

# Cree® J Series™ 2835 High-Efficacy LEDs



## PRODUCT DESCRIPTION

J Series™ LEDs extend Cree’s industry-leading portfolio of lighting-class LEDs to a broader set of applications. The J Series 2835 High-Efficacy (HE) LEDs combine high efficacy and excellent value to deliver a 10% boost in efficacy compared to the previous J Series 2835 LEDs. Providing up to 210 LPW, the J Series 2835 High-Efficacy LEDs are optimized for lighting applications where high efficacy and smooth appearance are critical, such as downlights, troffers, and panel lights.

## FEATURES

- Industry-compatible size : 2.8 x 3.5 x 0.7 mm
- 3-V configuration
- Flux binned at 25 °C, chromaticity binned at 85 °C
- 6500 K–2700 K ANSI CCTs available
- 70, 80 & 90 CRI available for all CCTs

## PRODUCT SUMMARY

Product	Power Class	Test Temperature	Test Current	Typical Forward Voltage	4000 K, 70 CRI		3000 K, 80 CRI		Maximum Current
					Typical Flux	Typical Efficacy	Typical Flux	Typical Efficacy	
JE2835 High-Efficacy 3-V	0.5 W	25 °C	150 mA	2.85 V	82 lm	192 LPW	74 lm	173 LPW	240 mA

J Series™ Products are sold exclusively by Cree Venture LED Company Limited (“Cree Venture”), regardless of geography. Any orders for J Series Products that are submitted to Cree, Inc. or any of its other subsidiaries will be directed to Cree Venture for acknowledgement and order fulfillment.

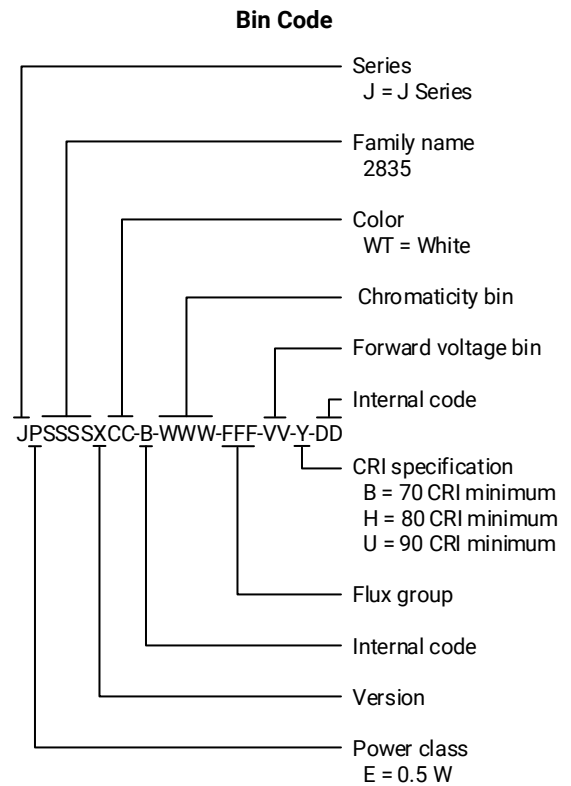
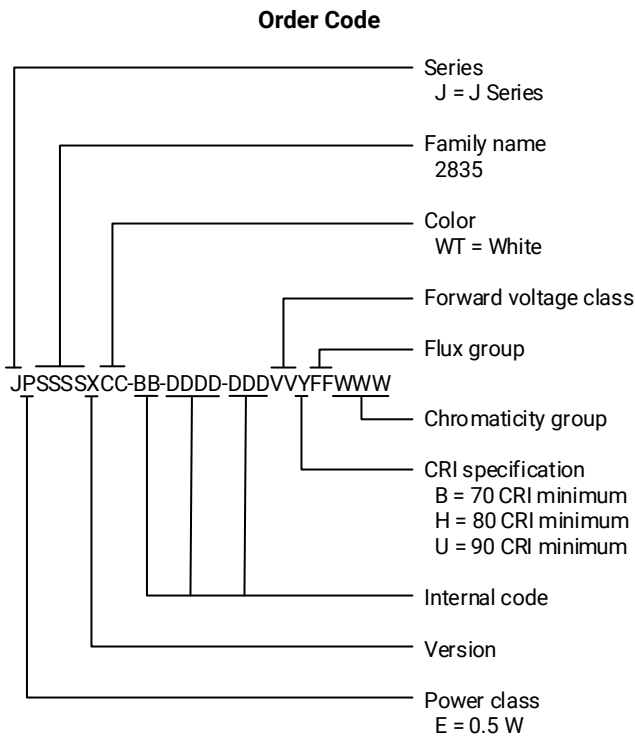
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**ORDER CODE & BIN CODE FORMATS**

