**Inductive sensor**  
**BI1-EG05-Y1**

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**Type designation**  
BI1-EG05-Y1

**Ident no.**  
1003240

**Rated switching distance Sn**  
1 mm

**Mounting conditions**  
Flush

**Secured operating distance**  
\( (0.81 \times Sn) \) mm

**Correction factors**  
St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4

**Repeat accuracy**  
\( \leq 2 \% \) of full scale

**Temperature drift**  
\( \leq 10 \% \)

**Hysteresis**  
1...10 %

**Ambient temperature**  
-25...+70 °C

**Output function**  
2-wire, NAMUR

**Switching frequency**  
5 kHz

**Voltage**  
Nom. 8.2 VDC

**Non-actuated current consumption**  
\( \geq 2.1 \) mA

**Actuated current consumption**  
\( \leq 1.2 \) mA

**Approval acc. to**  
KEMA 02 ATEX 1090X

**Design**  
Threaded barrel, M5 x 0.5

**Dimensions**  
30 mm

**Housing material**  
Stainless steel, 1.4427 SO

**Active area material**  
Plastic, PBT-GF20

**Max. tightening torque housing nut**  
5 Nm

**Electrical connection**  
Cable

**Cable quality**  
3 mm, Blue, LffYYW, PVC, 2m

**Cable cross section**  
2 x 0.14 mm²

**Vibration resistance**  
55 Hz (1 mm)

**Shock resistance**  
30 g (11 ms)

**Protection class**  
IP67

**MTTF**  
6198 years acc. to SN 29500 (Ed. 99) 40 °C

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**ATEX category II 1 G, Ex zone 0**

**ATEX category II 1 D, Ex zone 20**

**SIL2 as per IEC 61508**

**Threaded barrel, M5 x 0.5**

**Stainless steel, 1.4427 SO**

**DC 2-wire, nom. 8.2 VDC**

**Output acc. to DIN EN 60947-5-6 (NAMUR)**

**Cable connection**

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**Wiring Diagram**

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**Functional principle**

Inductive sensors detect metal objects contactless and wear-free. For this, they use a high-frequency electromagnetic AC field that interacts with the target. Inductive sensors generate this field via an RLC circuit with a ferrite coil.
## Inductive sensor
**BI1-EG05-Y1**

<table>
<thead>
<tr>
<th>Distance</th>
<th>Formula</th>
</tr>
</thead>
<tbody>
<tr>
<td>D</td>
<td>$2 \times B$</td>
</tr>
<tr>
<td>W</td>
<td>$3 \times Sn$</td>
</tr>
<tr>
<td>T</td>
<td>$3 \times B$</td>
</tr>
<tr>
<td>S</td>
<td>$1.5 \times B$</td>
</tr>
<tr>
<td>G</td>
<td>$6 \times Sn$</td>
</tr>
</tbody>
</table>

**Diameter active area B**

$\Omega 5 \text{ mm}$
## Accessories

<table>
<thead>
<tr>
<th>Type code</th>
<th>Ident no.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>IMX12-DI01-2S-2T-0/24VDC</td>
<td>7580020</td>
<td>Isolating switching amplifier, 2-channel; SIL2 acc. to IEC 61508; Ex-proof version; 2 transistor outputs; input Namur signal; ON/OFF switchable monitoring of wire-break and short-circuit; toggle between NO/NC mode; signal doubling; removable screw terminals; 12.5 mm wide; 24 VDC power supply</td>
</tr>
</tbody>
</table>

## Wiring accessories

<table>
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<tr>
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</tr>
</thead>
<tbody>
<tr>
<td>IM1-22EX-T</td>
<td>7541232</td>
<td>Isolating switching amplifier, 2-channel; 2 transistor outputs; input NAMUR signal; selectable ON/OFF mode for wire-break and short-circuit monitoring; switchable between NO / NC mode; removable terminal blocks; width 18 mm; universal voltage supply unit</td>
</tr>
</tbody>
</table>
Operating manual

Intended use
This device fulfills the directive 2014/34/EC and is suited for use in explosion hazardous areas according to EN 60079-0:2012 + A11 and EN 60079-11:2012. Further it is suited for use in safety-related systems, including SIL2 as per IEC 61508. In order to ensure correct operation to the intended purpose it is required to observe the national regulations and directives.

For use in explosion hazardous areas conform to classification
II 1 G and II 1 D (Group II, Category 1 G, electrical equipment for gaseous atmospheres and category 1 D, electrical equipment for dust atmospheres).

Marking (see device or technical data sheet)
▷ II 1 G and Ex ia IIC T6 Ga and ◷ II 1 D Ex ia IIIC T95 °C Da acc. to EN 60079-0, -11

Local admissible ambient temperature
-25…+70 °C

Installation / Commissioning
These devices may only be installed, connected and operated by trained and qualified staff. Qualified staff must have knowledge of protection classes, directives and regulations concerning electrical equipment designed for use in explosion hazardous areas.
Please verify that the classification and the marking on the device comply with the actual application conditions.

This device is only suited for connection to approved Exi circuits according to EN 60079-0 and EN 60079-11. Please observe the maximum admissible electrical values.
After connection to other circuits the sensor may no longer be used in Exi installations. When interconnected to (associated) electrical equipment, it is required to perform the "Proof of intrinsic safety" (EN60079-14).
Attention! When used in safety systems, all content of the security manual must be observed.

Installation and mounting instructions
Avoid static charging of cables and plastic devices. Please only clean the device with a damp cloth. Do not install the device in a dust flow and avoid build-up of dust deposits on the device.
If the devices and the cable could be subject to mechanical damage, they must be protected accordingly. They must also be shielded against strong electro-magnetic fields.
The pin configuration and the electrical specifications can be taken from the device marking or the technical data sheet.

service / maintenance
Repairs are not possible. The approval expires if the device is repaired or modified by a person other than the manufacturer. The most important data from the approval are listed.