

Safety Data Sheet according to (EC) No 1907/2006

Page 1 of 11

SDS No.: 290572

V003.6 Revision: 07.07.2015

printing date: 08.03.2018

Replaces version from: 13.02.2015

9464 A 1KG DE FR GB NL

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

9464 A 1KG DE FR GB NL

Contains:

Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) RP Bisphenol F-epichlorohydrin resin, MW<=700 1,4-Bis(glycidoxymethyl)cyclohexane

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

2-c-epoxide adhesive

1.3. Details of the supplier of the safety data sheet

Henkel Ltd Wood Lane End

HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000 Fax-no.: +44 1442 278071

ua-productsafety.uk@uk.henkel.com

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

$\textbf{Classification} \ (\textbf{CLP}) \textbf{:}$

Skin irritation Category 2

H315 Causes skin irritation.

Serious eye irritation Category 2

H319 Causes serious eye irritation.

Skin sensitizer Category 1

H317 May cause an allergic skin reaction.

Chronic hazards to the aquatic environment Category 2

H411 Toxic to aquatic life with long lasting effects.

2.2. Label elements

Label elements (CLP):

MSDS-No.: 290572 9464 A 1KG DE FR GB NL Page 2 of 11

V003.6

Hazard pictogram:



Signal word: Warning

Hazard statement: H315 Causes skin irritation.

H317 May cause an allergic skin reaction. H319 Causes serious eye irritation.

H411 Toxic to aquatic life with long lasting effects.

Precautionary statement: P273 Avoid release to the environment.

Prevention P280 Wear protective gloves.

Precautionary statement: P302+P352 IF ON SKIN: Wash with plenty of water.

Response P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 If eye irritation persists: Get medical advice/attention.

2.3. Other hazards

None if used properly.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General chemical description:

Epoxy resin

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	500-033-5 500-033-5 01-2119456619-26	25- 50 %	Skin Irrit. 2 H315 Skin Sens. 1 H317 Eye Irrit. 2 H319 Aquatic Chronic 2 H411
RP Bisphenol F-epichlorohydrin resin, MW<=700 28064-14-4	01-2119454392-40	25- 50 %	Skin Irrit. 2 H315 Skin Sens. 1 H317 Aquatic Chronic 2 H411
1,4-Bis(glycidoxymethyl)cyclohexane 14228-73-0	238-098-4	5- < 10 %	Skin Irrit. 2; Dermal H315 Skin Sens. 1; Dermal H317 Eye Irrit. 2 H319

For full text of the H - statements and other abbreviations see section 16 "Other information". Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

MSDS-No.: 290572 9464 A 1KG DE FR GB NL Page 3 of 11

V003.6

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

SKIN: Redness, inflammation.

SKIN: Rash, Urticaria.

EYE: Irritation, conjunctivitis.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

None known

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid skin and eye contact.

6.2. Environmental precautions

Do not let product enter drains.

6.3. Methods and material for containment and cleaning up

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

Wash spillage site thoroughly with soap and water or detergent solution.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Use only in well-ventilated areas.

Avoid skin and eye contact.

Prolonged or repeated skin contact should be avoided to minimise any risk of sensitisation.

See advice in section 8

MSDS-No.: 290572 9464 A 1KG DE FR GB NL Page 4 of 11

V003.6

Hygiene measures:

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

Good industrial hygiene practices should be observed.

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool, well-ventilated place.

7.3. Specific end use(s)

2-c-epoxide adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for

Great Britain

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Barium sulfate 7727-43-7 [BARIUM SULPHATE, INHALABLE DUST]		10	Time Weighted Average (TWA):		EH40 WEL
Barium sulfate 7727-43-7 [BARIUM SULPHATE, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		EH40 WEL

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
	•		mg/l	ppm	mg/kg	others	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (freshwater)					0,006 mg/L	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (marine water)					0,0006 mg/L	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (intermittent releases)					0,018 mg/L	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	STP					10 mg/L	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sediment (freshwater)				0,996 mg/kg		
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sediment (marine water)				0,0996 mg/kg		
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	soil				0,196 mg/kg		
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	oral					11 mg/kg food	