Order codes and bin codes for J Series 2835 High-Efficacy LEDs are configured in the following manner:

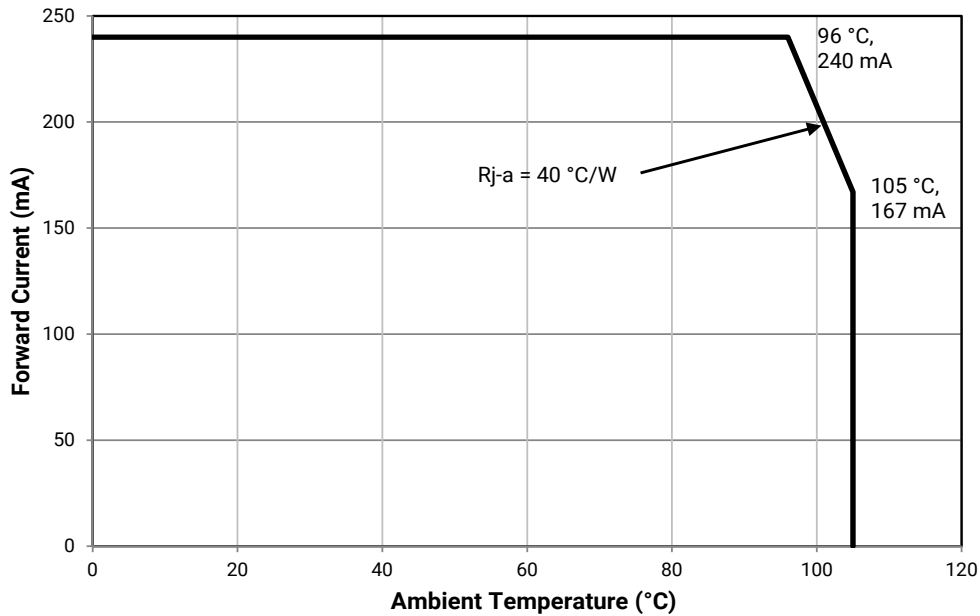


**CHARACTERISTICS**

Characteristics	Unit	Minimum	Typical	Maximum
Thermal resistance, junction to solder point	°C/W		9.3	
Viewing angle (FWHM)	degrees		120	
Temperature coefficient of voltage	mV/°C		-1.0	
ESD withstand voltage (JEDEC JS-001-2012)	V		Class 2	
DC forward current	mA			240
Reverse voltage	V			5
Forward voltage (@ 150 mA, 25 °C)	V		2.85	3
LED junction temperature	°C			125
Operating temperature	°C	-40		105

**OPERATING LIMITS**

The maximum forward current is determined by the thermal resistance between the LED junction and ambient.



**FLUX CHARACTERISTICS, ORDER CODES AND BINS ( $I_F = 150 \text{ mA}$ ,  $T_a = 25 \text{ °C}$ )**

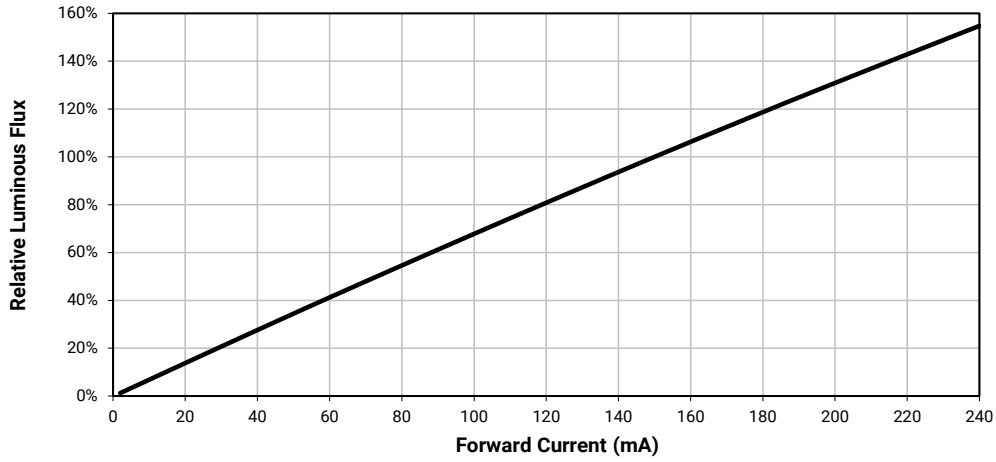
The following table provides order codes for J Series 2835 High-Efficacy LEDs. For a complete description of the order code nomenclature, please see the Order Code and Bin Code Formats section (page 3). For definitions of the chromaticity kits, please see the Performance Groups - Chromaticity section (page 10).

