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1.0 SCOPE

2.0 PRODUCT DESCRIPTION

- 2.1 Product Name and Series Number(s)
- 2.2 Dimensions, Materials, Plating and Markings
- 2.3 Additional General Specifications

3.0 REFERENCE DOCUMENTS

- 3.1 FCI Documents
- 3.2 Industrial Documents

4.0 QUALIFICATION

5.0 RATINGS

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- 5.3 Temperature

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- 6.2 ESD Requirements
- 6.3 EMI Protection
- 6.4 QSFP+ Pin Assignment
- 6.5 2 Wire Interface EEPROM (Lower and Upper Page)
- 6.6 Mechanical Characteristics
- 6.7 Environmental Requirements

7.0 QUALITY ASSURANCE PROVISIONS

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8.0 SUPPORTING INFORMATION

9.0 REVISION RECORD

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1.0 SCOPE

This specification is applicable to the performance characteristics of QSFP+ cable to board connector system.

2.0 PRODUCT DESCRIPTION

2.1 PRODUCT NAME AND SERIES NUMBER(S)

Product	Series P/N	Test Sections Do Not Apply
10G QSFP Cable Assembly	10093084	
14G QSFP+ Cable Assembly	10119239	
28G QSFP+ Cable Assembly	10121178	
QSFP SMT Board Connector	10099113/10132344	
QSFP Cage	10099114/10128765/10130975	
QSFP Heat Sink	10099115	
QSFP Heat Sink Clip	10099116	
QSFP Cage with Sink and Clip Assembly	10116015/10128764	
Custom QSFP Cable Assembly	10110113	3.2, 6.4, 6.5
Custom QSFP Cable Assembly	10111727	3.2, 6.4, 6.5
10G QSFP+ to 4xSFP+ Cable Assembly QSFP End	10114734	
28G QSFP+ to 4xSFP+ Cable Assembly QSFP End	10130795	

2.2 DIMENSIONS, MATERIALS, PLATING AND MARKINGS

Refer to the applicable customer drawing for the related dimensional, material, plating, and marking information.

2.3 ADDITIONAL GENERAL SPECIFICATIONS

Plug PCB:

• Material: FR4

• Overall thickness: 1.0mm ±0.1(over pads)

• Mating interface plating: Hard gold over nickel

Bulk Cable:

• As listed on the cable specification drawings.

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3.0 REFERENCE DOCUMENTS

3.1 FCI DOCUMENTS

GS-14-1272	Cable Assembly Packaging Specification
GS-14-1400	Board Connector, Cage, and Heat Sink Packaging Specification
GS-20-126	Board Connector, Cage, and Heat Sink Product Application Specification.
SI-2009-09-004	10G QSFP+ Signal Integrity Performance Report (This Applies Only To
	Standard Part Number)
SI-VG-2012-04-001	14G QSFP+ Signal Integrity Performance Report (This only applies to the 14G
	QSFP+ Part Number)
SI-VG-2012-11-013	4x28G QSFP+ Signal Integrity Performance Reports (This applies only to
SI-VG-2012-11-021	the 28G P/N)
GS-29-622	10G Qualification Test Report Summary
EL-2012-05-033	14G Qualification Test Report
EL-2012-12-023	28G Qualification Test Report

3.2 INDUSTRY DOCUMENTS

FIT, FORM AND FUNCTION

SFF-8436 SFF-8661 SFF-8662	QSFP+ Copper and Optical Modules QSFP+ 28 Gb/s 4X Pluggable Module (Style A) QSFP+ 28 Gb/s 4X Connector (Style A) or
SFF-8672	QSFP+ 28 Gb/s 4X Connector (Style B)
SFF-8663	QSFP+ 28 Gb/s 4X Cage (Style A)
IEEE 802.3	Gigabit Ethernet Standard
Infiniband IBTA	FDR (This applies only to the 14G QSFP+ P/N)
InfiniBand IBTA	A EDR (This applies only to the 4x28G QSFP+ P/N)
ITU-T G.957	Synchronous Digital Hierarchy Standard
	nologies GR-253-CORE 2-A-114B ESD Specification

TEST SPECIFICATON(S)

EIA 364 Series Electrical Connector Test Procedures Including Environmental Classifications with Test Procedure

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4.0 QUALIFICATION

Connector and cable assemblies furnished under this specification shall be capable of meeting the qualification test requirements specified herein and shall be uniform in quality, and void of all defects that would adversely affect life or serviceability.