MSDS-No.: 290572 9464 A 1KG DE FR GB NL Page 5 of 11 V003.6

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	Dermal	Acute/short term exposure - systemic effects		8,33 mg/kg bw/day	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	Inhalation	Acute/short term exposure - systemic effects		12,25 mg/m3	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	Dermal	Long term exposure - systemic effects		8,33 mg/kg bw/day	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	Inhalation	Long term exposure - systemic effects		12,25 mg/m3	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	general population	Dermal	Acute/short term exposure - systemic effects		3,571 mg/kg bw/day	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	general population	Dermal	Long term exposure - systemic effects		3,571 mg/kg bw/day	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	general population	Inhalation	Acute/short term exposure - systemic effects		0,75 mg/m3	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	general population	Inhalation	Long term exposure - systemic effects		0,75 mg/m3	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	general population	oral	Acute/short term exposure - systemic effects		0,75 mg/kg bw/day	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	general population	oral	Long term exposure - systemic effects		0,75 mg/kg bw/day	

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area Filter type: A

MSDS-No.: 290572 9464 A 1KG DE FR GB NL Page 6 of 11

V003.6

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eve protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Skin protection:

Wear suitable protective clothing.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance paste

paste

white Odor odorless

Odour threshold No data available / Not applicable

No data available / Not applicable рH

Initial boiling point $> 148 \, ^{\circ}\text{C} \, (> 298.4 \, ^{\circ}\text{F})$ Flash point > 148 °C (> 298.4 °F)

No data available / Not applicable Decomposition temperature

Vapour pressure (50 °C (122 °F)) < 700 mbar

Density 1,4 g/cm3

()

Bulk density No data available / Not applicable Viscosity No data available / Not applicable Viscosity (kinematic) No data available / Not applicable Explosive properties No data available / Not applicable

Solubility (qualitative) Insoluble

(Solvent: Water)

Solidification temperature No data available / Not applicable Melting point No data available / Not applicable No data available / Not applicable Flammability Auto-ignition temperature No data available / Not applicable **Explosive limits** No data available / Not applicable No data available / Not applicable Partition coefficient: n-octanol/water No data available / Not applicable Evaporation rate Vapor density No data available / Not applicable No data available / Not applicable Oxidising properties

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Reaction with strong acids.

Reacts with strong oxidants.

Reaction with some curing agents may produce an exothermic reaction which in large masses could cause runaway polymerization.

MSDS-No.: 290572 9464 A 1KG DE FR GB NL Page 7 of 11

V003.6

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

No decomposition if used according to specifications.

10.5. Incompatible materials

See section reactivity

10.6. Hazardous decomposition products

carbon oxides.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

General toxicological information:

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Oral toxicity:

May cause irritation to the digestive tract.

Skin irritation:

Causes skin irritation.

Eye irritation:

Causes serious eye irritation.

Sensitizing:

May cause an allergic skin reaction.

Acute oral toxicity:

Hazardous components	Value	Value	Route of	Exposure	Species	Method
CAS-No.	type		application	time		
Reaction product:	LD50	> 2.000 mg/kg	oral		rat	
bisphenol-A-						
(epichlorhydrin); epoxy						
resin (number average						
molecular weight <= 700)						
25068-38-6						
RP Bisphenol F-	LD50	> 5.000 mg/kg	oral		rat	OECD Guideline 401 (Acute
epichlorohydrin resin,						Oral Toxicity)
MW<=700						
28064-14-4						

Acute inhalative toxicity:

Hazardous components	Value	Value	Route of	Exposure	Species	Method
CAS-No.	type		application	time		

Acute dermal toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average	LD50	23.000 mg/kg	dermal		rabbit	
molecular weight <= 700) 25068-38-6						

MSDS-No.: 290572 9464 A 1KG DE FR GB NL Page 8 of 11

V003.6

Skin corrosion/irritation:

Hazardous components	Result	Exposure	Species	Method
CAS-No.		time		
Reaction product:	slightly irritating	4 h	rabbit	OECD Guideline 404 (Acute
bisphenol-A-				Dermal Irritation / Corrosion)
(epichlorhydrin); epoxy				
resin (number average				
molecular weight <= 700)				
25068-38-6				

Serious eye damage/irritation:

Hazardous components	Result	Exposure	Species	Method
CAS-No.		time		
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
RP Bisphenol F- epichlorohydrin resin, MW<=700 28064-14-4	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

Hazardous components CAS-No.	Result	Test type	Species	Method
Reaction product:	sensitising	Mouse	mouse	OECD Guideline 429 (Skin
bisphenol-A-		local		Sensitisation: Local Lymph
(epichlorhydrin); epoxy		lymphnod		Node Assay)
resin (number average		e assay		
molecular weight <= 700)		(LLNA)		
25068-38-6				

Germ cell mutagenicity:

Hazardous components CAS-No.	Result	Type of study / Route of	Metabolic activation /	Species	Method
CILD I (0)		administration	Exposure time		
Reaction product:	negative	bacterial reverse			OECD Guideline 472 (Genetic
bisphenol-A-	_	mutation assay (e.g			Toxicology: Escherichia coli,
(epichlorhydrin); epoxy		Ames test)			Reverse Mutation Assay)
resin (number average					
molecular weight <= 700)					
25068-38-6					

SECTION 12: Ecological information

General ecological information:

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

12.1. Toxicity

Ecotoxicity:

Toxic to aquatic life with long lasting effects.

