Mitutoyo



Lever-Type Dial Indicators DIAL TEST INDICATORS



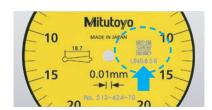


Enhanced Durability, Sensitivity and Readability



Inspection

 The QR code is used by the factory to accurately match the inspection certificate to the test indicator.



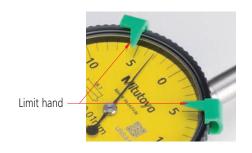
Stylus length is marked on the dial face

• Stylus length is marked on the dial face to assist customers when ordering replacement styli.



Attachable limit hands

• Limit hands (optional) can be attached to the bezel, allowing easy identification of the upper and lower limits of tolerance.





ø8/ø9.52 stem to fit dovetails is a standard accessory

A ø8mm (ø0.315 in) plain stem (21CAB104) for the Metric models or a ø9.52mm (ø3/8 in) plain stem (21CAB105) for the Inch models that attaches to any dovetail on the frame is supplied as a standard accessory. Other sizes are available as optional accessories:

ø4mm (ø0.157 in) stem: **21CAB106** ø6mm (ø0.236 in) stem: **21CAB103**

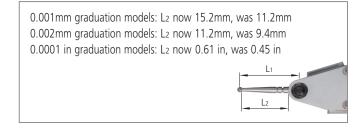


certificate provided



Extended stylus length for 0.001mm, 0.002mm, and 0.0001" graduation models

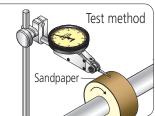
• Longer styli for the most sensitive indicators allow access to difficultto-measure features.

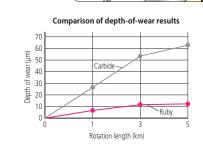


Ruby ball-tipped stylus added

• A ruby tip has wear-resistance several times greater than a carbide tip and, since it is nonconductive, it can be used safely on an electrical discharge machine.











Enhanced Durability, Sensitivity and Readability



Improved readability

 Using universal fonts, changing dial face color and reviewing the relationship between pointer and scale marks have drastically improved readability.





Conventional

ional New

Crystal for readability

 Glare-free flat crystal face allows easy reading of graduations.



Prevents dust and oil from penetrating the dial face

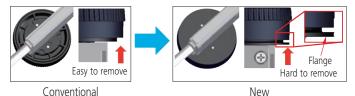
• The O-ring seal on the bezel provides smooth rotation and prevents dust and oil from penetrating the dial face.

Bonded bezel and crystal

• Bonding the bezel and crystal eliminates a gap for cutting fluid or oil to penetrate the dial face.

Prevents bezel detachment

• A flange prevents the bezel from unintentionally being removed during handling.



Maintain trackability

 The ability of the indicator to track small changes in displacement deteriorates with prolonged use due to minute changes in clearance between the gears. Redesigned mounting for the gears enables the ability to maintain good trackability.



Parts





Choice of dial position

Four models are available, each with a different orientation of the dial to allow the best visibility in any situation.

- Horizontal (standard model) dial is on top of the frame.
- Vertical: dial is on the end of the frame.
- Horizontal (20° tilted face): dial is on top of the frame but tilted 20°.
- Parallel: dial is on the side of the frame.

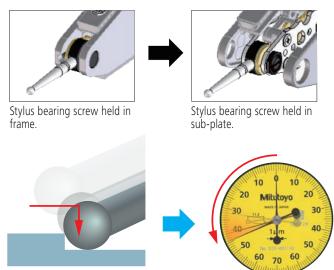


Multi-layer coatings on the crystal

• Hard, antifouling and non-glare coatings on the crystal inhibit scratches, contamination and glare on the surface.

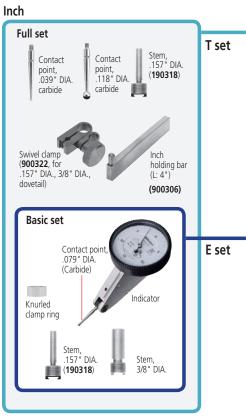
Improved stylus bearing

 The conventional method of mounting the stylus pivot bearing screw in the frame is prone to loosen with prolonged use. A unique sub-plate structure has been incorporated in all models to eliminate this issue.