5.0 RATINGS

5.1 VOLTAGE

30 Volts AC per Contact (RMS)/DC Max.

5.2 CURRENT

0.5 Amps Max (per contact)

1.0 Amp Max (per power pin)

5.3 TEMPERATURE

Operating: -40°C to +85°C

6.0 PERFORMANCE

6.1 ELECTRICAL CHARACTERISTICS

ITEM	DESCRIPTION	TEST CONDITION	REQUIREMENT
6.1.1	LLCR	Mate connectors: apply a maximum voltage of 320 mV and a current of 10 mA. (EIA 364-6)	20 milliohm maximum change from initial after environmental exposure
6.1.2	Insulation Resistance	After 100 VDC for 1 minute, measure the insulation resistance between adjacent mated contacts. (EIA 364-21)	1000 mΩ Minimum between adjacent contacts
6.1.3	Dielectric Withstanding Voltage	Apply a voltage of 300 VDC for 1 minute hold between adjacent mated terminals. (EIA 364-20, method B)	No defect between adjacent contacts
6.1.4	Temperature Rise (via Current Cycling)	Mate connectors: measure the temperature rise at the rated current after 96 hours (45 minutes ON and 15 minutes OFF per hour). Testing as required.	Temperature rise: +30°C MAX.

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6.1.5	Differential Impedance	Rise time of 70ps (20% to 80%) (EIA 364-108)	No significant electrical change
6.1.6	Continuity	Verify the continuous electrical path of all expected connections	No unexpected opens, shorts, or high resistance areas.

6.2 ESD Requirements

The module shall meet ESD requirements given in EN61000-4-2, criterion B test specification such that when installed in a properly grounded cage and chassis the units are subjected to 15KV air discharges during operation and 8KV direct contact discharges to the case.

The QSFP+ module and host SFI contacts (High Speed Contacts) shall withstand 1000V electrostatic discharge based on human body model per JEDEC JESD22-A114-B.

The QSFP+ module and host SFI contacts with the exception of the SFI contacts (High Speed Contacts) shall withstand 2kV electrostatic discharge based on human body model per JEDEC JESD22-A114-B.

The QSFP+ module shall meet ESD requirements given in EN61000-4-2, criterion B test specification such that units are subjected to 15kV air discharges during operation and 8kv direct contact discharges to the case.

6.3 EMI Protection

The chassis ground of the QSFP+ module is isolated from the modules circuit ground to provide the equipment designer flexibility regarding connections between external electromagnetic interference shields and circuit ground of the module.

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6.4 QSFP+ Cable Assembly Pin Assignment (Figure 3). See Specification SFF- 8436 section 4. Module mechanicals meet the requirements of specification SFF-8436.

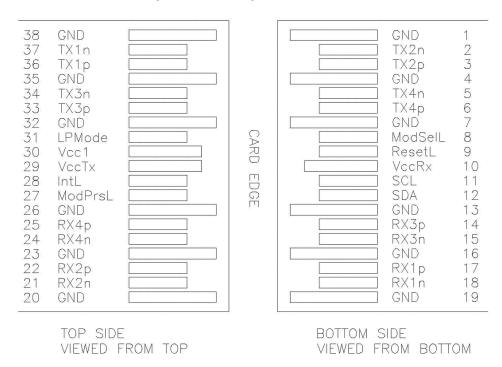


FIGURE 3
QSFP+ Module Contact Definition

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6.5 2 Wire Interface EEPROM

The QSFP+ serial ID provides access to sophisticated identification information that describes the Transceiver's capabilities, standard interfaces, manufacturer, and other information. The EEPROM on the QSFP+ passive cable assembly is designed for 255 addresses.

10G QSFP+ & 14G FDR & 28G EDR EEPROM information and source Refer to below document

