incompatible materials.  When handling, DO NOT eat, drink or smoke.  Keep containers securely sealed when not in use.  Avoid physical damage to containers.  Avoid physical damage to containers.  Avoid physical damage to containers.  Work clothes should be laundered separately.  Use good occupational work practice.  Observe manufacturer's storage and handling recommendations contained within this MSDS.  Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.
Fire and explosion protection	See section 5
Other information	Carbon and charcoal may be stabilised for storage and transport, without moistening, by treatment with hot air at 50 deg. C Use of oxygen-impermeable bags to limit oxygen and moisture uptake has been proposed. Surface contamination with oxygenated volatiles may generate a heat of reaction (spontaneous heating). Should stored product reach 110 deg. C., stacked bags should be pulled apart with each bag separated by an air space to permit cooling away from other combustible materials.  It is store in original containers.  It keep containers securely sealed.  It is smoking, naked lights or ignition sources.  It is store in a cool, dry, well-ventilated area.  It is store away from incompatible materials and foodstuff containers.  It is protect containers against physical damage and check regularly for leaks.  It is observe manufacturer's storage and handling recommendations contained within this MSDS.

	► Observe manufacturer's storage and handling recommendations contained within this MSDS.		
7.2. Conditions for safe st	orage, including any incompatibilities		
Suitable container	<ul> <li>Metal can or drum</li> <li>Packaging as recommended by manufacturer.</li> <li>Check all containers are clearly labelled and free from leaks.</li> </ul>		
Storage incompatibility	<ul> <li>CARE: Water in contact with heated material may cause foaming or a steam explosion with possible severe burns from wide scattering of hot material.</li> <li>Resultant overflow of containers may result in fire.</li> <li>For carbon powders:         <ul> <li>A void oxidising agents, reducing agents.</li> <li>Reaction with finely divided metals, bromates, chlorates, chloraten monoxide, dichlorine oxide, iodates, metal nitrates, oxygen difluoride, peroxyformic acid, peroxyfuroic acid and trioxygen difluoride may result in an exotherm with ignition or explosion. Less active forms of carbon will ignite or explode on suitably intimate contact with oxygen, oxides, peroxides, oxosalts, halogens, interhalogens and other oxidising species.</li> <li>Explosive reaction with ammonium nitrate, ammonium perchlorate, calcium hypochlorite and iodine pentoxide may occur following heating. Carbon may react violently with nitric acid and may be explosively reactive with nitrogen trifluoride at reduced temperatures. In the presence of nitrogen oxide, incandescence and ignition may occur. Finely divided or highly porous forms of carbon, exhibiting a high surface area to mass (up to 2000 m2/g) may function as unusually active fuels possessing both adsorptive and catalytic properties which accelerate the release of energy in the presence of oxidising substances. Dry metal-impregnated charcoal catalysts may generate sufficient static, during handling, to cause ignition.</li> <li>Graphite in contact with liquid potassium, rubidium or caesium at 300 deg. C. produces intercalation compounds (C8M) which ignite in air and may react explosively with water. The fusion of powdered diamond and potassium hydroxide may produce explosive decomposition.</li> <li>Activated carbon, when exposed to air, represents a potential fire hazard due to a high surface area and adsorptive capacity. Freshly prepared material may</li> </ul> </li> </ul>		

ignite spontaneously in the presence of air especially at high humidity. Spontaneous combustion in air may occur at 90-100 deg. C. The presence of moisture

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in air facilitates the ignition. Drying oils and oxidising oils promote spontaneous heating and ignition; contamination with these must be avoided. Unsaturated drying oils (linseed oil etc.) may ignite following adsorption owing to an enormous increase in the surface area of oil exposed to air; the rate of oxidation may also be catalysed by metallic impurities in the carbon. A similar, but slower effect occurs on fibrous materials such as cotton waste. Spontaneous heating of activated carbon is related to the composition and method of preparation of the activated carbon. Free radicals, present in charcoal, are responsible for autoignition. Self-heating and autoignition may also result from adsorption of various vapours and gases (especially oxygen). For example, activated carbon auto- ignites in flowing air at 452-518 deg. C.; when the base, triethylenediamine, is adsorbed on the carbon (5%) the autoignition temperature is reduced to 230-260 deg. C.. An exotherm is produced at 230-260 deg. C., at high flow rates of air, although ignition did not occur until 500 deg. C.. Mixtures of sodium borohydride with activated carbons, in air, promote the oxidation of sodium borohydride, producing a self-heating reaction that may result in the ignition of charcoal and in the production of hydrogen through thermal decomposition of the borohydride.

#### 7.3. Specific end use(s)

See section 1.2

#### SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

#### 8.1. Control parameters

DERIVED NO EFFECT LEVEL (DNEL)

Not Available

PREDICTED NO EFFECT LEVEL (PNEC)

Not Available

#### OCCUPATIONAL EXPOSURE LIMITS (OEL)

#### INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
UK Workplace Exposure Limits (WELs)	carbon black	Carbon black	3.5 mg/m3	7 mg/m3	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	silica amorphous, fumed, crystalline free	Silica, amorphous inhalable dust / Silica, amorphous respirable dust / Silica, respirable crystalline / Silica, fused respirable dust	6 mg/m3 / 2.4 mg/m3 / 0.1 mg/m3 / 0.08 mg/m3	Not Available	Not Available	Not Available

#### **EMERGENCY LIMITS**

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
carbon black	Carbon black	9 mg/m3	99 mg/m3	590 mg/m3
silica amorphous, fumed, crystalline free	Silica, amorphous fumed	6 mg/m3	6 mg/m3	630 mg/m3

Ingredient	Original IDLH	Revised IDLH
carbon black	N.E. mg/m3 / N.E. ppm	1,750 mg/m3
silica amorphous, fumed, crystalline free	N.E. mg/m3 / N.E. ppm	3,000 mg/m3

#### MATERIAL DATA

Toxicity and Irritation data for petroleum-based mineral oils are related to chemical components and vary as does the composition and source of the original crude

A small but definite risk of occupational skin cancer occurs in workers exposed to persistent skin contamination by oils over a period of years. This risk has been attributed to the presence of certain polycyclic aromatic hydrocarbons (PAH) (typified by benz[a]pyrene).