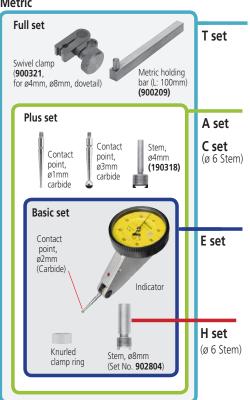


Indicator trackability depends on maintaining gear-train stability

Set Configuation

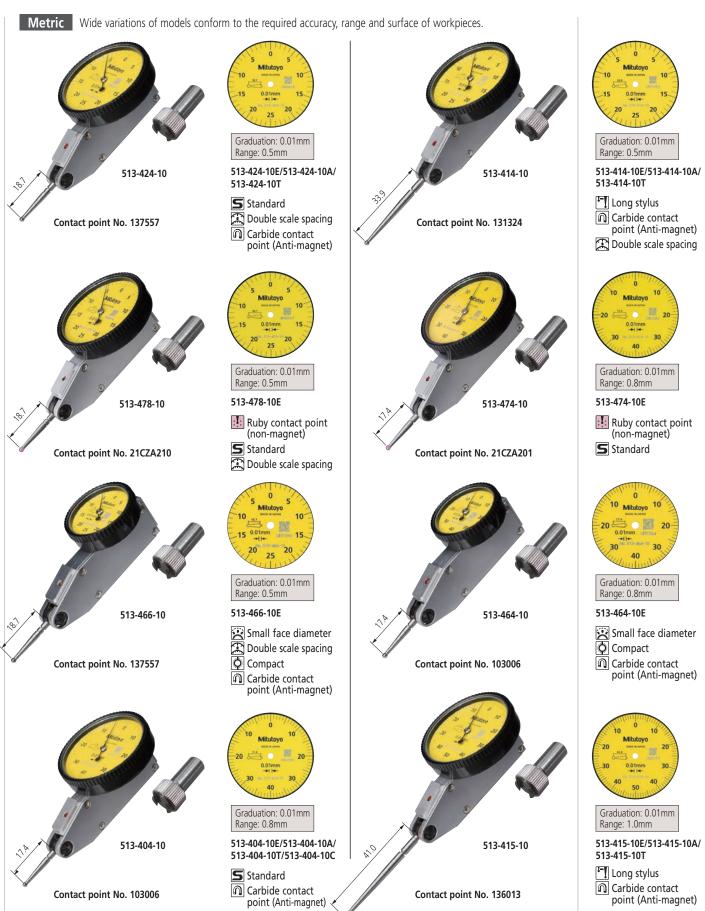


Metric





Horizontal (Standard model)



Mitutoyo





Graduation: 0.01mm Range: 1.0mm

513-477-10E

Ruby contact point (non-magnet)

I Long stylus





Graduation: 0.002mm Range: 0.2mm

513-475-10E

Ruby contact point (non-magnet)

S Standard





Graduation: 0.01mm Range: 1.5mm

513-426-10E/513-426-10A

With revolution counter

Double scale spacing

 Carbide contact point (Anti-magnet)





Graduation: 0.002mm Range: 0.6mm

513-425-10E/513-425-10A

With revolution counter

O Carbide contact point (Anti-magnet)





Graduation: 0.002mm Range: 0.2mm

513-405-10E/513-405-10A/ 513-405-10T

S Standard

 Carbide contact point (Anti-magnet)





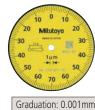
Graduation: 0.002mm Range: 0.2mm

513-465-10E

Small face diameter

Compact

Carbide contact point (Anti-magnet)





513-471-10E

Ruby contact point (non-magnet)

High accuracy





Graduation: 0.001mm Range: 0.14mm

513-401-10E

High accuracy

Carbide contact point (Anti-magnet)



Inch





Graduation: 0.0005 in Range: 0.03 in

513-402-10E/513-402-10T

S Standard

\overline{\Omega} Carbide contact point (Anti-magnet)





Graduation: 0.0005 in Range: 0.03 in

513-462-10E

Compact

 Carbide contact point (Anti-magnet)