TYPE	FCI PN
FCI STANDARD QSFP+	10093084
FCI STANDARD FDR	10119329
FCI STANDARD EDR	10121178

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	ı	FCIStdEppror	nTemp_QSFP+_RevB.xlsx			FCI 10G QDR QSFP+ to QSFP+	FCI 14G FDR QSFP+ to QSFP+	FCI 28G EDR QSFP+ to QSFP+	FCI 10G QDR QSFP+ to EYEMAX (QSFP end)	FCI 10G QDR QSFP+ to 4xSFP+ (QSFP end)	FCI 28G EDR QSFP+ to 4xSFP+ (QSFP end)
Location					ress	10093084- XXXXXXX	10119239- XXXXXXX	10121178- XXXXXXX	10117984- XXXXXXX	10114734- XXXXXXX	10130795- XXXXXXX
Ĕ			Name of Field	Addr (Dec)	Addr (Hex)	Value (Hex)	Value (Hex)	Value (Hex)	Value (Hex)	Value (Hex)	Value (Hex)
Ų.		Identifier		0	0	D	D	D	D	D	D
71	ID and	Revision		1	1	7	7	7	7	7	7
	status	Compliance Status	With MCU : 0x00;	2	2	4	4	4	4	4	4
Ţ			Without MCU : 0X04 ;	3	3	0	0	0	0	0	0
<u>o</u>				4	4	0	0	0	0	0	0
9				5	5	0	0	0	0	0	0
Pag				6	6	0	0	0	0	0	0
				7 8	7 8	0	0	0	0	0	0
ower				9	9	0	0	0	0	0	0
Ψ				10	A	0	0	0	0	0	0
5	Interrupt			11	В	0	0	0	0	0	0
o I	Flags			12	С	0	0	0	0	0	0
-				13 14	D E	0	0	0	0	0	0
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ower				24	18	0	0	0	0	0	0
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6				26	1A	0	0	0	0	0	0
ĭ				27	1B	0	0	0	0	0	0
1				28	1C	0	0	0	0	0	0
1				29	1D	0	0	0	0	0	0
н				30	1E	0	0	0	0	0	0
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6E

7E

Far end complies with SFF 8636: 0x08

Far end doesn't complies with SFF 8636: 0x00

connectivity of depopulated or break out cables

Convright	FC.

Reserved

Free Side Device Indicators

and

Free Side Device

Properties

Reserved

Password

Change

Entry Area

(Optional)

Password

Entry Area

(Optional)

Page Select Byte

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Seconding 190 88 0			137		0	0	0	0	0	0
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Section Sect	Encoding		139	8B	0	0	0	0	0	0
Clean-State Marketer 141 80 0 0 0 0 0 0 0 0										
LeghtOMAS 50 unit	Extended RateSelec	t							0	
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Vendor PN 173 AD 30 32 31 39 37 37 Vendor PN 174 AE 38 33 37 38 33 39 175 AF 34 39 38 34 34 35 176 B0 2D										
Vendor PN 174 AE 38 33 37 38 33 39 Vendor PN 175 AF 34 39 38 34 34 35 176 80 2D										
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Mavelength or Attenuation @2.5G 186 BA XX XX XX XX XX XX XX	Vendor Rev			R8						
Copper Cable Attenuation @5G 187 BB XX XX XX XX XX XX XX XX XX XX XX XX										
Wavelength tolerance or Copper Cable Attenuation at 7.0 GHz 188 BC XX XX XX XX XX XX XX XX XX XX XX XX XX										
tolerance or Copper Cable Attenuation at 12.9 GHz 189 BD XX XX XX XX XX XX XX XX XX XX XX XX XX		Attenuation @5G	187	BB	XX	XX	XX	XX	XX	XX
Attenuation the copper cable attenuation at 12.9 GHz 189 BU XX XX XX XX XX XX XX XX XX	tolerance or	the copper cable attenuation at 7.0 GHz	188	BC	XX	XX	XX	XX	XX	XX
Max case temp. 190 BE 0 0 0 0 0 0 0	Attenuation	the copper cable attenuation at 12.9 GHz			XX	XX	XX		XX	XX
	Max case temp.		190	BE	0	0	0	0	0	0

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מ											
		CC_BASE		191	BF	#NUM!	#NUM!	#NUM!	#NUM!	#NUM!	#NUM!
о.			Extended Ethernet Compliance Codes	192	Co	0	0	В	0	0	В
.		Options	RX output amplitude programming	193	C1	0	0	0	0	0	0
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per				195	Сз	0	0	0	0	0	0
<u>a</u>				196	C4	43	43	43	43	43	43
$\overline{}$				197	C5	4E	4E	4E	4E	4E	4E
-				198	C6	31	31	31	31	31	31
				199	C7	35	35	35	35	35	35
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8		Vendor SN		203 204	CC	58	58	56 58	58	58	52 58
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per	xtende			210	D2	30	30	30	30	30	30
Q	V			211	D3	31	31	31	31	31	31
$\overline{\mathbf{a}}$	Q			212	D4	31	31	31	31	31	31
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aí				219	DB	20	20	20	20	20	20
┻│		Diagnostic Monitoring Type		220	DC	0	0	0	0	0	0
per		Enhanced Options		221	DD	0	0	0	0	0	0
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				226	E2	0	0	0	0	0	0
				227	E3	0	0	0	0	0	0
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MECHANICAL CHARACTERISTICS