Nominal CCT	Minimum CRI	Flux Group	Minimum Flux (lm) @ 25 °C	Typical Flux (lm) @ 25 °C	Typical Flux (lm) @ 85 °C*	Order Code
6500 K	70	H8	78	80	73	JE2835AWT-00-0000-0C0A0BH865E
	80	H7	75	76	69	JE2835AWT-00-0000-0C0A0HH765E
	90	G7	63	65	59	JE2835AWT-00-0000-0C0A0UG765E
5700 K	70	H8	78	82	75	JE2835AWT-00-0000-0C0A0BH857E
	80	H7	75	78	71	JE2835AWT-00-0000-0C0A0HH757E
	90	G7	63	67	61	JE2835AWT-00-0000-0C0A0UG757E
5000 K	70	H8	78	82	75	JE2835AWT-00-0000-0C0A0BH850E
	80	H7	75	78	71	JE2835AWT-00-0000-0C0A0HH750E
	90	G7	63	67	61	JE2835AWT-00-0000-0C0A0UG750E
4500 K	70	H8	78	82	75	JE2835AWT-00-0000-0C0A0BH845E
	80	H7	75	78	71	JE2835AWT-00-0000-0C0A0HH745E
	90	G7	63	67	61	JE2835AWT-00-0000-0C0A0UG745E
4000 K	70	H8	78	82	75	JE2835AWT-00-0000-0C0A0BH840E
	80	H7	75	78	71	JE2835AWT-00-0000-0C0A0HH740E
	90	G7	63	67	61	JE2835AWT-00-0000-0C0A0UG740E
3500 K	70	H8	78	80	73	JE2835AWT-00-0000-0C0A0BH835E
	80	H6	72	76	69	JE2835AWT-00-0000-0C0A0HH635E
	90	G7	63	65	59	JE2835AWT-00-0000-0C0A0UG735E
3000 K	70	H7	75	78	71	JE2835AWT-00-0000-0C0A0BH730E
	80	H6	72	74	67	JE2835AWT-00-0000-0C0A0HH630E
	90	G6	60	63	57	JE2835AWT-00-0000-0C0A0UG630E
2700 K	70	H6	72	75	68	JE2835AWT-00-0000-0C0A0BH627E
	80	G9	69	71	65	JE2835AWT-00-0000-0C0A0HG927E
	90	F9	57	60	55	JE2835AWT-00-0000-0C0A0UF927E

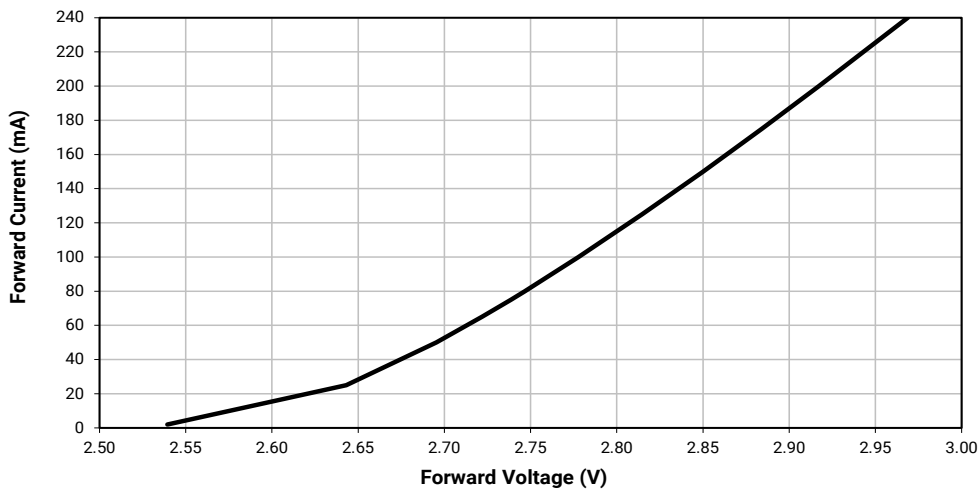
**Notes:**

- Cree Venture maintains a tolerance of  $\pm 7\%$  on flux and power measurements,  $\pm 0.005$  on chromaticity (CCx, CCy) measurements and  $\pm 2$  on CRI measurements. See the Measurements section (page 20).
- Cree Venture J Series 2835 High-Efficacy LED order codes specify only a minimum flux bin and not a maximum. Cree Venture may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity restrictions specified by the order code.
- \* Flux values @ 85 °C are calculated and for reference only.