Do not empty into drains / surface water / ground water.

MSDS-No.: 290572 9464 A 1KG DE FR GB NL Page 9 of 11

V003.6

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
Reaction product: bisphenol- A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	LC50	1,750000 mg/l	Fish	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
	LC50	1,75 mg/l	Fish	96 h	Oncorhynchus mykiss (reported as Salmo gairdneri)	OECD Guideline 203 (Fish, Acute Toxicity Test)
Reaction product: bisphenol- A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	NOEC	2,4 mg/l	Algae	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
	EC50	9,4 mg/l	Algae	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
Reaction product: bisphenol- A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	NOEC	0,3 mg/l	chronic Daphnia	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
RP Bisphenol F- epichlorohydrin resin, MW<=700 28064-14-4	EC50	3,5 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

12.2. Persistence and degradability

Persistence and Biodegradability:

The product is not biodegradable.

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
Reaction product: bisphenol- A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6		aerobic	5 %	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
RP Bisphenol F- epichlorohydrin resin, MW<=700 28064-14-4		aerobic	10 - 16 %	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)

12.3. Bioaccumulative potential / 12.4. Mobility in soil

Mobility:

Cured adhesives are immobile.

Bioaccumulative potential:

No data available.

12.5. Results of PBT and vPvB assessment

Hazardous components	PBT/vPvB
CAS-No.	
Reaction product: bisphenol-A-(epichlorhydrin);	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
epoxy resin (number average molecular weight	Bioaccumulative (vPvB) criteria.
<= 700)	
25068-38-6	
RP Bisphenol F-epichlorohydrin resin,	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
MW<=700	Bioaccumulative (vPvB) criteria.
28064-14-4	

12.6. Other adverse effects

No data available.

MSDS-No.: 290572 9464 A 1KG DE FR GB NL Page 10 of 11

V003.6

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Disposal must be made according to official regulations.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

SECTION 14: Transport information

14.1. UN number

ADR	3082
RID	3082
ADN	3082
IMDG	3082
IATA	3082

14.2. UN proper shipping name

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
	(Bisphenol-F Epichlorhydrin resin, Bisphenol-A Epichlorhydrin resin)
RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
	(Bisphenol-F Epichlorhydrin resin, Bisphenol-A Epichlorhydrin resin)
ADN	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
	(Bisphenol-F Epichlorhydrin resin, Bisphenol-A Epichlorhydrin resin)
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
	(Bisphenol-F Epichlorhydrin resin, Bisphenol-A Epichlorhydrin resin)
IATA	Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-F Epichlorhydrin
	resin,Bisphenol-A Epichlorhydrin resin)

14.3. Transport hazard class(es)

ADR	9
RID	9
ADN	9
IMDG	9
IATA	g

14.4. Packaging group

ADR	III
RID	III
ADN	III
IMDG	III
IATA	Ш

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	Marine pollutant
IATA	not applicable

14.6. Special precautions for user

ADR not applicable

MSDS-No.: 290572 9464 A 1KG DE FR GB NL Page 11 of 11

V003.6

Tunnelcode: (E)

RID not applicable
ADN not applicable
IMDG not applicable
IATA not applicable

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC content <3 % (2010/75/EC)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H411 Toxic to aquatic life with long lasting effects.

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.



Safety Data Sheet according to (EC) No 1907/2006

Page 1 of 16

SDS No.: 290576

V005.0 Revision: 18.08.2015

printing date: 08.03.2018

Replaces version from: 13.02.2015

9464 B 1KG DE FR GB NL

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

9464 B 1KG DE FR GB NL

Contains:

Butadiene-acrylonitrile Isophorone diamine m-Phenylenebis(methylamine) 2-Piperazin-1-ylethylamine Piperazine

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use: Epoxy Hardener

1.3. Details of the supplier of the safety data sheet

Henkel Ltd Wood Lane End

HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000 Fax-no.: +44 1442 278071

ua-productsafety.uk@uk.henkel.com

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin corrosion Category 1B

H314 Causes severe skin burns and eye damage.

Respiratory sensitizer Category 1

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Skin sensitizer Category 1

H317 May cause an allergic skin reaction.

