



## 834FRB-Part A Flame Retardant Epoxy

MG Chemicals UK Limited

Chemwatch Hazard Alert Code: 2

Version No: 1.2

Safety Data Sheet (Conforms to Regulation (EU) No 2015/830)

Issue Date: 23/06/2016

Print Date: 07/06/2017

L.REACH.GBR.EN

### SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

#### 1.1. Product Identifier

Product name	834FRB-Part A Flame Retardant Epoxy
Synonyms	SDS Code: 834FRB-Part A; 834FRB-375ML, 834FRB-3L, 834FRB-60L
Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol a/ diglycidyl ether resin, liquid)
Other means of identification	Not Available

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	resin for use with epoxy hardener
Uses advised against	Not Applicable

#### 1.3. Details of the supplier of the safety data sheet

Registered company name	MG Chemicals UK Limited	MG Chemicals (Head office)
Address	Heame House, 23 Bilston Street, Sedgely Dudley DY3 1JA United Kingdom	9347 - 193 Street Surrey V4N 4E7 British Columbia Canada
Telephone	+(44) 1663 362888	+(1) 800-201-8822
Fax	Not Available	+(1) 800-708-9888
Website	Not Available	www.mgchemicals.com
Email	sales@mgchemicals.com	Info@mgchemicals.com

#### 1.4. Emergency telephone number

Association / Organisation	CHEMTREC	Not Available
Emergency telephone numbers	+(44) 870-8200418	Not Available
Other emergency telephone numbers	+(1) 703-527-3887	Not Available

### SECTION 2 HAZARDS IDENTIFICATION

#### 2.1. Classification of the substance or mixture

Classification according to regulation (EC) No 1272/2008 [CLP] [1]	H315 - Skin Corrosion/Irritation Category 2, H319 - Eye Irritation Category 2, H317 - Skin Sensitizer Category 1, H351 - Carcinogenicity Category 2, H411 - Chronic Aquatic Hazard Category 2
Legend:	1. Classified by Chemwatch; 2. Classification drawn from EC Directive 67/548/EEC - Annex I ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI

#### 2.2. Label elements

Hazard pictogram(s)	
SIGNAL WORD	WARNING

#### Hazard statement(s)

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.

Continued...

<b>H411</b>	Toxic to aquatic life with long lasting effects.
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**Supplementary statement(s)**

Not Applicable

**Precautionary statement(s) Prevention**

<b>P201</b>	Obtain special instructions before use.
<b>P280</b>	Wear protective gloves/protective clothing/eye protection/face protection.
<b>P261</b>	Avoid breathing mist/vapours/spray.
<b>P273</b>	Avoid release to the environment.
<b>P272</b>	Contaminated work clothing should not be allowed out of the workplace.

**Precautionary statement(s) Response**

<b>P308+P313</b>	IF exposed or concerned: Get medical advice/ attention.
<b>P302+P352</b>	IF ON SKIN: Wash with plenty of water and soap.
<b>P305+P351+P338</b>	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
<b>P333+P313</b>	If skin irritation or rash occurs: Get medical advice/attention.
<b>P337+P313</b>	If eye irritation persists: Get medical advice/attention.
<b>P362+P364</b>	Take off contaminated clothing and wash it before reuse.
<b>P391</b>	Collect spillage.

**Precautionary statement(s) Storage**

<b>P405</b>	Store locked up.
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**Precautionary statement(s) Disposal**

<b>P501</b>	Dispose of contents/container in accordance with local regulations.
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**2.3. Other hazards**

Cumulative effects may result following exposure\*.

May produce discomfort of the respiratory system\*.

Possible respiratory sensitizer\*.

REACH - Art.57-59: The mixture does not contain Substances of Very High Concern (SVHC) at the SDS print date.

**SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS****3.1. Substances**

See 'Composition on ingredients' in Section 3.2

**3.2. Mixtures**

1.CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classification according to regulation (EC) No 1272/2008 [CLP]
1.28064-14-4 2.Not Available 3.Not Available 4.Not Available	60	<u>bisphenol F glycidyl ether/ formaldehyde copolymer</u>	Skin Corrosion/Irritation Category 2, Eye Irritation Category 2, Skin Sensitizer Category 1, Chronic Aquatic Hazard Category 2; H315, H319, H317, H411, EUH019 <sup>[1]</sup>
1.1309-64-4 2.215-175-0 3.051-005-00-X 4.01-2119475613-35-XXXX, 01-2119978287-20-XXXX	8	<u>antimony trioxide</u>	Carcinogenicity Category 2; H351 <sup>[3]</sup>
1.68609-97-2 2.271-846-8 3.603-103-00-4 4.01-2119485289-22-XXXX	6	<u>(C12-14)alkylglycidyl ether</u>	Skin Corrosion/Irritation Category 2, Skin Sensitizer Category 1; H315, H317 <sup>[3]</sup>
1.25068-38-6 2.500-033-5 3.603-074-00-8 4.01-2119456619-26-XXXX	6	<u>bisphenol A/ diglycidyl ether resin, liquid</u>	Eye Irritation Category 2, Skin Corrosion/Irritation Category 2, Skin Sensitizer Category 1, Chronic Aquatic Hazard Category 2; H319, H315, H317, H411 <sup>[3]</sup>
1.64741-65-7. 2.Not Available 3.649-275-00-4 4.Not Available	1	<u>naphtha petroleum, heavy alkylate</u>	Flammable Liquid Category 3, Specific target organ toxicity - single exposure Category 3 (narcotic effects), Aspiration Hazard Category 1; H226, H336, H304 <sup>[1]</sup>
1.1333-86-4 2.215-609-9 3.Not Available	0.6	<u>carbon black</u>	Carcinogenicity Category 2; H351 <sup>[1]</sup>

Continued...

4.01-2119384822-32-XXXX,  
01-2119489801-30-XXXX,  
01-2119475601-40-XXXX

**Legend:** 1. Classified by Chemwatch; 2. Classification drawn from EC Directive 67/548/EEC - Annex I ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI 4. Classification drawn from C&L

## SECTION 4 FIRST AID MEASURES

### 4.1. Description of first aid measures

<b>Eye Contact</b>	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Wash out immediately with fresh running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Seek medical attention without delay; if pain persists or recurs seek medical attention.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
<b>Skin Contact</b>	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Immediately remove all contaminated clothing, including footwear.</li> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Seek medical attention in event of irritation.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area.</li> <li>▶ Other measures are usually unnecessary.</li> </ul>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▶ Immediately give a glass of water.</li> <li>▶ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.</li> </ul>

### 4.2 Most important symptoms and effects, both acute and delayed

See Section 11

### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

- ▶ Chelation with British Anti-Lewisite (BAL) for serious antimony exposures should be employed.
- ▶ Dialyse as needed. The role of exchange diffusion is not clear.
- ▶ Be sure to monitor for dysrhythmias.

[Ellenhorn and Barceloux: Medical Toxicology]

## SECTION 5 FIREFIGHTING MEASURES

### 5.1. Extinguishing media

- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.
- ▶ Water spray or fog - Large fires only.

### 5.2. Special hazards arising from the substrate or mixture

<b>Fire Incompatibility</b>	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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### 5.3. Advice for firefighters

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Wear full body protective clothing with breathing apparatus.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▶ Use water delivered as a fine spray to control fire and cool adjacent area.</li> <li>▶ Avoid spraying water onto liquid pools.</li> <li>▶ <b>DO NOT</b> approach containers suspected to be hot.</li> <li>▶ Cool fire exposed containers with water spray from a protected location.</li> <li>▶ If safe to do so, remove containers from path of fire.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▶ Combustible.</li> <li>▶ Slight fire hazard when exposed to heat or flame.</li> <li>▶ Heating may cause expansion or decomposition leading to violent rupture of containers.</li> <li>▶ On combustion, may emit toxic fumes of carbon monoxide (CO).</li> <li>▶ May emit acrid smoke.</li> <li>▶ Mists containing combustible materials may be explosive.</li> </ul> <p>Combustion products include: carbon dioxide (CO<sub>2</sub>) aldehydes other pyrolysis products typical of burning organic material.</p>

## SECTION 6 ACCIDENTAL RELEASE MEASURES

### 6.1. Personal precautions, protective equipment and emergency procedures

See section 8

### 6.2. Environmental precautions

See section 12

### 6.3. Methods and material for containment and cleaning up

Minor Spills	Environmental hazard - contain spillage.																																								
	<ul style="list-style-type: none"> <li>▶ Clean up all spills immediately.</li> <li>▶ Avoid breathing vapours and contact with skin and eyes.</li> <li>▶ Control personal contact with the substance, by using protective equipment.</li> <li>▶ Contain and absorb spill with sand, earth, inert material or vermiculite.</li> <li>▶ Wipe up.</li> <li>▶ Place in a suitable, labelled container for waste disposal.</li> </ul>																																								
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	Chemical Class: phenols and cresols																																								
	For release onto land: recommended sorbents listed in order of priority.																																								
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<p>Legend</p> <p>DGC: Not effective where ground cover is dense</p> <p>R: Not reusable</p> <p>I: Not incinerable</p> <p>P: Effectiveness reduced when rainy</p> <p>RT: Not effective where terrain is rugged</p> <p>SS: Not for use within environmentally sensitive sites</p> <p>W: Effectiveness reduced when windy</p> <p>Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control; R,W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988</p> <p>Moderate hazard.</p> <ul style="list-style-type: none"> <li>▶ Clear area of personnel and move upwind.</li> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Wear breathing apparatus plus protective gloves.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▶ No smoking, naked lights or ignition sources.</li> <li>▶ Increase ventilation.</li> <li>▶ Stop leak if safe to do so.</li> <li>▶ Contain spill with sand, earth or vermiculite.</li> <li>▶ Collect recoverable product into labelled containers for recycling.</li> <li>▶ Absorb remaining product with sand, earth or vermiculite.</li> <li>▶ Collect solid residues and seal in labelled drums for disposal.</li> <li>▶ Wash area and prevent runoff into drains.</li> <li>▶ If contamination of drains or waterways occurs, advise emergency services.</li> </ul>																																									

### 6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 HANDLING AND STORAGE

### 7.1. Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> <li>▶ Avoid all personal contact, including inhalation.</li> <li>▶ Wear protective clothing when risk of exposure occurs.</li> <li>▶ Use in a well-ventilated area.</li> <li>▶ Prevent concentration in hollows and sumps.</li> <li>▶ <b>DO NOT enter confined spaces until atmosphere has been checked.</b></li> <li>▶ Avoid smoking, naked lights or ignition sources.</li> <li>▶ Avoid contact with incompatible materials.</li> <li>▶ When handling, <b>DO NOT eat, drink or smoke.</b></li> <li>▶ Keep containers securely sealed when not in use.</li> <li>▶ Avoid physical damage to containers.</li> <li>▶ Always wash hands with soap and water after handling.</li> <li>▶ Work clothes should be laundered separately.</li> <li>▶ Use good occupational work practice.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> </ul>
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	<ul style="list-style-type: none"> <li>▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.</li> <li>▶ <b>DO NOT allow clothing wet with material to stay in contact with skin</b></li> </ul>
<b>Fire and explosion protection</b>	See section 5
<b>Other information</b>	<ul style="list-style-type: none"> <li>▶ Store in original containers.</li> <li>▶ Keep containers securely sealed.</li> <li>▶ Store in a cool, dry, well-ventilated area.</li> <li>▶ Store away from incompatible materials and foodstuff containers.</li> <li>▶ Protect containers against physical damage and check regularly for leaks.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> </ul>

## 7.2. Conditions for safe storage, including any incompatibilities

<b>Suitable container</b>	<ul style="list-style-type: none"> <li>▶ Metal can or drum</li> <li>▶ Packaging as recommended by manufacturer.</li> <li>▶ Check all containers are clearly labelled and free from leaks.</li> </ul>
<b>Storage incompatibility</b>	<ul style="list-style-type: none"> <li>▶ Avoid cross contamination between the two liquid parts of product (kit).</li> <li>▶ If two part products are mixed or allowed to mix in proportions other than manufacturer's recommendation, polymerisation with gelation and evolution of heat (exotherm) may occur.</li> <li>▶ This excess heat may generate toxic vapour</li> <li>▶ Avoid reaction with amines, mercaptans, strong acids and oxidising agents</li> <li>▶ Phenols are incompatible with strong reducing substances such as hydrides, nitrides, alkali metals, and sulfides.</li> <li>▶ Avoid use of aluminium, copper and brass alloys in storage and process equipment.</li> <li>▶ Heat is generated by the acid-base reaction between phenols and bases.</li> <li>▶ Phenols are sulfonated very readily (for example, by concentrated sulfuric acid at room temperature), these reactions generate heat.</li> <li>▶ Phenols are nitrated very rapidly, even by dilute nitric acid.</li> <li>▶ Nitrated phenols often explode when heated. Many of them form metal salts that tend toward detonation by rather mild shock.</li> </ul> <p>Glycidyl ethers:</p> <ul style="list-style-type: none"> <li>▶ may form unstable peroxides on storage in air, light, sunlight, UV light or other ionising radiation, trace metals - inhibitor should be maintained at adequate levels</li> <li>▶ may polymerise in contact with heat, organic and inorganic free radical producing initiators</li> <li>▶ may polymerise with evolution of heat in contact with oxidisers, strong acids, bases and amines</li> <li>▶ react violently with strong oxidisers, permanganates, peroxides, acyl halides, alkalis, ammonium persulfate, bromine dioxide</li> <li>▶ attack some forms of plastics, coatings, and rubber</li> </ul>

## 7.3. Specific end use(s)

See section 1.2

## SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

### 8.1. Control parameters

#### DERIVED NO EFFECT LEVEL (DNEL)

Not Available

#### PREDICTED NO EFFECT LEVEL (PNEC)

Not Available

#### OCCUPATIONAL EXPOSURE LIMITS (OEL)

#### INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
UK Workplace Exposure Limits (WELs)	carbon black	Carbon black	3.5 mg/m <sup>3</sup>	7 mg/m <sup>3</sup>	Not Available	Not Available

#### EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
bisphenol F glycidyl ether/ formaldehyde copolymer	Phenol, polymer with formaldehyde, oxiranylmethyl ether	30 mg/m <sup>3</sup>	330 mg/m <sup>3</sup>	2,000 mg/m <sup>3</sup>
antimony trioxide	Antimony oxide	1.8 mg/m <sup>3</sup>	16 mg/m <sup>3</sup>	96 mg/m <sup>3</sup>
bisphenol A/ diglycidyl ether resin, liquid	Epoxy resin includes EPON 1001, 1007, 820, ERL-2795	90 mg/m <sup>3</sup>	990 mg/m <sup>3</sup>	5,900 mg/m <sup>3</sup>
carbon black	Carbon black	9 mg/m <sup>3</sup>	99 mg/m <sup>3</sup>	590 mg/m <sup>3</sup>

Ingredient	Original IDLH	Revised IDLH
bisphenol F glycidyl ether/ formaldehyde copolymer	Not Available	Not Available
antimony trioxide	80 mg/m <sup>3</sup>	50 mg/m <sup>3</sup>
(C12-14)alkylglycidyl ether	Not Available	Not Available
bisphenol A/ diglycidyl ether resin, liquid	Not Available	Not Available
naphtha petroleum, heavy alkylate	Not Available	Not Available
carbon black	N.E. mg/m <sup>3</sup> / N.E. ppm	1,750 mg/m <sup>3</sup>

#### MATERIAL DATA

Continued...

The wide-ranging effects of antimony compounds have made it difficult to recommend an exposure standard which characterises the toxicology of these substances. One criteria, reflecting the irritant properties of antimony pentachloride, produced a calculated value of 5.0 mg/m<sup>3</sup> (as antimony), which on the basis of experience was felt to be too high but did act as an 'out-rider'. The present value reflects this thinking.


NOTE M: The classification as a carcinogen need not apply if it can be shown that the substance contains less than 0.005% w/w benzo[a]pyrene (EINECS No 200-028-5). This note applies only to certain complex oil-derived substances in Annex IV.

European Union (EU) List of harmonised classification and labelling hazardous substances, Table 3.1, Annex VI, Regulation (EC) No 1272/2008 (CLP) - up to the latest ATP

NOTE P: The classification as a carcinogen need not apply if it can be shown that the substance contains less than 0.01% w/w benzene (EINECS No 200-753-7). Note E shall also apply when the substance is classified as a carcinogen. This note applies only to certain complex oil-derived substances in Annex VI.

European Union (EU) List of harmonised classification and labelling hazardous substances, Table 3.1, Annex VI, Regulation (EC) No 1272/2008 (CLP) - up to the latest ATP

**8.2. Exposure controls**

<p><b>8.2.1. Appropriate engineering controls</b></p>	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>General exhaust is adequate under normal operating conditions. Local exhaust ventilation may be required in specific circumstances. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Provide adequate ventilation in warehouse or closed storage areas. Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.</p> <table border="1" data-bbox="359 801 1484 1061"> <thead> <tr> <th>Type of Contaminant:</th> <th>Air Speed:</th> </tr> </thead> <tbody> <tr> <td>solvent, vapours, degreasing etc., evaporating from tank (in still air).</td> <td>0.25-0.5 m/s (50-100 f/min)</td> </tr> <tr> <td>aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)</td> <td>0.5-1 m/s (100-200 f/min.)</td> </tr> <tr> <td>direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)</td> <td>1-2.5 m/s (200-500 f/min.)</td> </tr> <tr> <td>grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).</td> <td>2.5-10 m/s (500-2000 f/min.)</td> </tr> </tbody> </table> <p>Within each range the appropriate value depends on:</p> <table border="1" data-bbox="359 1115 1484 1285"> <thead> <tr> <th>Lower end of the range</th> <th>Upper end of the range</th> </tr> </thead> <tbody> <tr> <td>1: Room air currents minimal or favourable to capture</td> <td>1: Disturbing room air currents</td> </tr> <tr> <td>2: Contaminants of low toxicity or of nuisance value only.</td> <td>2: Contaminants of high toxicity</td> </tr> <tr> <td>3: Intermittent, low production.</td> <td>3: High production, heavy use</td> </tr> <tr> <td>4: Large hood or large air mass in motion</td> <td>4: Small hood-local control only</td> </tr> </tbody> </table> <p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p>	Type of Contaminant:	Air Speed:	solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min)	aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)	direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)	grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)	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<p><b>8.2.2. Personal protection</b></p>																					
<p><b>Eye and face protection</b></p>	<ul style="list-style-type: none"> <li>▶ Safety glasses with side shields.</li> <li>▶ Chemical goggles.</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]</li> </ul>																				
<p><b>Skin protection</b></p>	<p>See Hand protection below</p>																				
<p><b>Hands/feet protection</b></p>	<p><b>NOTE:</b></p> <ul style="list-style-type: none"> <li>▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.</li> <li>▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.</li> </ul> <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.</p> <p>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:</p> <ul style="list-style-type: none"> <li>- frequency and duration of contact,</li> <li>- chemical resistance of glove material,</li> <li>- glove thickness and</li> <li>- dexterity</li> </ul>																				

	<p>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</p> <ul style="list-style-type: none"> <li>- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.</li> <li>- Contaminated gloves should be replaced.</li> </ul> <p>For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.</p> <p>It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.</p> <p>Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.</p> <p>Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:</p> <ul style="list-style-type: none"> <li>- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.</li> <li>- Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential</li> </ul> <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <ul style="list-style-type: none"> <li>▶ When handling liquid-grade epoxy resins wear chemically protective gloves (e.g nitrile or nitrile-butadiene rubber), boots and aprons.</li> <li>▶ <b>DO NOT use cotton or leather (which absorb and concentrate the resin), polyvinyl chloride, rubber or polyethylene gloves (which absorb the resin).</b></li> <li>▶ <b>DO NOT use barrier creams containing emulsified fats and oils as these may absorb the resin; silicone-based barrier creams should be reviewed prior to use.</b></li> </ul>
<b>Body protection</b>	See Other protection below
<b>Other protection</b>	<ul style="list-style-type: none"> <li>▶ Overalls.</li> <li>▶ P.V.C. apron.</li> <li>▶ Barrier cream.</li> <li>▶ Skin cleansing cream.</li> <li>▶ Eye wash unit.</li> </ul>
<b>Thermal hazards</b>	Not Available

### Respiratory protection

Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content. The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	A-AUS / Class 1	-
up to 50	1000	-	A-AUS / Class 1
up to 50	5000	Airline *	-
up to 100	5000	-	A-2
up to 100	10000	-	A-3
100+		-	Airline**

\* - Continuous Flow

\*\* - Continuous-flow or positive pressure demand.

A(All classes) = Organic vapours, B AUS or B1 = Acid gases, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO<sub>2</sub>), G = Agricultural chemicals, K = Ammonia(NH<sub>3</sub>), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 deg C)

### 8.2.3. Environmental exposure controls

See section 12

## SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

### 9.1. Information on basic physical and chemical properties

Appearance	Black		
<b>Physical state</b>	Liquid	<b>Relative density (Water = 1)</b>	1.39
<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	>465
<b>pH (as supplied)</b>	Not Available	<b>Decomposition temperature</b>	Not Available
<b>Melting point / freezing point (°C)</b>	>150	<b>Viscosity (cSt)</b>	1150
<b>Initial boiling point and boiling range (°C)</b>	Not Available	<b>Molecular weight (g/mol)</b>	Not Available
<b>Flash point (°C)</b>	Not Available	<b>Taste</b>	Not Available
<b>Evaporation rate</b>	Not Available	<b>Explosive properties</b>	Not Available
<b>Flammability</b>	Not Available	<b>Oxidising properties</b>	Not Available
<b>Upper Explosive Limit (%)</b>	Not Available	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Available
<b>Lower Explosive Limit (%)</b>	Not Available	<b>Volatile Component (%vol)</b>	Not Available

Continued...