Petroleum oils which are solvent refined/extracted or severely hydrotreated, contain very low concentrations of both.

The TLV-TWA for carbon black is recommended to minimise complaints of excessive dirtiness and applies only to commercially produced carbon blacks or to soots derived from combustion sources containing absorbed polycyclic aromatic hydrocarbons (PAHs). When PAHs are present in carbon black (measured as the cyclohexane-extractable fraction) NIOSH has established a REL-TWA of 0.1 mg/m3 and considers the material to be an occupational carcinogen.

The NIOSH REL-TWA was "selected on the basis of professional judgement rather than on data delineating safe from unsafe concentrations of PAHs".

This limit was justified on the basis of feasibility of measurement and not on a demonstration of its safety.

For amorphous crystalline silica (precipitated silicic acid):

Amorphous crystalline silica shows little potential for producing adverse effects on the lung and exposure standards should reflect a particulate of low intrinsic toxicity. Mixtures of amorphous silicas/ diatomaceous earth and crystalline silica should be monitored as if they comprise only the crystalline forms.

The dusts from precipitated silica and silica gel produce little adverse effect on pulmonary functions and are not known to produce significant disease or toxic effect.

IARC has classified silica, amorphous as Group 3: NOT classifiable as to its carcinogenicity to humans.

Evidence of carcinogenicity may be inadequate or limited in animal testing.

#### 8.2. Exposure controls

Exhaust ventilation should be designed to prevent accumulation and recirculation in the workplace and safely remove carbon black from the air.

Note: Wet, activated carbon removes oxygen from the air and thus presents a severe hazard to workers inside carbon vessels and enclosed or confined spaces. Before entering such areas sampling and test procedures for low oxygen levels should be undertaken and control conditions set up to ensure ample oxygen availability.[Linde]

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

# 8.2.1. Appropriate engineering controls

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection.

An approved self contained breathing apparatus (SCBA) may be required in some situations.

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Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)

Within each range the appropriate value depends on:

Lower end of the range		Upper end of the range	
1: Room air currents minimal or favou	rable to capture	1: Disturbing room air currents	
2: Contaminants of low toxicity or of nuisance value only.		2: Contaminants of high toxicity	
3: Intermittent, low production.		3: High production, heavy use	
4: Large hood or large air mass in mo	otion	4: Small hood-local control only	

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

#### 8.2.2. Personal protection









- Safety glasses with side shields.
- Chemical goggles

#### Eye and face protection

• Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

#### Skin protection

See Hand protection below

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- frequency and duration of contact,
- ▶ chemical resistance of glove material,
- ▶ glove thickness and
- ▶ dexterity

# Hands/feet protection

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.
- ► Contaminated gloves should be replaced.

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

- Neoprene gloves
- ▶ Wear chemical protective gloves, e.g. PVC.
- Wear safety footwear or safety gumboots, e.g. Rubber

#### Body protection

See Other protection below

#### Other protection

- ▶ Overalls.
- P.V.C. apron.Barrier cream.
- Skin cleansing cream.
- ▶ Eye wash unit.

#### Thermal hazards

Not Available

# Recommended material(s)

### GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection:

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#### Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

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Material	СРІ
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\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory: may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

**NOTE**: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS P2	-	A-PAPR-AUS / Class 1 P2
up to 50 x ES	-	A-AUS / Class 1 P2	-
up to 100 x ES	-	A-2 P2	A-PAPR-2 P2 ^

#### ^ - Full-face

 $A(All\ classes) = Organic\ vapours,\ B\ AUS\ or\ B1 = Acid\ gasses,\ B2 = Acid\ gas\ or\ hydrogen\ cyanide(HCN),\ E = Sulfur\ dioxide(SO2),\ G = Agricultural\ chemicals,\ K = Ammonia(NH3),\ Hg = Mercury,\ NO = Oxides\ of\ nitrogen,\ MB = Methyl\ bromide,\ AX = Low\ boiling\ point\ organic\ compounds(below\ 65\ degC)$ 

#### 8.2.3. Environmental exposure controls

See section 12

#### **SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES**

#### 9.1. Information on basic physical and chemical properties

Appearance	Black, Paste		
Physical state	Liquid	Relative density (Water = 1)	1.38
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	>285	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water (g/L)	Partly miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

### 9.2. Other information

Not Available

# **SECTION 10 STABILITY AND REACTIVITY**

10.1.Reactivity	See section 7.2
10.2.Chemical stability	<ul> <li>Unstable in the presence of incompatible materials.</li> <li>Product is considered stable.</li> <li>Hazardous polymerisation will not occur.</li> </ul>
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

#### **SECTION 11 TOXICOLOGICAL INFORMATION**

#### 11.1. Information on toxicological effects

Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.

#### Inhaled

Limited evidence or practical experience suggests that the material may produce irritation of the respiratory system, in a significant number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system.

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Inhalation hazard is increased at higher temperatures.

Inhalation of oil droplets/ aerosols may cause discomfort and may produce chemical pneumonitis.

Although carbon itself has no toxic action, associated impurities may be toxic. Iodine is often found as an impurity and air-borne carbon dusts, as a result, may produce irritation of the mucous membranes, the eyes, and skin. Symptoms of exposure may include coughing, irritation of the nose and throat and burning of the eyes.

# Ingestion

The material has **NOT** been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.

