

# SAFETY DATA SHEET



CircuitWorks® Water Soluble Flux Dispensing Pen

## SECTION 1: Identification of the substance/mixture and of the company/ undertaking

### 1.1 Product identifier

**Product name** : CircuitWorks® Water Soluble Flux Dispensing Pen  
**Product code** : CW8300  
**Product description** : Fluxing agents  
**Product type** : Liquid.  
**Other means of identification** : Fluxing agents soldering

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Not applicable.

### 1.3 Details of the supplier of the safety data sheet

Manufacturer  
Chemtronics  
8125 Cobb Center Drive  
Kennesaw, GA 30152

Tel. 770-424-4888 or toll free 800-645-5244

Distributor

Importer  
ITW Contamination Control BV  
Saffierlaan 5  
VZ-2132 Hoofddorp  
The Netherlands

Email: [info@itw-cc.com](mailto:info@itw-cc.com)

Tel: +31 88 1307 400  
FAX: +31 88 1307 499

**e-mail address of person responsible for this SDS** : [askchemtronics@chemtronics.com](mailto:askchemtronics@chemtronics.com)

#### National contact

ITW Contamination Control BV  
Saffierlaan 5  
VZ-2132 Hoofddorp  
The Netherlands

Email: [info@itw-cc.com](mailto:info@itw-cc.com)

Tel: +31 88 1307 400  
FAX: +31 88 1307 499

### 1.4 Emergency telephone number

#### National advisory body/Poison Centre

**Telephone number** : EMERGENCY HEALTH INFORMATION:  
Chemtrec - 1-800-424-9300 or collect 703-527-3887

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### Supplier

- Telephone number** : Chemtronics Product Information: 800-TECH-401 (800-832-4401)  
Chemtronics Customer Service: 800-645-5244  
Chemtrec 800-424-9300
- Hours of operation** : Chemtrec - 1-800-424-9300 or collect 703-527-3887  
For emergency responders  
24/7
- Information limitations** : EMERGENCY HEALTH INFORMATION:  
EMERGENCY SPILL INFORMATION:  
Transport information

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

**Product definition** : Mixture

#### Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 2, H225

Skin Irrit. 2, H315

Eye Dam. 1, H318

STOT SE 3, H336

Aquatic Chronic 3, H412

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

**Ingredients of unknown ecotoxicity** : Contains 27 % of components with unknown hazards to the aquatic environment

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

### 2.2 Label elements

**Hazard pictograms** :



**Signal word** : Danger

**Hazard statements** : Highly flammable liquid and vapour.  
Causes serious eye damage.  
Causes skin irritation.  
May cause drowsiness or dizziness.  
Harmful to aquatic life with long lasting effects.

#### Precautionary statements

- Prevention** : Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Avoid release to the environment.
- Response** : IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF IN EYES: Immediately call a POISON CENTER or physician.
- Storage** : Keep cool.
- Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.
- Hazardous ingredients** : propan-2-ol  
2,2'-iminodiethanol

## SECTION 2: Hazards identification

**Supplemental label elements** : FOR INDUSTRIAL USE ONLY

**Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles** : Not applicable.

**Special packaging requirements**

**Containers to be fitted with child-resistant fastenings** : Not applicable.

**Tactile warning of danger** : Not applicable.

### 2.3 Other hazards

**Other hazards which do not result in classification** : None known.

## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Regulation (EC) No. 1272/2008 [CLP]	Type
propan-2-ol	EC: 200-661-7 CAS: 67-63-0 Index: 603-117-00-0	≥75 - ≤90	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336	[1]
glycerol	EC: 200-289-5 CAS: 56-81-5	≥10 - ≤25	Eye Irrit. 2, H319	[1]
lactic acid	EC: 200-018-0 CAS: 50-21-5	≤10	Skin Irrit. 2, H315 Eye Irrit. 2, H319	[1]
2,2'-iminodiethanol	EC: 203-868-0 CAS: 111-42-2 Index: 603-071-00-1	<10	Acute Tox. 4, H302 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT RE 2, H373 Aquatic Chronic 2, H411	[1]
dimethylammonium chloride	EC: 208-046-5 CAS: 506-59-2	≤10	Acute Tox. 4, H302	[1]
glycollic acid	EC: 201-180-5 CAS: 79-14-1	≤3	Acute Tox. 4, H302 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 <b>See Section 16 for the full text of the H statements declared above.</b>	[1]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit
- [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
- [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII
- [5] Substance of equivalent concern

Occupational exposure limits, if available, are listed in Section 8.