Chronic hazards to the aquatic environment Category 3

H412 Harmful to aquatic life with long lasting effects

2.2. Label elements

Label elements (CLP):

MSDS-No.: 290576 9464 B 1KG DE FR GB NL Page 2 of 16

V005.0



Hazard statement: H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction. H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled. H412 Harmful to aquatic life with long lasting effects. Precautionary statement: P261 Avoid breathing vapours. Prevention P280 Wear protective gloves/protective clothing/eye protection/face protection. P273 Avoid release to the environment. P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Precautionary statement: Response Rinse skin with water/ shower. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P310 Immediately call a POISON CENTER or doctor. P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P342+P311 If experiencing respiratory symptoms: Call a POISON CENTER or doctor.

2.3. Other hazards

None if used properly.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

MSDS-No.: 290576 9464 B 1KG DE FR GB NL Page 3 of 16

V005.0

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Butadiene-acrylonitrile 68683-29-4		20- 40 %	Skin Irrit. 2 H315 Skin Sens. 1 H317
Benzyl alcohol 100-51-6	202-859-9 01-2119492630-38	5- < 10 %	Acute Tox. 4; Oral H302 Acute Tox. 4; Inhalation H332 Eye Irrit. 2 H319
Bis(aminopropyl)piperazine 7209-38-3	230-589-1	5-< 10 %	Skin Corr. 1B H314
Isophorone diamine 2855-13-2	220-666-8 01-2119514687-32	1-< 5%	Acute Tox. 4; Dermal H312 Acute Tox. 4; Oral H302 Skin Sens. 1 H317 Aquatic Chronic 3 H412 Skin Corr. 1B H314
4-Tert-butylphenol 98-54-4	202-679-0 01-2119489419-21	1- < 2,5 %	Skin Irrit. 2; Dermal H315 Eye Dam. 1 H318 Repr. 2 H361f Aquatic Chronic 2 H411
m-Phenylenebis(methylamine) 1477-55-0	216-032-5 01-2119480150-50	1-< 2,5 %	Acute Tox. 4; Oral H302 Skin Corr. 1B H314 Skin Sens. 1; Dermal H317 Acute Tox. 4; Inhalation H332 Aquatic Chronic 3 H412
2-Piperazin-1-ylethylamine 140-31-8	205-411-0 01-2119471486-30	1-< 2,5 %	Acute Tox. 3; Dermal H311 Acute Tox. 4; Oral H302 Skin Corr. 1B H314 Aquatic Chronic 3 H412 Skin Sens. 1 H317
Piperazine 110-85-0	203-808-3 01-2119480384-35	1-< 3 %	Repr. 2 H361fd Resp. Sens. 1 H334 Skin Sens. 1 H317 Flam. Sol. 1 H228 Skin Corr. 1B H314

V005.0

Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

Causes burns.

SKIN: Rash, Urticaria.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

None known

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus.

Wear protective equipment.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation.

Avoid skin and eye contact.

Wear protective equipment.

6.2. Environmental precautions

Do not let product enter drains.

6.3. Methods and material for containment and cleaning up

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

Dispose of contaminated material as waste according to Section 13.

MSDS-No.: 290576 9464 B 1KG DE FR GB NL Page 5 of 16

V005.0

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin and eye contact.
Use only in well-ventilated areas.
Gloves and safety glasses should be worn
Do not inhale vapors and fumes.

Hygiene measures:

Wash hands before work breaks and after finishing work. Do not eat, drink or smoke while working. Good industrial hygiene practices should be observed.

${\bf 7.2.}\ Conditions\ for\ safe\ storage,\ including\ any\ incompatibilities$

Store in sealed original container. Protect against contamination. Store in a cool, well-ventilated place.

7.3. Specific end use(s)

Epoxy Hardener

MSDS-No.: 290576 9464 B 1KG DE FR GB NL Page 6 of 16

V005.0

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for

Great Britain

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Barium sulfate 7727-43-7 [BARIUM SULPHATE, INHALABLE DUST]		10	Time Weighted Average (TWA):		EH40 WEL
Barium sulfate 7727-43-7 [BARIUM SULPHATE, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		EH40 WEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, INHALABLE DUST]		6	Time Weighted Average (TWA):		EH40 WEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, RESPIRABLE DUST]		2,4	Time Weighted Average (TWA):		EH40 WEL
Piperazine 110-85-0 [PIPERAZINE]		0,1	Time Weighted Average (TWA):		EH40 WEL
Piperazine 110-85-0 [PIPERAZINE]		0,3	Short Term Exposure Limit (STEL):		EH40 WEL
Piperazine 110-85-0 [PIPERAZINE]		0,1	Time Weighted Average (TWA):	Indicative	ECTLV
Piperazine 110-85-0 [PIPERAZINE]		0,3	Short Term Exposure Limit (STEL):	Indicative	ECTLV

