

# COMBINATION DRILL / TAP BITS

## SALES GUIDE

### Drill, Tap, and Countersink Holes in Mild Steel

#### Value Proposition

- Up to 4X Faster than separate drill, tap, and countersink tools.
- Simpler and Easier than using separate tools.

#### Key Features

- Hardened tool steel construction
- 1/4" Quick-Connect Shank
- Taps Holes from 6-32 to 3/8-16
- Capacity
  - Standard length: up to 10 gauge mild steel
  - Long Length: up to 1/2" mild steel

#### Target Customer

- Electrical Contractors
- Industrial / Maintenance and Repair Operations
- Prefab Operations
- Panel Shops

#### Competition

Greenlee Combination Drill/Tap bits feature a unique design. They compete against separate, standard drill, tap, and countersink tools.

#### Primary Model Numbers

CAT. NO	DESCRIPTION
DTAPKIT	6-32 to 1/4-20, 6-piece Drill/Tap Bit Kit with Quick-Change Adapter
LDTAPKIT	8-32 to 1/4-20, 6-piece Long Drill/Tap Bit Kit with Quick-Change Adapter
DTAPKITM	M3 to M10, 6-piece Drill/Tap Bit Kit with Quick-Change Adapter

Individual bits are also available. See website or datasheet (MA5957) for more details.



### Frequently Asked Questions

#### Q: How thick can I go with these bits?

A: Standard bits will drill up to 10 gauge mild steel. Long bits will drill up to 1/2" mild steel. For long taps, always reverse drill mid-cycle to avoid bit breakage.

#### Q: Should I use cutting oil?

A: Yes. For best results, always use cutting oil – especially on long drill / tap bits.

#### Q: What speed do I set my drill?

A: High speed.

#### Q: Are DTAP bits impact-rated?

A: No. Do not use DTAP bits with impact tools.

#### More information

For images, videos, and datasheets, visit:

[www.greenlee.com](http://www.greenlee.com)

[www.greenleedadvantage.com](http://www.greenleedadvantage.com)

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