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

### 4.2 Most important symptoms and effects, both acute and delayed

#### Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:  
pain  
watering  
redness
- Inhalation** : Adverse symptoms may include the following:  
nausea or vomiting  
headache  
drowsiness/fatigue  
dizziness/vertigo  
unconsciousness
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness
- Ingestion** : Adverse symptoms may include the following:  
nausea or vomiting

### 4.3 Indication of any immediate medical attention and special treatment needed

## SECTION 4: First aid measures

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

### 5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : Highly flammable liquid and vapour. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapour/gas is heavier than air and will spread along the ground. Vapours may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Hazardous combustion products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
nitrogen oxides  
halogenated compounds

### 5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

### 6.2 Environmental precautions

- : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

### 6.3 Methods and material for containment and cleaning up

## SECTION 6: Accidental release measures

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.
- 6.4 Reference to other sections** : See Section 1 for emergency contact information.  
See Section 8 for information on appropriate personal protective equipment.  
See Section 13 for additional waste treatment information.

## SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

### 7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

#### Seveso Directive - Reporting thresholds (in tonnes)

##### Danger criteria

Category	Notification and MAPP threshold	Safety report threshold
P5c: Flammable liquids 2 and 3 not falling under P5a or P5b	5000	50000

### 7.3 Specific end use(s)

- Recommendations** : Not available.
- Industrial sector specific solutions** : Not available.



## SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

### 8.1 Control parameters

#### Occupational exposure limits

No exposure limit value known.

**Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

#### DNELs/DMELs

No DNELs/DMELs available.

#### PNECs

No PNECs available

### 8.2 Exposure controls

**Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

#### Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

#### Skin protection

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

## SECTION 8: Exposure controls/personal protection

- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

#### Appearance

- Physical state** : Liquid.
- Colour** : Amber. Clear. [Light]
- Odour** : Alcohol-like. [Slight]
- Odour threshold** : Not available.
- pH** : 6.7
- Melting point/freezing point** : Not available.
- Initial boiling point and boiling range** : 82°C
- Flash point** : Closed cup: 18°C [Tagliabue.]
- Evaporation rate** : >1 (butyl acetate = 1)
- Flammability (solid, gas)** : Extremely flammable in the presence of the following materials or conditions: open flames, sparks and static discharge.
- Upper/lower flammability or explosive limits** : Lower: 0.9%  
Upper: 12%
- Vapour pressure** : 3.3 kPa [room temperature]
- Vapour density** : >1 [Air = 1]
- Relative density** : 0.9
- Solubility(ies)** : Not available.
- Partition coefficient: n-octanol/water** : Not available.
- Auto-ignition temperature** : 370°C
- Decomposition temperature** : Not available.
- Viscosity** : Not available.
- Explosive properties** : Not available.
- Oxidising properties** : Not available.

### 9.2 Other information

- Solubility in water** : Not available.

No additional information.



## SECTION 10: Stability and reactivity

- 10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- 10.2 Chemical stability** : The product is stable.
- 10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- 10.4 Conditions to avoid** : Avoid all possible sources of ignition (spark or flame). Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapour to accumulate in low or confined areas. open flames, sparks and static discharge
- 10.5 Incompatible materials** : Highly reactive or incompatible with the following materials:  
Strong oxidizing materials strong acids
- 10.6 Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
propan-2-ol	LD50 Dermal	Rabbit	12800 mg/kg	-
	LD50 Oral	Rat	5000 mg/kg	-
glycerol	LD50 Oral	Rat	12600 mg/kg	-
	LD50 Oral	Rat	3543 mg/kg	-
lactic acid	LD50 Oral	Rat	1070 mg/kg	-
dimethylammonium chloride	LD50 Oral	Rat	1070 mg/kg	-
glycollic acid	LC50 Inhalation Dusts and mists	Rat	3600 mg/m <sup>3</sup>	4 hours
	LD50 Oral	Rat	1938 mg/kg	-

**Conclusion/Summary** : Not available.

#### Acute toxicity estimates

Route	ATE value
Oral	6828.6 mg/kg
Inhalation (dusts and mists)	277.2 mg/l

#### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
propan-2-ol	Eyes - Moderate irritant	Rabbit	-	24 hours 100 milligrams	-
	Eyes - Moderate irritant	Rabbit	-	10 milligrams	-
	Eyes - Severe irritant	Rabbit	-	100 milligrams	-
glycerol	Skin - Mild irritant	Rabbit	-	500 milligrams	-
	Eyes - Mild irritant	Rabbit	-	24 hours 500 milligrams	-
	Skin - Mild irritant	Rabbit	-	24 hours 500 milligrams	-
lactic acid	Eyes - Severe irritant	Rabbit	-	750 Micrograms	-
	Skin - Moderate irritant	Rabbit	-	24 hours 100 milligrams	-
	Skin - Severe irritant	Rabbit	-	24 hours 5 milligrams	-