Occupational Exposure Limits

Valid for

Ireland

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Barium sulfate 7727-43-7 [BARIUM SULPHATE, RESPIRABLE DUST]		2	Time Weighted Average (TWA):		IR_OEL
2,2',2"-Nitrilotriethanol 102-71-6 [TRIETHANOLAMINE]		5	Time Weighted Average (TWA):		IR_OEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, TOTAL INHALABLE DUST]		6	Time Weighted Average (TWA):		IR_OEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, RESPIRABLE DUST]		2,4	Time Weighted Average (TWA):		IR_OEL
Piperazine 110-85-0 [PIPERAZINE]		0,1	Time Weighted Average (TWA):	Indicative OELV	IR_OEL
Piperazine 110-85-0 [PIPERAZINE]		0,3	Short Term Exposure Limit (STEL):	Indicative OELV	IR_OEL
Piperazine 110-85-0 [PIPERAZINE]		0,1	Time Weighted Average (TWA):	Indicative	ECTLV
Piperazine 110-85-0		0,3	Short Term Exposure Limit (STEL):	Indicative	ECTLV

MSDS-No.: 290576 9464 B 1KG DE FR GB NL Page 7 of 16

V005.0

[PIPERAZINE]

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

Do not inhale vapors and fumes.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly

ventilated area Filter type: A

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Avoid eye contact.

Skin protection:

Wear suitable protective clothing.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance paste

paste black

Odor amine-like

Odour threshold No data available / Not applicable

pH No data available / Not applicable Initial boiling point No data available / Not applicable

Flash point Not available.

Decomposition temperature

Vapour pressure

No data available / Not applicable

No data available / Not applicable

Density 1,36 g/cm³

()

Bulk density No data available / Not applicable Viscosity No data available / Not applicable Viscosity (kinematic) No data available / Not applicable No data available / Not applicable Explosive properties Solubility (qualitative) No data available / Not applicable Solidification temperature No data available / Not applicable No data available / Not applicable Melting point Flammability No data available / Not applicable Auto-ignition temperature No data available / Not applicable Explosive limits No data available / Not applicable MSDS-No.: 290576 9464 B 1KG DE FR GB NL Page 8 of 16

V005.0

Partition coefficient: n-octanol/water

Evaporation rate

Vapor density

Oxidising properties

No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Keep away from strong oxidizing agents, strong Lewis or mineral acids.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

No decomposition if used according to specifications.

Avoid contact with acids and oxidizing agents.

Avoid contact with water.

10.5. Incompatible materials

See section reactivity

10.6. Hazardous decomposition products

carbon oxides.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

General toxicological information:

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Oral toxicity:

May cause irritation to the digestive tract.

Skin irritation:

Causes severe skin burns and eye damage.

Eye irritation:

Corrosive

Avoid eye contact.

Sensitizing:

May cause an allergic skin reaction.

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

MSDS-No.: 290576 9464 B 1KG DE FR GB NL Page 9 of 16 V005.0

Acute oral toxicity:

Hazardous components	Value	Value	Route of	Exposure	Species	Method
CAS-No.	type		application	time		
Butadiene-acrylonitrile	LD50	> 15.380 mg/kg	oral		rat	
68683-29-4						
Benzyl alcohol	LD50	1.620 mg/kg	oral		rat	
100-51-6						
Isophorone diamine	LD50	1.030 mg/kg	oral		rat	
2855-13-2						
4-Tert-butylphenol	LD50	5.660 mg/kg	oral		rat	
98-54-4						
m-	LD50	980 mg/kg	oral		rat	
Phenylenebis(methylamin						
e)						
1477-55-0						
Piperazine	LD50	2.600 mg/kg	oral		rat	
110-85-0						

Acute inhalative toxicity:

Hazardous components	Value	Value	Route of	Exposure	Species	Method
CAS-No.	type		application	time		
Benzyl alcohol	Acute	4,17 mg/l	Aerosol			Expert judgement
100-51-6	toxicity					
	estimate					
	(ATE)					
Benzyl alcohol	LC50	> 4,178 mg/l		4 h	rat	
100-51-6						
Isophorone diamine	LC50	> 5,01 mg/l	Aerosol	4 h	rat	OECD Guideline 403 (Acute
2855-13-2						Inhalation Toxicity)
m-	LC50	1,16 mg/l	Aerosol	4 h	rat	OECD Guideline 403 (Acute
Phenylenebis(methylamin						Inhalation Toxicity)
e)						
1477-55-0						

