



## Safety Data Sheet according to Regulation (EC) No 1907/2006

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Loctite 7455

SDS No. : 179508  
V007.0

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Replaces version from: 13.05.2014

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Loctite 7455

#### Contains:

Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:  
Primer

#### 1.3. Details of the supplier of the safety data sheet

Henkel Ltd  
Wood Lane End  
HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000  
Fax-no.: +44 1442 278071

ua-productsafety.uk@henkel.com

#### 1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

### SECTION 2: Hazards identification


#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Flammable aerosols	Category 1
H222 Extremely flammable aerosol.	
H229 Pressurised container: May burst if heated.	
Skin irritation	Category 2
H315 Causes skin irritation.	
Specific target organ toxicity - single exposure	Category 3
H336 May cause drowsiness or dizziness.	
Target organ: Central Nervous System	
Chronic hazards to the aquatic environment	Category 2
H411 Toxic to aquatic life with long lasting effects.	

#### 2.2. Label elements

##### Label elements (CLP):

<b>Hazard pictogram:</b>		
<b>Signal word:</b>	Danger	
<b>Hazard statement:</b>	H222 Extremely flammable aerosol. H229 Pressurised container: May burst if heated. H315 Causes skin irritation. H336 May cause drowsiness or dizziness. H411 Toxic to aquatic life with long lasting effects.	
<b>Precautionary statement:</b>	P251 Do not pierce or burn, even after use. P211 Do not spray on an open flame or other ignition source. P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P102 Keep out of reach of children.	
<b>Precautionary statement: Prevention</b>	P261 Avoid breathing spray. P273 Avoid release to the environment.	
<b>Precautionary statement: Response</b>	P302+P352 IF ON SKIN: Wash with plenty of soap and water.	
<b>Precautionary statement: Storage</b>	P410+P412 Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F.	

### 2.3. Other hazards

Solvents contained in the product evaporate during processing and their vapors can form explosive/highly inflammable air/vapor mixtures.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

## SECTION 3: Composition/information on ingredients

### 3.2. Mixtures

#### General chemical description:

Primer

**Declaration of the ingredients according to CLP (EC) No 1272/2008:**

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 93924-37-9	300-230-4 01-2119475515-33	75- < 100 %	Asp. Tox. 1 H304 Skin Irrit. 2 H315 Flam. Liq. 2 H225 STOT SE 3; Inhalation H336 Aquatic Chronic 2 H411
Propane 74-98-6	200-827-9 01-2119486944-21	10- < 25 %	Flam. Gas 1 H220 Press. Gas H280
N,N-Dimethyl-p-toluidine 99-97-8	202-805-4	0,1- < 1 %	Acute Tox. 3; Inhalation H331 Acute Tox. 3; Dermal H311 Acute Tox. 3; Oral H301 STOT RE 2 H373 Aquatic Chronic 3 H412

For full text of the H - statements and other abbreviations see section 16 "Other information".  
Substances without classification may have community workplace exposure limits available.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

Move to fresh air. If symptoms persist, seek medical advice.

**Skin contact:**

Rinse with running water and soap.  
Obtain medical attention if irritation persists.

**Eye contact:**

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

**Ingestion:**

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

**4.2. Most important symptoms and effects, both acute and delayed**

SKIN: Redness, inflammation.

Vapors may cause drowsiness and dizziness.

Prolonged or repeated contact may cause eye irritation.

**4.3. Indication of any immediate medical attention and special treatment needed**

See section: Description of first aid measures

**SECTION 5: Firefighting measures**

### 5.1. Extinguishing media

#### Suitable extinguishing media:

Foam, extinguishing powder, carbon dioxide.

#### Extinguishing media which must not be used for safety reasons:

High pressure waterjet

### 5.2. Special hazards arising from the substance or mixture

In case of fire toxic gases can be released.

Oxides of carbon, oxides of nitrogen, irritating organic vapors.

### 5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

#### Additional information:

In case of fire, keep containers cool with water spray.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes.

Ensure adequate ventilation.