## 834FRB-Part A Flame Retardant Epoxy

Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water (g/L)	Partly miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

## 9.2. Other information

Not Available

## SECTION 10 STABILITY AND REACTIVITY

10.1. Reactivity	See section 7.2
10.2. Chemical stability	<ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul>
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

## SECTION 11 TOXICOLOGICAL INFORMATION

## 11.1. Information on toxicological effects

Inhaled	<p>The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting. Inhalation of antimony and its compounds may produce respiratory and gastrointestinal tract discomfort with sore throat, shallow respiration, coughing, headaches, breathing difficulties, dizziness, weight loss, gingivitis, anaemia, eosinophilia and enzyme inhibition. Inflammation of the upper and lower respiratory tract may occur. Pulmonary congestion and oedema may also occur. Other symptoms include rhinitis, eye irritation, vomiting and diarrhoea, weight loss, dysomnia, hair loss and haematological disorders. Death due to circulatory failure has been described, with pathology showing acute congestion of the heart (myocardial failure), liver and kidneys.</p>
Ingestion	<p>The material has <b>NOT</b> been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.</p> <p>Ingestion of antimony compounds may produce violent irritation of the nose, throat, stomach and gastrointestinal tract, vomiting, purging with bloody stools, slow shallow respiration, pulmonary oedema, convulsions, loss of consciousness, coma, and death due to circulatory or respiratory failure.</p> <p>Early signs of antimony intoxication include: fatigue, muscle weakness, myopathy, nausea, low back pain, headache, and metallic taste. Later symptoms include blood disorders (haemolytic anemia, myoglobinuria, haematuria) and renal failure. The substance may cause cough, salivation, nausea, and diarrhoea. It may also cause dizziness, laryngitis, anaemia, muscular and neuralgic pains. Other symptoms of overexposure may include tightness of the chest, pain, swelling of the cervical glands, pustular eruptions ('antimony spots'), particularly on the scrotum, difficult urination, sexual disorders, nervousness, loss of sleep, leukopenia, unconsciousness and death. [NIOSHIC]</p> <p>The minimum lethal dose in man, of antimony, is 130 mg (although 15000 mg has been survived). Antimony is a strong irritant and emetic but the emetic dose (30 mg by mouth) is dangerously high if vomiting fails to occur. Trivalent compounds are generally more lethal than pentavalent derivatives. The trivalent antimony compounds are cardiotoxic. The insoluble salts however are less likely to produce significant toxic effects. Antimony salts are poorly absorbed from the gastrointestinal tract. Most trivalent compounds of antimony are slowly excreted in the urine and bile. Antimony compounds are used medicinally, but therapeutic dose is close to the toxic dose.</p> <p>Antimony poisoning closely parallels arsenic poisoning although vomiting is probably more prominent as absorption from the gastrointestinal tract is generally lower. Like arsenic, antimony has a high affinity for sulfhydryl groups on many enzymes. Antimony is conjugated with glutathione and excreted in urine and feces.</p> <p>Therefore, excessive exposure to antimony has the potential to deplete intracellular glutathione pools. Temporary changes in heart rhythm occurs amongst humans while poisoned animals exhibit severe heart damage. Periodic medical examinations covering lungs, skin, nervous system, heart and gastro-intestinal tract are recommended for occupationally exposed workers. [ILO Encyclopedia]</p>
Skin Contact	<p>Evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis.</p> <p>The material may accentuate any pre-existing dermatitis condition</p> <p>Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions.</p> <p>Skin contact with antimony compounds may result in redness and severe irritation with the formation of itchy papules, pustules, skin lesions/ small septic blisters (antimony spots) within a few hours.</p> <p>Rhinitis may also result from dermal contact.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>
Eye	<p>Evidence exists, or practical experience predicts, that the material may cause eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals.</p> <p>Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.</p>
Chronic	<p>On the basis, primarily, of animal experiments, concern has been expressed that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment.</p> <p>Practical experience shows that skin contact with the material is capable either of inducing a sensitisation reaction in a substantial number of individuals, and/or of producing a positive response in experimental animals.</p>

Continued...



All glycidyl ethers show genotoxic potential due their alkylating properties. Those glycidyl ethers that have been investigated in long term studies exhibit more or less marked carcinogenic potential. Alkylating agents may damage the stem cell which acts as the precursor to components of the blood. Loss of the stem cell may result in pancytopenia (a reduction in the number of red and white blood cells and platelets) with a latency period corresponding to the lifetime of the individual blood cells. Granulocytopenia (a reduction in granular leukocytes) develops within days and thrombocytopenia (a disorder involving platelets), within 1-2 weeks, whilst loss of erythrocytes (red blood cells) need months to become clinically manifest. Aplastic anaemia develops due to complete destruction of the stem cells.

Glycidyl ethers have been shown to cause allergic contact dermatitis in humans. Glycidyl ethers generally cause skin sensitization in experimental animals. Necrosis of the mucous membranes of the nasal cavities was induced in mice exposed to allyl glycidyl ether.

A study of workers with mixed exposures was inconclusive with regard to the effects of specific glycidyl ethers. Phenyl glycidyl ether, but not *n*-butyl glycidyl ether, induced morphological transformation in mammalian cells *in vitro*. *n*-Butyl glycidyl ether induced micronuclei in mice *in vivo* following intraperitoneal but not oral administration. Phenyl glycidyl ether did not induce micronuclei or chromosomal aberrations *in vivo* or chromosomal aberrations in animal cells *in vitro*. Alkyl C12 or C14 glycidyl ether did not induce DNA damage in cultured human cells or mutation in cultured animal cells. Allyl glycidyl ether induced mutation in *Drosophila*. The glycidyl ethers were generally mutagenic to bacteria

Repeated or prolonged exposure to antimony and its compounds may produce stomatitis, dry throat, metallic taste, gingivitis, septal and laryngeal perforation, laryngitis, headache, dyspnea, indigestion, nausea, vomiting, diarrhoea, anorexia, anaemia, weight loss, pain and chest tightness, sleeplessness, muscular pain and weakness, dizziness, pharyngitis, tracheitis, bronchitis, pneumonitis, benign pneumoconiosis (with obstructive lung disease and emphysema) and haematological disorders. Degenerative changes of the liver and kidney may occur. Symptoms can be variable, and may include fatigue, myopathy (muscle aches and inflammation), hypotension, angina and immune dysregulation and hypertrophy of splenic follicles.

Antimony's deposition in body tissues and its detrimental effects depend upon the oxidation state of the element. The trivalent antimony compounds are cardiotoxic. Trivalent antimony affects liver functions, impairs enzymes, and may interfere with sulfur chemistry. If antimony impairs phosphofructokinase (PFK), then purine metabolism may be disrupted, resulting in elevated blood and/or urine levels of hypoxanthine, uric acid and possibly ammonia. Pentavalent antimony deposits in bone, kidney, and in organs of the endocrine system.

Chronic exposure to antimony compounds may result in itchiness, papules and pustules around sweat and sebaceous glands ('antimony spots'), but rarely around the face, and dermatitis.

Collapse and sudden death due to anaphylactic-type reactions have occurred. Therapeutic doses given intravenously cause nausea, vomiting, cough and abdominal pain and diarrhoea. Other side-effects include anorexia, chest, muscle and joint pains, pruritus, skin rashes, dizziness and oedema. Renal and hepatic damage occur rarely and haemolytic anaemia has been reported. Continuous treatment with small doses of antimony may give rise to subacute poisoning similar to chronic arsenic poisoning.

Smelter workers often show skin rashes on the forearms and thighs resembling chicken pox pustules.

Workers exposed to inorganic antimony compounds show a benign pneumoconiosis and obstructive lung disease - these are probably non-specific. Women appear to be more susceptible to systemic effects following exposure. Antimony crosses the placenta, is present in amniotic fluids, and is excreted in breast milk. There are suggestions that exposure may produce an increased incidence of spontaneous late abortions, premature births, and gynecological problems among female antimony smelter workers. An excess of deaths from lung cancer has been reported in smelter workers with more than 7 years exposure to relatively high levels of dust and fume. Animal studies demonstrate that the dust may produce pathological changes in cardiac muscle and may produce an interstitial pneumonitis and endogenous pneumonia. One animal study has also suggested that inhalation of the dust by rats induced a significantly increased incidence of carcinogenic tumours of the lungs and thorax. Increased chromosome defects occur when human lymphocytes are incubated with a soluble antimony salt.

Bisphenol F, bisphenol A, fluorine-containing bisphenol A (bisphenol AF), and other diphenylalkanes were found to be oestrogenic in a bioassay with MCF7 human breast cancer cells in culture. Bisphenol F (4,4'-dihydroxydiphenylmethane) has been reported to exhibit oestrogen agonistic properties in the uterotrophic assay. Bisphenol F (BPF) is present in the environment and as a contaminant of food. Humans may, therefore, be exposed to BP. BPF has been shown to have genotoxic and endocrine-disruptor properties in a human hepatoma cell line (HepG2), which is a model system for studies of xenobiotic toxicity. BPF was largely metabolised into the corresponding sulfate by the HepG2 cell line. BPF was metabolised into both sulfate and glucuronide by human hepatocytes, but with differences between individuals. The metabolism of BPF in both HepG2 cells and human hepatocytes suggests the existence of a detoxification pathway

Bisphenol F was orally administered at doses 0, 20, 100 and 500 mg/kg per day for at least 28 days, but no clear endocrine-mediated changes were detected, and it was concluded to have no endocrine-mediated effects in young adult rats. On the other hand, the main effect of bisphenol F was concluded to be liver toxicity based on clinical biochemical parameters and liver weight, but without histopathological changes. The no-observed-effect level for bisphenol F is concluded to be under 20 mg/kg per day since decreased body weight accompanied by decreased serum total cholesterol, glucose, and albumin values were observed in the female rats given 20 mg/kg per day or higher doses of bisphenol F.

Bisphenol A exhibits hormone-like properties that raise concern about its suitability in consumer products and food containers. Bisphenol A is thought to be an endocrine disruptor which can mimic oestrogen and may lead to negative health effects. More specifically, bisphenol A closely mimics the structure and function of the hormone oestradiol with the ability to bind to and activate the same oestrogen receptor as the natural hormone. Early developmental stages appear to be the period of greatest sensitivity to its effects and some studies have linked prenatal exposure to later physical and neurological difficulties.

Regulatory bodies have determined safety levels for humans, but those safety levels are being questioned or are under review.

A 2009 study on Chinese workers in bisphenol A factories found that workers were four times more likely to report erectile dysfunction, reduced sexual desire and overall dissatisfaction with their sex life than workers with no heightened bisphenol A exposure. Bisphenol A workers were also seven times more likely to have ejaculation difficulties. They were also more likely to report reduced sexual function within one year of beginning employment at the factory, and the higher the exposure, the more likely they were to have sexual difficulties.

Bisphenol A in weak concentrations is sufficient to produce a negative reaction on the human testicle. The researchers found that a concentration equal to 2 µg/litre of bisphenol A in the culture medium, a concentration equal to the average concentration generally found in the blood, urine and amniotic fluid of the population, was sufficient to produce the effects. The researchers believe that exposure of pregnant women to bisphenol A may be one of the causes of congenital masculinisation defects of the hypospadias and cryptorchidism types the frequency of which has doubled overall since the 70's. They also suggested that 'it is also possible that bisphenol A contributes to a reduction in the production of sperm and the increase in the incidence of testicular cancer in adults that have been observed in recent decades'

One review has concluded that obesity may be increased as a function of bisphenol A exposure, which '...merits concern among scientists and public health officials'

One study demonstrated that adverse neurological effects occur in non-human primates regularly exposed to bisphenol A at levels equal to the United States Environmental Protection Agency's (EPA) maximum safe dose of 50 µg/kg/day. This research found a connection between bisphenol A and interference with brain cell connections vital to memory, learning, and mood.

A further review concluded that bisphenol-A has been shown to bind to thyroid hormone receptor and perhaps have selective effects on its functions.

Carcinogenicity studies have shown increases in leukaemia and testicular interstitial cell tumours in male rats. However, 'these studies have not been considered as convincing evidence of a potential cancer risk because of the doubtful statistical significance of the small differences in incidences from controls'. Another *in vitro* study has concluded that bisphenol A is able to induce neoplastic transformation in human breast epithelial cells. [whilst a further study concluded that maternal oral exposure to low concentrations of bisphenol A, during lactation, increases mammary carcinogenesis in a rodent model. *In vitro* studies have suggested that bisphenol A can promote the growth of neuroblastoma cells and potentially promotes invasion and metastasis of neuroblastoma cells. Newborn rats exposed to a low-dose of bisphenol A (10 µg/kg) showed increased prostate cancer susceptibility when adults. At least one study has suggested that bisphenol A suppresses DNA methylation which is involved in epigenetic changes.

Bisphenol A is the isopropyl adduct of 4,4'-dihydroxydiphenyl oxide (DHDPO). A series of DHDPO analogues have been investigated as potential oestrogen receptor/anti-tumour drug carriers in the development of a class of therapeutic drugs called 'cytostatic hormones'. Oestrogenic activity is induced with 1 to 100 mg/kg body weight in animal models. Bisphenol A sealants are frequently used in dentistry for treatment of dental pits and fissures. Samples of saliva collected from dental patients during a 1-hour period following application contain the monomer. A bisphenol-A sealant has been shown to be oestrogenic *in vitro*; such sealants may represent an additional source of xenoestrogens in humans and may be the cause of additional concerns in children.

Concerns have been raised about the possible developmental effects on the foetus/embryo or neonate resulting from the leaching of bisphenol A from epoxy linings in metal cans which come in contact with food-stuffs.

Many drugs, including naproxen, salicylic acid, carbamazepine and mefenamic acid can, *in vitro*, significantly inhibit bisphenol A glucuronidation (detoxification).

834FRB Flame Retardant Epoxy (Part A)	<b>TOXICITY</b>	<b>IRRITATION</b>
	Not Available	Not Available
bisphenol F glycidyl ether/formaldehyde copolymer	<b>TOXICITY</b>	<b>IRRITATION</b>
	dermal (rat) LD50: 4000 mg/kg*e <sup>[2]</sup>	Eyes * (-) (-) Slight irritant
	Oral (rat) LD50: 4000 mg/kg*t <sup>[2]</sup>	Skin * (-) (-) Slight irritant
antimony trioxide	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: >8300 mg/kg <sup>[1]</sup>	Not Available
	Oral (rat) LD50: >600 mg/kg <sup>[1]</sup>	
(C12-14)alkylglycidyl ether	<b>TOXICITY</b>	<b>IRRITATION</b>
	Oral (rat) LD50: >10000 mg/kg <sup>[2]</sup>	Eye (rabbit): mild [Ciba]
		Skin (guinea pig): sensitiser
		Skin (human): Irritant
		Skin (human): non- sensitiser
		Skin (rabbit): moderate Skin : Moderate
bisphenol A/ diglycidyl ether resin, liquid	<b>TOXICITY</b>	<b>IRRITATION</b>
	dermal (rat) LD50: >1200 mg/kg <sup>[2]</sup>	Eye (rabbit): 100mg - Mild
	Oral (rat) LD50: >1000 mg/kg <sup>[2]</sup>	
naphtha petroleum, heavy alkylate	<b>TOXICITY</b>	<b>IRRITATION</b>
	Not Available	Not Available
carbon black	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: >3000 mg/kg <sup>[2]</sup>	Not Available
	Oral (rat) LD50: >10000 mg/kg <sup>[1]</sup>	

**Legend:** 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.\* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

834FRB Flame Retardant Epoxy (Part A)	Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) exhibit many common characteristics with respect to animal toxicology. One such oxirane is ethyloxirane; data presented here may be taken as representative for 1,2-butylene oxide (ethyloxirane): Ethyloxirane increased the incidence of tumours of the respiratory system in male and female rats exposed via inhalation. Significant increases in nasal papillary adenomas and combined alveolar/bronchiolar adenomas and carcinomas were observed in male rats exposed to 1200 mg/m <sup>3</sup> ethyloxirane via inhalation for 103 weeks.
ANTIMONY TRIOXIDE	Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. (intermittent) [CCINFO] Reproductive effector
BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID	The substance is classified by IARC as Group 3: <b>NOT</b> classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing. In mice, dermal application of bisphenol A diglycidyl ether (BADGE) (1, 10, or 100 mg/kg) for 13 weeks produced mild to moderate chronic active dermatitis. At the high dose, spongiosis and epidermal micro abscess formation were observed. Foetotoxicity has been observed in animal studies Oral (rabbit, female) NOEL 180 mg/kg (teratogenicity); NOEL (maternal 60 mg/kg
NAPHTHA PETROLEUM, HEAVY ALKYLATE	Studies indicate that normal, branched and cyclic paraffins are absorbed from the mammalian gastrointestinal tract and that the absorption of n-paraffins is inversely proportional to the carbon chain length, with little absorption above C30. With respect to the carbon chain lengths likely to be present in mineral oil, n-paraffins may be absorbed to a greater extent than iso- or cyclo-paraffins. <b>for petroleum:</b> This product contains benzene which is known to cause acute myeloid leukaemia and n-hexane which has been shown to metabolize to compounds which are neuropathic. This product contains toluene.
CARBON BLACK	No significant acute toxicological data identified in literature search. Inhalation (rat) TCLo: 50 mg/m <sup>3</sup> /6h/90D-I Nil reported

834FRB Flame Retardant Epoxy (Part A) & BISPHENOL F GLYCIDYL ETHER/ FORMALDEHYDE COPOLYMER & (C12-14)ALKYLGLYCIDYL ETHER & BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema.
834FRB Flame Retardant Epoxy (Part A) & BISPHENOL F GLYCIDYL ETHER/ FORMALDEHYDE COPOLYMER & BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID	The chemical structure of hydroxylated diphenylalkanes or bisphenols consists of two phenolic rings joined together through a bridging carbon. This class of endocrine disruptors that mimic oestrogens is widely used in industry, particularly in plastics. Bisphenol A (BPA) and some related compounds exhibit oestrogenic activity in human breast cancer cell line MCF-7, but there were remarkable differences in activity.
ANTIMONY TRIOXIDE & CARBON BLACK	<b>WARNING:</b> This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.

Acute Toxicity	☒	Carcinogenicity	✓
Skin Irritation/Corrosion	✓	Reproductivity	☒
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	☒
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	☒
Mutagenicity	☒	Aspiration Hazard	☒

Legend: ✗ – Data available but does not fill the criteria for classification  
 ✓ – Data available to make classification  
 ☒ – Data Not Available to make classification

## SECTION 12 ECOLOGICAL INFORMATION

### 12.1. Toxicity

834FRB Flame Retardant Epoxy (Part A)	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable
bisphenol F glycidyl ether/ formaldehyde copolymer	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable
antimony trioxide	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	0.93mg/L	2
	EC50	48	Crustacea	1mg/L	2
	EC50	72	Algae or other aquatic plants	0.73mg/L	4
	EC50	96	Crustacea	0.5mg/L	2
	NOEC	720	Fish	>0.0075mg/L	2
(C12-14)alkylglycidyl ether	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable
bisphenol A/ diglycidyl ether resin, liquid	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	1.2mg/L	2
	EC50	72	Algae or other aquatic plants	9.4mg/L	2
	EC50	24	Crustacea	3.6mg/L	2
	NOEC	72	Algae or other aquatic plants	2.4mg/L	2
naphtha petroleum, heavy alkylate	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	EC50	72	Algae or other aquatic plants	=13mg/L	1
	EC50	72	Algae or other aquatic plants	=30000mg/L	1
	NOEC	72	Algae or other aquatic plants	=0.1mg/L	1
carbon black	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	=1000mg/L	1

Continued...

## 834FRB-Part A Flame Retardant Epoxy

EC50	24	Crustacea	>5600mg/L	1
NOEC	96	Fish	=1000mg/L	1

**Legend:** Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For bisphenol A and related bisphenols:

Environmental fate:

Biodegradability (28 d) 89% - Easily biodegradable

Bioconcentration factor (BCF) 7.8 mg/l

Bisphenol A, its derivatives and analogues, can be released from polymers, resins and certain substances by metabolic products

Substance does not meet the criteria for PBT or vPvB according to Regulation (EC) No 1907/2006, Annex XIII

As an environmental contaminant, bisphenol A interferes with nitrogen fixation at the roots of leguminous plants associated with the bacterial symbiont *Sinorhizobium meliloti*. Despite a half-life in the soil of only 1-10 days, its ubiquity makes it an important pollutant. According to Environment Canada, 'initial assessment shows that at low levels, bisphenol A can harm fish and organisms over time. Studies also indicate that it can currently be found in municipal wastewater.' However, a study conducted in the United States found that 91-98% of bisphenol A may be removed from water during treatment at municipal water treatment plants.