Ingestion of finely divided carbon may produce gagging and constipation. Aspiration does not appear to be a concern as the material is generally regarded as inert and is often used as a food additive. Ingestion may produce a black stool.

High molecular weight material; on single acute exposure would be expected to pass through gastrointestinal tract with little change / absorption. Occasionally accumulation of the solid material within the alimentary tract may result in formation of a bezoar (concretion), producing discomfort.

#### Skin Contact

The liquid may be miscible with fats or oils and may degrease the skin, producing a skin reaction described as non-allergic contact dermatitis. The material is unlikely to produce an irritant dermatitis as described in EC Directives.

The material may accentuate any pre-existing dermatitis condition

Open cuts, abraded or irritated skin should not be exposed to this material

Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

# Eye

Limited evidence exists, or practical experience suggests, that the material may cause eye irritation in a substantial number of individuals and/or is expected to produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.

Symptoms of exposure by the eye to carbon particulates include irritation and a burning sensation. Following an industrial explosion, fine particles become embedded in the comea and conjunctiva resulting in an inflammation which persisted for 2-3 weeks. Some particles remained permanently producing a punctate purplish-black discolouration.

Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems. On the basis, primarily, of animal experiments, concern has been expressed that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment.

Principal route of exposure is by skin contact; lesser exposures include inhalation of fumes from hot oils, oil mists or droplets. Prolonged contact with mineral oils carries with it the risk of skin conditions such as oil folliculitis, eczematous dermatitis, pigmentation of the face (melanosis) and warts on the sole of the foot (plantar warts). With highly refined mineral oils no appreciable systemic effects appear to result through skin absorption.

Exposure to oil mists frequently elicits respiratory conditions, such as asthma; the provoking agent is probably an additive. High oil mist concentrations may produce lipoid pneumonia although clinical evidence is equivocal. In animals exposed to concentrations of 100 mg/m3 oil mist, for periods of 12 to 26 months, the activity of lung and serum alkaline phosphatase enzyme was raised; 5 mg/m3 oil mist did not produce this response. These enzyme changes are sensitive early indicators of lung damage. Workers exposed to vapours of mineral oil and kerosene for 5 to 35 years showed an increased prevalence of slight basal lung fibrosis.

Many studies have linked cancers of the skin and scrotum with mineral oil exposure. Contaminants in the form of additives and the polycyclic aromatic hydrocarbons (PAHs - as in the crude base stock) are probably responsible. PAH levels are higher in aromatic process oils/used/reclaimed motor oils. Subchronic 90-day feeding studies conducted on male and female rats on highly refined white mineral oils and waxes found that higher molecular-weight hydrocarbons (microcrystalline waxes and the higher viscosity oils) were without biological effects. Paraffin waxes and low- to mid viscosity oils produced biological effects that were inversely proportional to molecular weight, viscosity and melting point: oil-type and processing did not appear to be determinants. Biological effects were more pronounced in females than in males. Effects occurred mainly in the liver and mesenteric lymph nodes and included increased organ weights, microscopic inflammatory changes, and evidence for the presence of saturated mineral hydrocarbons in affected tissues. Inflammation of the cardiac mitral valve was also observed at high doses in rats treated with paraffin waxes.

Smith J.H., et al: Toxicologic Pathology: 24, 2, 214-230, 1996

Chronic inhalation exposure of production workers has caused decreased pulmonary function ad myocardial dystrophy. There is suggestive but inconclusive evidence that carbon black containing polyaromatic hydrocarbons (PAHs) has been responsible for induction of skin cancers in exposed workers. Long term inhalation of carbon black can cause cough, phlegm, tiredness, chest pain and headache. Dermal, mucosal, or inhalation exposure can cause irritation.

Inhalation of carbon black by mice, rats and monkeys caused thickened alveolar walls, increased pulmonary collagen, right atrial and ventricular strain, hypertrophy of the right atrial and ventricular septum and increased heart weights. Although carbon black itself did not cause cancer in treated animals, carbon black containing polyaromatic hydrocarbons (PAHs) did cause cancer following chronic administration by all routes tested.

#### Chronic

Epidemiological studies of workers in the carbon black producing industries of North America and Western Europe show no significant health effect due to occupational exposure to carbon black. Several other studies provide conflicting evidence. Early studies in the former USSR and Eastern Europe report respiratory diseases amongst workers exposed to carbon black, including bronchitis, pneumonia, emphysema and rhinitis. These studies are of questionable validity due to inadequate study design and methodology, lack of appropriate controls for cigarette smoking and other confounding factors such as concurrent exposure to carbon dioxide, coal oil and petroleum vapours. Moreover, review of these studies indicates that the concentrations of carbon black were greater than current occupational standards.

Carbon black may cause adverse pulmonary changes following prolonged or repeated inhalation of the dust; these include oral mucosal lesions, bronchitis and pneumoconiosis which may lead to lung tumours.

The body of evidence of carcinogenicity in animal studies comes from two chronic inhalation studies and two intratracheal instillation studies in rats, which showed significantly elevated rates of lung cancer in exposed animals. An inhalation study was tested on mice, but did not show significantly elevated rates of lung cancer in exposed animals. Epidemiologic data comes from three different cohort studies of carbon black production workers. Two studies, from the United Kingdom and Germany, with over 1,000 workers in each study group, showed elevated mortality from lung cancer in the carbon black workers. Another study of over 5,000 workers in the United States did not show elevated mortality from lung cancer in the carbon black workers. Newer findings of increased lung cancer mortality in an update from the UK study may suggest that carbon black could be a late-stage carcinogen. However, a more recent and larger study from Germany did not confirm this hypothesis that carbon black acts as a late-stage carcinogen.