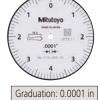


Graduation: 0.0005 in Range: 0.03 in

513-472-10E

Standard Ruby contact point (non-magnet)





Range: 0.008 in

513-403-10E/513-403-10T

S Standard

Anti-magnet (non-magnet)





Graduation: 0.0005 in Range: 0.03 in

513-412-10E/513-412-10T

Long stylus

Carbide contact point (Anti-magnet)



Contact point No. 21CZB064



Graduation: 0.0001 in Range: 0.008 in

513-473-10E

S Standard

Ruby contact point (non-magnet)





Graduation: 0.0005 in Range: 0.03 in

512-479-10E

Long stylus

Ruby contact point (non-magnet)



Contact point No. 21CZB064



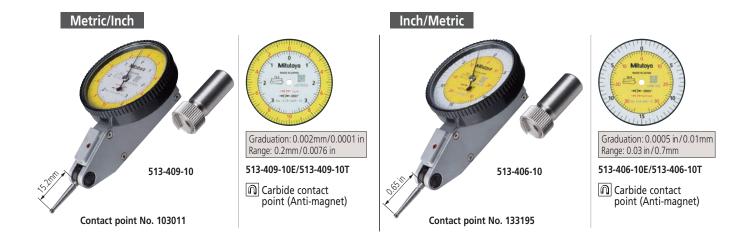
Graduation: 0.0001 in Range: 0.008 in

513-463-10E

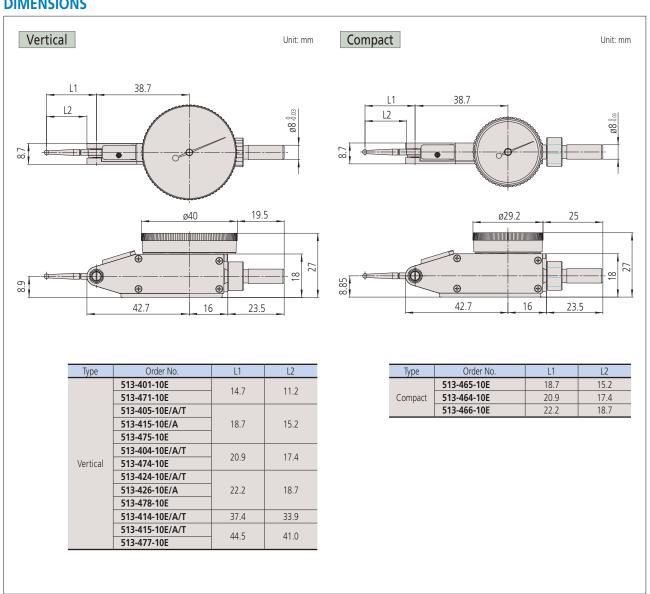
Compact

 Carbide contact point (Anti-magnet)





DIMENSIONS





Horizontal (Standard model)

