MCDHN - Series





Specifications

Mechanical Life : 1,000 cycles
Operation Force : 500gf
Stroke : 0.6mm

Operation Temperature : -40°C to +85°C Storage Temperature : -40°C to +85°C

Electrical

Electrical Life : 1,000 cycles

Non-Switching Rating : 100mA, 50 V DC

Switching Rating : 25 mA, 24 V DC

Maximum Contact Resistance : 100m Ω at initial

Minimum Insulation Resistance : 100m Ω at 500 V DC

Dielectric Strength : 300 V AC / 1 minute

Circuit : SPST

Material

Base : Nylon high-temperature thermoplastic

Colour : Black

Cover : Nylon high-temperature thermoplastic

Colour : Black

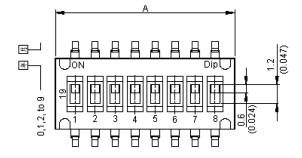
Actuators : LCP high-temperature thermoplastic

Colour : White

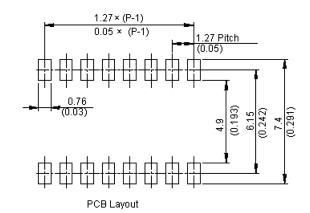
Contact : Alloy copper with gold plated
Terminal : Brass with gold plated

Tape : KAPTON

Diagram



Part Number	No. of Position	"A"
MCDHN-02F-T-V	2	3.77mm (0.15")
MCDHN-04F-T-V	4	6.31mm (0.25")
MCDHN-06F-T-V	6	8.85mm (0.35")
MCDHN-08F-T-V	8	11.39mm (0.45")
MCDHN-10F-T-V	10	13.93mm (0.55")



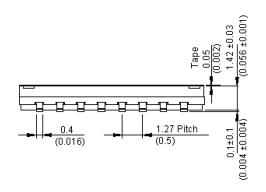
Dimensions: Millimetres (Inches)

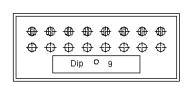


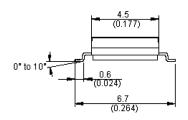


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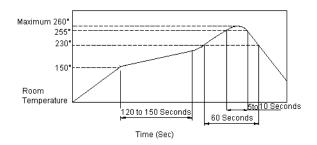
Dimensions: Millimetres (Inches)

Soldering Process

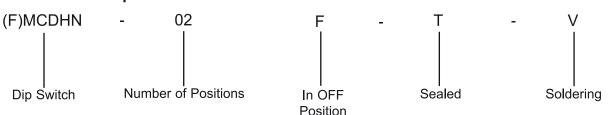
Cleaning

- 1. Only tape sealed types apply to wash process
- 2. Do not remove the tape before wash process
- 3. After soldering process, do not continue the wash process immediately. Please wait for at least 3 minutes
- 4. Apply alcoholic solvents as cleaning agent do not use other solvents or water
- 5. Ultrasonic cleaning is not recommended
- 6. The cleaning process per stage is maximum 1 minute and the whole cleaning time are not to exceed 3 minutes
- 7. Do not impose any external force on switch while washing Any flux enters the switch may fail the conductivity

Reflow Temperature Profile



Part Number Explanation



Dip Switch : F = Half Pitch Dip Switch (Terminal Length 8.1 mm)

Sealed : T = Top Tape Sealed Soldering : V = Lead Free Solderable

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Part Number Table

Description	Part Number
Switch, DIP, SMD, 2 Way	MCDHN-02F-T-V
Switch, DIP, SMD, 4 Way	MCDHN-04F-T-V
Switch, DIP, SMD, 6 Way	MCDHN-06F-T-V
Switch, DIP, SMD, 8 Way	MCDHN-08F-T-V
Switch, DIP, SMD, 10 Way	MCDHN-10F-T-V

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