

**HDC insert
HDC HA 16 FC**

Weidmüller Interface GmbH & Co. KG
Klingenbergstraße 16
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Germany
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The small and slim HA series can be used wherever space is limited.

The wire connection level is designed for crimp contacts. The proven crimp connection method has been in standard use for decades.

Crimp contacts are not included in the scope of delivery of inserts.

Crimp connection

General ordering data

Type	HDC HA 16 FC
Order No.	1873880000
Version	HDC insert, Female, 250 V, 16 A, No. of poles: 16, Crimp connection, Size: 5
GTIN (EAN)	4032248458394
Qty.	1 pc(s).

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Technical data**Dimensions and weights**

Length	73 mm	Length (inches)	2.874 inch
Width	23 mm	Width (inches)	0.906 inch
Height	31.1 mm	Height (inches)	1.224 inch
Net weight	36 g		

Temperatures

Limit temperature	-40 °C ... 125 °C
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Dimensions

Height of socket	31.1 mm	Total length base	73 mm
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General data

Conductor cross-section	2.5 mm ²	Insulating material	PC glass-fibre reinforced (UL-listed and railway-certified)
Insulating material group	IIIa	Insulation resistance	10 ¹⁰ Ω
Material	Copper alloy	No. of poles	16
Plugging cycles, gold	≥ 500	Plugging cycles, silver	≥ 500
Pollution severity	3	Rated current (DIN EN 61984)	16 A
Rated impulse voltage (DIN EN 61984)	4 kV	Rated voltage (DIN EN 61984)	250 V
Rated voltage according to UL/CSA	600 V AC/DC	Series	HA
Size	5	Surface finish	Silver passivated, gold
Type	Female	UL 94 flammability rating	V-0
Volume resistance	≤ 2mΩ		

Connection data PE

Blade size, crosshead	size PH1	Blade size, slotted (PE connection)	SD 0.8 x 4.0
Connection type PE	Screw connection	Fixing screw	M 4
Rated cross-section	2.5 mm ²	Stripping length PE connection	10 mm
Tightening torque, max. PE connection	1.5 Nm	Tightening torque, min. PE connection	1.2 Nm
Wire connection cross section, finely stranded, max.	2.5 mm ²	Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, max.	2.5 mm ²
Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, min.	0.5 mm ²	Wire connection cross-section, finely stranded, min.	0.5 mm ²
Wire cross section, AWG (PE), max.	AWG 14	Wire cross section, AWG (PE), min.	AWG 20
Wire cross-section, solid, max.	2.5 mm ²	Wire cross-section, solid, min.	0.5 mm ²

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Technical data**Version**

Conductor cross-section, max.	4 mm ²	Conductor cross-section, min.	0.5 mm ²
Material	Copper alloy	Size	5
Stripping length, rated connection	8 mm	Surface finish	Silver passivated, gold
Type of connection	Crimp connection	Volume resistance	≤ 2mΩ
Wire connection cross section AWG, max.	AWG 12	Wire connection cross section AWG, min.	AWG 20
Wire connection cross section, finely stranded, max.	2.5 mm ²	Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, max.	2.5 mm ²
Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, min.	0.5 mm ²	Wire connection cross-section, finely stranded, min.	0.5 mm ²
Wire cross-section, solid, max.	2.5 mm ²	Wire cross-section, solid, min.	0.5 mm ²

Classifications

ETIM 3.0	EC000796	ETIM 4.0	EC000438
ETIM 5.0	EC000438	ETIM 6.0	EC000438
UNSPSC	30-21-18-01	eClass 5.1	27-14-34-19
eClass 6.2	27-26-12-04	eClass 7.1	27-44-02-05
eClass 8.1	27-44-02-05	eClass 9.0	27-44-02-05
eClass 9.1	27-44-02-05		

Product information

Descriptive text technical data	Rated voltage 320 V / 4 kV at pollution degree 2
Descriptive text accessories	Accessories, see chapter J - Tools, see chapter K

Approvals

Approvals



ROHS Conform

Downloads

Brochure/Catalogue	CAT 3 HDC 17/18 EN FL FIELDWIRING EN
Engineering Data	EPLAN, WSCAD
Technical Documentation	1873880000 HDC_HA_16_FC_STP_Blatt_1.pdf