Acute dermal toxicity:

Hazardous components	Value	Value	Route of	Exposure	Species	Method
CAS-No.	type		application	time		
Butadiene-acrylonitrile	LD50	> 3.000 mg/kg	dermal		rabbit	
68683-29-4						
4-Tert-butylphenol	LD50	2.520 mg/kg	dermal		rabbit	
98-54-4						
2-Piperazin-1-	LD50	866 mg/kg	dermal		rabbit	Draize Test
ylethylamine						
140-31-8						
Piperazine	LD50	8.300 mg/kg	dermal		rabbit	OECD Guideline 402 (Acute
110-85-0						Dermal Toxicity)

Skin corrosion/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Benzyl alcohol 100-51-6	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
4-Tert-butylphenol 98-54-4	irritating	5 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
2-Piperazin-1- ylethylamine 140-31-8	corrosive	20 min	rabbit	

Serious eye damage/irritation:

Hazardous components	Result	Exposure	Species	Method
CAS-No.		time		
Benzyl alcohol	Category II	24 h	rabbit	OECD Guideline 405 (Acute
100-51-6				Eye Irritation / Corrosion)
Isophorone diamine	corrosive		rabbit	OECD Guideline 405 (Acute
2855-13-2				Eye Irritation / Corrosion)
4-Tert-butylphenol	Category 1 (irreversible effects on the eye)	1 s	rabbit	OECD Guideline 405 (Acute
98-54-4				Eye Irritation / Corrosion)

MSDS-No.: 290576 9464 B 1KG DE FR GB NL Page 10 of 16

V005.0

Respiratory or skin sensitization:

Hazardous components CAS-No.	Result	Test type	Species	Method
Benzyl alcohol 100-51-6	not sensitising	Guinea pig maximisat ion test	guinea pig	Magnusson and Kligman Method
Isophorone diamine 2855-13-2	sensitising	Guinea pig maximisat ion test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
4-Tert-butylphenol 98-54-4	sensitising			
m- Phenylenebis(methylamin e) 1477-55-0	sensitising	Mouse local lymphnod e assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
2-Piperazin-1- ylethylamine 140-31-8	sensitising	Guinea pig maximisat ion test	guinea pig	Magnusson and Kligman Method

Germ cell mutagenicity:

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Benzyl alcohol 100-51-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		
Isophorone diamine 2855-13-2	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		EU Method B.13/14 (Mutagenicity)
4-Tert-butylphenol 98-54-4	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
4-Tert-butylphenol 98-54-4	negative	intraperitoneal		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
m- Phenylenebis(methylamin e) 1477-55-0	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		
	negative	in vitro mammalian chromosome aberration test	with and without		

Repeated dose toxicity

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Method
Isophorone diamine 2855-13-2	NOAEL=< mg/kg	oral: drinking water	13 weeks	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Isophorone diamine 2855-13-2	LOAEL=< 10 mg/kg	oral: drinking water	13 weeks	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
4-Tert-butylphenol 98-54-4	LOAEL=>= 20 mg/kg	0 oral: gavage	daily	rat	
m- Phenylenebis(methylamin e) 1477-55-0	LOAEL=>= 60 mg/kg	oo oral: gavage	28 daysdaily	rat	Guidelines for 28-Day Repeat Dose Toxicity Test (Japan)

SECTION 12: Ecological information

General ecological information:

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

MSDS-No.: 290576 9464 B 1KG DE FR GB NL Page 11 of 16 V005.0

12.1. Toxicity

Ecotoxicity:

Do not empty into drains / surface water / ground water. Harmful to aquatic life with long lasting effects. V005.0