SPECIFICATIONS

| | | _ |
|---|-------|---|
| W | atric | |

| Metric | | | 1 | | | | | | | | | | | | | | | | |
|-------------|-------------|-------------|------------|------------|-----------------|--------------------------------------|-----------------------|------------|---------------|---------------|--------------------|-----------------|---------------------------|---------------|----------|----------------------|---------|--------------|---------------------------------|
| | Order No. | | | | | | Indicatio | n accuracy | | | | | ter | | | | | + | |
| Basic set | Plus set | Full set | Graduation | Range | Dial reading | Measuring range | 10 scale divisions | Hysteresis | Repeatability | Mass | Measuring force | H High accuracy | 🔀 With revolution counter | T Long stylus | Standard | Double scale spacing | Compact | (Anti-magnet | Ruby contact point (non-magnet) |
| 513-424-10E | 513-424-10A | 513-424-10T | | | | 6 um | | 4 μm | | 45a | 0.3N or less | | | | 1 | 1 | | 1 | |
| 513-478-10E | - | - | | 0.5 mm | 0-25-0 | 6 µm | - PIII | | | 0.514 01 1035 | | | | / | 1 | | | ✓ | |
| 513-466-10E | - | - | | | | | 4 μm | | 41g | 0.3N or less | | | | | 1 | 1 | 1 | | |
| 513-404-10E | 513-404-10A | 513-404-10T | | 0.8 mm | 0-40-0 | 9 µm | | - μιιι | | | 0.514 01 1035 | | | | 1 | | | 1 | |
| 513-414-10E | 513-414-10A | 513-414-10T | 0.01 mm | 0.5 mm | 0-25-0 | 10-0 9 μm 4 μ | 5 µm | 3 µm | 45g | 0.2N or less | | | 1 | | 1 | | 1 | | |
| 513-474-10E | - | - | 0.01111111 | 0.8 mm | 0-40-0 | 9 µm | υ μιτι | 4 μm | J µIII | | 0.3N or less | | | | 1 | | | | ✓ |
| 513-464-10E | - | - | | 0.0 111111 | 0-40-0 | 3 μιτι | | 4 μπ | | 41g | 0.314 01 1633 | | | | | | 1 | 1 | |
| 513-415-10E | 513-415-10A | 513-415-10T | | 1.0 mm | 0-50-0 | 10 µm | | | | | 0.2N or less | | | 1 | | | | 1 | |
| 513-477-10E | - | - | | 1.0 111111 | 0-30-0 | το μπι | | 5 μm | | | 0.211 01 1633 | | | 1 | | | | | ✓ |
| 513-426-10E | 513-426-10A | - | | 1.5 mm | 0-25-0 | 16 µm | | | | | 0.4N or less | | 1 | | | 1 | | 1 | |
| 543-405-10E | 543-405-10A | 543-405-10T | 0.002 mm | 0.2 mm | 0-100-0 | | | | | 45g | | | | | 1 | | | 1 | |
| 513-471-10E | - | - | 0.001 mm | 0.14 mm | 0-70-0 | 3 μ 0-0 7 μm 2 μm 4 μ 4 μm 3 μ | 3 µm | | | 0.3N or less | 1 | | | | | | | ✓ | |
| 513-475-10E | - | - | | 0.2 mm | | | 2 um | | 1 µm | | | | | | 1 | | | | ✓ |
| 513-425-10E | 513-425-10A | - | 0.002 mm | 0.6 mm | 0-100-0 | | 4 µm | Ιμπ | | 0.4N or less | | 1 | | | | | 1 | | |
| 513-465-10E | - | - | | 0.2 mm | | | 3 μm | | 41g | 0.3N or less | | | | | | 1 | 1 | | |
| 513-401-10E | - | - | 0.001 mm | 0.14 mm | 0-70-0 | | J μIII | | 45g | 0.314 01 1635 | 1 | | | | | | 1 | | |

| | Order No. | | | | | Inc | dication accura | су | | | | iter | | | | | ± | |
|-------------|-----------|-------------|------------|----------|-----------------|------------|-----------------|---------------|-------------|--------------------|---------------|-------------------------|---------------|----------|------------------------|---------|-------------------------------------|---------------------------------|
| Basic set | Plus set | Full set | Graduation | Range | Dial reading | One rev. | Hysteresis | Repeatability | Mass | Measuring force | High accuracy | With revolution counter | T Long stylus | Standard | 🗷 Double scale spacing | Compact | Carbide contact point (Anti-magnet) | Ruby contact point (non-magnet) |
| 513-402-10E | - | 513-402-10T | | | | | | | | 0.3N or less | | | | 1 | | | 1 | |
| 513-472-10E | - | - | | | | | | | 4F.a | 0.314 01 1635 | | | | 1 | | | | 1 |
| 513-412-10E | - | 513-412-10T | 0.0005 in | 0.03 in | 0-15-0 | ±0.0005 in | 0.0002 in | 0.0002 in | 45g | 0.2N or less | | | 1 | | | | 1 | |
| 513-479-10E | - | - | | | | | | | | U.ZIN OF IESS | | | 1 | | | | | 1 |
| 513-462-10E | - | - | | | | | | | 41g | | | | | | | 1 | 1 | |
| 513-403-10E | - | 513-403-10T | | | | | | | 45g | 0.3N or less | | | | 1 | | | 1 | |
| 513-473-10E | - | - | 0.0001 in | 0.008 in | 0-4-0 | ±0.0001 in | 0.0001 in | 0.00004 in | 45 <u>y</u> | 0.311 01 1835 | | | | 1 | | | | 1 |
| 513-463-10E | - | - | | | | | | | 41g | | | | | | | 1 | 1 | |