Ecotoxicity:

Fish LC50 (96 h): 4.6 mg/l (freshwater fish); 11 mg/l (saltwater fish); NOEC 0.016 mg/l (freshwater fish- 144 d); 0.064 mg/l (saltwater fish 164 d)

Fresh water invertebrates EC50 (48 h): 10.2 mg/l; NOEC 0.025 mg/l - 328 d)

Marine water invertebrate EC50 (96 h): 1.1 mg/l; NOEC 0.17 mg/l (28 d)

Freshwater algae (96 h): 2.73 mg/l

Marine water algae (96 h): 1.1 mg/l

Fresh water plant EC50 (7 d): 20 mg/l; NOEC 7.8 mg/l

In general, studies have shown that bisphenol A can affect growth, reproduction and development in aquatic organisms.

Among freshwater organisms, fish appear to be the most sensitive species. Evidence of endocrine-related effects in fish, aquatic invertebrates, amphibians and reptiles has been reported at environmentally relevant exposure levels lower than those required for acute toxicity. There is a widespread variation in reported values for endocrine-related effects, but many fall in the range of 1 ug/L to 1 mg/L

A 2009 review of the biological impacts of plasticisers on wildlife published by the Royal Society with a focus on annelids (both aquatic and terrestrial), molluscs, crustaceans, insects, fish and amphibians concluded that bisphenol A has been shown to affect reproduction in all studied animal groups, to impair development in crustaceans and amphibians and to induce genetic aberrations. A large 2010 study of two rivers in Canada found that areas contaminated with hormone-like chemicals including bisphenol A showed females made up 85 per cent of the population of a certain fish, while females made up only 55 per cent in uncontaminated areas.

Although abundant data are available on the toxicity of bisphenol-A (2,2-bis (4-hydroxydiphenyl)propane;(BPA) A variety of BPs were examined for their acute toxicity against *Daphnia magna*, mutagenicity, and oestrogenic activity using the Daphtoxkit (Creasel Ltd.), the umu test system, and the yeast two-hybrid system, respectively, in comparison with BPA. BPA was moderately toxic to *D. magna* (48-h EC50 was 10 mg/l) according to the current U.S. EPA acute toxicity evaluation standard, and it was weakly oestrogenic with 5 orders of magnitude lower activity than that of the natural oestrogen 17 beta-oestradiol in the yeast screen, while no mutagenicity was observed. All seven BPs tested here showed moderate to slight acute toxicity, no mutagenicity, and weak oestrogenic activity as well as BPA. Some of the BPs showed considerably higher oestrogenic activity than BPA, and others exhibited much lower activity. Bisphenol S (bis(4-hydroxydiphenyl)sulfone) and bis(4-hydroxyphenyl)sulfide) showed oestrogenic activity.

Biodegradation is a major mechanism for eliminating various environmental pollutants. Studies on the biodegradation of bisphenols have mainly focused on bisphenol A. A number of BPA-degrading bacteria have been isolated from enrichments of sludge from wastewater treatment plants. The first step in the biodegradation of BPA is the hydroxylation of the carbon atom of a methyl group or the quaternary carbon in the BPA molecule. Judging from these features of the biodegradation mechanisms, it is possible that the same mechanism used for BPA is used to biodegrade all bisphenols that have at least one methyl or methylene group bonded at the carbon atom between the two phenol groups. However, bisphenol F (bis(4-hydroxyphenyl)methane; BPF), which has no substituent at the bridging carbon, is unlikely to be metabolised by such a mechanism. Nevertheless BPF is readily degraded by river water microorganisms under aerobic conditions. From this evidence, it was clear that a specific mechanism for biodegradation of BPF does exist in the natural ecosystem.

Algae can enhance the photodegradation of bisphenols. The photodegradation rate of BPF increased with increasing algae concentration. Humic acid and Fe<sup>3+</sup> ions also enhanced the photodegradation of BPF. The effect of pH value on the BPF photodegradation was also important.

Significant environmental findings are limited. Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) exhibit common characteristics with respect to environmental fate and ecotoxicology. One such oxirane is ethyloxirane and data presented here may be taken as representative.

for 1,2-butylene oxide (ethyloxirane):

**Environmental fate:** Ethyloxirane is highly soluble in water and has a very low soil-adsorption coefficient, which suggests that if released to water, adsorption of ethyloxirane to sediment and suspended solids is not expected. Volatilisation of ethyloxirane from water surfaces would be expected based on the moderate estimated Henry's Law constant. If ethyloxirane is released to soil, it is expected to have low adsorption and thus very high mobility. Volatilisation from moist soil and dry soil surfaces is expected, based on its vapour pressure. It is expected that ethyloxirane exists solely as a vapour in ambient atmosphere, based on its very high vapour pressure. Ethyloxirane may also be removed from the atmosphere by wet deposition processes, considering its relatively high water solubility.

**Persistence:** The half-life in air is about 5.6 days from the reaction of ethyloxirane with photochemically produced hydroxyl radicals which indicates that this chemical meets the persistence criterion in air (half-life of = 2 days)\*.

Ethyloxirane is hydrolysable, with a half-life of 6.5 days, and biodegradable up to 100% degradation and is not expected to persist in water. A further model-predicted biodegradation half-life of 15 days in water was obtained and used to predict the half-life of this chemical in soil and sediment by applying Boethling's extrapolation factors (t<sub>1/2</sub>water : t<sub>1/2</sub>soil : t<sub>1/2</sub>sediment = 1 : 1 : 4) (Boethling 1995). According to these values, it can be concluded that ethyloxirane does not meet the persistence criteria in water and soil (half-lives = 182 days) and sediments (half-life = 365 days).

Experimental and modelled log K<sub>ow</sub> values of 0.68 and 0.86, respectively, indicate that the potential for bioaccumulation of ethyloxirane in organisms is likely to be low. Modelled bioaccumulation -factor (BAF) and bioconcentration -factor (BCF) values of 1 to 17 L/kg indicate that ethyloxirane does not meet the bioaccumulation criteria (BCF/BAF = 5000)\*

**Ecotoxicity:**

Experimental ecotoxicological data for ethyloxirane (OECD 2001) indicate low to moderate toxicity to aquatic organisms. For fish and water flea, acute LC50/EC50 values vary within a narrow range of 70-215 mg/L; for algae, toxicity values exceed 500 mg/L, while for bacteria they are close to 5000 mg/L

\* Persistence and Bioaccumulation Regulations (Canada 2000).

Environmental toxicity is a function of the n-octanol/ water partition coefficient (log Pow, log K<sub>ow</sub>). Phenols with log Pow >7.4 are expected to exhibit low toxicity to aquatic organisms. However the toxicity of phenols with a lower log Pow is variable, ranging from low toxicity (LC50 values >100 mg/l) to highly toxic (LC50 values <1 mg/l) dependent on log Pow, molecular weight and substitutions on the aromatic ring. Dinitrophenols are more toxic than predicted from QSAR estimates. Hazard information for these groups is not generally available.

Drinking Water Standards: hydrocarbon total: 10 ug/l (UK max.).

Antimony exists in the atmosphere in low concentrations. Urban air contains 0.05 to 0.06 ppm of antimony. There are very low concentrations in water due to minimal solubility. Volatilisation from water is not likely. The soil usually contains 0.1 to 10 mg/kg dry weight. Antimony concentrations in freshwater fish are low, approximately 3 mg/kg wet weight.

Little is known of the adsorptive behavior of antimony, its compounds, and ions in soils and sediments. The binding of antimony to soil is determined by the nature of the soil and the form of antimony deposited on the soil. Some forms of antimony may bind to inorganic and organic ligands. On the other hand, a mineral form would be unavailable for binding. Some studies suggest that antimony is fairly mobile under diverse environmental conditions, while others suggest that it is strongly adsorbed to soil. Since antimony has an anionic character (e.g. Sb(OH)<sub>3</sub>), it is expected to have little affinity for organic carbon. It is not expected that cation exchange, which generally dominates adsorption to clay, would be important for anionic antimony. Antimony is known to form coprecipitates with hydrous iron, manganese, and aluminum oxides in soil and sediment. Antimony adsorbs strongly to colloidal material in soil. The partition coefficient of antimony to 0.05-0.003 um colloids was 1,300. Antimony adsorbed to such material can be transported with the colloids in groundwater.

Leaching experiments performed with river sediment samples from a mining district in Idaho indicated that Sb(V) was the major species released during leaching. The fraction of antimony leached from sediment with deionized water after 10 days was highly correlated with the free iron and manganese oxide content of the sediment. The release of antimony from the sediment increased at low

pH and increased sharply at high pH. The form of released antimony was also sensitive to pH. At pH 2.7, the bulk of antimony released was as Sb(III); at pH 4.3, the concentrations of tri- and pentavalent antimony were comparable; and at pH 6.3 and above, Sb(V) was the predominant species.

Antimony does not appear to bioconcentrate appreciably in fish and aquatic organisms. No detectable bioconcentration occurred during a 28-day test in bluegills (EPA 1980). Only low levels of antimony have been reported in fish and aquatic organisms collected off the coast of Africa, Australia, and the Danube River in Austria. Bioconcentration factors for antimony ranged from 0.15 to 390. A study of the distribution of antimony around a smelter site indicated that antimony occurring in plants results from surface deposition. Uptake from soil is minor and appears to be correlated with the amount of available antimony (that which is soluble or easily exchangeable). Antimony bioconcentration was measured in voles, shrews, rabbits, and invertebrates around a smelter. Analysis of antimony in organs of the small mammals, compared with estimates of their antimony intake from food, showed that, although the amount of antimony in the organs was elevated, it was low compared to the amount ingested. The results suggest that antimony does not biomagnify from lower to higher trophic levels in the food chain.

Thermodynamically, most dissolved antimony in natural waters under aerobic conditions should be present in the +5 oxidation state as antimonate species. At 0.001 M total antimony, the dominant species were Sb(OH)<sub>6</sub><sup>-</sup> and Sb(OH)<sub>5</sub>O. A small quantity of polymeric hydroxy species were found, but these will be less significant when the total antimony concentration is low, such as in natural water. While industrial inputs will commonly contain antimony in the +3 oxidation state (e.g., antimony trioxide), it is not known how fast antimonite would oxidize to antimonate under natural conditions. Under reducing conditions, trivalent species such as Sb(OH)<sub>3</sub>O, Sb(OH)<sub>4</sub><sup>-</sup>, and Sb<sub>2</sub>S<sub>4</sub><sup>4-</sup> may be significant.

Antimony compounds may undergo photochemical reactions, but these do not appear to be significant in determining their aquatic fate. Antimony trioxide suspensions strongly absorb ultraviolet radiation below 325 nm and darken. The process is reversible, and when the light is removed, the white color slowly returns. The effect is believed to be due to peroxide radical formation on the crystal surface. Both water and oxygen seem to be necessary for the reoxidation of the reduced antimony.

Antimony can be reduced and methylated by microorganisms in the aquatic environment, similar to arsenic, and become mobilized. This reaction is most likely to occur in reducing environments, such as in bed sediment. In the case of arsenic, this reaction may be mediated by fungi and bacteria, but it is not known whether this is the case with antimony. The resulting trimethylstibine is initially oxidized by atmospheric oxygen to a mixture of trimethylstibine oxide ((CH<sub>3</sub>)<sub>3</sub>SbOH) and trimethylstibinic acid ((CH<sub>3</sub>)<sub>2</sub>SbO<sub>3</sub>H), and then to antimony oxides and insoluble polymers. The rate constant is estimated to be of the order of 0.1 to 0.2 L/mol·sec. Trimethylstibine has a high vapor pressure, 103 mmHg at 25 deg C, and might volatilize before it is completely oxidized. The oxidation product, (CH<sub>3</sub>)<sub>3</sub>SbO, is much more soluble than trimethylstibine; therefore, oxidation will reduce volatilization. Oxidation of trimethylstibine in the gas phase is very rapid; the rate is 0.11/mmHg·sec or 2000 L/mol·sec. Trimethylstibine has been shown to react with alkyl iodides and bromides; this results in the formation of quaternary salts. Should antimony occur in a landfill with alkyl halides, the formation of quaternary salts should greatly enhance antimony's mobility.

There is evidence that phytoplankton can reduce Sb(V) to the Sb(III). Sb(III) decreases to very low levels at the base of the seasonal thermocline and remains low down to the sediment where increasing levels are again observed. Sb(III) only accounts for 44% of the inorganic antimony in the anoxic zone, and speciation in this region is unclear. Thermodynamically, the antimony should be in the trivalent state. Thiocomplexes are thought to account for some of the antimony in this zone. Methylated antimony species existed throughout the water column and made up 10% of total antimony. Monomethyl antimony species were more abundant in surface waters and in the anoxic zone. There was no sharp increase in methyl antimony near the sediment, which would be expected if these species were formed biosynthetically. Since the highest antimony concentration is at the surface, it is unlikely that antimony is taken up by phytoplankton, as is the case with arsenic. A decrease in antimony concentration with depth suggests scavenging by particulate matter and, at lower depths, by iron hydroxyoxides.

**DO NOT discharge into sewer or waterways.**

## 12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
bisphenol A/ diglycidyl ether resin, liquid	HIGH	HIGH

## 12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
bisphenol A/ diglycidyl ether resin, liquid	LOW (LogKOW = 2.6835)

## 12.4. Mobility in soil

Ingredient	Mobility
bisphenol A/ diglycidyl ether resin, liquid	LOW (KOC = 51.43)

## 12.5. Results of PBT and vPvB assessment

	P	B	T
Relevant available data	Not Available	Not Available	Not Available
PBT Criteria fulfilled?	Not Available	Not Available	Not Available

## 12.6. Other adverse effects

No data available

# SECTION 13 DISPOSAL CONSIDERATIONS


## 13.1. Waste treatment methods

<b>Product / Packaging disposal</b>	<ul style="list-style-type: none"> <li>▶ Containers may still present a chemical hazard/ danger when empty.</li> <li>▶ Return to supplier for reuse/ recycling if possible.</li> </ul> <p>Otherwise:</p> <ul style="list-style-type: none"> <li>▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.</li> <li>▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.</li> </ul> <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> <li>▶ Reduction</li> <li>▶ Reuse</li> <li>▶ Recycling</li> <li>▶ Disposal (if all else fails)</li> </ul> <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.</p> <ul style="list-style-type: none"> <li>▶ <b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li> <li>▶ It may be necessary to collect all wash water for treatment before disposal.</li> <li>▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>▶ Where in doubt contact the responsible authority.</li> </ul>
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	<ul style="list-style-type: none"> <li>▶ Recycle wherever possible or consult manufacturer for recycling options.</li> <li>▶ Consult State Land Waste Authority for disposal.</li> <li>▶ Bury or incinerate residue at an approved site.</li> <li>▶ Recycle containers if possible, or dispose of in an authorised landfill.</li> </ul>
<b>Waste treatment options</b>	Not Available
<b>Sewage disposal options</b>	Not Available

## SECTION 14 TRANSPORT INFORMATION

### Labels Required

		LIMITED QUANTITY: Part A of 834FRB-375ML, 834FRB-3L kits
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### Land transport (ADR)

<b>14.1. UN number</b>	3082										
<b>14.2. UN proper shipping name</b>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol a/ diglycidyl ether resin, liquid)										
<b>14.3. Transport hazard class(es)</b>	<table border="1" style="width: 100%;"> <tr> <td>Class</td> <td>9</td> </tr> <tr> <td>Subrisk</td> <td>Not Applicable</td> </tr> </table>	Class	9	Subrisk	Not Applicable						
Class	9										
Subrisk	Not Applicable										
<b>14.4. Packing group</b>	III										
<b>14.5. Environmental hazard</b>	Not Applicable										
<b>14.6. Special precautions for user</b>	<table border="1" style="width: 100%;"> <tr> <td>Hazard identification (Kemler)</td> <td>90</td> </tr> <tr> <td>Classification code</td> <td>M6</td> </tr> <tr> <td>Hazard Label</td> <td>9</td> </tr> <tr> <td>Special provisions</td> <td>274 335 375 601</td> </tr> <tr> <td>Limited quantity</td> <td>5 L</td> </tr> </table>	Hazard identification (Kemler)	90	Classification code	M6	Hazard Label	9	Special provisions	274 335 375 601	Limited quantity	5 L
Hazard identification (Kemler)	90										
Classification code	M6										
Hazard Label	9										
Special provisions	274 335 375 601										
Limited quantity	5 L										

### Air transport (ICAO-IATA / DGR)

<b>14.1. UN number</b>	3082														
<b>14.2. UN proper shipping name</b>	Environmentally hazardous substance, liquid, n.o.s. * (contains bisphenol a/ diglycidyl ether resin, liquid)														
<b>14.3. Transport hazard class(es)</b>	<table border="1" style="width: 100%;"> <tr> <td>ICAO/IATA Class</td> <td>9</td> </tr> <tr> <td>ICAO / IATA Subrisk</td> <td>Not Applicable</td> </tr> <tr> <td>ERG Code</td> <td>9L</td> </tr> </table>	ICAO/IATA Class	9	ICAO / IATA Subrisk	Not Applicable	ERG Code	9L								
ICAO/IATA Class	9														
ICAO / IATA Subrisk	Not Applicable														
ERG Code	9L														
<b>14.4. Packing group</b>	III														
<b>14.5. Environmental hazard</b>	Not Applicable														
<b>14.6. Special precautions for user</b>	<table border="1" style="width: 100%;"> <tr> <td>Special provisions</td> <td>A97 A158 A197</td> </tr> <tr> <td>Cargo Only Packing Instructions</td> <td>964</td> </tr> <tr> <td>Cargo Only Maximum Qty / Pack</td> <td>450 L</td> </tr> <tr> <td>Passenger and Cargo Packing Instructions</td> <td>964</td> </tr> <tr> <td>Passenger and Cargo Maximum Qty / Pack</td> <td>450 L</td> </tr> <tr> <td>Passenger and Cargo Limited Quantity Packing Instructions</td> <td>Y964</td> </tr> <tr> <td>Passenger and Cargo Limited Maximum Qty / Pack</td> <td>30 kg G</td> </tr> </table>	Special provisions	A97 A158 A197	Cargo Only Packing Instructions	964	Cargo Only Maximum Qty / Pack	450 L	Passenger and Cargo Packing Instructions	964	Passenger and Cargo Maximum Qty / Pack	450 L	Passenger and Cargo Limited Quantity Packing Instructions	Y964	Passenger and Cargo Limited Maximum Qty / Pack	30 kg G
Special provisions	A97 A158 A197														
Cargo Only Packing Instructions	964														
Cargo Only Maximum Qty / Pack	450 L														
Passenger and Cargo Packing Instructions	964														
Passenger and Cargo Maximum Qty / Pack	450 L														
Passenger and Cargo Limited Quantity Packing Instructions	Y964														
Passenger and Cargo Limited Maximum Qty / Pack	30 kg G														

### Sea transport (IMDG-Code / GGVSee)

<b>14.1. UN number</b>	3082				
<b>14.2. UN proper shipping name</b>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol a/ diglycidyl ether resin, liquid)				
<b>14.3. Transport hazard class(es)</b>	<table border="1" style="width: 100%;"> <tr> <td>IMDG Class</td> <td>9</td> </tr> <tr> <td>IMDG Subrisk</td> <td>Not Applicable</td> </tr> </table>	IMDG Class	9	IMDG Subrisk	Not Applicable
IMDG Class	9				
IMDG Subrisk	Not Applicable				
<b>14.4. Packing group</b>	III				
<b>14.5. Environmental hazard</b>	Marine Pollutant				



<b>14.6. Special precautions for user</b>	EMS Number	F-A, S-F
	Special provisions	274 335 969
	Limited Quantities	5 L

**Inland waterways transport (ADN)**

<b>14.1. UN number</b>	3082	
<b>14.2. UN proper shipping name</b>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol a/ diglycidyl ether resin, liquid)	
<b>14.3. Transport hazard class(es)</b>	9 Not Applicable	
<b>14.4. Packing group</b>	III	
<b>14.5. Environmental hazard</b>	Not Applicable	
<b>14.6. Special precautions for user</b>	Classification code	M6
	Special provisions	274; 335; 375; 601
	Limited quantity	5 L
	Equipment required	PP
	Fire cones number	0

**14.7. Transport in bulk according to Annex II of MARPOL and the IBC code**

Not Applicable

**SECTION 15 REGULATORY INFORMATION****15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture****BISPHENOL F GLYCIDYL ETHER/ FORMALDEHYDE COPOLYMER(28064-14-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Not Applicable

**ANTIMONY TRIOXIDE(1309-64-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List of Substances

EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

European Customs Inventory of Chemical Substances ECICS (English)

European Trade Union Confederation (ETUC) Priority List for REACH Authorisation

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31

European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances (updated by ATP: 31) - Carcinogenic Substances

European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

UK Workplace Exposure Limits (WELs)

**(C12-14)ALKYLGLYCIDYL ETHER(68609-97-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List of Substances

European Customs Inventory of Chemical Substances ECICS (English)

European Trade Union Confederation (ETUC) Priority List for REACH Authorisation

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31

European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI

**BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID(25068-38-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List of Substances

European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31

European Union (EU) No-Longer Polymers List (NLP) (67/548/EEC)

European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI

**NAPHTHA PETROLEUM, HEAVY ALKYLATE(64741-65-7.) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

EU REACH Regulation (EC) No 1907/2006 - Annex XVII (Appendix 2) Carcinogens: category 1B (Table 3.1)/category 2 (Table 3.2)

EU REACH Regulation (EC) No 1907/2006 - Annex XVII (Appendix 4) Mutagens: category 1B (Table 3.1)/category 2 (Table 3.2)

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31

European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances (updated by ATP: 31) - Carcinogenic Substances

European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances (updated by ATP: 31) - Mutagenic Substances

European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI

**CARBON BLACK(1333-86-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List of Substances

European Customs Inventory of Chemical Substances ECICS (English)

European List of Notified Chemical Substances (ELINCS)

European Trade Union Confederation (ETUC) Priority List for REACH Authorisation

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

UK Workplace Exposure Limits (WELs)



This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : 98/24/EC, 92/85/EC, 94/33/EC, 91/689/EEC, 1999/13/EC, Commission Regulation (EU) 2015/830, Regulation (EC) No 1272/2008 and their amendments

## 15.2. Chemical safety assessment

For further information please look at the Chemical Safety Assessment and Exposure Scenarios prepared by your Supply Chain if available.