ITEM	AL CHARACTERISTICS DESCRIPTION	TEST CONDITION	REQUIREMENT
6.6.1	Durability	Cable Assembly: 50 Cycles Board Connector: 100 cycles Test Condition: 10 cycles per minute max. Latches to be disabled. (EIA 364-09, 364-23)	Max. 20mΩ change from initial readings No visual damage
6.6.2	Pre-conditioning	Mate and un-mate samples 25 times. Test condition: 10 cycles per minute max. (EIA 364-09, 364-23)	No Physical Damage
6.6.3	Mechanical Shock	Mated samples subject to 30G, half-sine shock pulses of 11 milliseconds duration. 3 shocks in each direction applied in 3 mutually perpendicular planes (18 total). EIA 364-27, Method H	No Physical Damage
6.6.4	Random Vibration	Mate samples subjected to 3.10G rms between 20 and 500 Hz for 15 minutes in each of 3 mutually perpendicular planes EIA 364- 28, Test Condition: VII	 Max. 20mΩ change from initial readings No visual damage No discontinuances greater than 1μs
6.6.5	(Insertion & Extraction) Mating & Un-mating Forces	Mate and un-mate samples 5 times. Measure the forces with the kick-out springs and latches disengaged.	40N max mating force 30N max un-mating force
6.6.6	Cable Strain Relief	Place axial load on cable. Test Condition: 25mm/min head speed	 90N Minimum No physical damage. Verify continuity No significant electrical change (Diff Impedance)
6.6.7	Wire Flex	Cable flex 180° - 15 Cycles Test Condition : See Table 1 and Figure 2 (EIA 364-41)	No physical damage. No loss of continuity during test. No significant electrical change (Diff Impedance)
6.6.8	Cable Minimum Bend Radius	The cable is bent one time over the correct mandrel of size specified in Table 1 in each of 4 perpendicular directions. (Figure 1)	No physical damage. Verify continuity No significant electrical change (Diff Impedance)
6.6.9	Latch Strength	Mate connectors and place an axial load on the cable connector.	90N Minimum No physical damage to the module or cage.
6.6.10	Cage Press Fit Insertion & Withdrawal Force	Place axial load on the cage to measure the insertion and withdrawal force of the press-fit sections into and out of the PCB.	550N Max. Insertion per press-fit section. 114N Min. Extraction per press-fit section.

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Raw Cable AWG 8 Pair	Minimum Bending	Minimum Bending
Standard	Radius Repeated	Radius Single
32AWG	2.007" (51mm)	1.004" (25.5mm)
30AWG	2.598" (66mm)	1.299"(33mm)
28AWG	2.952" (75mm)	1.476" (37.5mm)
26AWG	3.385" (86mm)	1.693" (43mm)
24AWG	3.818" (97mm)	1.909" (48.5mm)
Raw Cable AWG 8 Pair	Minimum Bending	Minimum Bending
4x28G	Radius Repeated	Radius Single
30AWG	2.520" (64mm) 1.260" (32mm	
26AWG	3.189" (81mm)	1.614" (41mm)

Minimum Bend Radius for all non standard cables will use the following formula:

Repeated Bending = 10 X Cable Diameter and Single Bending = 5 X Cable Diameter

Table 1 – Cable Minimum Bend Radius (See Figure 1 & 2)

6.6 ENVIRONMENTAL REQUIREMENTS

ITEM	DESCRIPTION	TEST CONDITION	REQUIREMENT
6.7.1	Thermal Shock	Test Condition: 10 cycles -55°C to +85°C. (EIA 364-32C, condition I)	Max. 2 0 milliohm change from initial readings
6.7.2	Temperature Life	Cable should be mated and subject 70°C for 500 hours EIA 364-17, Method A, Condition 2, Time Condition C	Max. 20 milliohm change from initial readings
6.7.3	Humidity Temperature Cycling	Cables unmated specimens to 10 cycles between 25°C and 65°C at 80% to 100% relative humidity EIA 364-31, Method III excluding steps 7a & 7b	Max. 2 0 milliohm change from initial readings
6.7.4	Mixed Flowing Gas	T I IIIIII Aleo IOIIOWeo DV / OAVS MAIEO H4	
6.7.5	Thermal Disturbance	Cables are cycled between 15±3 and 85±3°C as measured on the part. Ramps at min 2°C/minute and dwells ensuring contacts reach extremes for 5 minutes minimum. Humidity not controlled. 10 cycles	Max. 20 milliohm change from initial readings

7.0 QUALITY ASSURANCE PROVISIONS

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7.1 Equipment Calibration

All test equipment and inspection facilities used in the performance of any test shall be maintained in a calibration system in accordance with MIL-C-45662.