In studies employing channel and furnace black, hamsters, mice, guinea pigs, rabbits and monkeys exposed to dusts for 7 hours/day, 5 days/week, at concentrations of 87.4 mg/m3 for channel black and 56.5 mg/m3 for furnace black, no malignancies were observed in any of the animals. Channel black had little if any absorbed polyaromatic hydrocarbons (PAHs) (as benzene extractables) whilst furnace black had 0.28%.

Several findings have strengthened the association between inflammation and cancer and between the particle surface area dose of carbon black and other poorly soluble low toxicity (PSLT) particles and the pulmonary inflammation response in mice and the proinflammatory effects in lung cells in vitro. Other evidence suggests that in addition to a cancer mechanism involving indirect genotoxicity through inflammation and oxidative stress, nanoparticles may act as direct carcinogens.

Carbon black appears to act like PSLT particles, which can elicit lung tumours in rats following prolonged exposure to sufficiently high concentrations of particles. Particle surface area dose was found to be most predictive of pulmonary inflammation and tumour response in rats when comparing the dose-response relationships for various types and sizes of PSLT including carbon black. Compared to fine PSLT, much lower concentrations of ultrafine PSLT (e.g. 2.5, 6.5 or 11.5 mg/m3 carbon black and ~10 mg/m3 ultrafine titanium dioxide) were associated with impaired clearance, persistent inflammation, and malignant lung tumours in chronic inhalation studies in rats. Most evidence suggests that carbon black and other PSLT-elicited lung tumours occurs through a secondary genotoxic mechanism, involving chronic inflammation and oxidative stress. Experimental studies have shown that when the particle lung dose reaches a sufficiently high concentration (e.g.,mass dose of ~0.5 mg fine-sized PSLT/g lung in rats), the alveolar macrophage-medicated clearance process

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begins to be impaired (complete impairment occurs at ~10 mg/g lung. Overloading of lung clearance is accompanied by pulmonary inflammation, leading to increased production of reactive oxygen and nitrogen species, depletion of antioxidants and/or impairment of other defense mechanisms, cell injury, cell proliferation, fibrosis, and as seen in rats, induction of mutations and eventually cancer. Rats appear to be more sensitive to carbon black and other PSLT than other rodent species. Although studies in humans have not shown a direct link between inhaled PSLT and lung cancer, many of the steps in the mechanism observed in rats have also been observed in humans who work in dusty jobs, including increased particle lung retention and pulmonary inflammation in workers exposed to coal dust or crystalline silica and elevated lung cancer has been observed in some studies of workers exposed to carbon black, crystalline silica, and diesel exhaust particles

Monkeys exposed to channel black for 1000-1500 hours showed evidence of electrocardiac changes indicative of right atrial and right ventricular strain. These changes increased progressively until after 10,000 hours of exposure, when the changes were marked. The authors of this study concluded that there was no significant effect due to prolonged exposure other than those expected from the accumulation of non-toxic dusts in the pulmonary system. Exposure to furnace black produced a similar picture although electrocardiographic change was first observed in monkeys after 2500 hours' exposure and marked atrial and right ventricular strain after 10,000 hours' exposure other than those expected from the accumulation of nontoxic dusts in the pulmonary system. Exposure to furnace black produced a similar picture although electrocardiographic change was first observed in monkeys after 2500 hours exposure.

Chromatographic fractions of oily material extracted from carbon black have been shown to be carcinogenic whilst the unfractionated extracts are not. The activity of some carcinogens appear to be inhibited by carbon black itself.

847 Carbon Conductive Assembly Paste	TOXICITY	IRRITATION
	Not Available	Not Available
carbon black	TOXICITY  Dermal (rabbit) LD50: >3000 mg/kg <sup>[2]</sup> Oral (rat) LD50: >8000 mg/kg <sup>[1]</sup>	IRRITATION  Not Available
silica amorphous, fumed, crystalline free	TOXICITY  Dermal (rabbit) LD50: >5000 mg/kg* <sup>[2]</sup> Oral (rat) LD50: 3160 mg/kg] <sup>[2]</sup>	IRRITATION * [Cabot]
Legend:	Value obtained from Europe ECHA Registered Substances - Acute toxicity:	2.* Value obtained from manufacturer's SDS. Unless otherwise specified data

No significant acute toxicological data identified in literature search.

extracted from RTECS - Register of Toxic Effect of chemical Substances

The materials included in the Lubricating Base Oils category are related from both process and physical-chemical perspectives;

The potential toxicity of a specific distillate base oil is inversely related to the severity or extent of processing the oil has undergone, since:

- ▶ The adverse effects of these materials are associated with undesirable components, and
- The levels of the undesirable components are inversely related to the degree of processing;
- ► Distillate base oils receiving the same degree or extent of processing will have similar toxicities;

  ► The potential toxicity of residual hase oils is independent of the degree of processing the oil receiving
- The potential toxicity of residual base oils is independent of the degree of processing the oil receives.
   The reproductive and developmental toxicity of the distillate base oils is inversely related to the degree of processing.

Unrefined & mildly refined distillate base oils contain the highest levels of undesirable components, have the largest variation of hydrocarbon molecules and have shown the highest potential carcinogenic and mutagenic activities. Highly and severely refined distillate base oils are produced from unrefined and mildly refined oils by removing or transforming undesirable components. In comparison to unrefined and mildly refined base oils, the highly and severely refined distillate base oils have a smaller range of hydrocarbon molecules and have demonstrated very low mammalian toxicity. Mutagenicity and carcinogenicity testing of residual oils has been negative, supporting the belief that these materials lack biologically active components or the components are largely non-bioavailable due to their molecular size.