### ECHA SUMMARY

Ingredient	CAS number	Index No	ECHA Dossier
bisphenol F glycidyl ether/ formaldehyde copolymer	28064-14-4	Not Available	Not Available

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Skin Irrit. 2, Skin Sens. 1, Eye Irrit. 2, Aquatic Chronic 2	GHS07, GHS09, Wng	H315, H317, H319
2	Skin Irrit. 2, Skin Sens. 1, Eye Irrit. 2, Aquatic Chronic 2, Skin Sens. 1B, STOT SE 3	GHS07, GHS09, Wng	H315, H317, H319, H335

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

Ingredient	CAS number	Index No	ECHA Dossier
antimony trioxide	1309-64-4	051-005-00-X	01-2119475613-35-XXXX, 01-2119978287-20-XXXX

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Carc. 2	GHS08, Wng	H351
2	Carc. 2, Repr. 1A, STOT RE 1, Aquatic Chronic 3, Eye Dam. 1, Acute Tox. 4, Aquatic Chronic 2, Eye Irrit. 2, Skin Irrit. 2, STOT RE 2	GHS08, Dgr, Wng, GHS05, GHS09	H360, H372, H317, H318, H332, H302, H350

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

Ingredient	CAS number	Index No	ECHA Dossier
(C12-14)alkylglycidyl ether	68609-97-2	603-103-00-4	01-2119485289-22-XXXX

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Skin Irrit. 2, Skin Sens. 1	GHS07, Wng	H315, H317
2	Skin Irrit. 2, Skin Sens. 1, Aquatic Chronic 2, Acute Tox. 4, Eye Irrit. 2	GHS07, Wng, GHS09	H315, H317

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

Ingredient	CAS number	Index No	ECHA Dossier
bisphenol A' diglycidyl ether resin, liquid	25068-38-6	603-074-00-8	01-2119456619-26-XXXX

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Skin Irrit. 2, Skin Sens. 1, Eye Irrit. 2, Aquatic Chronic 2	GHS07, GHS09, Wng	H315, H317, H319
2	Skin Irrit. 2, Skin Sens. 1, Eye Irrit. 2, Aquatic Chronic 2, Acute Tox. 4, Aquatic Chronic 3, Aquatic Chronic 4, Skin Corr. 1A, Aquatic Acute 1, Aquatic Chronic 1	GHS09, Wng, GHS08, Dgr	H315, H317, H319, H372
1	Skin Irrit. 2, Skin Sens. 1, Eye Irrit. 2, Aquatic Chronic 2	GHS07, GHS09, Wng	H315, H317, H319
2	Skin Irrit. 2, Skin Sens. 1, Eye Irrit. 2, Aquatic Chronic 2	GHS07, GHS09, Wng	H315, H317, H319
1	Skin Irrit. 2, Skin Sens. 1, Eye Irrit. 2, Aquatic Chronic 2	GHS07, GHS09, Wng	H315, H317, H319
2	Skin Irrit. 2, Skin Sens. 1, Eye Irrit. 2, Aquatic Chronic 2, Skin Sens. 1B, Skin Sens. 1A	GHS07, GHS09, Wng	H315, H317, H319
1	Skin Irrit. 2, Skin Sens. 1A, Aquatic Chronic 2	GHS07, GHS09, Wng	H315, H317
2	Skin Irrit. 2, Skin Sens. 1A, Aquatic Chronic 2	GHS07, GHS09, Wng	H315, H317

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

Ingredient	CAS number	Index No	ECHA Dossier
naphtha petroleum, heavy alkylate	64741-65-7	649-275-00-4	Not Available

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Asp. Tox. 1, Muta. 1B, Carc. 1B	GHS08, Dgr	H304, H340, H350
2	Asp. Tox. 1, Muta. 1B, Carc. 1B, Flam. Liq. 3, Aquatic Chronic 4, Aquatic Chronic 2, Acute Tox. 3, STOT SE 3, Flam. Liq. 1, Skin Irrit. 2, Flam. Liq. 2, Repr. 2, Aquatic Chronic 3	GHS08, Dgr, GHS02, GHS09, GHS06, Wng	H304, H340, H350, H331, H336, H224, H315, H361

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

Ingredient	CAS number	Index No	ECHA Dossier
carbon black	1333-86-4	Not Available	01-2119384822-32-XXXX, 01-2119489801-30-XXXX, 01-2119475601-40-XXXX

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)

## 834FRB-Part A Flame Retardant Epoxy

Inventory)			
1	Not Classified	GHS08, Wng, Dgr, GHS06, GHS02, GHS09, GHS08, Wng, Dgr, GHS06, GHS02, GHS09	H351, H335, H319, H372, H251, H315, H228, H370, H332, H351, H335, H319, H372, H251, H315, H228, H370, H332
2	Carc. 2, STOT SE 3, Eye Irrit. 2, STOT RE 2, STOT RE 1, Aquatic Chronic 4, Self-heat. 1, Self-heat. 2, Skin Irrit. 2, STOT SE 1, Aquatic Chronic 1, Flam. Sol. 2, Acute Tox. 4	GHS08, Wng, Dgr, GHS06, GHS02, GHS09	H351, H335, H319, H372, H251, H315, H228, H370, H332
2	Carc. 2, STOT SE 3, Eye Irrit. 2, STOT RE 2, STOT RE 1, Aquatic Chronic 4, Self-heat. 1, Self-heat. 2, Skin Irrit. 2, STOT SE 1, Aquatic Chronic 1, Flam. Sol. 2, Acute Tox. 4	GHS08, Wng, Dgr, GHS06, GHS02, GHS09	H351, H335, H319, H372, H251, H315, H228, H370, H332

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
Canada - NDSL	N (antimony trioxide; (C12-14)alkylglycidyl ether; bisphenol A/ diglycidyl ether resin, liquid; naphtha petroleum, heavy alkylate; bisphenol F glycidyl ether/ formaldehyde copolymer; carbon black)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	N (bisphenol F glycidyl ether/ formaldehyde copolymer)
Japan - ENCS	N (antimony trioxide; (C12-14)alkylglycidyl ether; bisphenol A/ diglycidyl ether resin, liquid; naphtha petroleum, heavy alkylate; bisphenol F glycidyl ether/ formaldehyde copolymer; carbon black)
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Y
<b>Legend:</b>	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

## SECTION 16 OTHER INFORMATION

## Full text Risk and Hazard codes

<b>H224</b>	Extremely flammable liquid and vapour.
<b>H226</b>	Flammable liquid and vapour.
<b>H228</b>	Flammable solid.
<b>H251</b>	Self-heating: may catch fire.
<b>H302</b>	Harmful if swallowed.
<b>H304</b>	May be fatal if swallowed and enters airways.
<b>H318</b>	Causes serious eye damage.
<b>H331</b>	Toxic if inhaled.
<b>H332</b>	Harmful if inhaled.
<b>H335</b>	May cause respiratory irritation.
<b>H336</b>	May cause drowsiness or dizziness.
<b>H340</b>	May cause genetic defects.
<b>H350</b>	May cause cancer.
<b>H360</b>	May damage fertility or the unborn child.
<b>H361</b>	Suspected of damaging fertility or the unborn child.
<b>H370</b>	Causes damage to organs.
<b>H372</b>	Causes damage to organs through prolonged or repeated exposure.

## Other information

## Ingredients with multiple cas numbers

Name	CAS No
bisphenol F glycidyl ether/ formaldehyde copolymer	28064-14-4, 42616-71-7, 59029-73-1, 94422-39-6
bisphenol A/ diglycidyl ether resin, liquid	25068-38-6, 25085-99-8

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

EN 166 Personal eye-protection

EN 340 Protective clothing

EN 374 Protective gloves against chemicals and micro-organisms

EN 13832 Footwear protecting against chemicals

EN 133 Respiratory protective devices

#### Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average  
PC—STEL: Permissible Concentration-Short Term Exposure Limit  
IARC: International Agency for Research on Cancer  
ACGIH: American Conference of Governmental Industrial Hygienists  
STEL: Short Term Exposure Limit  
TEEL: Temporary Emergency Exposure Limit,  
IDLH: Immediately Dangerous to Life or Health Concentrations  
OSF: Odour Safety Factor  
NOAEL :No Observed Adverse Effect Level  
LOAEL: Lowest Observed Adverse Effect Level  
TLV: Threshold Limit Value  
LOD: Limit Of Detection  
OTV: Odour Threshold Value  
BCF: BioConcentration Factors  
BEI: Biological Exposure Index



## 834FRB–Part B Flame Retardant Epoxy

MG Chemicals UK Limited

Chemwatch Hazard Alert Code: 3

Version No: 9.19

Safety Data Sheet (Conforms to Regulation (EU) No 2015/830)

Issue Date: 29/09/2016

Print Date: 07/06/2017

L.REACH.GBR.EN

### SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

#### 1.1. Product Identifier

Product name	834FRB–Part B Flame Retardant Epoxy
Synonyms	SDS Code: 834FRB–Part B; 834FRB-3L, 834FRB-60L, 834FRB-375ML
Proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains c18 fatty acid dimers/ tetraethylenepentamine polyamides and triethylenetetramine)
Other means of identification	Not Available

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Encapsulating and potting epoxy compound
Uses advised against	Not Applicable

#### 1.3. Details of the supplier of the safety data sheet

Registered company name	MG Chemicals UK Limited	MG Chemicals (Head office)
Address	Heame House, 23 Bilston Street, Sedgely Dudley DY3 1JA United Kingdom	9347 - 193 Street Surrey V4N 4E7 British Columbia Canada
Telephone	+(44) 1663 362888	+(1) 800-201-8822
Fax	Not Available	+(1) 800-708-9888
Website	Not Available	www.mgchemicals.com
Email	sales@mgchemicals.com	Info@mgchemicals.com

#### 1.4. Emergency telephone number

Association / Organisation	CHEMTREC	Not Available
Emergency telephone numbers	+(44) 870-8200418	Not Available
Other emergency telephone numbers	+(1) 703-527-3887	Not Available

### SECTION 2 HAZARDS IDENTIFICATION

#### 2.1. Classification of the substance or mixture

Classification according to regulation (EC) No 1272/2008 [CLP] [1]	H317 - Skin Sensitizer Category 1, H351 - Carcinogenicity Category 2, H314 - Skin Corrosion/Irritation Category 1C, H411 - Chronic Aquatic Hazard Category 2
Legend:	1. Classified by Chemwatch; 2. Classification drawn from EC Directive 67/548/EEC - Annex I ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI

#### 2.2. Label elements

Hazard pictogram(s)	
SIGNAL WORD	<b>DANGER</b>

#### Hazard statement(s)

H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.
H314	Causes severe skin burns and eye damage.
H411	Toxic to aquatic life with long lasting effects.

Continued...

**Supplementary statement(s)**

Not Applicable

**Precautionary statement(s) Prevention**

<b>P201</b>	Obtain special instructions before use.
<b>P260</b>	Do not breathe dust/fume/gas/mist/vapours/spray.
<b>P280</b>	Wear protective gloves/protective clothing/eye protection/face protection.
<b>P273</b>	Avoid release to the environment.
<b>P272</b>	Contaminated work clothing should not be allowed out of the workplace.

**Precautionary statement(s) Response**

<b>P301+P330+P331</b>	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
<b>P303+P361+P353</b>	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
<b>P305+P351+P338</b>	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
<b>P308+P313</b>	IF exposed or concerned: Get medical advice/ attention.
<b>P310</b>	Immediately call a POISON CENTER/doctor/physician/first aider.
<b>P302+P352</b>	IF ON SKIN: Wash with plenty of water and soap.
<b>P363</b>	Wash contaminated clothing before reuse.
<b>P333+P313</b>	If skin irritation or rash occurs: Get medical advice/attention.
<b>P362+P364</b>	Take off contaminated clothing and wash it before reuse.
<b>P391</b>	Collect spillage.
<b>P304+P340</b>	IF INHALED: Remove person to fresh air and keep comfortable for breathing.

**Precautionary statement(s) Storage**

<b>P405</b>	Store locked up.
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**Precautionary statement(s) Disposal**

<b>P501</b>	Dispose of contents/container in accordance with local regulations.
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**2.3. Other hazards**

Skin contact may produce health damage\*.

Cumulative effects may result following exposure\*.

Possible respiratory sensitizer\*.

RECh - Art.57-59: The mixture does not contain Substances of Very High Concern (SVHC) at the SDS print date.

**SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS****3.1. Substances**

See 'Composition on ingredients' in Section 3.2

**3.2. Mixtures**

1.CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classification according to regulation (EC) No 1272/2008 [CLP]
1.68410-23-1 2.Not Available 3.Not Available 4.01-2119972323-38-XXXX	60	<u>C18 fatty acid dimers/ tetraethylenepentamine polyamides</u>	Skin Corrosion/Irritation Category 2, Serious Eye Damage Category 1, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation); H315, H318, H335 <sup>[1]</sup>
1.112-24-3 2.203-950-6 3.612-059-00-5 4.Not Available	11	<u>triethylenetetramine</u>	Acute Toxicity (Dermal) Category 4, Skin Corrosion/Irritation Category 1B, Skin Sensitizer Category 1, Chronic Aquatic Hazard Category 3; H312, H314, H317, H412 <sup>[3]</sup>
1.1309-64-4 2.215-175-0 3.051-005-00-X 4.01-2119475613-35-XXXX, 01-2119978287-20-XXXX	7	<u>antimony trioxide</u>	Carcinogenicity Category 2; H351 <sup>[3]</sup>
1.108-65-6 2.203-603-9 3.607-195-00-7, 607-251-00-0 4.01-2119475791-29-XXXX	1	<u>propylene glycol monomethyl ether acetate, alpha-isomer</u>	Flammable Liquid Category 3; H226 <sup>[3]</sup>
1.1333-86-4 2.215-609-9 3.Not Available 4.01-2119384822-32-XXXX,	0.5	<u>carbon black</u>	Carcinogenicity Category 2; H351 <sup>[1]</sup>

## 834FRB-Part B Flame Retardant Epoxy

01-2119489801-30-XXXX, 01-2119475601-40-XXXX			
1.1330-20-7 2.215-535-7 3.601-022-00-9 4.01-2119488216-32-XXXX	0.1	<u>xylylene</u>	Flammable Liquid Category 3, Acute Toxicity (Inhalation) Category 4, Acute Toxicity (Dermal) Category 4, Skin Corrosion/Irritation Category 2; H226, H332, H312, H315 <sup>[3]</sup>
<b>Legend:</b>	1. Classified by Chemwatch; 2. Classification drawn from EC Directive 67/548/EEC - Annex I ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI 4. Classification drawn from C&L		

## SECTION 4 FIRST AID MEASURES

## 4.1. Description of first aid measures

<b>Eye Contact</b>	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Immediately hold eyelids apart and flush the eye continuously with running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.</li> <li>▶ Transport to hospital or doctor without delay.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul> <p>For amines:</p> <ul style="list-style-type: none"> <li>▶ If liquid amines come in contact with the eyes, irrigate immediately and continuously with low pressure flowing water, preferably from an eye wash fountain, for 15 to 30 minutes.</li> <li>▶ For more effective flushing of the eyes, use the fingers to spread apart and hold open the eyelids. The eyes should then be "rolled" or moved in all directions.</li> <li>▶ Seek immediate medical attention, preferably from an ophthalmologist.</li> </ul>
<b>Skin Contact</b>	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Immediately flush body and clothes with large amounts of water, using safety shower if available.</li> <li>▶ Quickly remove all contaminated clothing, including footwear.</li> <li>▶ Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre.</li> <li>▶ Transport to hospital, or doctor.</li> </ul> <p>For amines:</p> <ul style="list-style-type: none"> <li>▶ In case of major exposure to liquid amine, promptly remove any contaminated clothing, including rings, watches, and shoe, preferably under a safety shower.</li> <li>▶ Wash skin for 15 to 30 minutes with plenty of water and soap. Call a physician immediately.</li> <li>▶ Remove and dry-clean or launder clothing soaked or soiled with this material before reuse. Dry cleaning of contaminated clothing may be more effective than normal laundering.</li> <li>▶ Inform individuals responsible for cleaning of potential hazards associated with handling contaminated clothing.</li> <li>▶ Discard contaminated leather articles such as shoes, belts, and watchbands.</li> <li>▶ Note to Physician: Treat any skin burns as thermal burns. After decontamination, consider the use of cold packs and topical antibiotics.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ If fumes or combustion products are inhaled remove from contaminated area.</li> <li>▶ Lay patient down. Keep warm and rested.</li> <li>▶ Protheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>▶ Transport to hospital, or doctor, without delay.</li> <li>▶ Inhalation of vapours or aerosols (mists, fumes) may cause lung oedema.</li> <li>▶ Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs).</li> <li>▶ As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested.</li> <li>▶ Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered.</li> </ul> <p><b>This must definitely be left to a doctor or person authorised by him/her.</b> (ICSC13719)</p> <p>For amines:</p> <ul style="list-style-type: none"> <li>▶ All employees working in areas where contact with amine catalysts is possible should be thoroughly trained in the administration of appropriate first aid procedures.</li> <li>▶ Experience has demonstrated that prompt administration of such aid can minimize the effects of accidental exposure.</li> <li>▶ Promptly move the affected person away from the contaminated area to an area of fresh air.</li> <li>▶ Keep the affected person calm and warm, but not hot.</li> <li>▶ If breathing is difficult, oxygen may be administered by a qualified person.</li> <li>▶ If breathing stops, give artificial respiration. Call a physician at once.</li> </ul>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▶ Avoid giving milk or oils.</li> <li>▶ Avoid giving alcohol.</li> <li>▶ For advice, contact a Poisons Information Centre or a doctor at once.</li> <li>▶ Urgent hospital treatment is likely to be needed.</li> <li>▶ <b>If swallowed do NOT induce vomiting.</b></li> <li>▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>▶ Observe the patient carefully.</li> <li>▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> <li>▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.</li> <li>▶ Transport to hospital or doctor without delay.</li> <li>▶ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.</li> </ul> <p>For amines:</p> <ul style="list-style-type: none"> <li>▶ If liquid amine are ingested, have the affected person drink several glasses of water or milk.</li> <li>▶ Do not induce vomiting.</li> <li>▶ Immediately transport to a medical facility and inform medical personnel about the nature of the exposure. The decision of whether to induce vomiting should be made by an attending physician.</li> </ul>

## 4.2 Most important symptoms and effects, both acute and delayed

See Section 11

## 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

- ▶ Chelation with British Anti-Lewisite (BAL) for serious antimony exposures should be employed.
- ▶ Dialyse as needed. The role of exchange diffusion is not clear.
- ▶ Be sure to monitor for dysrhythmias.

[Ellenhorn and Barceloux: Medical Toxicology]

For acute or short term repeated exposures to xylene:

- ▶ Gastro-intestinal absorption is significant with ingestions. For ingestions exceeding 1-2 ml (xylene)/kg, intubation and lavage with cuffed endotracheal tube is recommended. The use of charcoal and cathartics is equivocal.
- ▶ Pulmonary absorption is rapid with about 60-65% retained at rest.
- ▶ Primary threat to life from ingestion and/or inhalation, is respiratory failure.
- ▶ Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO<sub>2</sub> < 50 mm Hg or pCO<sub>2</sub> > 50 mm Hg) should be intubated.
- ▶ Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- ▶ A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- ▶ Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.

#### BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
Methylhippu-ric acids in urine	1.5 gm/gm creatinine	End of shift	
	2 mg/min	Last 4 hrs of shift	

For acute or short-term repeated exposures to highly alkaline materials:

- ▶ Respiratory stress is uncommon but present occasionally because of soft tissue edema.
- ▶ Unless endotracheal intubation can be accomplished under direct vision, cricothyroidotomy or tracheotomy may be necessary.
- ▶ Oxygen is given as indicated.
- ▶ The presence of shock suggests perforation and mandates an intravenous line and fluid administration.
- ▶ Damage due to alkaline corrosives occurs by liquefaction necrosis whereby the saponification of fats and solubilisation of proteins allow deep penetration into the tissue.

Alkalis continue to cause damage after exposure.

#### INGESTION:

- ▶ Milk and water are the preferred diluents

No more than 2 glasses of water should be given to an adult.

- ▶ Neutralising agents should never be given since exothermic heat reaction may compound injury.

\* Catharsis and emesis are absolutely contra-indicated.

\* Activated charcoal does not absorb alkali.

\* Gastric lavage should not be used.

Supportive care involves the following:

- ▶ Withhold oral feedings initially.
- ▶ If endoscopy confirms transmucosal injury start steroids only within the first 48 hours.
- ▶ Carefully evaluate the amount of tissue necrosis before assessing the need for surgical intervention.
- ▶ Patients should be instructed to seek medical attention whenever they develop difficulty in swallowing (dysphagia).