Metric/Inch

| | Order No. | | | | | | Indicatio | n accuracy | | | | | ıter | | | | | Ħ | |
|-------------|-----------|-------------|-----------------------|---------------------|-------------------|--------------------|-----------------------|------------|---------------|------|--------------------|-----------------|---------------------------|---------------|----------|----------------------|---------|-------------------------------------|---------------------------------|
| Basic set | Plus set | Full set | Graduation | Range | Dial reading | Measuring range | 10 scale divisions | Hysteresis | Repeatability | Mass | Measuring force | H High accuracy | 🗹 With revolution counter | T Long stylus | Standard | Double scale spacing | Compact | Carbide contact point (Anti-magnet) | Ruby contact point (non-magnet) |
| 513-409-10E | - | 513-409-10T | 0.002mm /0.0001 in | 0.2mm /0.0076 in | 0-10-0 /0-38-0 | 4µm | 2µm | 3µm | 1µm | 45g | 0.3N or less | | | | | | | 1 | 1 |

Inch/Metric

| | Order No. | | | | | Inc | lication accura | су | | | | ıter | | | _ | | Ħ | |
|-------------|-----------|-------------|----------------------|-------------------|-------------------|--------------------|-----------------|---------------|------|--------------------|---------------|-------------------------|---------------|----------|----------------------|---------|-------------------------------------|---------------------------------|
| Basic set | Plus set | Full set | Graduation | Range | Dial reading | Measuring range | Hysteresis | Repeatability | Mass | Measuring force | High accuracy | With revolution counter | T Long stylus | Standard | Double scale spacing | Compact | Carbide contact point (Anti-magnet) | Ruby contact point (non-magnet) |
| 513-406-10E | - | 513-406-10T | 0.0005 in /0.01mm | 0.03 in /0.7mm | 0-15-0 /0-35-0 | ±0.0005 in | 0.0002 in | 0.0002 in | 45g | 0.3N or less | | | | | | | 1 | 1 |

^{*} Stem with ø6 dovetail groove is not included in the mass.

* Be sure to perform calibration with reference gage, etc. after changing the contact point. The inside parts may be damaged when the contact point is changed due to the breakage. In the case the of the significant deterioration during the operation, repair is required.





Parallel (The scale can be read from the front, with the contact point pivoting in a plane parallel to that of the dial face.)



SPECIFICATIONS

| W | | 7 | |
|---|--|---|--|
| | | | |

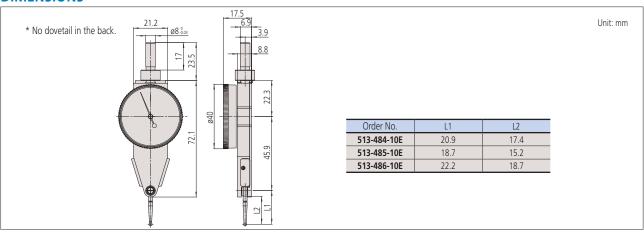
| | Order No. | | | | | | Indicatio | n accuracy | | | | > | counter | | | spacing | | point | oint t) |
|-------------|-------------|-------------|------------|-------|-----------------|--------------------|-----------------------|------------|---------------|------|--------------------|---------------|-----------------|---------------|----------|--------------|-----|-----------------------|--------------------------------|
| Basic set | Plus set | Full set | Graduation | Range | Dial reading | Measuring range | 10 scale divisions | Hysteresis | Repeatability | Mass | Measuring force | High accuracy | With revolution | T Long stylus | Standard | Double scale | act | de contact i-magne | Ruby contact poir (non-magnet) |
| 513-484-10E | 513-484-10A | 513-484-10T | 0.01mm | 0.8mm | 0-40-0 | 9µm | 5µm | 4µm | 3µm | | | | | | | | | 1 | |
| 513-485-10E | - | - | 0.002mm | 0.2mm | 0-100-0 | 4µm | 2µm | 3µm | 1µm | 53g | 0.3N or less | | | | | | | 1 | |
| 513-486-10E | _ | - | 0.01mm | 0.5mm | 0-25-0 | 6µm | 5µm | 4µm | 3µm | | | | | | | 1 | | 1 | |