Toxicity testing has consistently shown that lubricating base oils have low acute toxicities. Numerous tests have shown that a lubricating base oil's mutagenic and carcinogenic potential correlates with its 3-7 ring polycyclic aromatic compound (PAC) content, and the level of DMSO extractables (e.g. IP346 assay), both characteristics that are directly related to the degree/conditions of processing

Highly and Severely Refined Distillate Base Oils

Acute toxicity: Multiple studies of the acute toxicity of highly & severely refined base oils have been reported. Irrespective of the crude source or the method or extent of processing, the oral LD50s have been observed to be >5 g/kg (bw) and the dermal LD50s have ranged from >2 to >5g/kg (bw). The LC50 for inhalation toxicity ranged from 2.18 mg/l to> 4 mg/l.

When tested for skin and eye irritation, the materials have been reported as "non-irritating" to "moderately irritating"

Testing in guinea pigs for sensitization has been negative

Repeat dose toxicity: . Several studies have been conducted with these oils. The weight of evidence from all available data on highly & severely refined base oils support the presumption that a distillate base oil's toxicity is inversely related to the degree of processing it receives. Adverse effects have been reported with even the most severely refined white oils - these appear to depend on animal species and/ or the peculiarities of the study.

- The granulomatous lesions induced by the oral administration of white oils are essentially foreign body responses. The lesions occur only in rats, of which the Fischer 344 strain is particularly sensitive,
- The testicular effects seen in rabbits after dermal administration of a highly to severely refined base oil were unique to a single study and may have been related to stress induced by skin irritation, and
- The accumulation of foamy macrophages in the alveolar spaces of rats exposed repeatedly via inhalation to high levels of highly to severely refined base oils is not unique to these oils, but would be seen after exposure to many water insoluble materials.

Reproductive and developmental toxicity: A highly refined base oil was used as the vehicle control in a one-generation reproduction study. The study was conducted according to the OECD Test Guideline 421. There was no effect on fertility and mating indices in either males or females. At necropsy, there were no consistent findings and organ weights and histopathology were considered normal by the study's authors.

A single generation study in which a white mineral oil (a food/ drug grade severely refined base oil) was used as a vehicle control is reported. Two separate groups of pregnant rats were administered 5 ml/kg (bw)/day of the base oil via gavage, on days 6 through 19 of gestation. In one of the two base oil dose groups, three malformed foetuses were found among three litters The study authors considered these malformations to be minor and within the normal ranges for the strain of rat.

#### Genotoxicity:

In vitro (mutagenicity): Several studies have reported the results of testing different base oils for mutagenicity using a modified Ames assay Base oils with no or low concentrations of 3-7 ring PACs had low mutagenicity indices.

In vivo (chromosomal aberrations): A total of seven base stocks were tested in male and female Sprague-Dawley rats using a bone marrow cytogenetics assay. The test materials were administered via gavage at dose levels ranging from 500 to 5000 mg/kg (bw). Dosing occurred for either a single day or for five consecutive days. None of the base oils produced a significant increase in aberrant cells.

Carcinogenicity: Highly & severely refined base oils are not carcinogens, when given either orally or dermally.

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#### CARBON BLACK

SILICA AMORPHOUS,

**FUMED, CRYSTALLINE** 

FREE

No significant acute toxicological data identified in literature search.

WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans. Inhalation (rat) TCLo: 50 mg/m3/6h/90D-I Nil reported

#### For silica amorphous:

When experimental animals inhale synthetic amorphous silica (SAS) dust, it dissolves in the lung fluid and is rapidly eliminated. If swallowed, the vast majority of SAS is excreted in the faeces and there is little accumulation in the body. Following absorption across the gut, SAS is eliminated via urine without modification in animals and humans. SAS is not expected to be broken down (metabolised) in mammals.

After ingestion, there is limited accumulation of SAS in body tissues and rapid elimination occurs. Intestinal absorption has not been calculated, but appears to be insignificant in animals and humans. SASs injected subcutaneously are subjected to rapid dissolution and removal. There is no indication of metabolism of SAS in animals or humans based on chemical structure and available data. In contrast to crystalline silica, SAS is soluble in physiological media and the soluble chemical species that are formed are eliminated via the urinary tract without modification.

Both the mammalian and environmental toxicology of SASs are significantly influenced by the physical and chemical properties, particularly those of solubility and particle size. SAS has no acute intrinsic toxicity by inhalation. Adverse effects, including suffocation, that have been reported were caused by the presence of high numbers of respirable particles generated to meet the required test atmosphere. These results are not representative of exposure to commercial SASs and should not be used for human risk assessment. Though repeated exposure of the skin may cause dryness and cracking, SAS is not a skin or eye irritant, and it is not a sensitiser.

Repeated-dose and chronic toxicity studies confirm the absence of toxicity when SAS is swallowed or upon skin contact.

Long-term inhalation of SAS caused some adverse effects in animals (increases in lung inflammation, cell injury and lung collagen content), all of which subsided after exposure.

Numerous repeated-dose, subchronic and chronic inhalation toxicity studies have been conducted with SAS in a number of species, at airborne concentrations ranging from 0.5 mg/m3 to 150 mg/m3. Lowest-observed adverse effect levels (LOAELs) were typically in the range of 1 to 50 mg/m3. When available, the no-observed adverse effect levels (NOAELs) were between 0.5 and 10 mg/m3. The difference in values may be explained by different particle size, and therefore the number of particles administered per unit dose. In general, as particle size decreases so does the NOAEL/LOAEL. Neither inhalation nor oral administration caused neoplasms (tumours). SAS is not mutagenic in vitro. No genotoxicity was detected in in vivo assays. SAS does not impair development of the foetus. Fertility was not specifically studied, but the reproductive organs in long-term studies were not affected. In humans, SAS is essentially non-toxic by mouth, skin or eyes, and by inhalation. Epidemiology studies show little evidence of adverse health effects due to SAS. Repeated exposure (without personal protection) may cause mechanical irritation of the eye and drying/cracking of the skin.

There is no evidence of cancer or other long-term respiratory health effects (for example, silicosis) in workers employed in the manufacture of SAS.