#### SKIN AND EYE:

- ▶ Injury should be irrigated for 20-30 minutes.

Eye injuries require saline. [Ellenhorn & Barceloux: Medical Toxicology]

For amines:

- ▶ Certain amines may cause injury to the respiratory tract and lungs if aspirated. Also, such products may cause tissue destruction leading to stricture. If lavage is performed, endotracheal and/or esophagosopic control is suggested.
- ▶ No specific antidote is known.
- ▶ Care should be supportive and treatment based on the judgment of the physician in response to the reaction of the patient.

Laboratory animal studies have shown that a few amines are suspected of causing depletion of certain white blood cells and their precursors in lymphoid tissue. These effects may be due to an immunosuppressive mechanism.

Some persons with hyperreactive airways (e.g., asthmatic persons) may experience wheezing attacks (bronchospasm) when exposed to airway irritants.

Lung injury may result following a single massive overexposure to high vapour concentrations or multiple exposures to lower concentrations of any pulmonary irritant material.

Health effects of amines, such as skin irritation and transient corneal edema ("blue haze," "halo effect," "glaucompsia"), are best prevented by means of formal worker education, industrial hygiene monitoring, and exposure control methods. Persons who are highly sensitive to the triggering effect of non-specific irritants should not be assigned to jobs in which such agents are used, handled, or manufactured.

**Medical surveillance programs** should consist of a pre-placement evaluation to determine if workers or applicants have any impairments (e.g., hyperreactive airways or bronchial asthma) that would limit their fitness for work in jobs with potential for exposure to amines. A clinical baseline can be established at the time of this evaluation.

Periodic medical evaluations can have significant value in the early detection of disease and in providing an opportunity for health counseling.

Medical personnel conducting medical surveillance of individuals potentially exposed to polyurethane amine catalysts should consider the following:

- ▶ Health history, with emphasis on the respiratory system and history of infections
- ▶ Physical examination, with emphasis on the respiratory system and the lymphoreticular organs (lymph nodes, spleen, etc.)
- ▶ Lung function tests, pre- and post-bronchodilator if indicated
- ▶ Total and differential white blood cell count
- ▶ Serum protein electrophoresis

Persons who are concurrently exposed to isocyanates also should be kept under medical surveillance.

Pre-existing medical conditions generally aggravated by exposure include skin disorders and allergies, chronic respiratory disease (e.g. bronchitis, asthma, emphysema), liver disorders, kidney disease, and eye disease.

Broadly speaking, exposure to amines, as characterised by amine catalysts, may cause effects similar to those caused by exposure to ammonia. As such, amines should be considered potentially injurious to any tissue that is directly contacted.

Inhalation of aerosol mists or vapors, especially of heated product, can result in chemical pneumonitis, pulmonary edema, laryngeal edema, and delayed scarring of the airway or other affected organs. There is no specific treatment.

Clinical management is based upon supportive treatment, similar to that for thermal burns.

Persons with major skin contact should be maintained under medical observation for at least 24 hours due to the possibility of delayed reactions.

**Polyurethane Amine Catalysts: Guidelines for Safe Handling and Disposal Technical Bulletin June 2000**

**Alliance for Polyurethanes Industry**

## SECTION 5 FIREFIGHTING MEASURES

### 5.1. Extinguishing media

- ▶ Foam.



- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.
- ▶ Water spray or fog - Large fires only.

## 5.2. Special hazards arising from the substrate or mixture

<b>Fire Incompatibility</b>	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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## 5.3. Advice for firefighters

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Wear full body protective clothing with breathing apparatus.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▶ Use fire fighting procedures suitable for surrounding area.</li> <li>▶ <b>Do not approach containers suspected to be hot.</b></li> <li>▶ Cool fire exposed containers with water spray from a protected location.</li> <li>▶ If safe to do so, remove containers from path of fire.</li> <li>▶ Equipment should be thoroughly decontaminated after use.</li> </ul> <p>For amines:</p> <ul style="list-style-type: none"> <li>▶ For firefighting, cleaning up large spills, and other emergency operations, workers must wear a self-contained breathing apparatus with full face-piece, operated in a pressure-demand mode.</li> <li>▶ Airline and air purifying respirators should not be worn for firefighting or other emergency or upset conditions.</li> <li>▶ Respirators should be used in conjunction with a respiratory protection program, which would include suitable fit testing and medical evaluation of the user.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▶ Combustible.</li> <li>▶ Slight fire hazard when exposed to heat or flame.</li> <li>▶ Heating may cause expansion or decomposition leading to violent rupture of containers.</li> <li>▶ On combustion, may emit toxic fumes of carbon monoxide (CO).</li> <li>▶ May emit acrid smoke.</li> <li>▶ Mists containing combustible materials may be explosive.</li> </ul> <p>Combustion products include: carbon dioxide (CO<sub>2</sub>) nitrogen oxides (NO<sub>x</sub>) other pyrolysis products typical of burning organic material. May emit corrosive fumes.</p>

## SECTION 6 ACCIDENTAL RELEASE MEASURES

### 6.1. Personal precautions, protective equipment and emergency procedures

See section 8

### 6.2. Environmental precautions

See section 12

### 6.3. Methods and material for containment and cleaning up

<b>Minor Spills</b>	<ul style="list-style-type: none"> <li>▶ Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material.</li> <li>▶ Check regularly for spills and leaks.</li> </ul> <p>Small spills should be covered with inorganic absorbents and disposed of properly. Organic absorbents have been known to ignite when contaminated with amines in closed containers. Certain cellulosic materials used for spill cleanup such as wood chips or sawdust have shown reactivity with ethyleneamines and should be avoided. Ethyleneamine leaks will frequently be identified by the odor (ammoniacal) or by the formation of a white, solid, waxy substance (amine carbamates). Inorganic absorbents or water may be used to clean up the amine waste.</p> <ul style="list-style-type: none"> <li>▶ Clean up all spills immediately.</li> <li>▶ Avoid breathing vapours and contact with skin and eyes.</li> <li>▶ Control personal contact with the substance, by using protective equipment.</li> <li>▶ Contain and absorb spill with sand, earth, inert material or vermiculite.</li> <li>▶ Wipe up.</li> <li>▶ Place in a suitable, labelled container for waste disposal.</li> </ul> <p>for amines:</p> <ul style="list-style-type: none"> <li>▶ If possible (i.e., without risk of contact or exposure), stop the leak.</li> <li>▶ Contain the spilled material by diking, then neutralize.</li> <li>▶ Next, absorb the neutralized product with clay, sawdust, vermiculite, or other inert absorbent and shovel into containers.</li> <li>▶ Store the containers outdoors.</li> <li>▶ Brooms and mops should be disposed of, along with any remaining absorbent, in accordance with all applicable federal, state, and local regulations and requirements.</li> <li>▶ Decontamination of floors and other hard surfaces after the spilled material has been removed may be accomplished by using a 5% solution of acetic acid, followed by very hot water</li> <li>▶ Dispose of the material in full accordance with all federal, state, and local laws and regulations governing the disposal of chemical wastes.</li> <li>▶ Waste materials from an amine catalyst spill or leak may be "hazardous wastes" that are regulated under various laws.</li> </ul>																																							
<b>Major Spills</b>	<p>Chemical Class: bases For release onto land: recommended sorbents listed in order of priority.</p> <table border="1"> <thead> <tr> <th>SORBENT TYPE</th> <th>RANK</th> <th>APPLICATION</th> <th>COLLECTION</th> <th>LIMITATIONS</th> </tr> </thead> <tbody> <tr> <td colspan="5">LAND SPILL - SMALL</td> </tr> <tr> <td>cross-linked polymer - particulate</td> <td>1</td> <td>shovel</td> <td>shovel</td> <td>R,W,SS</td> </tr> <tr> <td>cross-linked polymer - pillow</td> <td>1</td> <td>throw</td> <td>pitchfork</td> <td>R, DGC, RT</td> </tr> <tr> <td>sorbent clay - particulate</td> <td>2</td> <td>shovel</td> <td>shovel</td> <td>R, I, P</td> </tr> <tr> <td>foamed glass - pillow</td> <td>2</td> <td>throw</td> <td>pitchfork</td> <td>R, P, DGC, RT</td> </tr> <tr> <td>expanded minerals - particulate</td> <td>3</td> <td>shovel</td> <td>shovel</td> <td>R, I, W, P, DGC</td> </tr> </tbody> </table>					SORBENT TYPE	RANK	APPLICATION	COLLECTION	LIMITATIONS	LAND SPILL - SMALL					cross-linked polymer - particulate	1	shovel	shovel	R,W,SS	cross-linked polymer - pillow	1	throw	pitchfork	R, DGC, RT	sorbent clay - particulate	2	shovel	shovel	R, I, P	foamed glass - pillow	2	throw	pitchfork	R, P, DGC, RT	expanded minerals - particulate	3	shovel	shovel	R, I, W, P, DGC
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## 834FRB-Part B Flame Retardant Epoxy

foamed glass - particulate	4	shovel	shovel	R, W, P, DGC,
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## LAND SPILL - MEDIUM

cross-linked polymer -particulate	1	blower	skiploader	R,W, SS
sorbent clay - particulate	2	blower	skiploader	R, I, P
expanded mineral - particulate	3	blower	skiploader	R, I,W, P, DGC
cross-linked polymer - pillow	3	throw	skiploader	R, DGC, RT
foamed glass - particulate	4	blower	skiploader	R, W, P, DGC
foamed glass - pillow	4	throw	skiploader	R, P, DGC., RT

## Legend

DGC: Not effective where ground cover is dense

R: Not reusable

I: Not incinerable

P: Effectiveness reduced when rainy

RT:Not effective where terrain is rugged

SS: Not for use within environmentally sensitive sites

W: Effectiveness reduced when windy

Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control;

R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988

- ▶ Clear area of personnel and move upwind.
- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- ▶ Wear full body protective clothing with breathing apparatus.
- ▶ Prevent, by any means available, spillage from entering drains or water course.
- ▶ Consider evacuation (or protect in place).
- ▶ Stop leak if safe to do so.
- ▶ Contain spill with sand, earth or vermiculite.
- ▶ Collect recoverable product into labelled containers for recycling.
- ▶ Neutralise/decontaminate residue (see Section 13 for specific agent).
- ▶ Collect solid residues and seal in labelled drums for disposal.
- ▶ Wash area and prevent runoff into drains.
- ▶ After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using.
- ▶ If contamination of drains or waterways occurs, advise emergency services.

## For amines:

- ▶ First remove all ignition sources from the spill area.
- ▶ Have firefighting equipment nearby, and have firefighting personnel fully trained in the proper use of the equipment and in the procedures used in fighting a chemical fire.
- ▶ Spills and leaks of polyurethane amine catalysts should be contained by diking, if necessary, and cleaned up only by properly trained and equipped personnel. All others should promptly leave the contaminated area and stay upwind.
- ▶ Protective equipment for cleanup crews should include appropriate respiratory protective devices and impervious clothing, footwear, and gloves.
- ▶ All work areas should be equipped with safety showers and eyewash fountains in good working order.
- ▶ Any material spilled or splashed onto the skin should be quickly washed off.
- ▶ Spills or releases may need to be reported to federal, state, and local authorities. This reporting contingency should be a part of a site's emergency response plan.
- ▶ Protective equipment should be used during emergency situations whenever there is a likelihood of exposure to liquid amines or to excessive concentrations of amine vapor. "Emergency" may be defined as any occurrence, such as, but not limited to, equipment failure, rupture of containers, or failure of control equipment that results in an uncontrolled release of amine liquid or vapor.
- ▶ Emergency protective equipment should include:
  - ▶ • Self-contained breathing apparatus, with full face-piece, operated in positive pressure or pressure-demand mode.
  - ▶ • Rubber gloves
  - ▶ • Long-sleeve coveralls or impervious full body suit
  - ▶ • Head protection, such as a hood, made of material(s) providing protection against amine catalysts
- ▶ Firefighting personnel and other on-site Emergency Responders should be fully trained in Chemical Emergency Procedures. However back-up from local authorities should be sought

## 6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 HANDLING AND STORAGE

## 7.1. Precautions for safe handling

## Safe handling

- ▶ Electrostatic discharge may be generated during pumping - this may result in fire.
- ▶ Ensure electrical continuity by bonding and grounding (earthing) all equipment.
- ▶ Restrict line velocity during pumping in order to avoid generation of electrostatic discharge ( $\leq 1$  m/sec until fill pipe submerged to twice its diameter, then  $\leq 7$  m/sec).
- ▶ Avoid splash filling.
- ▶ Do NOT use compressed air for filling discharging or handling operations.
- ▶ Avoid all personal contact, including inhalation.
- ▶ Wear protective clothing when risk of exposure occurs.
- ▶ Use in a well-ventilated area.
- ▶ **WARNING: To avoid violent reaction, ALWAYS add material to water and NEVER water to material.**
- ▶ Avoid smoking, naked lights or ignition sources.
- ▶ Avoid contact with incompatible materials.
- ▶ When handling, **DO NOT eat, drink or smoke.**
- ▶ Keep containers securely sealed when not in use.
- ▶ Avoid physical damage to containers.
- ▶ Always wash hands with soap and water after handling.
- ▶ Work clothes should be laundered separately. Launder contaminated clothing before re-use.
- ▶ Use good occupational work practice.
- ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.
- ▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.

	<ul style="list-style-type: none"> <li>▶ <b>DO NOT</b> allow clothing wet with material to stay in contact with skin</li> </ul>
<b>Fire and explosion protection</b>	See section 5
<b>Other information</b>	<p>for bulk storages:</p> <ul style="list-style-type: none"> <li>▶ If slight coloration of the ethyleneamine is acceptable, storage tanks may be made of carbon steel or black iron, provided they are free of rust and mill scale. However, if the amine is stored in such tanks, color may develop due to iron contamination. If iron contamination cannot be tolerated, tanks constructed of types 304 or 316 stainless steel should be used. (Note: Because they are quickly corroded by amines, do not use copper, copper alloys, brass, or bronze in tanks or lines.)</li> <li>▶ This product should be stored under a dry inert gas blanket, such as nitrogen, to minimize contamination resulting from contact with air and water</li> <li>▶ Store in original containers.</li> <li>▶ Keep containers securely sealed.</li> <li>▶ Store in a cool, dry, well-ventilated area.</li> <li>▶ Store away from incompatible materials and foodstuff containers.</li> <li>▶ Protect containers against physical damage and check regularly for leaks.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>▶ <b>DO NOT</b> store near acids, or oxidising agents</li> <li>▶ No smoking, naked lights, heat or ignition sources.</li> </ul>

## 7.2. Conditions for safe storage, including any incompatibilities

<b>Suitable container</b>	<ul style="list-style-type: none"> <li>▶ <b>DO NOT</b> use aluminium, galvanised or tin-plated containers</li> <li>▶ Lined metal can, lined metal pail/ can.</li> <li>▶ Plastic pail.</li> <li>▶ Polyliner drum.</li> <li>▶ Packing as recommended by manufacturer.</li> <li>▶ Check all containers are clearly labelled and free from leaks.</li> </ul> <p>For low viscosity materials</p> <ul style="list-style-type: none"> <li>▶ Drums and jerricans must be of the non-removable head type.</li> <li>▶ Where a can is to be used as an inner package, the can must have a screwed enclosure.</li> </ul> <p>For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.):</p> <ul style="list-style-type: none"> <li>▶ Removable head packaging;</li> <li>▶ Cans with friction closures and</li> <li>▶ low pressure tubes and cartridges</li> </ul> <p>may be used.</p> <p>-</p> <p>Where combination packages are used, and the inner packages are of glass, porcelain or stoneware, there must be sufficient inert cushioning material in contact with inner and outer packages unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.</p>
<b>Storage incompatibility</b>	<p>Triethylenetetramine (TETA):</p> <ul style="list-style-type: none"> <li>▶ aqueous solutions are strong organic bases</li> <li>▶ reacts with nitrogen containing compounds; may cause violent decomposition</li> <li>▶ reacts violently with strong oxidisers, nitroparaffins, nitrogen tetroxide, permanganates, peroxides, ammonium persulfate, bromine dioxide, sulfuric acid, nitric acid</li> <li>▶ is incompatible with organic anhydrides (eg maleic anhydride), acrylates, alcohols, aldehydes, alkylene oxides, substituted allyls, cellulose nitrate, cresols, caprolactam solutions, epichlorohydrin, ethylene dichloride, glycols, halons, halogenated hydrocarbons, isocyanates, ketones, methyl trichloroacetate, nitrates, phenols, urea, vinyl acetate</li> <li>▶ increases the explosive sensitivity of nitromethane</li> <li>▶ attacks aluminium, cobalt, copper, lead, nickel, tin zinc, and their alloys, and some plastics, rubber and coatings</li> <li>▶ reacts with halon fire extinguishers</li> </ul> <p>Xylenes:</p> <ul style="list-style-type: none"> <li>▶ may ignite or explode in contact with strong oxidisers, 1,3-dichloro-5,5-dimethylhydantoin, uranium fluoride</li> <li>▶ attack some plastics, rubber and coatings</li> <li>▶ may generate electrostatic charges on flow or agitation due to low conductivity.</li> <li>▶ Vigorous reactions, sometimes amounting to explosions, can result from the contact between aromatic rings and strong oxidising agents.</li> <li>▶ Aromatics can react exothermically with bases and with diazo compounds.</li> <li>▶ Avoid strong acids, acid chlorides, acid anhydrides and chloroformates.</li> <li>▶ Avoid contact with copper, aluminium and their alloys.</li> </ul>

## 7.3. Specific end use(s)

See section 1.2

## SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

### 8.1. Control parameters

#### DERIVED NO EFFECT LEVEL (DNEL)

Not Available

#### PREDICTED NO EFFECT LEVEL (PNEC)

Not Available

#### OCCUPATIONAL EXPOSURE LIMITS (OEL)

#### INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (English)	propylene glycol monomethyl ether acetate, alpha-isomer	2-Methoxy-1-methylethylacetate	275 mg/m <sup>3</sup> / 50 ppm	550 mg/m <sup>3</sup> / 100 ppm	Not Available	Skin

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UK Workplace Exposure Limits (WELs)	propylene glycol monomethyl ether acetate, alpha-isomer	1-Methoxypropyl acetate	274 mg/m <sup>3</sup> / 50 ppm	548 mg/m <sup>3</sup> / 100 ppm	Not Available	Sk
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	propylene glycol monomethyl ether acetate, alpha-isomer	1-Methoxypropyl-2-acetate	275 mg/m <sup>3</sup> / 50 ppm	550 mg/m <sup>3</sup> / 100 ppm	Not Available	Skin
UK Workplace Exposure Limits (WELs)	carbon black	Carbon black	3.5 mg/m <sup>3</sup>	7 mg/m <sup>3</sup>	Not Available	Not Available

## EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
C18 fatty acid dimers/ tetraethylenepentamine polyamides	C-18 Unsaturated fatty acid, dimers, reaction products with polyethylenepolyamines; (Versamid 140 polyamide resin; Versamid 125)	30 mg/m <sup>3</sup>	330 mg/m <sup>3</sup>	2,000 mg/m <sup>3</sup>
triethylenetetramine	Triethylenetetramine	3 ppm	14 ppm	83 ppm
antimony trioxide	Antimony oxide	1.8 mg/m <sup>3</sup>	16 mg/m <sup>3</sup>	96 mg/m <sup>3</sup>
propylene glycol monomethyl ether acetate, alpha-isomer	Propylene glycol monomethyl ether acetate, alpha-isomer; (1-Methoxypropyl-2-acetate)	Not Available	Not Available	Not Available
propylene glycol monomethyl ether acetate, alpha-isomer	Propylene glycol monomethyl ether acetate, beta-isomer; (2-Methoxypropyl-1-acetate)	Not Available	Not Available	Not Available
carbon black	Carbon black	9 mg/m <sup>3</sup>	99 mg/m <sup>3</sup>	590 mg/m <sup>3</sup>
xylene	Xylenes	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
C18 fatty acid dimers/ tetraethylenepentamine polyamides	Not Available	Not Available
triethylenetetramine	Not Available	Not Available
antimony trioxide	80 mg/m <sup>3</sup>	50 mg/m <sup>3</sup>
propylene glycol monomethyl ether acetate, alpha-isomer	Not Available	Not Available
carbon black	N.E. mg/m <sup>3</sup> / N.E. ppm	1,750 mg/m <sup>3</sup>
xylene	1,000 ppm	900 ppm

## MATERIAL DATA

Polyamide hardeners have much reduced volatility, toxicity and are much less irritating to the skin and eyes than amine hardeners. However commercial polyamides may contain a percentage of residual unreacted amine and all unnecessary contact should be avoided.

for propylene glycol monomethyl ether acetate (PGMEA)

Saturated vapour concentration: 4868 ppm at 20 C.

A two-week inhalation study found nasal effects to the nasal mucosa in animals at concentrations up to 3000 ppm. Differences in the teratogenic potential of the alpha (commercial grade) and beta isomers of PGMEA may be explained by the formation of different metabolites. The beta-isomer is thought to be oxidised to methoxypropionic acid, a homologue to methoxyacetic acid which is a known teratogen. The alpha- form is conjugated and excreted. PGMEA mixture (containing 2% to 5% beta isomer) is a mild skin and eye irritant, produces mild central nervous system effects in animals at 3000 ppm and produces mild CNS impairment and upper respiratory tract and eye irritation in humans at 1000 ppm. In rats exposed to 3000 ppm PGMEA produced slight foetotoxic effects (delayed sternbral ossification) - no effects on foetal development were seen in rabbits exposed at 3000 ppm.