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
Benzyl alcohol	LC50	646 mg/l	Fish	48 h	Leuciscus idus	DIN 38412-15
100-51-6 Benzyl alcohol 100-51-6	EC50	360 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute
Benzyl alcohol 100-51-6	EC50	640 mg/l	Algae	96 h	Scenedesmus quadricauda	Immobilisation Test) OECD Guideline 201 (Alga, Growth
Benzyl alcohol 100-51-6	EC10	658 mg/l	Bacteria	17 h		Inhibition Test) DIN 38412, part 8 (Pseudomonas Zellvermehrungshe
Isophorone diamine 2855-13-2	LC50	110 mg/l	Fish	96 h	Leuciscus idus	mm-Test) EU Method C.1 (Acute Toxicity for Fish)
Isophorone diamine 2855-13-2	EC50	42 mg/l	Daphnia	24 h	Daphnia magna	risii)
Isophorone diamine 2855-13-2	NOEC	1,5 mg/l	Algae	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	EU Method C.3 (Algal Inhibition test)
	EC50	37 mg/l	Algae	72 h	Scenedesmus subspicatus (new name: Desmodesmus	EU Method C.3 (Algal Inhibition
Isophorone diamine 2855-13-2	EC10	1.120 mg/l	Bacteria	18 h	subspicatus)	test) DIN 38412, part 8 (Pseudomonas Zellvermehrungshe
Isophorone diamine 2855-13-2	NOEC	3 mg/l	chronic Daphnia	21 d	Daphnia magna	mm-Test) OECD 211 (Daphnia magna,
4-Tert-butylphenol 98-54-4	LC50	5,14 mg/l	Fish	96 h	Pimephales promelas	Reproduction Test) EU Method C.1 (Acute Toxicity for Fish)
	LC50	> 10.000 mg/l	Fish	96 h	Brachydanio rerio (new name: Danio rerio)	ISO 7346-1 (Determination of the Acute Lethal Toxicity of Substances to a Freshwater Fish [Brachydanio rerio Hamilton- Buchanan (Teleostei,
	NOEC	> 0,01 - 0,1 mg/l	Fish	128 d	Pimephales promelas	Cyprinidae)] OECD 210 (fish early lite stage
4-Tert-butylphenol 98-54-4	EC50	4,8 mg/l	Daphnia	48 h	Daphnia magna	toxicity test) OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
4-Tert-butylphenol 98-54-4	EC50	11,2 mg/l	Algae	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	DIN 38412-09
4-Tert-butylphenol 98-54-4	EC10	145 mg/l	Bacteria	6 h	subspicatus)	DIN 38412, part 27 (Bacterial oxygen
4-Tert-butylphenol 98-54-4	NOEC	0,73 mg/l	chronic Daphnia	21 d	Daphnia magna	consumption test) OECD 211 (Daphnia magna, Reproduction Test)
m-Phenylenebis(methylamine) 1477-55-0	LC50	> 100 mg/l	Fish	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
m-Phenylenebis(methylamine) 1477-55-0	EC50	16 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation
m-Phenylenebis(methylamine) 1477-55-0	NOEC	22,9 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchnerella	Test) OECD Guideline 201 (Alga, Growth
	EC50	33,3 mg/l	Algae	72 h	subcapitata) Selenastrum capricornutum	Inhibition Test) OECD Guideline

MSDS-No.: 290576 9464 B 1KG DE FR GB NL Page 13 of 16

V005.0

					(new name: Pseudokirchnerella	
					subcapitata)	Inhibition Test)
m-Phenylenebis(methylamine)	NOEC	4,7 mg/l	chronic	21 d	Daphnia magna	OECD 211
1477-55-0			Daphnia			(Daphnia magna,
						Reproduction Test)
2-Piperazin-1-ylethylamine	LC50	> 100 mg/l	Fish	96 h	Salmo gairdneri (new name:	OECD Guideline
140-31-8					Oncorhynchus mykiss)	203 (Fish, Acute
						Toxicity Test)
2-Piperazin-1-ylethylamine	EC50	32 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline
140-31-8		9	•			202 (Daphnia sp.
						Acute
						Immobilisation
						Test)
2-Piperazin-1-ylethylamine	EC50	495 mg/l	Algae	72 h	Selenastrum capricornutum	OECD Guideline
140-31-8		8	3		(new name: Pseudokirchnerella	201 (Alga, Growth
					subcapitata)	Inhibition Test)
	NOEC	31 mg/l	Algae	72 h	Selenastrum capricornutum	OECD Guideline
	11020	or mg.	1 Inguie	,	(new name: Pseudokirchnerella	
					subcapitata)	Inhibition Test)
2-Piperazin-1-ylethylamine	EC10	100 mg/l	Bacteria	17 h	Judeup Manu)	DIN 38412, part 8
140-31-8	2010	100 mg 1	Bueteriu	1,11		(Pseudomonas
1.0 51 0						Zellvermehrungshe
						mm-Test)
Piperazine	LC50	> 100 mg/l	Fish	96 h	Poecilia reticulata	OECD Guideline
110-85-0	2000	, 100 mg 1	1 1011	7011		203 (Fish, Acute
110 03 0						Toxicity Test)
Piperazine	EC50	> 10 - 100 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline
110-85-0	LC30	> 10 100 mg/1	Барина	40 11	Варина надна	202 (Daphnia sp.
110 03 0						Acute
						Immobilisation
						Test)
Piperazine	EC50	> 1.000 mg/l	Algae	72 h	Selenastrum capricornutum	OECD Guideline
110-85-0	LC30	> 1.000 Hig/1	Aigac	7211	(new name: Pseudokirchnerella	
110-63-0					subcapitata)	Inhibition Test)
Piperazine	EC0	1.000 mg/l	Bacteria	30 min	subcapitata)	OECD Guideline
110-85-0	ECU	1.000 mg/1	Dacteria	30 11111		209 (Activated
110-03-0						,
						Sludge, Respiration
1			1	1	1	Inhibition Test)

12.2. Persistence and degradability

Persistence and Biodegradability: The product is not biodegradable.