There is no evidence of cancer or other long-term respiratory health effects (for example, silicosis) in workers employed in the manufacture of SAS.

Respiratory symptoms in SAS workers have been shown to correlate with smoking but not with SAS exposure, while serial pulmonary function values and chest radiographs are not adversely affected by long-term exposure to SAS.

Acute Toxicity	0	Carcinogenicity	0
Skin Irritation/Corrosion	0	Reproductivity	0
Serious Eye Damage/Irritation	0	STOT - Single Exposure	0
Respiratory or Skin sensitisation	0	STOT - Repeated Exposure	0
Mutagenicity	0	Aspiration Hazard	0

Legend:

✓ – Data required to make classification available

★ — Data available but does not fill the criteria for classification

Data Not Available to make classification

#### **SECTION 12 ECOLOGICAL INFORMATION**

#### 12.1. Toxicity

#### NOT AVAILABLE

Ingredient	Endpoint	Test Duration	Effect	Value	Species	BCF
carbon black	Not Available					
silica amorphous, fumed, crystalline free	Not Available					

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

#### for lubricating oil base stocks:

Vapor Pressure Vapor pressures of lubricating base oils are reported to be negligible. In one study, the experimentally measured vapour pressure of a solvent-dewaxed heavy paraffinic distillate base oil was 1.7 x 10exp-4 Pa. Since base oils are mixtures of C15 to C50 paraffinic, naphthenic, and aromatic hydrocarbon isomers, representative components of those structures were selected to calculate a range of vapor pressures. The estimated vapor pressure values for these selected components of base oils ranged from 4.5 x 10exp-1 Pa to 2 x 10exp-13Pa. Based on Dalton's Law the expected total vapour pressure for base oils would fall well below minimum levels (10exp-5 Pa) of recommended experimental procedures.

Partition Coefficient (log Kow): In mixtures such as the base oils, the percent distribution of the hydrocarbon groups (i.e., paraffins, naphthenes, and aromatics) and the carbon chain lengths determines in-part the partitioning characteristics of the mixture. Generally, hydrocarbon chains with fewer carbon atoms tend to have lower partition coefficients than those with higher carbon numbers. However, due to their complex composition, unequivocal determination of the log Kow of these hydrocarbon mixtures cannot be made. Rather, partition coefficients of selected C15 chain-length hydrocarbon structures representing paraffinic, naphthenic, and aromatic constituents in base oil lubricants were modelled. Results showed typical log Kow values from 4.9 to 7.7, which were consistent with values of >4 for lubricating oil basestocks

Water Solubility: When released to water, base oils will float and spread at a rate that is viscosity dependent. While water solubility of base oils is typically very low, individual hydrocarbons exhibit a wide range of solubility depending on molecular weight and degree of unsaturation. Decreasing molecular weight (i.e., carbon number) and increasing levels of unsaturation increases the water solubility of these materials. As noted for partition coefficient, the water solubility of lubricating base oils cannot be determined due to their complex mixture characteristics. Therefore, the water solubility of individual C15 hydrocarbons representing the different groups making up base oils (i.e., linear and branched paraffins, naphthenes, and aromatics) was modelled. Based on water solubility modelling of those groups, aqueous solubilities are typically much less than 1 ppm. (0.003-0.63 mg/l)

Environmental Fate:

Photodegradation: Chemicals having potential to photolyse have UV/visible absorption maxima in the range of 290 to 800 nm. Some chemicals have absorption maxima significantly below 290 nm and consequently cannot undergo direct photolysis in sunlight (e.g. chemicals such as alkanes, alkenes, alkynes, saturated alcohols, and saturated acids). Most hydrocarbon constituents of the materials in this category are not expected to photolyse since they do not show absorbance within the 290-800 nm range. However, photodegradation of polyaromatic hydrocarbons (PAHs) can occur and may be a significant degradation pathway for these constituents of lubricating base oils. The degree and rate at which PAHs may photodegrade depend upon whether conditions allow penetration of light with sufficient energy to effect a change. For example, polycyclic aromatic compounds (PAC) compounds bound to sediments may persist due to a lack of sufficient light penetration

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Atmospheric gas-phase reactions can occur between organic chemicals and reactive molecules such as photochemically produced hydroxyl radicals, ozone and nitrogen oxides. Atmospheric oxidation as a result of radical attack is not direct photochemical degradation, but indirect degradation. In general, lubricating base oils have low vapour pressures and volatilisation is not expected to be a significant removal mechanism for the majority of the hydrocarbon components. However, some components (e.g., C15 branched paraffins and naphthenes) appear to have the potential to volatilise Atmospheric half-lives of 0.10 to 0.66 days have been calculated for representative C15 hydrocarbon components of lubricating base oils

Stability in Water: Chemicals that have a potential to hydrolyze include alkyl halides, amides, carbamates, carboxylic acid esters and lactones, epoxides, phosphate esters, and sulfonic acid esters. Because lubricating base oils do not contain significant levels of these functional groups, materials in the lubricating base oils category are not subject to hydrolysis

Chemical Transport and Distribution in the Environment: Based on the physical-chemical characteristics of component hydrocarbons in lubricating base oils, the lower molecular weight components are expected to have the highest vapour pressures and water solubilities, and the lowest partition coefficients. These factors enhance the potential for widespread distribution in the environment. To gain an understanding of the potential transport and distribution of lubricating base oil components, the EQC (Equilibrium Criterion) model was used to characterize the environmental distribution of different C15 compounds representing different structures found in lube oils (e.g., paraffins, parhthenes, and aromatics). The modelling found partitioning to soil or air is the ultimate fate of these C15 compounds. Aromatic compounds partition principally to soil. Linear paraffins partition mostly to soil, while branching appears to allow greater distribution to air. Naphthenes distribute to both soil and air, with increasing proportions in soil for components with the greater number of ring structures. Because the modelling does not take into account degradation factors, levels modelled in the atmosphere are likely overstated in light of the tendency for indirect photodegradation to occur.