The wide-ranging effects of antimony compounds have made it difficult to recommend an exposure standard which characterises the toxicology of these substances. One criteria, reflecting the irritant properties of antimony pentachloride, produced a calculated value of 5.0 mg/m<sup>3</sup> (as antimony), which on the basis of experience was felt to be too high but did act as an 'out-riider'. The present value reflects this thinking.

for xylenes:

IDLH Level: 900 ppm

Odour Threshold Value: 20 ppm (detection), 40 ppm (recognition)

NOTE: Detector tubes for o-xylene, measuring in excess of 10 ppm, are available commercially. (m-xylene and p-xylene give almost the same response).

Xylene vapour is an irritant to the eyes, mucous membranes and skin and causes narcosis at high concentrations. Exposure to doses sufficiently high to produce intoxication and unconsciousness also produces transient liver and kidney toxicity. Neurologic impairment is NOT evident amongst volunteers inhaling up to 400 ppm though complaints of ocular and upper respiratory tract irritation occur at 200 ppm for 3 to 5 minutes.

Exposure to xylene at or below the recommended TLV-TWA and STEL is thought to minimise the risk of irritant effects and to produce neither significant narcosis or chronic injury. An earlier skin notation was deleted because percutaneous absorption is gradual and protracted and does not substantially contribute to the dose received by inhalation.

Odour Safety Factor(OSF)

OSF=4 (XYLENE)

## 8.2. Exposure controls

## 8.2.1. Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection.

Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection.

An approved self contained breathing apparatus (SCBA) may be required in some situations.

Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.

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Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

## 8.2.2. Personal protection



## Eye and face protection

- ▶ Safety glasses with unperforated side shields may be used where continuous eye protection is desirable, as in laboratories; spectacles are not sufficient where complete eye protection is needed such as when handling bulk-quantities, where there is a danger of splashing, or if the material may be under pressure.
- ▶ Chemical goggles whenever there is a danger of the material coming in contact with the eyes; goggles must be properly fitted.
- ▶ Full face shield (20 cm, 8 in minimum) may be required for supplementary but never for primary protection of eyes; these afford face protection.
- ▶ Alternatively a gas mask may replace splash goggles and face shields.
- ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

For amines:

## SPECIAL PRECAUTION:

- ▶ Because amines are alkaline materials that can cause rapid and severe tissue damage, wearing of contact lenses while working with amines is strongly discouraged. Wearing such lenses can prolong contact of the eye tissue with the amine, thereby causing more severe damage.
- ▶ Appropriate eye protection should be worn whenever amines are handled or whenever there is any possibility of direct contact with liquid products, vapors, or aerosol mists.

## CAUTION:

- ▶ Ordinary safety glasses or face-shields will not prevent eye irritation from high concentrations of vapour.
- ▶ In operations where positive-pressure, air-supplied breathing apparatus is not required, all persons handling liquid amine catalysts or other polyurethane components in open containers should wear chemical workers safety goggles.
- ▶ Eyewash fountains should be installed, and kept in good working order, wherever amines are used.

## Skin protection

See Hand protection below

- ▶ Elbow length PVC gloves
- ▶ When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots.

## NOTE:

- ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.
- Contaminated gloves should be replaced.

For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task

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	<p>requirements and knowledge of breakthrough times.</p> <p>Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.</p> <p>Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:</p> <ul style="list-style-type: none"> <li>- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.</li> <li>- Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential</li> </ul> <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <ul style="list-style-type: none"> <li>▶ When handling liquid-grade epoxy resins wear chemically protective gloves (e.g nitrile or nitrile-butadiene rubber), boots and aprons.</li> <li>▶ <b>DO NOT use cotton or leather (which absorb and concentrate the resin), polyvinyl chloride, rubber or polyethylene gloves (which absorb the resin).</b></li> <li>▶ <b>DO NOT use barrier creams containing emulsified fats and oils as these may absorb the resin; silicone-based barrier creams should be reviewed prior to use.</b></li> </ul> <p>For amines:</p> <ul style="list-style-type: none"> <li>▶ Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly.</li> <li>▶ Application of a non-perfumed moisturiser is recommended</li> <li>▶ Where there is a possibility of exposure to liquid amines skin protection should include: rubber gloves, (neoprene, nitrile, or butyl).</li> <li>▶ DO NOT USE latex.</li> </ul>
<b>Body protection</b>	See Other protection below
<b>Other protection</b>	<ul style="list-style-type: none"> <li>▶ Overalls.</li> <li>▶ PVC Apron.</li> <li>▶ PVC protective suit may be required if exposure severe.</li> <li>▶ Eyewash unit.</li> <li>▶ Ensure there is ready access to a safety shower.</li> </ul>
<b>Thermal hazards</b>	Not Available

## Recommended material(s)

## GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

**Forsberg Clothing Performance Index<sup>®</sup>.**

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

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Material	CPI
PE/EVAL/PE	A
VITON	A
BUTYL	C
BUTYL/NEOPRENE	C
HYPALON	C
NAT+NEOPR+NITRILE	C
NATURAL+NEOPRENE	C
NEOPRENE	C
NEOPRENE/NATURAL	C
NITRILE	C
NITRILE+PVC	C
PVA	C
PVC	C
PVDC/PE/PVDC	C
TEFLON	C

\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

**NOTE:** As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

## Respiratory protection

**Type EK-P Filter of sufficient capacity (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)**

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the 'Exposure Standard' (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	EK-AUS P2	-	EK-PAPR-AUS / Class 1 P2
up to 50 x ES	-	EK-AUS / Class 1 P2	-
up to 100 x ES	-	EK-2 P2	EK-PAPR-2 P2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO<sub>2</sub>), G = Agricultural chemicals, K = Ammonia(NH<sub>3</sub>), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

**Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content. The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.**

Where engineering controls are not feasible and work practices do not reduce airborne amine concentrations below recommended exposure limits, appropriate respiratory protection should be used. In such cases, air-purifying respirators equipped with cartridges designed to protect against amines are recommended.

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## 8.2.3. Environmental exposure controls

See section 12

## SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

## 9.1. Information on basic physical and chemical properties

<b>Appearance</b>	Black		
<b>Physical state</b>	Liquid	<b>Relative density (Water = 1)</b>	1.16
<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	Not Available

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<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	Not Available
<b>pH (as supplied)</b>	Not Available	<b>Decomposition temperature</b>	Not Available
<b>Melting point / freezing point (°C)</b>	Not Available	<b>Viscosity (cSt)</b>	3100
<b>Initial boiling point and boiling range (°C)</b>	Not Available	<b>Molecular weight (g/mol)</b>	Not Available
<b>Flash point (°C)</b>	Not Applicable	<b>Taste</b>	Not Available
<b>Evaporation rate</b>	Not Available	<b>Explosive properties</b>	Not Available
<b>Flammability</b>	Not Applicable	<b>Oxidising properties</b>	Not Available
<b>Upper Explosive Limit (%)</b>	Not Available	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Available
<b>Lower Explosive Limit (%)</b>	Not Available	<b>Volatile Component (%vol)</b>	Not Available
<b>Vapour pressure (kPa)</b>	Not Available	<b>Gas group</b>	Not Available
<b>Solubility in water (g/L)</b>	Partly miscible	<b>pH as a solution (1%)</b>	Not Available
<b>Vapour density (Air = 1)</b>	Not Available	<b>VOC g/L</b>	Not Available

## 9.2. Other information

Not Available

## SECTION 10 STABILITY AND REACTIVITY

<b>10.1. Reactivity</b>	See section 7.2
<b>10.2. Chemical stability</b>	<ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul>
<b>10.3. Possibility of hazardous reactions</b>	See section 7.2
<b>10.4. Conditions to avoid</b>	See section 7.2
<b>10.5. Incompatible materials</b>	See section 7.2
<b>10.6. Hazardous decomposition products</b>	See section 5.3

## SECTION 11 TOXICOLOGICAL INFORMATION

## 11.1. Information on toxicological effects

<b>Inhaled</b>	<p>Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful. Evidence shows, or practical experience predicts, that the material produces irritation of the respiratory system, in a substantial number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system.</p> <p>Inhalation of alkaline corrosives may produce irritation of the respiratory tract with coughing, choking, pain and mucous membrane damage. Pulmonary oedema may develop in more severe cases; this may be immediate or in most cases following a latent period of 5-72 hours. Symptoms may include a tightness in the chest, dyspnoea, frothy sputum, cyanosis and dizziness. Findings may include hypotension, a weak and rapid pulse and moist rales.</p> <p>Inhalation of amine vapours may cause irritation of the mucous membranes of the nose and throat and lung irritation with respiratory distress and cough. Single exposures to near lethal concentrations and repeated exposures to sublethal concentrations produces tracheitis, bronchitis, pneumonitis and pulmonary oedema. Aliphatic and alicyclic amines are generally well absorbed from the respiratory tract. Systemic effects include headache, nausea, faintness and anxiety. These effects are thought to be transient and are probably related to the pharmacodynamic action of the amines. Histamine release by aliphatic amines may produce bronchoconstriction and wheezing.</p> <p>Inhalation of antimony and its compounds may produce respiratory and gastrointestinal tract discomfort with sore throat, shallow respiration, coughing, headaches, breathing difficulties, dizziness, weight loss, gingivitis, anaemia, eosinophilia and enzyme inhibition. Inflammation of the upper and lower respiratory tract may occur. Pulmonary congestion and oedema may also occur. Other symptoms include rhinitis, eye irritation, vomiting and diarrhoea, weight loss, dysomnia, hair loss and haematological disorders. Death due to circulatory failure has been described, with pathology showing acute congestion of the heart (myocardial failure), liver and kidneys.</p> <p>Headache, fatigue, lassitude, irritability and gastrointestinal disturbances (e.g., nausea, anorexia and flatulence) are the most common symptoms of xylene overexposure. Injury to the heart, liver, kidneys and nervous system has also been noted amongst workers. Transient memory loss, renal impairment, temporary confusion and some evidence of disturbance of liver function was reported in three workers overcome by gross exposure to xylene (10000 ppm). One worker died and autopsy revealed pulmonary congestion, oedema and focal alveolar haemorrhage. Volunteers inhaling xylene at 100 ppm for 5 to 6 hours showed changes in manual coordination reaction time and slight ataxia. Tolerance developed during the workweek but was lost over the weekend. Physical exercise may antagonise this effect. Xylene body burden in humans exposed to 100 or 200 ppm xylene in air depends on the amount of body fat with 4% to 8% of total absorbed xylene accumulating in adipose tissue.</p> <p>Xylene is a central nervous system depressant. Central nervous system (CNS) depression may include nonspecific discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.</p>
<b>Ingestion</b>	<p>Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.</p> <p>Ingestion of alkaline corrosives may produce immediate pain, and circumoral burns. Mucous membrane corrosive damage is characterised by a white appearance and soapy feel; this may then become brown, oedematous and ulcerated. Profuse salivation with an inability to swallow or speak may also result. Even where there is limited or no evidence of chemical burns, both the oesophagus and stomach may experience a burning pain; vomiting and diarrhoea may follow. The vomitus may be thick and may be slimy (mucous) and may eventually contain blood and shreds of mucosa. Epiglottal oedema may result in respiratory distress and asphyxia. Marked hypotension is symptomatic of shock; a weak and rapid pulse, shallow respiration and clammy skin may also be</p>

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	<p>evident. Circulatory collapse may occur and, if uncorrected, may produce renal failure. Severe exposures may result in oesophageal or gastric perforation accompanied by mediastinitis, substernal pain, peritonitis, abdominal rigidity and fever. Although oesophageal, gastric or pyloric stricture may be evident initially, these may occur after weeks or even months and years. Death may be quick and results from asphyxia, circulatory collapse or aspiration of even minute amounts. Death may also be delayed as a result of perforation, pneumonia or the effects of stricture formation.</p> <p>Swallowing of the liquid may cause aspiration of vomit into the lungs with the risk of haemorrhaging, pulmonary oedema, progressing to chemical pneumonitis; serious consequences may result.</p> <p>Signs and symptoms of chemical (aspiration) pneumonitis may include coughing, gasping, choking, burning of the mouth, difficult breathing, and bluish coloured skin (cyanosis).</p> <p>Aliphatic and alicyclic amines are generally well absorbed from the gut. Corrosive action may cause tissue damage throughout the gastrointestinal tract. Detoxification is thought to occur in the liver, kidney and intestinal mucosa with the enzymes, monoamine oxidase and diamine oxidase (histaminase) having a significant role.</p> <p>Ingestion of antimony compounds may produce violent irritation of the nose, throat, stomach and gastrointestinal tract, vomiting, purging with bloody stools, slow shallow respiration, pulmonary oedema, convulsions, loss of consciousness, coma, and death due to circulatory or respiratory failure.</p> <p>Early signs of antimony intoxication include: fatigue, muscle weakness, myopathy, nausea, low back pain, headache, and metallic taste. Later symptoms include blood disorders (haemolytic anaemia, myoglobinuria, haematuria) and renal failure. The substance may cause cough, salivation, nausea, and diarrhoea. It may also cause dizziness, laryngitis, anaemia, muscular and neuralgic pains. Other symptoms of overexposure may include tightness of the chest, pain, swelling of the cervical glands, pustular eruptions ('antimony spots'), particularly on the scrotum, difficult urination, sexual disorders, nervousness, loss of sleep, leukopenia, unconsciousness and death. [NIOSH/TIC]</p> <p>The minimum lethal dose in man, of antimony, is 130 mg (although 15000 mg has been survived). Antimony is a strong irritant and emetic but the emetic dose (30 mg by mouth) is dangerously high if vomiting fails to occur. Trivalent compounds are generally more lethal than pentavalent derivatives. The trivalent antimony compounds are cardiotoxic. The insoluble salts however are less likely to produce significant toxic effects. Antimony salts are poorly absorbed from the gastrointestinal tract. Most trivalent compounds of antimony are slowly excreted in the urine and bile. Antimony compounds are used medicinally, but therapeutic dose is close to the toxic dose.</p> <p>Antimony poisoning closely parallels arsenic poisoning although vomiting is probably more prominent as absorption from the gastrointestinal tract is generally lower. Like arsenic, antimony has a high affinity for sulfhydryl groups on many enzymes. Antimony is conjugated with glutathione and excreted in urine and feces.</p> <p>Therefore, excessive exposure to antimony has the potential to deplete intracellular glutathione pools. Temporary changes in heart rhythm occurs amongst humans while poisoned animals exhibit severe heart damage. Periodic medical examinations covering lungs, skin, nervous system, heart and gastro-intestinal tract are recommended for occupationally exposed workers. [ILO Encyclopedia]</p>
<p><b>Skin Contact</b></p>	<p>The material can produce severe chemical burns following direct contact with the skin.</p> <p>Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.</p> <p>Skin contact with alkaline corrosives may produce severe pain and burns; brownish stains may develop. The corroded area may be soft, gelatinous and necrotic; tissue destruction may be deep.</p> <p>Volatile amine vapours produce primary skin irritation and dermatitis. Direct local contact, with the lower molecular weight liquids, may produce skin burns.</p> <p>Percutaneous absorption of simple aliphatic amines is known to produce lethal effects often the same as that for oral administration. Cutaneous sensitisation has been recorded chiefly due to ethyleneamines. Histamine release following exposure to many aliphatic amines may result in 'triple response' (white vasoconstriction, red flare and wheal) in human skin.</p> <p>Skin contact with antimony compounds may result in redness and severe irritation with the formation of itchy papules, pustules, skin lesions/ small septic blisters (antimony spots) within a few hours.</p> <p>Rhinitis may also result from dermal contact.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>
<p><b>Eye</b></p>	<p>When applied to the eye(s) of animals, the material produces severe ocular lesions which are present twenty-four hours or more after instillation.</p> <p>Direct contact with alkaline corrosives may produce pain and burns. Oedema, destruction of the epithelium, corneal opacification and iritis may occur. In less severe cases these symptoms tend to resolve. In severe injuries the full extent of the damage may not be immediately apparent with late complications comprising a persistent oedema, vascularisation and corneal scarring, permanent opacity, staphyloma, cataract, symblepharon and loss of sight.</p> <p>Vapours of volatile amines cause eye irritation with lachrymation, conjunctivitis and minor transient corneal oedema which results in 'halos' around lights (glauropsia, 'blue haze', or 'blue-grey haze'). Vision may become misty and halos may appear several hours after workers are exposed to the substance</p> <p>This effect generally disappears spontaneously within a few hours of the end of exposure, and does not produce physiological after-effects. However oedema of the corneal epithelium, which is primarily responsible for vision disturbances, may take more than one or more days to clear, depending on the severity of exposure. Photophobia and discomfort from the roughness of the corneal surface also may occur after greater exposures.</p> <p>Although no detriment to the eye occurs as such, glauropsia predisposes an affected individual to physical accidents and reduces the ability to undertake skilled tasks such as driving a vehicle.</p> <p>Direct local contact with the liquid may produce eye damage which may be permanent in the case of the lower molecular weight species.</p>
<p><b>Chronic</b></p>	<p>On the basis, primarily, of animal experiments, concern has been expressed that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment.</p> <p>Repeated or prolonged exposure to corrosives may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue. Gastrointestinal disturbances may also occur. Chronic exposures may result in dermatitis and/or conjunctivitis.</p> <p>Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems.</p> <p>Practical experience shows that skin contact with the material is capable either of inducing a sensitisation reaction in a substantial number of individuals, and/or of producing a positive response in experimental animals.</p> <p>Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems. Limited evidence shows that inhalation of the material is capable of inducing a sensitisation reaction in a significant number of individuals at a greater frequency than would be expected from the response of a normal population.</p> <p>Pulmonary sensitisation, resulting in hyperactive airway dysfunction and pulmonary allergy may be accompanied by fatigue, malaise and aching. Significant symptoms of exposure may persist for extended periods, even after exposure ceases. Symptoms can be activated by a variety of nonspecific environmental stimuli such as automobile exhaust, perfumes and passive smoking.</p> <p>Repeated or prolonged exposure to antimony and its compounds may produce stomatitis, dry throat, metallic taste, gingivitis, septal and laryngeal perforation, laryngitis, headache, dyspnea, indigestion, nausea, vomiting, diarrhoea, anorexia, anaemia, weight loss, pain and chest tightness, sleeplessness, muscular pain and weakness, dizziness, pharyngitis, tracheitis, bronchitis, pneumonitis, benign pneumoconiosis (with obstructive lung disease and emphysema) and haematological disorders. Degenerative changes of the liver and kidney may occur. Symptoms can be variable, and may including fatigue, myopathy (muscle aches and inflammation), hypotension, angina and immune dysregulation and hypertrophy of splenic follicles.</p> <p>Antimony's deposition in body tissues and its detrimental effects depend upon the oxidation state of the element. The trivalent antimony compounds are cardiotoxic. Trivalent antimony affects liver functions, impairs enzymes, and may interfere with sulfur chemistry. If antimony impairs phosphofructokinase (PFK), then purine metabolism may be disrupted, resulting in elevated blood and/or urine levels of hypoxanthine, uric acid and possibly ammonia. Pentavalent antimony deposits in bone, kidney, and in organs of the endocrine system.</p> <p>Chronic exposure to antimony compounds may result in itchiness, papules and pustules around sweat and sebaceous glands ('antimony spots'), but rarely around the face, and dermatitis.</p> <p>Collapse and sudden death due to anaphylactic-type reactions have occurred. Therapeutic doses given intravenously cause nausea, vomiting, cough and abdominal pain and diarrhoea. Other side-effects include anorexia, chest, muscle and joint pains, pruritus, skin rashes, dizziness and oedema. Renal and hepatic damage occur rarely and haemolytic anaemia has been reported. Continuous treatment with small doses of antimony may give rise to subacute poisoning similar to chronic arsenic poisoning.</p> <p>Smelter workers often show skin rashes on the forearms and thighs resembling chicken pox pustules.</p>

## 834FRB-Part B Flame Retardant Epoxy

Workers exposed to inorganic antimony compounds show a benign pneumoconiosis and obstructive lung disease - these are probably non-specific. Women appear to be more susceptible to systemic effects following exposure. Antimony crosses the placenta, is present in amniotic fluids, and is excreted in breast milk. There are suggestions that exposure may produce an increased incidence of spontaneous late abortions, premature births, and gynecological problems among female antimony smelter workers. An excess of deaths from lung cancer has been reported in smelter workers with more than 7 years exposure to relatively high levels of dust and fume. Animal studies demonstrate that the dust may produce pathological changes in cardiac muscle and may produce an interstitial pneumonitis and endogenous pneumonia. One animal study has also suggested that inhalation of the dust by rats induced a significantly increased incidence of carcinogenic tumours of the lungs and thorax. Increased chromosome defects occur when human lymphocytes are incubated with a soluble antimony salt.

Prolonged or repeated contact with xylenes may cause defatting dermatitis with drying and cracking. Chronic inhalation of xylenes has been associated with central nervous system effects, loss of appetite, nausea, ringing in the ears, irritability, thirst anaemia, mucosal bleeding, enlarged liver and hyperplasia. Exposure may produce kidney and liver damage. In chronic occupational exposure, xylene (usually mixed with other solvents) has produced irreversible damage to the central nervous system and ototoxicity (damages hearing and increases sensitivity to noise), probably due to neurotoxic mechanisms.