Inch

| | 111011 | | | 1 | | | | | | | | | | | | | | | |
|---|-----------|-------------|-------------|------------|---------|-----------------|--------------------|-----------------|---------------|------|--------------------|-----------------|--------------------|---------------|----------|--------------------|---------|-----------------------------------|-------------------------------|
| | | Order No. | | | | | Inc | dication accura | су | | | <u>></u> | counter | | | icing | | t) | oint t) |
| | Basic set | Plus set | Full set | Graduation | Range | Dial reading | Measuring range | Hysteresis | Repeatability | Mass | Measuring force | H High accuracy | Vith revolution co | T Long stylus | Standard | Double scale spaci | Compact | Carbide contact p (Anti-magne) | Ruby contact p (non-magnet |
| ľ | - | 513-482-10A | 513-482-10T | 0.0005 in | 0.03 in | 0-15-0 | ±0.0005 in | 0.0002 in | 0.0002 in | 53g | 0.3N or less | | | | | | | 1 | |

^{*} Stem with ø6 dovetail groove is not included in the mass.

DIMENSIONS



^{*} Be sure to perform calibration with reference gage, etc. after changing the contact point. The inside parts may be damaged when the contact point is changed due to the breakage. In the case the of the significant deterioration during the operation, repair is required.



Vertical (Best suited for centering holes under the spindle of a machine tool.)







Graduation: 0.01mm Range: 0.8mm

513-454-10E/513-454-10A/ 513-454-10T

 Carbide contact point (Anti-magnet)

Inch





Graduation: 0.0005 in Range: 0.03 in

513-452-10E/513-452-10T

Carbide contact point (Anti-magnet)





Graduation: 0.002mm Range: 0.2mm

513-455-10E/513-455-10A/ 513-455-10T

Carbide contact point (Anti-magnet)



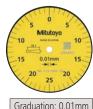


Graduation: 0.0001 in Range: 0.008 in

513-453-10E/513-453-10T

A Carbide contact point (Anti-magnet)





Graduation: 0.01mm Range: 0.5mm

513-456-10E

Double scale spacing Carbide contact point (Anti-magnet)



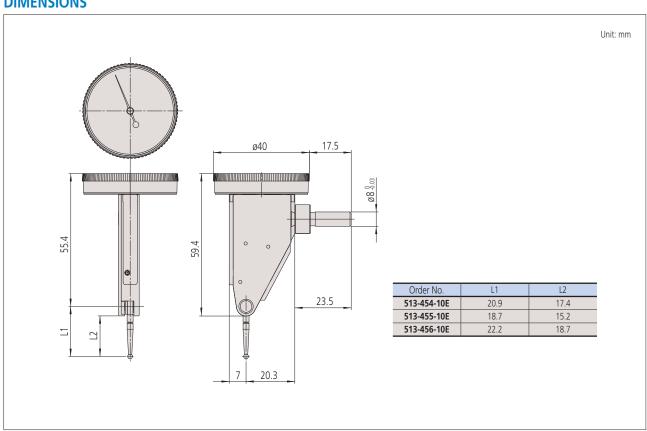


SPECIFICATIONS

| Metric | | | ı | | | | | | | | | | | | | | | | |
|-------------|-------------|-------------|------------|-------|-----------------|--------------------|-----------------------|------------|---------------|------|--------------------|-----------------|-------------------------|---------------|----------|----------------------|---------|-------------------------------------|---------------------------------|
| | Order No. | | | | | | Indicatio | n accuracy | | | | | nter | | | | | ₌ | |
| Basic set | Plus set | Full set | Graduation | Range | Dial reading | Measuring range | 10 scale divisions | Hysteresis | Repeatability | Mass | Measuring force | H High accuracy | With revolution counter | T Long stylus | Standard | Double scale spacing | Compact | Carbide contact point (Anti-magnet) | Ruby contact point (non-magnet) |
| 513-454-10E | 513-454-10A | 513-454-10T | 0.01mm | 0.8mm | 0-40-0 | 9µm | 5µm | 4µm | 3µm | | | | | | | | | 1 | |
| 513-455-10E | 513-455-10A | 513-455-10T | 0.002mm | 0.2mm | 0-100-0 | 4µm | 2µm | 3µm | 1µm | 46g | 0.3N or less | | | | | | | 1 | |
| 513-456-10E | - | - | 0.01mm | 0.5mm | 0-25-0 | 6µm | 5µm | 4µm | 3µm | | | | | | | 1 | | 1 | |