**Biodegradation:** The extent of biodegradation measured for a particular lubricating oil basestock is dependent not only on the procedure used but also on how the sample is presented in the biodegradation test. Lubricant base oils typically are not readily biodegradable in standard 28-day tests. However, since the oils consist primarily of hydrocarbons that are ultimately assimilated by microorganisms, and therefore inherently biodegradable. Twenty-eight biodegradablity studies have been reported for a variety of lubricating base oils. Based on the results of ultimate biodegradablity tests using modified Sturm and manometric respirometry testing the base oils are expected to be, for the most part, inherently biodegradable. Biodegradation rates found using the modified Sturm procedure ranged from 1.5 to 29%. Results from the manometric respirometry tests on similar materials showed biodegradation rates from 31 to 50%. Biodegradation rates measured in 21-day CEC tests for similar materials ranged from 13 to 79%.

#### **Ecotoxicity:**

Numerous acute studies covering fish, invertebrates, and algae have been conducted to assess the ecotoxicity of various lubricating base oils. None of these studies have shown evidence of acute toxicity to aquatic organisms. Eight, 7-day exposure studies using rainbow trout failed to demonstrate toxicity when tested up to the maximum concentration of 1000 mg/L applied as dispersions. Three, 96-hour tests with rainbow trout also failed to show any toxic effects when tested up to 1000 mg/L applied as dispersions. Similarly, three 96-hour tests with fathead minnows at a maximum test concentration of 100 mg/L water accommodated fractions (WAF) showed no adverse effects. Two species of aquatic invertebrates (Daphnia magna and Gammarus sp.) were exposed to WAF solutions up to 10,000 mg/L for 48 and 96-hours, respectively, with no adverse effects being observed. Four-day exposures of the freshwater green alga (Scenedesmus subspicatus) to 500 mg/L WAF solutions failed to show adverse effects on growth rate and algal cell densities in four studies

Multiple chronic ecotoxicity studies have shown no adverse effects to daphnid survival or reproduction. In 10 of 11 chronic studies, daphnids were exposed for 21 days to WAF preparations of lubricating base oils with no ill effects on survival or reproduction at the maximum concentration of 1000 mg/L. One test detected a reduction in reproduction at 1000 mg/L. Additional data support findings of no chronic toxicity to aquatic invertebrates and fish. No observed effect levels ranged from 550 to 5,000 mg/L when tested as either dispersions or WAFs.

The data described above are supported by studies on a homologous series of alkanes. The author concluded that the water solubility of carbon chains .C10 is too limited to elicit acute toxicity. This also was shown for alkylbenzene compounds having carbon numbers .C15. Since base oils consist of carbon compounds of C15 to C50, component hydrocarbons that are of acute toxicological concern are, for the most part, absent in these materials. Similarly, due to their low solubility, the alkylated two to three ring polyaromatic components in base oils are not expected to cause acute or chronic toxicity. This lack of toxicity is borne out in the results of the reported studies.

The effects of crude and refined oils on organisms found in fresh and sea water ha been extensively reviewed.

sea water. Where spillages occur the non-mobile species suffer the greatest mortality, whereas fish species can often escape from the affected region. The extent of the initial mortality depends on the chemical nature of the oil, the location, and the physical conditions, particularly the temperature and wind velocity. Most affected freshwater and marine communities recover from the effects of an oil spill within a year. The occurrence of biogenic hydrocarbons in the world's oceans is well recorded. They have the characteristic isoprenoid structure, and measurements made in water columns indicate a background concentration of 1.0 to 10 ul/l. The higher molecular weight materials are dispersed as particles, with the highest concentrations of about 20 ul/l occurring in the top 3 mm layer of water.

A wide variation in the response of organisms to oil exposures has been noted. The larvae of fish and crustaceans appear to be most susceptible to the water-soluble fraction of crude oil. Exposures of plankton and algae have indicated that certain species of diatoms and green algae are inhibited, whereas microflagellates are not.

For the most part, molluscs and most intertidal worm species appear to be tolerant of oil contamination.

DO NOT discharge into sewer or waterways

#### 12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air	
	No Data available for all ingredients	No Data available for all ingredients	

#### 12.3. Bioaccumulative potential

ı	ngredient	Bioaccumulation
		No Data available for all ingredients

#### 12.4. Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

#### 12.5.Results of PBT and vPvB assessment

	P	В	Т
Relevant available data	Not Available	Not Available	Not Available
PBT Criteria fulfilled?	Not Available	Not Available	Not Available

#### 12.6. Other adverse effects

No data available

#### **SECTION 13 DISPOSAL CONSIDERATIONS**

### 13.1. Waste treatment methods

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

# Product / Packaging disposal

- ► Reduction
- ▶ Reuse▶ Recycling
- ► Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type.

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Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

DO NOT allow wash water from cleaning or process equipment to enter drains.

It may be necessary to collect all wash water for treatment before disposal.

In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.

Where in doubt contact the responsible authority.

Recycle wherever possible or consult manufacturer for recycling options.

Consult State Land Waste Authority for disposal.

Bury or incinerate residue at an approved site.

Recycle containers if possible, or dispose of in an authorised landfill.