Industrial workers exposed to xylene with a maximum level of ethyl benzene of 0.06 mg/l (14 ppm) reported headaches and irritability and tired quickly. Functional nervous system disturbances were found in some workers employed for over 7 years whilst other workers had enlarged livers.

Xylene has been classed as a developmental toxin in some jurisdictions.

Small excess risks of spontaneous abortion and congenital malformation were reported amongst women exposed to xylene in the first trimester of pregnancy. In all cases, however, the women were also been exposed to other substances. Evaluation of workers chronically exposed to xylene has demonstrated lack of genotoxicity. Exposure to xylene has been associated with increased risks of haemopoietic malignancies but, again, simultaneous exposure to other substances (including benzene) complicates the picture. A long-term gavage study to mixed xylenes (containing 17% ethyl benzene) found no evidence of carcinogenic activity in rats and mice of either sex.

Secondary amines may react in the acid conditions of the stomach with oxidants or preservatives to form potentially carcinogenic N-nitrosamines. The formation of nitrosamines from such amines has not only been observed in animal models but, at least for certain compounds, in the workplace. The amine-containing substances and end products handled at work can themselves be contaminated to a degree with corresponding nitrosamines. Under conditions encountered in practice nitrosation is to be expected with secondary amines and to a limited extent with primary and tertiary amines. Nitrogen oxides are the most probable nitrosating agents. Nitrosyl chloride, nitrite esters, metal nitrites and nitroso compounds may also be involved. Several factors such as pH, temperature, catalysts and inhibitors influence the extent of nitrosation. Two precautionary measures are therefore necessary when handling amines at the workplace.

- ▶ Simultaneous exposure to nitrosating agents should be reduced to minimum. This can be put into practice by eliminating nitrosating agents or, if they play a role in the actual process, replacing them with substances that do not lead to the formation of carcinogenic nitrosamines. In particular the level of nitrogen oxides at the workplace should be monitored and reduced when necessary.
- ▶ The levels of nitrosamines in the workplace and in substances containing amines should be monitored.

Commission for the Investigation of Health Hazards of Chemical Compounds in the Work Area, Report No. 31, DFG, 1995

In animal experiments the oesophagus is shown to be the most important target organ for nitrosamines, independent of the route of application. The mechanism of this organotrophy cannot be explained sufficiently. The high oesophageal epithelium metabolic activation of nitrosamines, together with a comparatively low DNA repair, probably plays the most important role. In addition chronic stress factors, which lead to high stimulation of epithelial turnover, are a pacemaker for malignant progression. In some countries, the traditional consumption of extremely hot drinks leads to constant burns of the oesophagus, which increases the risk. Mate, a non-alcoholic brew, frequently consumed as tea in Uruguay, appears to be a high risk factor for oesophageal cancer

834FRB-Part B Flame Retardant Epoxy	<b>TOXICITY</b>	<b>IRRITATION</b>
	Not Available	Not Available
C18 fatty acid dimers/ tetraethylenepentamine polyamides	<b>TOXICITY</b>	<b>IRRITATION</b>
	dermal (rat) LD50: >5000 mg/kg <sup>d[2]</sup> Oral (rabbit) LD50: 800 mg/kg** <sup>[2]</sup>	Not Available
triethylenetetramine	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: 805 mg/kgE <sup>[2]</sup>	Eye (rabbit): 20 mg/24 h - moderate
	Oral (rat) LD50: 2500 mg/kgE <sup>[2]</sup>	Eye (rabbit): 49 mg - SEVERE
		Skin (rabbit): 490 mg open SEVERE Skin (rabbit): 5 mg/24 SEVERE
antimony trioxide	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: >8300 mg/kg <sup>[1]</sup> Oral (rat) LD50: >600 mg/kg <sup>[1]</sup>	Not Available
propylene glycol monomethyl ether acetate, alpha-isomer	<b>TOXICITY</b>	<b>IRRITATION</b>
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup> Inhalation (rat) LC50: 6517.5 ppm/6hr <sup>[2]</sup> Oral (rat) LD50: >5000 mg/kg <sup>[1]</sup>	Not Available
carbon black	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: >3000 mg/kg <sup>[2]</sup> Oral (rat) LD50: >10000 mg/kg <sup>[1]</sup>	Not Available
xylene	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: >1700 mg/kg <sup>[2]</sup>	Eye (human): 200 ppm irritant

## 834FRB-Part B Flame Retardant Epoxy

Inhalation (rat) LC50: 5000 ppm/4hr <sup>[2]</sup>	Eye (rabbit): 5 mg/24h SEVERE
Oral (rat) LD50: 4300 mg/kg <sup>[2]</sup>	Eye (rabbit): 87 mg mild
	Skin (rabbit): 500 mg/24h moderate

**Legend:** 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.\* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

<b>834FRB-Part B Flame Retardant Epoxy</b>	While it is difficult to generalise about the full range of potential health effects posed by exposure to the many different amine compounds, characterised by those used in the manufacture of polyurethane and polyisocyanurate foams, it is agreed that overexposure to the majority of these materials may cause adverse health effects. <ul style="list-style-type: none"> <li>Many amine-based compounds can induce histamine liberation, which, in turn, can trigger allergic and other physiological effects, including bronchoconstriction or bronchial asthma and rhinitis.</li> </ul>
<b>C18 FATTY ACID DIMERS/ TETRAETHYLENEPENTAMINE POLYAMIDES</b>	The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. **[Valspar]
<b>TRIETHYLENETETRAMINE</b>	The material may produce severe skin irritation after prolonged or repeated exposure, and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) thickening of the epidermis. For alkyl polyamines: The alkyl polyamines cluster consists of organic compounds containing two terminal primary amine groups and at least one secondary amine group. Typically these substances are derivatives of ethylenediamine, propylenediamine or hexanediamine. The molecular weight range for the entire cluster is relatively narrow, ranging from 103 to 232 Acute toxicity of the alkyl polyamines cluster is low to moderate via oral exposure and a moderate to high via dermal exposure. Exposure to the material for prolonged periods may cause physical defects in the developing embryo (teratogenesis).
<b>ANTIMONY TRIOXIDE</b>	The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. (intermittent) [CCINFO] Reproductive effector
<b>PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE, ALPHA-ISOMER</b>	for propylene glycol ethers (PGEs): Typical propylene glycol ethers include propylene glycol n-butyl ether (PnB); dipropylene glycol n-butyl ether (DPnB); dipropylene glycol methyl ether acetate (DPMA); tripropylene glycol methyl ether (TPM). Testing of a wide variety of propylene glycol ethers has shown that propylene glycol-based ethers are less toxic than some ethers of the ethylene series. A BASF report (in ECETOC ) showed that inhalation exposure to 545 ppm PGMEA (beta isomer) was associated with a teratogenic response in rabbits; but exposure to 145 ppm and 36 ppm had no adverse effects. The beta isomer of PGMEA comprises only 10% of the commercial material, the remaining 90% is alpha isomer. A BASF report (in ECETOC ) showed that inhalation exposure to 545 ppm PGMEA (beta isomer) was associated with a teratogenic response in rabbits; but exposure to 145 ppm and 36 ppm had no adverse effects. The beta isomer of PGMEA comprises only 10% of the commercial material, the remaining 90% is alpha isomer. Hazard appears low but emphasizes the need for care in handling this chemical. *Shin-Etsu SDS
<b>CARBON BLACK</b>	No significant acute toxicological data identified in literature search. Inhalation (rat) TCLo: 50 mg/m <sup>3</sup> /6h/90D-I Nil reported
<b>XYLENE</b>	The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. The substance is classified by IARC as Group 3: <b>NOT</b> classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing. Reproductive effector in rats
<b>834FRB-Part B Flame Retardant Epoxy &amp; C18 FATTY ACID DIMERS/ TETRAETHYLENEPENTAMINE POLYAMIDES &amp; TRIETHYLENETETRAMINE &amp; ANTIMONY TRIOXIDE</b>	Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound.
<b>834FRB-Part B Flame Retardant Epoxy &amp; TRIETHYLENETETRAMINE</b>	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema.
<b>834FRB-Part B Flame Retardant Epoxy &amp; C18 FATTY ACID DIMERS/ TETRAETHYLENEPENTAMINE POLYAMIDES</b>	For Fatty Nitrogen Derived (FND) Amides (including several high molecular weight alkyl amino acid amides) The chemicals in the Fatty Nitrogen Derived (FND) Amides of surfactants are similar to the class in general as to physical/chemical properties, environmental fate and toxicity. Human exposure to these chemicals is substantially documented.
<b>834FRB-Part B Flame Retardant Epoxy &amp; TRIETHYLENETETRAMINE</b>	Handling ethyleneamine products is complicated by their tendency to react with other chemicals, such as carbon dioxide in the air, which results in the formation of solid carbamates. Because of their ability to produce chemical burns, skin rashes, and asthma-like symptoms, ethyleneamines also require substantial care in handling.
<b>834FRB-Part B Flame Retardant Epoxy &amp; TRIETHYLENETETRAMINE</b>	Triethylenetetramine (TETA) is a severe irritant to skin and eyes and induces skin sensitisation. TETA is of moderate acute toxicity: LD50(oral, rat) > 2000 mg/kg bw, LD50(dermal, rabbit) = 550 - 805 mg/kg bw.
<b>TRIETHYLENETETRAMINE &amp; XYLENE</b>	The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
<b>ANTIMONY TRIOXIDE &amp; CARBON BLACK</b>	<b>WARNING:</b> This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.

<b>Acute Toxicity</b>	⊘	<b>Carcinogenicity</b>	✓
<b>Skin Irritation/Corrosion</b>	✓	<b>Reproductivity</b>	⊘
<b>Serious Eye Damage/Irritation</b>	⊘	<b>STOT - Single Exposure</b>	⊘

Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	⊘
Mutagenicity	⊘	Aspiration Hazard	⊘

**Legend:**  
 ✗ - Data available but does not fill the criteria for classification  
 ✓ - Data available to make classification  
 ⊘ - Data Not Available to make classification

## SECTION 12 ECOLOGICAL INFORMATION

### 12.1. Toxicity

834FRB-Part B Flame Retardant Epoxy	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable

C18 fatty acid dimers/ tetraethylenepentamine polyamides	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable

triethylenetetramine	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	180mg/L	1
	EC50	48	Crustacea	31.1mg/L	1
	EC50	72	Algae or other aquatic plants	2.5mg/L	1
	EC10	72	Algae or other aquatic plants	0.67mg/L	1
	NOEC	72	Algae or other aquatic plants	<2.5mg/L	1

antimony trioxide	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	0.93mg/L	2
	EC50	48	Crustacea	1mg/L	2
	EC50	72	Algae or other aquatic plants	0.73mg/L	4
	EC50	96	Crustacea	0.5mg/L	2
	NOEC	720	Fish	>0.0075mg/L	2

propylene glycol monomethyl ether acetate, alpha-isomer	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	100mg/L	1
	EC50	48	Crustacea	=408mg/L	1
	EC50	96	Algae or other aquatic plants	9.337mg/L	3
	EC0	24	Crustacea	=500mg/L	1
	NOEC	336	Fish	47.5mg/L	2

carbon black	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	=1000mg/L	1
	EC50	24	Crustacea	>5600mg/L	1
	NOEC	96	Fish	=1000mg/L	1

xylene	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	2.6mg/L	2
	EC50	48	Crustacea	>3.4mg/L	2
	EC50	72	Algae or other aquatic plants	4.6mg/L	2
	EC50	24	Crustacea	0.711mg/L	4
	NOEC	73	Algae or other aquatic plants	0.44mg/L	2

**Legend:** Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For ethyleneamines:

Adsorption of the ethyleneamines correlates closely with both the cation exchange capacity (CEC) and organic content of the soil. Soils with increased CEC and organic content exhibited higher affinities for these amines. This dependence of adsorption on CEC and organic content is most likely due to the strong electrostatic interaction between the positively charged amine and the negatively charged soil surface.

For xylenes:

log Koc : 2.05-3.08

Koc : 25.4-204

Half-life (hr) air : 0.24-42

Half-life (hr) H<sub>2</sub>O surface water : 24-672

Half-life (hr) H<sub>2</sub>O ground : 336-8640

Half-life (hr) soil : 52-672

Henry's Pa m<sup>3</sup>/mol: 637-879

Henry's atm m<sup>3</sup>/mol: 7.68E-03

BOD 5 if unstated: 1.4,1%

COD : 2.56,13%

ThOD : 3.125

BCF : 23

log BCF : 1.17-2.41

#### Environmental Fate

**Terrestrial fate:** Measured Koc values of 166 and 182, indicate that p-xylene is expected to have moderate mobility in soil. Volatilisation of p-xylene is expected to be important from moist soil surfaces given a measured Henry's Law constant of 7.18x10<sup>-3</sup> atm-cu m/mole. The potential for volatilisation of p-xylene from dry soil surfaces may exist based on a measured vapor pressure of 8.29 mm Hg. p-Xylene may be degraded during its passage through soil). The extent of the degradation is expected to depend on its concentration, residence time in the soil, the nature of the soil, and whether resident microbial populations have been acclimated. p-Xylene, present in soil samples contaminated with jet fuel, was completely degraded aerobically within 5 days. In aquifer studies under anaerobic conditions, p-xylene was degraded, usually within several weeks, with the production of 3-methylbenzylfumaric acid, 3-methylbenzylsuccinic acid, 3-methylbenzoate, and 3-methylbenzaldehyde as metabolites.

**Aquatic fate:** Koc values indicate that p-xylene may adsorb to suspended solids and sediment in water. p-Xylene is expected to volatilise from water surfaces based on the measured Henry's Law constant. Estimated volatilisation half-lives for a model river and model lake are 3 hours and 4 days, respectively. BCF values of 14.8, 23.4, and 6, measured in goldfish, eels, and clams, respectively, indicate that bioconcentration in aquatic organisms is low. p-Xylene in water with added humic substances was 50% degraded following 3 hours irradiation suggesting that indirect photooxidation in the presence of humic acids may play an important role in the abiotic degradation of p-xylene. Although p-xylene is biodegradable and has been observed to degrade in pond water, there are insufficient data to assess the rate of this process in surface waters. p-Xylene has been observed to degrade in anaerobic and aerobic groundwater in several studies; however, it is known to persist for many years in groundwater, at least at sites where the concentration might have been quite high.

#### Atmospheric fate:

Most xylenes released to the environment will occur in the atmosphere and volatilisation is the dominant environmental fate process. In the ambient atmosphere, xylenes are expected to exist solely in the vapour phase. Xylenes are degraded in the atmosphere primarily by reaction with photochemically-produced hydroxyl radicals, with an estimated atmospheric lifetime of about 0.5 to 2 days. Xylenes' susceptibility to photochemical oxidation in the troposphere is to the extent that they may contribute to photochemical smog formation.

According to a model of gas/particle partitioning of semivolatile organic compounds in the atmosphere and from its vapour pressure, p-xylene, is expected to exist solely as a vapour in the ambient atmosphere. Vapour-phase p-xylene is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be about 16 hours. A half-life of 1.0 hr in summer and 10 hr in winter was measured for the reaction of p-xylene with photochemically-produced hydroxyl radicals. p-Xylene has a moderately high photochemical reactivity under smog conditions, higher than the other xylene isomers, with loss rates varying from 9-42% per hr. The photooxidation of p-xylene results in the production of carbon monoxide, formaldehyde, glyoxal, methylglyoxal, 3-methylbenzyl nitrate, m-tolualdehyde, 4-nitro-p-xylene, 5-nitro-p-xylene, 2,6-dimethyl-p-benzoquinone, 2,4-dimethylphenol, 6-nitro-2,4-dimethylphenol, 2,6-dimethylphenol, and 4-nitro-2,6-dimethylphenol.

#### Ecotoxicity:

for xylenes

Fish LC50 (96 h) Pimephales promelas 13.4 mg/l; Oncorhynchus mykiss 8.05 mg/l; Lepomis macrochirus 16.1 mg/l (all flow through values); Pimephales promelas 26.7 (static)

Daphnia EC50 948 h): 3.83 mg/l

Photobacterium phosphoreum EC50 (24 h): 0.0084 mg/l

Gammarus lacustris LC50 (48 h): 0.6 mg/l

Antimony exists in the atmosphere in low concentrations. Urban air contains 0.05 to 0.06 ppm of antimony. There are very low concentrations in water due to minimal solubility. Volatilisation from water is not likely. The soil usually contains 0.1 to 10 mg/kg dry weight. Antimony concentrations in freshwater fish are low, approximately 3 mg/kg wet weight.

Little is known of the adsorptive behavior of antimony, its compounds, and ions in soils and sediments. The binding of antimony to soil is determined by the nature of the soil and the form of antimony deposited on the soil. Some forms of antimony may bind to inorganic and organic ligands. On the other hand, a mineral form would be unavailable for binding. Some studies suggest that antimony is fairly mobile under diverse environmental conditions, while others suggest that it is strongly adsorbed to soil. Since antimony has an anionic character (e.g. Sb(OH)<sub>3</sub>), it is expected to have little affinity for organic carbon. It is not expected that cation exchange, which generally dominates adsorption to clay, would be important for anionic antimony. Antimony is known to form coprecipitates with hydrous iron, manganese, and aluminum oxides in soil and sediment. Antimony adsorbs strongly to colloidal material in soil. The partition coefficient of antimony to 0.05-0.003 μm colloids was 1,300. Antimony adsorbed to such material can be transported with the colloids in groundwater.

Leaching experiments performed with river sediment samples from a mining district in Idaho indicated that Sb(V) was the major species released during leaching. The fraction of antimony leached from sediment with deionized water after 10 days was highly correlated with the free iron and manganese oxide content of the sediment. The release of antimony from the sediment increased at low pH and increased sharply at high pH. The form of released antimony was also sensitive to pH. At pH 2.7, the bulk of antimony released was as Sb(III); at pH 4.3, the concentrations of tri- and pentavalent antimony were comparable; and at pH 6.3 and above, Sb(V) was the predominant species.

Antimony does not appear to bioconcentrate appreciably in fish and aquatic organisms. No detectable bioconcentration occurred during a 28-day test in bluegills (EPA 1980). Only low levels of antimony have been reported in fish and aquatic organisms collected off the coast of Africa, Australia, and the Danube River in Austria. Bioconcentration factors for antimony ranged from 0.15 to 390. A study of the distribution of antimony around a smelter site indicated that antimony occurring in plants results from surface deposition. Uptake from soil is minor and appears to be correlated with the amount of available antimony (that which is soluble or easily exchangeable). Antimony bioconcentration was measured in voles, shrews, rabbits, and invertebrates around a smelter. Analysis of antimony in organs of the small mammals, compared with estimates of their antimony intake from food, showed that, although the amount of antimony in the organs was elevated, it was low compared to the amount ingested. The results suggest that antimony does not biomagnify from lower to higher trophic levels in the food chain.

Thermodynamically, most dissolved antimony in natural waters under aerobic conditions should be present in the +5 oxidation state as antimonate species. At 0.001 M total antimony, the dominant species were Sb(OH)<sub>6</sub><sup>-</sup> and Sb(OH)<sub>5</sub>O. A small quantity of polymeric hydroxy species were found, but these will be less significant when the total antimony concentration is low, such as in natural water. While industrial inputs will commonly contain antimony in the +3 oxidation state (e.g., antimony trioxide), it is not known how fast antimonite would oxidize to antimonate under natural conditions. Under reducing conditions, trivalent species such as Sb(OH)<sub>3</sub>O, Sb(OH)<sub>4</sub><sup>-</sup>, and Sb<sub>2</sub>S<sub>4</sub><sup>4-</sup> may be significant.

Antimony compounds may undergo photochemical reactions, but these do not appear to be significant in determining their aquatic fate. Antimony trioxide suspensions strongly absorb ultraviolet radiation below 325 nm and darken. The process is reversible, and when the light is removed, the white color slowly returns. The effect is believed to be due to peroxide radical formation on the crystal surface. Both water and oxygen seem to be necessary for the reoxidation of the reduced antimony.

Antimony can be reduced and methylated by microorganisms in the aquatic environment, similar to arsenic, and become mobilized. This reaction is most likely to occur in reducing environments, such as in bed sediment. In the case of arsenic, this reaction may be mediated by fungi and bacteria, but it is not known whether this is the case with antimony. The resulting trimethylstibine is initially oxidized by atmospheric oxygen to a mixture of trimethylstibine oxide ((CH<sub>3</sub>)<sub>3</sub>SbOH) and trimethylstibinic acid ((CH<sub>3</sub>)<sub>3</sub>SbO<sub>3</sub>H), and then to antimony oxides and insoluble polymers. The rate constant is estimated to be of the order of 0.1 to 0.2 L/mol-sec. Trimethylstibine has a high vapor pressure, 103 mmHg at 25 deg C, and might volatilize before it is completely oxidized. The oxidation product, (CH<sub>3</sub>)<sub>3</sub>SbO, is much more soluble than trimethylstibine; therefore, oxidation will reduce volatilization. Oxidation of trimethylstibine in the gas phase is very rapid; the rate is 0.11/mmHg-sec or 2000 L/mol-sec. Trimethylstibine has been shown to react with alkyl iodides and bromides; this results in the formation of quaternary salts. Should antimony occur in a landfill with alkyl halides, the formation of quaternary salts should greatly enhance antimony's mobility.