| Inch | | | | | | | | | | | | | | | | | | |
|-------------|-----------|-------------|------------|----------|-----------------|--------------------|-----------------|---------------|------|--------------------|-----------------|-------------------------|---------------|-------------------|----------------------|---------|-------------------------------------|---------------------------------|
| | Order No. | | | | | Inc | lication accura | су | | | | iter | | | _ | | ₌ | |
| Basic set | Plus set | Full set | Graduation | Range | Dial reading | Measuring range | Hysteresis | Repeatability | Mass | Measuring force | H High accuracy | With revolution counter | T Long stylus | S Standard | Double scale spacing | Compact | Carbide contact point (Anti-magnet) | Ruby contact point (non-magnet) |
| 513-452-10E | - | 513-452-10T | 0.0005 in | 0.03 in | 0-15-0 | ±0.0005 in | 0.0002 in | 0.0002 in | 46g | 0.3N or less | | | | | | | 1 | |
| 513-453-10E | - | 513-453-10T | 0.0001 in | 0.008 in | 0-4-0 | ±0.0001 in | 0.0001 in | 0.00004 in | 40y | 0.314 01 1635 | | | | | | | 1 | |

DIMENSIONS



^{*} Stem with ø6 dovetail groove is not included in the mass.

* Be sure to perform calibration with reference gage, etc. after changing the contact point. The inside parts may be damaged when the contact point is changed due to the breakage. In the case the of the significant deterioration during the operation, repair is required.



Horizontal (20° Tilted Face) (Dial face inclined 20°, compared with the vertical type.)





Graduation: 0.01mm Range: 1.6mm

513-444-10E/513-444-10A/ 513-444-10T

- With revolution counter
- Carbide contact point (Anti-magnet)





Graduation: 0.02mm Range: 0.4mm

513-445-10E/513-445-10A/ 513-445-10T

- With revolution counter
- Carbide contact point (Anti-magnet)





Graduation: 0.0005 in Range: 0.06 in

- 513-442-10A/513-442-10T
- With revolution counter
- Carbide contact point (Anti-magnet)





Graduation: 0.0005 in Range: 0.06 in

513-442-16A/513-442-16T

- With revolution counter
- Carbide contact point (Anti-magnet)







- With revolution counter
- Long stylus
- Carbide contact point (Anti-magnet)





Graduation: 0.0005 in Range: 0.06 in

513-446-16A/513-446-16T

- With revolution counter
- Long stylus
- Carbide contact point (Anti-magnet)





513-443-10A/513-443-10T

- With revolution counter
- Carbide contact point (Anti-magnet)





Graduation: 0.0001 in Range: 0.016 in

513-443-16A/513-443-16T

- With revolution counter
- Carbide contact point (Anti-magnet)