Waste treatment options

Not Available

Not Available

# **SECTION 14 TRANSPORT INFORMATION**

#### Labels Required

<u> </u>	
Marine Pollutant	NO
HAZCHEM	Not Applicable

#### Land transport (Not Applicable): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Land transport (Not Applic	able): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS			
14.1. UN number	Not Applicable			
14.2. Packing group	Not Applicable			
14.3. UN proper shipping name	Not Applicable			
14.4. Environmental hazard	No relevant data			
14.5. Transport hazard class(es)	Class Not Applicable Subrisk Not Applicable			
14.6. Special precautions for user	Hazard identification (Kemler)  Classification code  Not Applicable  Hazard Label  Not Applicable  Special provisions  Not Applicable  Explosive Limit and Limited Quantity Index  Not Applicable  ERAP Index  Not Applicable  Limited quantity  Not Applicable			

# Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1. UN number	Not Applicable				
14.2. Packing group	Not Applicable				
14.3. UN proper shipping name	Not Applicable	Not Applicable			
14.4. Environmental hazard	No relevant data	No relevant data			
14.5. Transport hazard class(es)	ICAO/IATA Class Not Applicable ICAO / IATA Subrisk Not Applicable ERG Code Not Applicable				
	Special provisions		Not Applicable		
	Cargo Only Packing Instructions		Not Applicable		
	Cargo Only Maximum Qty / Pack		Not Applicable		
14.6. Special precautions for user	Passenger and Cargo Packing Instructions		Not Applicable		
usei	Passenger and Cargo Maximum Qty / Pack		Not Applicable		
	Passenger and Cargo Limited Quantity Packing Instructions		Not Applicable		
	Passenger and Cargo	Limited Maximum Qty / Pack	Not Applicable		

# Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1. UN number	Not Applicable
14.2. Packing group	Not Applicable
14.3. UN proper shipping name	Not Applicable
14.4. Environmental hazard	Not Applicable

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14.5. Transport hazard class(es)

IMDG Class Not Applicable

IMDG Subrisk Not Applicable

Inland waterways transport (ADN). NOT REGIJI ATED FOR TRANSPORT OF DANGEROUS GOODS

Not Applicable

Not Applicable

EMS Number

Special provisions

Limited Quantities Not Applicable

illialiu waterways transpor	t (ADN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS
14.1. UN number	Not Applicable
14.2. Packing group	Not Applicable
14.3. UN proper shipping name	Not Applicable
14.4. Environmental hazard	No relevant data
14.5. Transport hazard class(es)	Not Applicable Not Applicable
14.6. Special precautions for user	Classification code Not Applicable Limited quantity Not Applicable Equipment required Not Applicable Fire cones number Not Applicable

### Transport in bulk according to Annex II of MARPOL 73 / 78 and the IBC code

Not Applicable

14.6. Special precautions for

usei

#### **SECTION 15 REGULATORY INFORMATION**

# 15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

# $\parallel$ CARBON BLACK(1333-86-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS

European Customs Inventory of Chemical Substances ECICS (English)	European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)	
European List of Notified Chemical Substances (ELINCS)	(English)	
European Trade Union Confederation (ETUC) Priority List for REACH Authorisation	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs	
	Monographs	
	LIK Markelana Evenaura Limita (M/ELa)	

# SILICA AMORPHOUS, FUMED, CRYSTALLINE FREE(112945-52-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS

UK Workplace Exposure Limits (WELs)

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : 67/548/EEC, 1999/45/EC, 98/24/EC, 92/85/EC, 94/33/EC, 91/689/EEC, 1999/13/EC, Commission Regulation (EU) 2015/830, Regulation (EC) No 1272/2008 and their amendments as well as the following British legislation: - The Control of Substances Hazardous to Health Regulations (COSHH) 2002 - COSHH Essentials - The Management of Health and Safety at Work Regulations 1999

#### 15.2. Chemical safety assessment

For further information please look at the Chemical Safety Assessment and Exposure Scenarios prepared by your Supply Chain if available.

## **ECHA SUMMARY**

Ingredient	CAS number	Index No	ECHA Dossier
carbon black	1333-86-4	Not Available	01-2119384822-32-XXXX, 01-2119489801-30-XXXX, 01-2119475601-40-XXXX

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
2	Carc. 2, Eye Irrit. 2, STOT RE 1, Self-heat. 1, Skin Irrit. 2, STOT SE 1, Aquatic Chronic 1, Acute Tox. 4, Flam. Sol. 2	GHS08, Wng, Dgr, GHS06, GHS02, GHS09	H351, H319, H372, H251, H228, H315, H370, H410, H332

 $Harmonisation \ \ Code\ 1 = The\ most\ prevalent\ classification.\ Harmonisation\ \ Code\ 2 = The\ most\ severe\ classification.$ 

Ingredient	CAS number	Index No	ECHA Dossier
silica amorphous, fumed, crystalline free	112945-52-5	Not Available	Not Available

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
Not Available	Not Available	Not Available	Not Available

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National Inventory	Status	
Australia - AICS	Υ	
Canada - DSL	Υ	
Canada - NDSL	N (silica amorphous, fumed, crystalline free; carbon black)	
China - IECSC	Υ	
Europe - EINEC / ELINCS / NLP	N (silica amorphous, fumed, crystalline free)	
Japan - ENCS	Υ	
Korea - KECI	Y	
New Zealand - NZIoC	Υ	
Philippines - PICCS	Υ	
USA - TSCA	N (silica amorphous, fumed, crystalline free)	
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)	

#### **SECTION 16 OTHER INFORMATION**

#### Full text Risk and Hazard codes

H228	Flammable solid
H251	Self-heating; may catch fire
H315	Causes skin irritation
H319	Causes serious eye irritation
H332	Harmful if inhaled
H351	Suspected of causing cancer
H370	Causes damage to organs
H372	Causes damage to organs through prolonged or repeated exposure
H410	Very toxic to aquatic life with long lasting effects

# Other information

# Ingredients with multiple cas numbers

•	
Name	CAS No
silica amorphous, fumed, crystalline free	112945-52-5, 67256-35-3

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

#### www.chemwatch.net

The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

EN 166 Personal eye-protection

EN 340 Protective clothing

EN 374 Protective gloves against chemicals and micro-organisms

EN 13832 Footwear protecting against chemicals

EN 133 Respiratory protective devices