There is evidence that phytoplankton can reduce Sb(V) to the Sb(III). Sb(III) decreases to very low levels at the base of the seasonal thermocline and remains low down to the sediment where increasing levels are again observed. Sb(III) only accounts for 44% of the inorganic antimony in the anoxic zone, and speciation in this region is unclear. Thermodynamically, the antimony should be in the trivalent state. Thiocomplexes are thought to account for some of the antimony in this zone. Methylated antimony species existed throughout the water column and made up 10% of total antimony. Monomethyl antimony species were more abundant in surface waters and in the anoxic zone. There was no sharp increase in methyl antimony near the sediment, which would be expected if these species were formed biosynthetically. Since the highest antimony concentration is at the surface, it is unlikely that antimony is taken up by phytoplankton, as is the case with arsenic. A decrease in antimony concentration with depth suggests scavenging by particulate matter and, at lower depths, by iron hydroxyoxides.

for triethylenetetramine (TETA):

#### Environmental fate:

TETA is completely miscible with water forming an alkaline solution (pH 10 at 10 g/l). The technical product has a vapour pressure of ca. 1 Pa at 20 C. The calculated Log Pow (unprotonated form) amounts to ca. -1.4 and indicates a low potential for bioaccumulation. There are no measured Koc -values available. For ethylenediamine (CAS Nr. 107- 15-3) and diethylenetriamine (CAS Nr. 111-40- 0), Koc -values of 4766 and 19111 were measured respectively. The high adsorption is most likely due to electrostatic interaction. A comparable Koc can be expected for TETA, which would suggest a high potential for geoaccumulation.



TETA is not readily biodegradable (0% after 20 days, OECD GL 301 D; same result with adapted inoculum). Also, in a test on inherent biodegradability with industrial sludge, TETA was not degraded (0 % DOC removal after 28 days, OECD GL 302 B). TETA has therefore to be regarded as non-biodegradable. Adsorption onto sewage sludge was not observed. In a test on hydrolysis, TETA was not found to have undergone hydrolysis after 36 days. Direct photolysis of TETA in the hydrosphere is not to be expected (molar extinction coefficient < 10 l / (mol.cm) at > 240 nm). The half - life due to photooxidative degradation by OH-radicals in the atmosphere is estimated to be 1.7 hours. As TETA does have a low tendency to pass from water to air, this does not represent a significant removal process from the environment. Based upon the physical-chemical and biodegradation properties of TETA, no elimination in waste water treatment plants is assumed.

**Ecotoxicity:**

Fish LC50 (96 h): *Poecilia reticulata* 570 mg/l

Other test results with *Leuciscus idus* and *Pimephales promelas*, which could not be validated, are in the same order of magnitude.

Daphnia magna EC50 (48 h): 31.1 - 33.9 mg/l (immobilisation several tests); (21 d) >3.2- <10 mg/l; NOEC 1 mg/l (immobilisation of parental organisms was the most sensitive effect parameter).

Concentrations of 293 - 7313 mg/l had no teratogenic effects on sea-urchin (*Paracentrotus lividus*) eggs. The larvae were most sensitive and showed delay of development at 293 mg/l

Algal *Scenedesmus subspicatus* EBC50 (72 h) 2.5 mg/l; EBC10 0.67 mg/l; EuC50 >= 100 mg/l; EuC10 0.95 mg/l

Effect: growth inhibition (B = biomass; u = growth rate)

Algal *Selenastrum capricornutum* EC50 (72 h) 20 mg/l Effect: growth inhibition (biomass) ; NOEC < 2.5 mg/l; EC50 (96 h) 3,7 mg/l

Microorganisms *Pseudomonas fluorescens* EC0 (24 h): 500 mg/l Effect: growth inhibition (biomass)

Bird acute LD50 (18 h): redwinged blackberry >101 mg/kg

Prevent, by any means available, spillage from entering drains or water courses.

**DO NOT discharge into sewer or waterways.**

**12.2. Persistence and degradability**

Ingredient	Persistence: Water/Soil	Persistence: Air
triethylenetetramine	LOW	LOW
propylene glycol monomethyl ether acetate, alpha-isomer	LOW	LOW
xylene	HIGH (Half-life = 360 days)	LOW (Half-life = 1.83 days)

**12.3. Bioaccumulative potential**

Ingredient	Bioaccumulation
triethylenetetramine	LOW (LogKOW = -2.6464)
propylene glycol monomethyl ether acetate, alpha-isomer	LOW (LogKOW = 0.56)
xylene	MEDIUM (BCF = 740)

**12.4. Mobility in soil**

Ingredient	Mobility
triethylenetetramine	LOW (KOC = 309.9)
propylene glycol monomethyl ether acetate, alpha-isomer	HIGH (KOC = 1.838)

**12.5. Results of PBT and vPvB assessment**

	P	B	T
Relevant available data	Not Available	Not Available	Not Available
PBT Criteria fulfilled?	Not Available	Not Available	Not Available

**12.6. Other adverse effects**

No data available

**SECTION 13 DISPOSAL CONSIDERATIONS****13.1. Waste treatment methods**


<b>Product / Packaging disposal</b>	<ul style="list-style-type: none"> <li>▶ Containers may still present a chemical hazard/ danger when empty.</li> <li>▶ Return to supplier for reuse/ recycling if possible.</li> </ul> <p>Otherwise:</p> <ul style="list-style-type: none"> <li>▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.</li> <li>▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.</li> </ul> <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> <li>▶ Reduction</li> <li>▶ Reuse</li> <li>▶ Recycling</li> <li>▶ Disposal (if all else fails)</li> </ul> <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.</p> <ul style="list-style-type: none"> <li>▶ <b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li> <li>▶ It may be necessary to collect all wash water for treatment before disposal.</li> <li>▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>▶ Where in doubt contact the responsible authority.</li> <li>▶ Recycle wherever possible.</li> <li>▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.</li> </ul>
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## 834FRB-Part B Flame Retardant Epoxy

	<ul style="list-style-type: none"> <li>▶ Treat and neutralise at an approved treatment plant.</li> <li>▶ Treatment should involve: Neutralisation with suitable dilute acid followed by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).</li> <li>▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.</li> </ul>
<b>Waste treatment options</b>	Not Available
<b>Sewage disposal options</b>	Not Available

## SECTION 14 TRANSPORT INFORMATION

## Labels Required

		LIMITED QUANTITY: Part B of 834FRB-375ML, 834FRB-3L kits
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## Land transport (ADR)

<b>14.1. UN number</b>	2735										
<b>14.2. UN proper shipping name</b>	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains c18 fatty acid dimers/ tetraethylenepentamine polyamides and triethylenetetramine)										
<b>14.3. Transport hazard class(es)</b>	<table border="1" style="width: 100%;"> <tr> <td>Class</td> <td>8</td> </tr> <tr> <td>Subrisk</td> <td>Not Applicable</td> </tr> </table>	Class	8	Subrisk	Not Applicable						
Class	8										
Subrisk	Not Applicable										
<b>14.4. Packing group</b>	II										
<b>14.5. Environmental hazard</b>	Not Applicable										
<b>14.6. Special precautions for user</b>	<table border="1" style="width: 100%;"> <tr> <td>Hazard identification (Kemler)</td> <td>80</td> </tr> <tr> <td>Classification code</td> <td>C7</td> </tr> <tr> <td>Hazard Label</td> <td>8</td> </tr> <tr> <td>Special provisions</td> <td>274</td> </tr> <tr> <td>Limited quantity</td> <td>1 L</td> </tr> </table>	Hazard identification (Kemler)	80	Classification code	C7	Hazard Label	8	Special provisions	274	Limited quantity	1 L
Hazard identification (Kemler)	80										
Classification code	C7										
Hazard Label	8										
Special provisions	274										
Limited quantity	1 L										

## Air transport (ICAO-IATA / DGR)

<b>14.1. UN number</b>	2735														
<b>14.2. UN proper shipping name</b>	Amines, liquid, corrosive, n.o.s. * (contains c18 fatty acid dimers/ tetraethylenepentamine polyamides and triethylenetetramine); Polyamines, liquid, corrosive, n.o.s. * (contains c18 fatty acid dimers/ tetraethylenepentamine polyamides and triethylenetetramine)														
<b>14.3. Transport hazard class(es)</b>	<table border="1" style="width: 100%;"> <tr> <td>ICAO/IATA Class</td> <td>8</td> </tr> <tr> <td>ICAO / IATA Subrisk</td> <td>Not Applicable</td> </tr> <tr> <td>ERG Code</td> <td>8L</td> </tr> </table>	ICAO/IATA Class	8	ICAO / IATA Subrisk	Not Applicable	ERG Code	8L								
ICAO/IATA Class	8														
ICAO / IATA Subrisk	Not Applicable														
ERG Code	8L														
<b>14.4. Packing group</b>	II														
<b>14.5. Environmental hazard</b>	Not Applicable														
<b>14.6. Special precautions for user</b>	<table border="1" style="width: 100%;"> <tr> <td>Special provisions</td> <td>A3A803</td> </tr> <tr> <td>Cargo Only Packing Instructions</td> <td>855</td> </tr> <tr> <td>Cargo Only Maximum Qty / Pack</td> <td>30 L</td> </tr> <tr> <td>Passenger and Cargo Packing Instructions</td> <td>851</td> </tr> <tr> <td>Passenger and Cargo Maximum Qty / Pack</td> <td>1 L</td> </tr> <tr> <td>Passenger and Cargo Limited Quantity Packing Instructions</td> <td>Y840</td> </tr> <tr> <td>Passenger and Cargo Limited Maximum Qty / Pack</td> <td>0.5 L</td> </tr> </table>	Special provisions	A3A803	Cargo Only Packing Instructions	855	Cargo Only Maximum Qty / Pack	30 L	Passenger and Cargo Packing Instructions	851	Passenger and Cargo Maximum Qty / Pack	1 L	Passenger and Cargo Limited Quantity Packing Instructions	Y840	Passenger and Cargo Limited Maximum Qty / Pack	0.5 L
Special provisions	A3A803														
Cargo Only Packing Instructions	855														
Cargo Only Maximum Qty / Pack	30 L														
Passenger and Cargo Packing Instructions	851														
Passenger and Cargo Maximum Qty / Pack	1 L														
Passenger and Cargo Limited Quantity Packing Instructions	Y840														
Passenger and Cargo Limited Maximum Qty / Pack	0.5 L														

## Sea transport (IMDG-Code / GGVSee)

<b>14.1. UN number</b>	2735				
<b>14.2. UN proper shipping name</b>	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains c18 fatty acid dimers/ tetraethylenepentamine polyamides and triethylenetetramine)				
<b>14.3. Transport hazard class(es)</b>	<table border="1" style="width: 100%;"> <tr> <td>IMDG Class</td> <td>8</td> </tr> <tr> <td>IMDG Subrisk</td> <td>Not Applicable</td> </tr> </table>	IMDG Class	8	IMDG Subrisk	Not Applicable
IMDG Class	8				
IMDG Subrisk	Not Applicable				
<b>14.4. Packing group</b>	II				
<b>14.5. Environmental hazard</b>	Marine Pollutant				



<b>14.6. Special precautions for user</b>	EMS Number	F-A, S-B
	Special provisions	274
	Limited Quantities	1 L

**Inland waterways transport (ADN)**

<b>14.1. UN number</b>	2735	
<b>14.2. UN proper shipping name</b>	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains c18 fatty acid dimers/ tetraethylenepentamine polyamides and triethylenetetramine)	
<b>14.3. Transport hazard class(es)</b>	8 Not Applicable	
<b>14.4. Packing group</b>	II	
<b>14.5. Environmental hazard</b>	Not Applicable	
<b>14.6. Special precautions for user</b>	Classification code	C7
	Special provisions	274
	Limited quantity	1 L
	Equipment required	PP, EP
	Fire cones number	0

**14.7. Transport in bulk according to Annex II of MARPOL and the IBC code**

Not Applicable

**SECTION 15 REGULATORY INFORMATION****15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture****C18 FATTY ACID DIMERS/ TETRAETHYLENEPENTAMINE POLYAMIDES(68410-23-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Not Applicable

**TRIETHYLENETETRAMINE(112-24-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

European Customs Inventory of Chemical Substances ECICS (English)

European Trade Union Confederation (ETUC) Priority List for REACH Authorisation

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31

European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI

**ANTIMONY TRIOXIDE(1309-64-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List of Substances

EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

European Customs Inventory of Chemical Substances ECICS (English)

European Trade Union Confederation (ETUC) Priority List for REACH Authorisation

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31

European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances (updated by ATP: 31) - Carcinogenic Substances

European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

UK Workplace Exposure Limits (WELs)

**PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE, ALPHA-ISOMER(108-65-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)

EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

EU REACH Regulation (EC) No 1907/2006 - Annex XVII (Appendix 6) Toxic to reproduction: category 1B (Table 3.1)/category 2 (Table 3.2)

Europe AeroSpace and Defence Industries Association of Europe (ASD) REACH Implementation Working Group Priority Declarable Substances List (PDSL)

European Customs Inventory of Chemical Substances ECICS (English)

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31

European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances (updated by ATP: 31) - Reprotoxic Substances

European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI

UK Workplace Exposure Limits (WELs)

**CARBON BLACK(1333-86-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List of Substances

European Customs Inventory of Chemical Substances ECICS (English)

European List of Notified Chemical Substances (ELINCS)

European Trade Union Confederation (ETUC) Priority List for REACH Authorisation

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

UK Workplace Exposure Limits (WELs)

**XYLENE(1330-20-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)
EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List of Substances	European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31
EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
European Customs Inventory of Chemical Substances ECICS (English)	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
European Trade Union Confederation (ETUC) Priority List for REACH Authorisation	UK Workplace Exposure Limits (WELs)

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : 98/24/EC, 92/85/EC, 94/33/EC, 91/689/EEC, 1999/13/EC, Commission Regulation (EU) 2015/830, Regulation (EC) No 1272/2008 and their amendments

## 15.2. Chemical safety assessment

For further information please look at the Chemical Safety Assessment and Exposure Scenarios prepared by your Supply Chain if available.

### ECHA SUMMARY

Ingredient	CAS number	Index No	ECHA Dossier
C18 fatty acid dimers/ tetraethylenepentamine polyamides	68410-23-1	Not Available	01-2119972323-38-XXXX

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Skin Irrit. 2, Eye Irrit. 2	GHS07, Wng	H315, H319
2	Skin Irrit. 2, Skin Sens. 1A, Eye Dam. 1, Aquatic Chronic 2, Eye Irrit. 2, Skin Sens. 1, Skin Corr. 1C, Aquatic Chronic 1, Aquatic Acute 1	GHS09, GHS05, Dgr, Wng, GHS06	H317, H318, H314, H335

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

Ingredient	CAS number	Index No	ECHA Dossier
triethylenetetramine	112-24-3	612-059-00-5	Not Available

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Acute Tox. 4, Skin Corr. 1B, Skin Sens. 1, Aquatic Chronic 3	GHS07, GHS05, Dgr	H312, H314, H317
2	Acute Tox. 4, Skin Corr. 1B, Skin Sens. 1, Aquatic Chronic 3, Eye Dam. 1, Acute Tox. 3, Resp. Sens. 1, STOT SE 3, Aquatic Chronic 2	GHS05, Dgr, GHS06, GHS08, GHS09	H314, H317, H318, H302, H311, H334, H335

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

Ingredient	CAS number	Index No	ECHA Dossier
antimony trioxide	1309-64-4	051-005-00-X	01-2119475613-35-XXXX, 01-2119978287-20-XXXX

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Carc. 2	GHS08, Wng	H351
2	Carc. 2, Repr. 1A, STOT RE 1, Aquatic Chronic 3, Eye Dam. 1, Acute Tox. 4, Aquatic Chronic 2, Eye Irrit. 2, Skin Irrit. 2, STOT RE 2	GHS08, Dgr, Wng, GHS05, GHS09	H360, H372, H317, H318, H332, H302, H350

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

Ingredient	CAS number	Index No	ECHA Dossier
propylene glycol monomethyl ether acetate, alpha-isomer	108-65-6	607-195-00-7, 607-251-00-0	01-2119475791-29-XXXX

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Flam. Liq. 3	GHS02, Wng	H226
2	Flam. Liq. 3, Eye Irrit. 2, Eye Dam. 1, STOT SE 3	GHS02, Wng, GHS03, GHS05, Dgr	H226, H319, H335, H336
1	Flam. Liq. 3, STOT SE 3, Repr. 1B	GHS07, GHS02, GHS08, Dgr	H226, H335, H360
2	Flam. Liq. 3, STOT SE 3, Repr. 1B, Repr. 1A	GHS02, GHS08, Dgr	H226, H335, H360, H370
2	Flam. Liq. 3, Eye Irrit. 2, Repr. 1B	GHS02, GHS08, Dgr, Wng	H226, H319, H360

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

Ingredient	CAS number	Index No	ECHA Dossier
carbon black	1333-86-4	Not Available	01-2119384822-32-XXXX, 01-2119489801-30-XXXX, 01-2119475601-40-XXXX

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Not Classified	GHS08, Wng, Dgr, GHS06, GHS02, GHS09, GHS08, Wng, Dgr, GHS06, GHS02, GHS09	H351, H335, H319, H372, H251, H315, H228, H370, H332, H351, H335, H319, H372, H251, H315, H228, H370, H332
2	Carc. 2, STOT SE 3, Eye Irrit. 2, STOT RE 2, STOT RE 1, Aquatic Chronic 4, Self-heat. 1, Self-heat. 2, Skin Irrit. 2, STOT SE 1, Aquatic Chronic 1, Flam. Sol. 2, Acute Tox. 4	GHS08, Wng, Dgr, GHS06, GHS02, GHS09	H351, H335, H319, H372, H251, H315, H228, H370, H332

## 834FRB-Part B Flame Retardant Epoxy

2	Carc. 2, STOT SE 3, Eye Irrit. 2, STOT RE 2, STOT RE 1, Aquatic Chronic 4, Self-heat. 1, Self-heat. 2, Skin Irrit. 2, STOT SE 1, Aquatic Chronic 1, Flam. Sol. 2, Acute Tox. 4	GHS08, Wng, Dgr, GHS06, GHS02, GHS09	H351, H335, H319, H372, H251, H315, H228, H370, H332
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Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

Ingredient	CAS number	Index No	ECHA Dossier
xylene	1330-20-7	601-022-00-9	01-2119488216-32-XXXX

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Flam. Liq. 3, Acute Tox. 4, Skin Irrit. 2	GHS07, GHS02, Wng	H226, H312, H315, H332
2	Flam. Liq. 3, Acute Tox. 4, Skin Irrit. 2, Asp. Tox. 1, Eye Irrit. 2, STOT SE 3, STOT RE 2, Aquatic Chronic 3, Acute Tox. 3, Aquatic Chronic 2, Repr. 1B, STOT SE 1, STOT RE 1, Flam. Liq. 2, Repr. 2	Wng, GHS08, Dgr, GHS01, GHS09	H312, H315, H332, H304, H335, H336, H360, H370, H372, H318, H225

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
Canada - NDSL	N (propylene glycol monomethyl ether acetate, alpha-isomer; antimony trioxide; xylene; C18 fatty acid dimers/ tetraethylenepentamine polyamides; carbon black; triethylenetetramine)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	N (C18 fatty acid dimers/ tetraethylenepentamine polyamides)
Japan - ENCS	N (antimony trioxide; xylene; C18 fatty acid dimers/ tetraethylenepentamine polyamides; carbon black)
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Y
<b>Legend:</b>	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing (see specific ingredients in brackets)

## SECTION 16 OTHER INFORMATION

## Full text Risk and Hazard codes

<b>H225</b>	Highly flammable liquid and vapour.
<b>H226</b>	Flammable liquid and vapour.
<b>H228</b>	Flammable solid.
<b>H251</b>	Self-heating: may catch fire.
<b>H302</b>	Harmful if swallowed.
<b>H304</b>	May be fatal if swallowed and enters airways.
<b>H311</b>	Toxic in contact with skin.
<b>H312</b>	Harmful in contact with skin.
<b>H315</b>	Causes skin irritation.
<b>H318</b>	Causes serious eye damage.
<b>H319</b>	Causes serious eye irritation.
<b>H332</b>	Harmful if inhaled.
<b>H334</b>	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
<b>H335</b>	May cause respiratory irritation.
<b>H336</b>	May cause drowsiness or dizziness.
<b>H350</b>	May cause cancer.
<b>H360</b>	May damage fertility or the unborn child.
<b>H370</b>	Causes damage to organs.
<b>H372</b>	Causes damage to organs through prolonged or repeated exposure.
<b>H412</b>	Harmful to aquatic life with long lasting effects.

## Other information

## Ingredients with multiple cas numbers

Name	CAS No
propylene glycol monomethyl ether acetate, alpha-isomer	108-65-6, 84540-57-8, 142300-82-1

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

**834FRB-Part B Flame Retardant Epoxy**

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered. For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

EN 166 Personal eye-protection

EN 340 Protective clothing

EN 374 Protective gloves against chemicals and micro-organisms

EN 13832 Footwear protecting against chemicals

EN 133 Respiratory protective devices

**Definitions and abbreviations**

PC—TWA: Permissible Concentration-Time Weighted Average

PC—STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit,

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value

LOD: Limit Of Detection

OTV: Odour Threshold Value

BCF: BioConcentration Factors

BEI: Biological Exposure Index