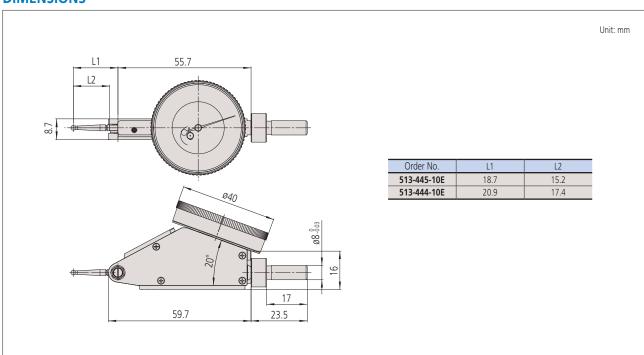


SPECIFICATIONS

| Metric | | | | | | | | | | | | | | | | | | | |
|-------------|-------------|-------------|------------|-------|-----------------|--------------------|-----------------------|------------|---------------|------|--------------------|-----------------|-------------------------|---------------|----------|----------------------|---------|---------------|---------------------------------|
| | Order No. | | | | | | Indicatio | n accuracy | | | | | ıter | | | _ | | ₌ | |
| Basic set | Plus set | Full set | Graduation | Range | Dial reading | Measuring range | 10 scale divisions | Hysteresis | Repeatability | Mass | Measuring force | H High accuracy | With revolution counter | T Long stylus | Standard | Double scale spacing | Compact | (Anti-magnet) | Ruby contact point (non-magnet) |
| 513-444-10E | 513-444-10A | 513-444-10T | 0.01mm | 1.6mm | 0-40-0 | 16µm | 5µm | 5µm | 3µm | 48g | 0.3N or less | | / | | | | | 1 | |
| 513-445-10E | 513-445-10A | 513-445-10T | 0.002mm | 0.4mm | 0-100-0 | 6µт | 2µm | 4µm | 1µm | 469 | 0.514 01 1688 | | 1 | | | | | 1 | |

| Inch | | | | | | | | | | | | | | | | | | |
|---------|--------------|----------------|------------|----------|-----------------|--------------------|-----------------|---------------|------|--------------------|---------------|-------------------------|---------------|----------|----------------------|---------|-------------------------------------|---------------------------------|
| | Order No | | | | | Inc | dication accura | су | | | | ter | | | | | ŧ. | |
| Basic s | set Plus set | Full set | Graduation | Range | Dial reading | Measuring range | Hysteresis | Repeatability | Mass | Measuring force | High accuracy | With revolution counter | T Long stylus | Standard | Double scale spacing | Compact | Carbide contact point (Anti-magnet) | Ruby contact point (non-magnet) |
| _ | 513-442-1 | DA 513-442-10T | | | | | | | | 0.3N or less | | 1 | | | | | 1 | |
| - | 513-442-1 | 5A 513-442-16T | 0.0005 in | 0.06 in | 0-15-0 | ±0.0005 in | 0.0002 in | 0.0002 in | | 0.314 01 1635 | | 1 | | | | | 1 | |
| _ | 513-446-1 | OA 513-446-10T | 0.0003111 | 0.00 111 | 0-13-0 | ±0.0003 III | 0.0002 111 | 0.0002 111 | 48g | 0.2N or less | | 1 | 1 | | | | 1 | |
| - | 513-446-1 | 5A 513-446-16T | | | | | | | 409 | U.ZIN 01 1855 | | 1 | 1 | | | | 1 | |
| _ | 513-443-10 | OA 513-443-10T | 0.0001 in | 0.016 in | 0-4-0 | ±0.0002 in | 0.0001 in | 0.00004 in | | 0.3N or less | | 1 | | | | | 1 | |
| _ | 513-443-1 | 5A 513-443-16T | 0.0001111 | 0.010111 | 0-4-0 | ±0.0002 III | 0.0001111 | 0.00004 111 | | 0.311 01 1633 | | 1 | | | | | 1 | |

DIMENSIONS



Refer to MEASURING INSTRUMENTS CATALOG No. US-1004 for the accessories such as styli, stems with dovetail, holding bars, etc.

^{*} Stem with ø6 dovetail groove is not included in the mass.
* Be sure to perform calibration with reference gage, etc. after changing the contact point. The inside parts may be damaged when the contact point is changed due to the breakage. In the case the of the significant deterioration during the operation, repair is required.



Whatever your challenges are, Mitutoyo supports you from start to finish.

Mitutoyo is not only a manufacturer of top-quality measuring products but one that also offers qualified support for the lifetime of the equipment, backed by comprehensive services that ensure your staff can make the very best use of the investment.

Apart from the basics of calibration and repair, Mitutoyo offers product and metrology training, as well as IT support for the sophisticated software used in modern measuring technology. We can also design, build, test and deliver measuring solutions and even, if deemed cost-effective, take your critical measurement challenges in-house on a sub-contract basis.



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