7.2 Inspection Conditions

Unless otherwise specified herein, all inspections shall be performed under the following ambient conditions:

a. Temperature: 25 +/- 5 degrees Celsiusb. Barometric Pressure: Local ambient

7.3 Sample Quantity And Description

Test Group	Number of Cables	Cable Description	Number of Board Connectors
1	3	Each AWG, double ended, 1 meter min	1
2	3	Any AWG, single ended, 0.5 meter	3
3	1	Any AWG, single ended, 0.5 meter	6 Cages and 3 PCB
4	6	Any AWG, single ended, 0.5 meter	3 Board Connectors and 3 Loose Piece connectors
5	3	Any AWG, single ended, 0.5 meter	3
6	3	Any AWG, single ended, 0.5 meter	3
	3	Smallest AWG, single ended, 0.5 meter	3
7	3	Largest AWG, single ended, 0.5 meter	3
	3 per wire gage tested	Non-terminated cables for board side connector durabilty	3 Paddle Boards and 1 Cage

For qualification test samples, DC blocking capacitors on the receive channels are to be replaced by 0 ohm resistors so that LLCR measurements can be taken on the receive channels.

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7.4 Acceptance

- 7.4.1 Electrical and mechanical requirements placed on test samples as indicated in section 6.0 shall be established from test data using appropriate statistical techniques. All samples tested in accordance with this product specification shall meet the stated requirements.
- 7.4.2 Failures attributed to equipment, test set-up, or operator error shall not disqualify the product. If product failure occurs, corrective action shall be taken and samples resubmitted for qualification.

7.5 Qualification Testing

Qualification testing shall be performed on sample units produced with equipment and procedures normally used in production. The test sequence shall be as shown in Table 2.

7.6 Requalification Testing

If any of the following conditions occur, the responsible product engineer shall initiate requalification testing consisting of all applicable parts of the qualification test matrix, Table 2.

- a. A significant design change is made to the existing product, which impacts the product form, fit or function.
- b. A significant change is made to the manufacturing process, which impacts the product form, fit or function.
- c. A significant event occurs during production or end use requiring corrective action to be taken relative to the product design or manufacturing process.

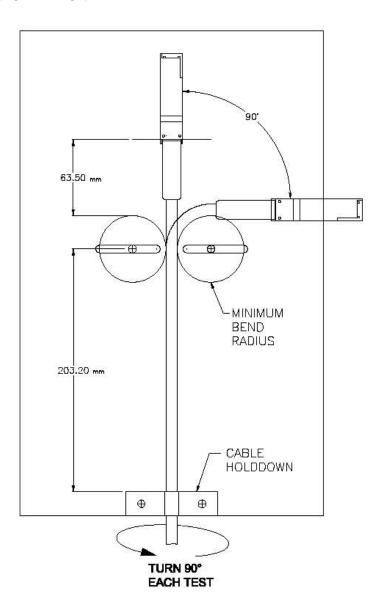
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TABLE 2 - QUALIFICATION TESTING MATRIX

	TABLE 2 -	20.1231			TEST GF		_	
TEST	PARA	1	2	3	4	5	6	7
				TE	EST SEQ	UENCE	Σ	
Examination of Product		1,12	1,3	1,4	1,11	1,5	1,14	1,11
LLCR	6.1.1				2,6,8	2,4	2,5,7,9,11,1	2,5,7,9
Insulation Resistance (IR)	6.1.2				3,9			
Dielectric Withstanding Voltage (DWV)	6.1.3				4,10			
Differential Impedance	6.1.5	3,6,8, 11						
Continuity	6.1.6	2,5,10						
Durability	6.6.1							4
Pre-conditioning	6.6.2						4	
Mechanical Shock	6.6.3							6
Random Vibration	6.6.4							8
Mating/Un-mating Force	6.6.5						3,12	3,10
Cable Strain Relief	6.6.6	9						
Wire Flex	6.6.7	7						
Minimum Bend Radii	6.6.8	4						
Latch Strength	6.6.9		2					
Cage Press-fit Insertion Force	((10			2				
Cage Press-fit Withdrawal	6.6.10			3				
Thermal Shock	6.7.1				5			
Temperature Life	6.7.2					3		
Humidity Temperate Cycling	6.7.3				7			
Mixed Flowing Gas	6.7.4						6,8	
Thermal Disturbance	6.7.5						10	