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
Benzyl alcohol	readily biodegradable	aerobic	92 - 96 %	OECD Guideline 301 C (Ready
100-51-6				Biodegradability: Modified MITI
				Test (I))
Isophorone diamine		aerobic	8 %	OECD Guideline 301 A (new
2855-13-2				version) (Ready Biodegradability:
				DOC Die Away Test)
4-Tert-butylphenol	readily biodegradable	aerobic	98 %	OECD Guideline 301 A (new
98-54-4				version) (Ready Biodegradability:
				DOC Die Away Test)
2-Piperazin-1-ylethylamine	under test conditions no	aerobic	0 %	OECD Guideline 301 D (Ready
140-31-8	biodegradation observed			Biodegradability: Closed Bottle
				Test)
Piperazine	readily biodegradable	aerobic	65 %	OECD Guideline 301 F (Ready
110-85-0				Biodegradability: Manometric
				Respirometry Test)

12.3. Bioaccumulative potential / 12.4. Mobility in soil

Mobility:

Cured adhesives are immobile.

Bioaccumulative potential:

No data available.

Hazardous components	LogKow Bioconcentration	Exposure	Species	Temperature	Method
CAS-No.	factor (BCF)	time			

MSDS-No.: 290576 9464 B 1KG DE FR GB NL Page 14 of 16

V005.0

Benzyl alcohol 100-51-6	1,08					
4-Tert-butylphenol 98-54-4	3				23 °C	OECD Guideline 117 (Partition Coefficient (noctanol / water), HPLC Method)
2-Piperazin-1-ylethylamine 140-31-8	-1,48					OECD Guideline 107 (Partition Coefficient (noctanol / water), Shake Flask Method)
Piperazine 110-85-0		0,3 - 0,9	42 d	Oryzias latipes	25 °C	OECD Guideline 305 C (Bioaccumulation: Test for the Degree of Bioconcentration in Fish)
Piperazine 110-85-0	-0,8					

12.5. Results of PBT and vPvB assessment

Hazardous components CAS-No.	PBT/vPvB
Benzyl alcohol 100-51-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Isophorone diamine 2855-13-2	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
4-Tert-butylphenol 98-54-4	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
m-Phenylenebis(methylamine) 1477-55-0	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
2-Piperazin-1-ylethylamine 140-31-8	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Piperazine 110-85-0	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

MSDS-No.: 290576 9464 B 1KG DE FR GB NL Page 15 of 16

V005.0

SECTION 14: Transport information

14.1. UN number

ADR	2735
RID	2735
ADN	2735
IMDG	2735
IATA	2735

14.2. UN proper shipping name

ADR AMINES, LIQUID, CORROSIVE, N.O.S.
(Bis(aminopropyl)piperazine, Isophoronediamine)

RID AMINES, LIQUID, CORROSIVE, N.O.S.
(Bis(aminopropyl)piperazine, Isophoronediamine)

ADN AMINES, LIQUID, CORROSIVE, N.O.S.
(Bis(aminopropyl)piperazine, Isophoronediamine)

IMDG AMINES, LIQUID, CORROSIVE, N.O.S.
(Bis(aminopropyl)piperazine, Isophoronediamine)

IATA Amines, liquid, corrosive, n.o.s. (Bis(aminopropyl)piperazine, Isophoronediamine)

14.3. Transport hazard class(es)

ADR	8
RID	8
ADN	8
IMDG	8
IATA	8

14.4. Packing group

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable
	Tunnelcode: (E)
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information

MSDS-No.: 290576 9464 B 1KG DE FR GB NL Page 16 of 16 V005.0

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text

of all abbreviations indicated by codes in this safety data sheet are as follows:

H228 Flammable solid.

H302 Harmful if swallowed.

H311 Toxic in contact with skin.

H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H319 Causes serious eye irritation.

H332 Harmful if inhaled.

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H361f Suspected of damaging fertility.

H361fd Suspected of damaging fertility. Suspected of damaging the unborn child.

H411 Toxic to aquatic life with long lasting effects.

H412 Harmful to aquatic life with long lasting effects.

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.