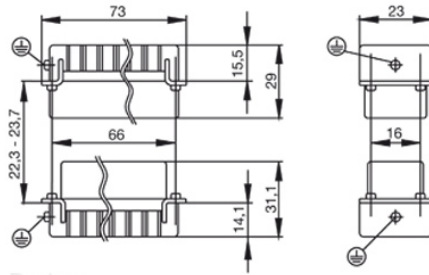
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Drawings

Abmessungen

Steil



Buchse

Tightening torques and screwing tools

Screw size	Connector type	Dia. tightening torque in Nm	Recommended blade inserts and AF size for hexagon socket	
M 2.5	Signal contacts			
	S 6/6	0.5 - 0.55	SD 0.6 x 3.5 mm or PZO	
	S 6/12	0.5 - 0.55	SD 0.6 x 3.5 mm or PZO	
M 2.9 x 0.5	Fastening screws			
	HQ 4/2	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0	
	HQ 8	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0	
	HQ 17	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0	
M 3	Contact screws			
	HA 3	0.5 - 0.55	SD 0.5 x 3.0 mm	
	HA 4	0.5 - 0.55	SD 0.5 x 3.0 mm	
	HA 10 bis HA 48	0.5 - 0.55	SD 0.6 x 3.5 mm or PH0	
	HE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZO	
	HVE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZO	
	Signal contacts:			
	S 4/2	0.5 - 0.55	SD 0.6 x 3.5 mm or PZO	
	S 4/8	0.5 - 0.55	SD 0.6 x 3.5 mm or PZO	
	PE connection via female contact			
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm	
	ConCept modular frame, metal	0.5 - 0.55	SD 0.6 x 3.5 mm	
	PE terminal			
	HQ 5	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm	
	HQ 7	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm	
	Fastening screws	0.5 - 0.55	SD 0.6 x 3.5 mm or PZO	
	Guide pin	0.5 - 0.55	SD 0.6 x 3.5 mm or PZO	
	Guide bush	0.5 - 0.55	SD 0.6 x 3.5 mm or PZO	
	Coding pins	0.5 - 0.55	SD 0.6 x 3.5 mm or PZO	
	M 4	Contact screws		
		HSB	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
		PE connection via male contact		
S 4		0.5 - 0.8	SD 0.6 x 3.5 mm	
ConCept modular frame, metal		1.2 - 1.5	SD 0.6 x 3.5 mm	
PE terminal				
HA		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1	
HE		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1	
HEE		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1	
HVE		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1	
HD		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1	
HDD		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1	
S 6/6 (for signal contacts)		1.2 - 1.5	0.8 x 4 mm or PZ1	
ConCept modular frame, plastic		1.2 - 1.5	0.8 x 4 mm or PZ1	
M 5		PE terminal		
		HSB	2 - 2.5	SD 1 x 5.5 mm or PZ2
		S 4/0 (Screw connection)	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/0 (Axial screw connection)	2 - 2.5	SD 0.8 x 4 mm or PZ 2	
	S 4/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	S 4/8	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	S 6/12	2 - 2.5	SD 0.8 x 4 mm or PZ 2	
	S 6/36	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	S 8/24	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	S 12/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	M 6	Power contacts		
S 4/0 (Screw connection)		1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm	
S 4/2		1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm	
S 4/8		1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm	
M 7 x 0.75	Power contacts			
	S 4	1.1 - 1.7	SW 2	
	S 6/6 (+ PE)	6 - 8	SW 4	
M 8 x 0.75	Power contacts			
	S 6/12	1.1 - 1.7	SW 2	
	S 8/0 (+ PE)	6 (10-16 mm ²) - 7 (25 mm ²)	SW 4	
M10 x 1	Power contacts			
	S 4/0 (Axial connection)	2 - 3	SW 3	

Increasing the tightening torque does not improve the contact resistance. The stated torque settings offer optimal mechanical, thermal and electrical conditions. Exceeding the recommended values may even damage the conductor and terminal.