## SECTION 11: Toxicological information

2,2'-iminodiethanol	Skin - Severe irritant	Rabbit	-	88 Percent	-
	Eyes - Severe irritant	Rabbit	-	24 hours 750 Micrograms	-
glycollic acid	Eyes - Severe irritant	Rabbit	-	5500 milligrams	-
	Skin - Mild irritant	Rabbit	-	24 hours 500 milligrams	-
	Skin - Mild irritant	Rabbit	-	50 milligrams	-
	Eyes - Severe irritant	Rabbit	-	2 milligrams	-
	Skin - Severe irritant	Rabbit	-	0.5 Milliliters	-

**Conclusion/Summary** : Not available.

### Sensitisation

**Conclusion/Summary** : Not available.

### Mutagenicity

**Conclusion/Summary** : Not available.

### Carcinogenicity

**Conclusion/Summary** : Not available.

### Reproductive toxicity

**Conclusion/Summary** : Not available.

### Teratogenicity

**Conclusion/Summary** : Not available.

### Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
propan-2-ol	Category 3	Not applicable.	Narcotic effects

### Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
2,2'-iminodiethanol	Category 2	Not determined	Not determined

### Aspiration hazard

Not available.

**Information on likely routes of exposure** : Not available.

### Potential acute health effects

**Eye contact** : Causes serious eye damage.

**Inhalation** : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.

**Skin contact** : May cause skin irritation.

**Ingestion** : Harmful if swallowed. Irritating to mouth, throat and stomach.

### Symptoms related to the physical, chemical and toxicological characteristics

**Eye contact** : Adverse symptoms may include the following:  
 pain  
 watering  
 redness

## SECTION 11: Toxicological information

- Inhalation** : Adverse symptoms may include the following:  
 nausea or vomiting  
 headache  
 drowsiness/fatigue  
 dizziness/vertigo  
 unconsciousness
- Skin contact** : Adverse symptoms may include the following:  
 irritation  
 redness
- Ingestion** : Adverse symptoms may include the following:  
 nausea or vomiting

### Delayed and immediate effects as well as chronic effects from short and long-term exposure

#### Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

#### Long term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

#### Potential chronic health effects

Not available.

- Conclusion/Summary** : Not available.
- General** : No known significant effects or critical hazards.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Teratogenicity** : No known significant effects or critical hazards.
- Developmental effects** : No known significant effects or critical hazards.
- Fertility effects** : No known significant effects or critical hazards.

**Other information** : Not available.

## SECTION 12: Ecological information

### 12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
propan-2-ol	Acute LC50 1400000 to 1950000 µg/l Marine water	Crustaceans - Crangon crangon	48 hours
lactic acid	Acute LC50 4200 mg/l Fresh water	Fish - Rasbora heteromorpha	96 hours
	Acute LC50 257.73 mg/l Fresh water	Fish - Oreochromis mossambicus - Adult	96 hours
2,2'-iminodiethanol	Acute EC50 12 mg/l Fresh water	Algae - Pseudokirchneriella subcapitata	96 hours
	Acute LC50 28800 to 34600 µg/l Fresh water	Crustaceans - Ceriodaphnia dubia - Neonate	48 hours
	Acute LC50 2150 µg/l Fresh water	Daphnia - Daphnia pulex	48 hours
	Acute LC50 775 mg/l Fresh water	Fish - Lepomis macrochirus	96 hours

**Conclusion/Summary** : Not available.

### 12.2 Persistence and degradability

**Conclusion/Summary** : Not available.

## SECTION 12: Ecological information

### 12.3 Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
propan-2-ol	0.05	-	low
glycerol	-1.76	-	low
lactic acid	-0.72	-	low
2,2'-iminodiethanol	-1.43	-	low
dimethylammonium chloride	-3.28	-	low
glycollic acid	<0.3	-	low