Wear protective equipment.

Remove sources of ignition.

### 6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

### 6.3. Methods and material for containment and cleaning up

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

Store in a partly filled, closed container until disposal.

### 6.4. Reference to other sections

See advice in section 8

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Avoid skin and eye contact.

Keep away from sources of ignition - no smoking.

Vapours should be extracted to avoid inhalation.

Ensure good ventilation/suction at the workplace.

See advice in section 8

Do not spray onto flame or red-hot objects.

#### Hygiene measures:

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

Good industrial hygiene practices should be observed.

### 7.2. Conditions for safe storage, including any incompatibilities

Store in a cool, dry place.

Keep container tightly sealed.

Do not store near sources of heat or ignition, or reactive materials.

Protect from direct sunlight.

Refer to Technical Data Sheet

### 7.3. Specific end use(s)

Primer

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational Exposure Limits**Valid for  
Great Britain

None

**Occupational Exposure Limits**Valid for  
Ireland

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Propane 74-98-6 [PROPANE]	1.000		Time Weighted Average (TWA):		IR_OEL

**Derived No-Effect Level (DNEL):**

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 93924-37-9	Workers	dermal	Long term exposure - systemic effects		300 mg/kg	
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 93924-37-9	Workers	Inhalation	Long term exposure - systemic effects		2085 mg/m <sup>3</sup>	
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 93924-37-9	General population	dermal	Long term exposure - systemic effects		149 mg/kg	
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 93924-37-9	General population	oral	Long term exposure - systemic effects		149 mg/kg	
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 93924-37-9	General population	Inhalation	Long term exposure - systemic effects		447 mg/m <sup>3</sup>	

**Biological Exposure Indices:**

None

**8.2. Exposure controls:**Engineering controls:  
Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

Use filter A-P2 if vapours/aerosols occur which may be inhaled.

**Hand protection:**

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

**Eye protection:**

Tightly fitting safety goggles

Protective eye equipment should conform to EN166.

**Skin protection:**

Suitable protective clothing

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

**Advices to personal protection equipment:**

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

Appearance	liquid colourless
Odor	characteristic
Odour threshold	No data available / Not applicable
pH	Not applicable
Melting point	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Initial boiling point	-44,5 °C (-48.1 °F)
Flash point	-97,00 °C (-142.6 °F); no method
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	No data available / Not applicable
Vapour pressure (20 °C (68 °F))	8300 mbar
Relative vapour density:	No data available / Not applicable
Density ( )	0,7 g/cm <sup>3</sup>
Bulk density	No data available / Not applicable
Solubility	No data available / Not applicable
Solubility (qualitative) (Solvent: Water)	Not miscible or difficult to mix
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable

**9.2. Other information**

No data available / Not applicable

**SECTION 10: Stability and reactivity****10.1. Reactivity**

Strong oxidizing agents.

**10.2. Chemical stability**

Stable under recommended storage conditions.

**10.3. Possibility of hazardous reactions**

See section reactivity

**10.4. Conditions to avoid**

No decomposition if used according to specifications.

**10.5. Incompatible materials**

See section reactivity.

**10.6. Hazardous decomposition products**

None if used for intended purpose.

**SECTION 11: Toxicological information****11.1. Information on toxicological effects****General toxicological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

**STOT-single exposure:**

May cause drowsiness or dizziness.

**Oral toxicity:**

Small amounts of liquid aspirated into the respiratory system during ingestion or from vomiting may cause bronchopneumonia or pulmonary oedema.

**Inhalative toxicity:**

May cause headache and dizziness.

**Skin irritation:**

Causes skin irritation.

**Eye irritation:**

Prolonged or repeated contact may cause eye irritation.