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8.0 SUPPORTING INFORMATION



 $\label{Figure 1-Single Minimum Bending Radius} \textbf{(See Mechanical Characteristics 6.1.9 and Table 1)}$

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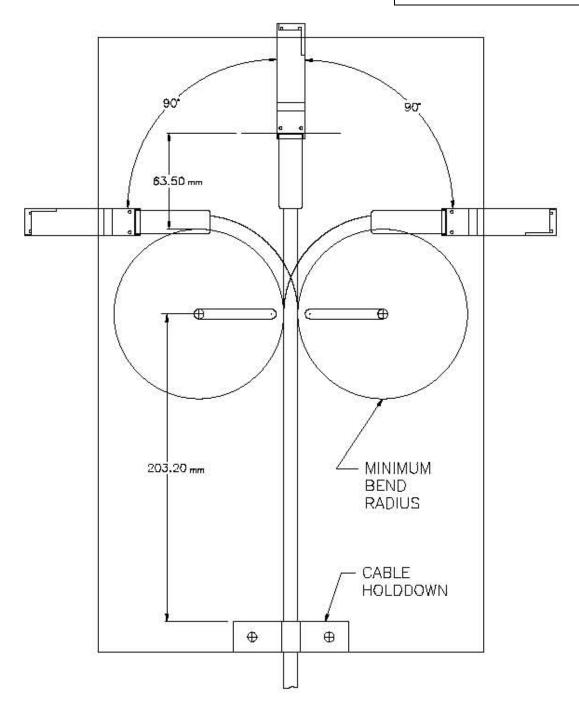


Figure 2 – Repeated Wire Flex Test (See Mechanical Characteristics 6.1.8 and Table 1)

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9.0 REVISION RECORD

REV.	PAGE	DESCRIPTION	ECR	DATE
A	All	Release from Preliminary	V10-0131	2004/5/10
В	All	Rev. A to B, Changed bend radius in Table 1 Repeatable .97 to 2.007, 1.61 to 2.598, 1.69 to 2.952, 1.93 to 3.385, 2.20 to 3.818 and Single, .69 to 1.004, .81 to 1.299, .85 to 1.476, .96 to 1.693, 1.10 to 1.909	V10-0290	2007/7/10
С	2	Adding new P/N 10116015	ECN-ELX-N- 003201-1	3-14-11
D	All	Removed E-Prom Address from specification.	ECN-ELX-V- 010413-1	2-27-12
E	3	Added applicable information for 14G QSFP+ Cable Assembly Add EEPROM Section back into Spec	ECR-ELX-V- 011521	2005/2/12
F	8	Updated contents of address 131 to comply with the latest rev of SFF-8436	ECR-ELX-V- 13361	2011/2/12
G	29	Update Test Plan to remove LLCR Step 11 from Test Group 4	ECN-ELX-V- 14334-1	3-25-13
Н	All, 5, 7, 26, 27	Added applicable information for 28G QSFP+ Cable Assembly Updated Impedance requirement, 6.1.5, 6.6.6, 6.6.7, 6.6.8; Added 6.1.6, Updated memory map, Updated the table in section 7.3, Change repeated bend radius	ECN-ELX-V- 15186-1	2007/9/13
J	5, 8, 15, 29, 32	Corrected revision change description for Rev H. Changed requirement in section 6.1.5, Corrected dec equivalent on address 131, Corrected Vendor OUI, Updated table 2 to add continuity and update sequence of test group 1	ECN-ELX-N- 15503-1	8-27-13
K	15	Delete previous EEPROM content and add FCI standard QDR & FDR & EDR EEPROM	ECN-ELX-N- 16985-1	2005/6/14
L	11	Update the QSFP Plus Attenuation table	ECN-ELX-N- 17658-1	7-18-14
М	2	Adding new P/N 10132344、10128764、10128765、 10130975	ECN-ELX-DG- 20036-1	1-21-15
N	2,8,10	Revise the map content per the latest industrial spec	ECN-ELX-N- 21737-1	8-21-15
Р	2	Add the QSFP to 4xSFP+ Cable Assembly P/N	ECN-ELX-N- 24491-1	7-13-16