### 12.4 Mobility in soil

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

**Mobility** : Not available.

### 12.5 Results of PBT and vPvB assessment

**PBT** : Not applicable.

**vPvB** : Not applicable.

**12.6 Other adverse effects** : No known significant effects or critical hazards.

## SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 13.1 Waste treatment methods

#### Product

**Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

**Hazardous waste** : The classification of the product may meet the criteria for a hazardous waste.





#### Packaging

**Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

**Special precautions** : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## SECTION 14: Transport information

## SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3 	3 	3 	3 
14.4 Packing group	II	II	II	II
14.5 Environmental hazards	No.	Yes.	No.	No.
Additional information	<b>Special provisions</b> 640 (C)  <b>Tunnel code</b> (D/E)	The product is only regulated as an environmentally hazardous substance when transported in tank vessels.	Limited quantity	Dangerous Goods in Excepted Quantities

**14.6 Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**14.7 Transport in bulk according to Annex II of Marpol and the IBC Code** : Not available.

## SECTION 15: Regulatory information

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**  
**EU Regulation (EC) No. 1907/2006 (REACH)**

**Annex XIV - List of substances subject to authorisation**

**Annex XIV**

None of the components are listed.

**Substances of very high concern**

None of the components are listed.

**Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles** : Not applicable.

**Other EU regulations**

**Europe inventory** : All components are listed or exempted.

**Ozone depleting substances (1005/2009/EU)**

Not listed.

**Prior Informed Consent (PIC) (649/2012/EU)**

Not listed.

**Seveso Directive**

## SECTION 15: Regulatory information

This product is controlled under the Seveso Directive.

### Danger criteria

#### Category

P5c: Flammable liquids 2 and 3 not falling under P5a or P5b

### International regulations

#### Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

#### Montreal Protocol (Annexes A, B, C, E)

Not listed.

#### Stockholm Convention on Persistent Organic Pollutants

Not listed.

#### Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

#### UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

### International lists

#### National inventory

<b>Australia</b>	: All components are listed or exempted.
<b>Canada</b>	: All components are listed or exempted.
<b>China</b>	: All components are listed or exempted.
<b>Japan</b>	: <b>Japan inventory (ENCS)</b> : All components are listed or exempted. <b>Japan inventory (ISHL)</b> : Not determined.
<b>Malaysia</b>	: Not determined.
<b>New Zealand</b>	: All components are listed or exempted.
<b>Philippines</b>	: All components are listed or exempted.
<b>Republic of Korea</b>	: All components are listed or exempted.
<b>Taiwan</b>	: All components are listed or exempted.
<b>Turkey</b>	: Not determined.
<b>United States</b>	: All components are listed or exempted.

**15.2 Chemical safety assessment** : This product contains substances for which Chemical Safety Assessments are still required.

## SECTION 16: Other information

📌 Indicates information that has changed from previously issued version.

**Abbreviations and acronyms** :

- ATE = Acute Toxicity Estimate
- CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
- DMEL = Derived Minimal Effect Level
- DNEL = Derived No Effect Level
- EUH statement = CLP-specific Hazard statement
- PBT = Persistent, Bioaccumulative and Toxic
- PNEC = Predicted No Effect Concentration
- RRN = REACH Registration Number
- vPvB = Very Persistent and Very Bioaccumulative

[Procedure used to derive the classification according to Regulation \(EC\) No. 1272/2008 \[CLP/GHS\]](#)



CircuitWorks® Water Soluble Flux Dispensing Pen

## SECTION 16: Other information

Classification	Justification
Flam. Liq. 2, H225 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H336 Aquatic Chronic 3, H412	On basis of test data Calculation method Calculation method Calculation method Calculation method

### Full text of abbreviated H statements

H225 H302 H315 H318 H319 H332 H336 H373	Highly flammable liquid and vapour. Harmful if swallowed. Causes skin irritation. Causes serious eye damage. Causes serious eye irritation. Harmful if inhaled. May cause drowsiness or dizziness. May cause damage to organs through prolonged or repeated exposure.
H411 H412	Toxic to aquatic life with long lasting effects. Harmful to aquatic life with long lasting effects.

### Full text of classifications [CLP/GHS]

Acute Tox. 4, H302 Acute Tox. 4, H332 Aquatic Chronic 2, H411 Aquatic Chronic 3, H412 Eye Dam. 1, H318 Eye Irrit. 2, H319 Flam. Liq. 2, H225 Skin Irrit. 2, H315 STOT RE 2, H373  STOT SE 3, H336	ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 LONG-TERM AQUATIC HAZARD - Category 2 LONG-TERM AQUATIC HAZARD - Category 3 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2 FLAMMABLE LIQUIDS - Category 2 SKIN CORROSION/IRRITATION - Category 2 SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2 SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Narcotic effects) - Category 3
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