**Acute oral toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Hydrocarbons, C7, n- alkanes, isoalkanes, cyclics 93924-37-9	LD50	> 5.840 mg/kg	oral		rat	OECD Guideline 401 (Acute Oral Toxicity)

**Acute inhalative toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Hydrocarbons, C7, n- alkanes, isoalkanes, cyclics 93924-37-9	LC50	> 23,3 mg/l	vapour	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)
Propane 74-98-6	LC50	> 800000 ppm	gas	15 min	rat	not specified

**Acute dermal toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 93924-37-9	LD50	> 2.920 mg/kg	dermal		rat	OECD Guideline 402 (Acute Dermal Toxicity)

**Skin corrosion/irritation:**

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 93924-37-9	irritating		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

**Serious eye damage/irritation:**

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 93924-37-9	not irritating		rabbit	other guideline:

**Germ cell mutagenicity:**

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Propane 74-98-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Propane 74-98-6	negative			Drosophila melanogaster	not specified

**Repeated dose toxicity**

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Method
Propane 74-98-6		inhalation: gas	28 d	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)

**SECTION 12: Ecological information****General ecological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

**12.1. Toxicity****Ecotoxicity:**

Do not empty into drains / surface water / ground water.  
Toxic to aquatic life with long lasting effects.



Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 93924-37-9	EC50	3 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 93924-37-9	NOEC	0,17 mg/l	chronic Daphnia	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

## 12.2. Persistence and degradability

### Persistence and Biodegradability:

Readily degradable.

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 93924-37-9	readily biodegradable	aerobic	98 %	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)

## 12.3. Bioaccumulative potential / 12.4. Mobility in soil

### Mobility:

The product is insoluble and sinks in water.

### Bioaccumulative potential:

No data available.

Hazardous components CAS-No.	LogPow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
N,N-Dimethyl-p-toluidine 99-97-8	2,81				25 °C	not specified

## 12.5. Results of PBT and vPvB assessment

Hazardous components CAS-No.	PBT/vPvB
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 93924-37-9	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Propane 74-98-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
N,N-Dimethyl-p-toluidine 99-97-8	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

## 12.6. Other adverse effects

No data available.

# SECTION 13: Disposal considerations

## 13.1. Waste treatment methods

**Product disposal:**

Dispose of in accordance with local and national regulations.

Collection and delivery to recycling enterprise or other registered elimination institution.

**Disposal of uncleaned packages:**

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Disposal must be made according to official regulations.

**Waste code**

14 06 03 Other solvents and solvent mixtures

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

**SECTION 14: Transport information****14.1. UN number**

ADR	1950
RID	1950
ADN	1950
IMDG	1950
IATA	1950

**14.2. UN proper shipping name**

ADR	AEROSOLS
RID	AEROSOLS
ADN	AEROSOLS
IMDG	AEROSOLS (n-Heptane)
IATA	Aerosols, flammable

**14.3. Transport hazard class(es)**

ADR	2.1
RID	2.1
ADN	2.1
IMDG	2.1
IATA	2.1

**14.4. Packing group**

ADR  
RID  
ADN  
IMDG  
IATA

**14.5. Environmental hazards**

ADR	Environmentally Hazardous
RID	Environmentally Hazardous
ADN	Environmentally Hazardous
IMDG	Marine pollutant
IATA	not applicable

**14.6. Special precautions for user**

ADR	not applicable
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	Tunnelcode: (D)
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

**14.7. Transport in bulk according to Annex II of Marpol and the IBC Code**

not applicable

## SECTION 15: Regulatory information

**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

VOC content 100 %  
(2010/75/EC)

**15.2. Chemical safety assessment**

A chemical safety assessment has not been carried out.

## SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H220 Extremely flammable gas.
- H225 Highly flammable liquid and vapor.
- H280 Contains gas under pressure; may explode if heated.
- H301 Toxic if swallowed.
- H304 May be fatal if swallowed and enters airways.
- H311 Toxic in contact with skin.
- H315 Causes skin irritation.
- H331 Toxic if inhaled.
- H336 May cause drowsiness or dizziness.
- H373 May cause damage to organs through prolonged or repeated exposure.
- H411 Toxic to aquatic life with long lasting effects.
- H412 Harmful to aquatic life with long lasting effects.

**Further information:**

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

**Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.**