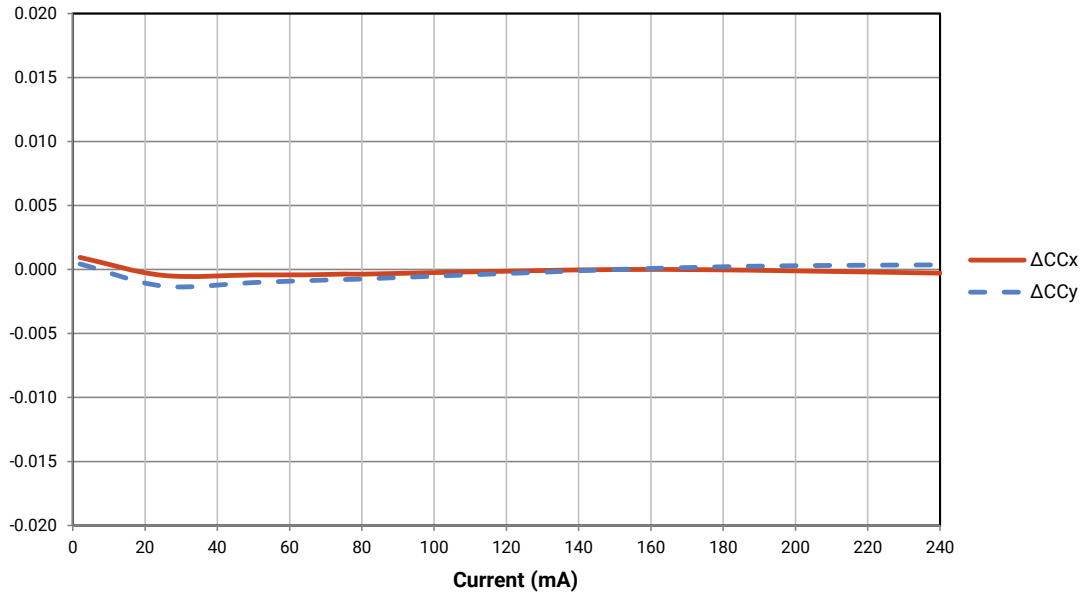
**RELATIVE LUMINOUS FLUX VS. CURRENT**



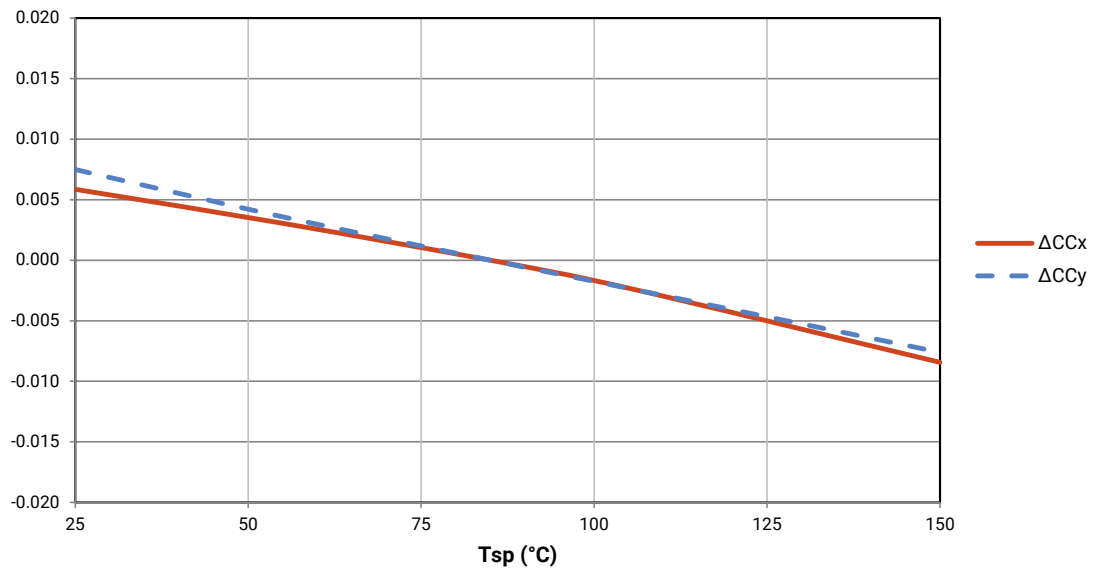
**ELECTRICAL CHARACTERISTICS**



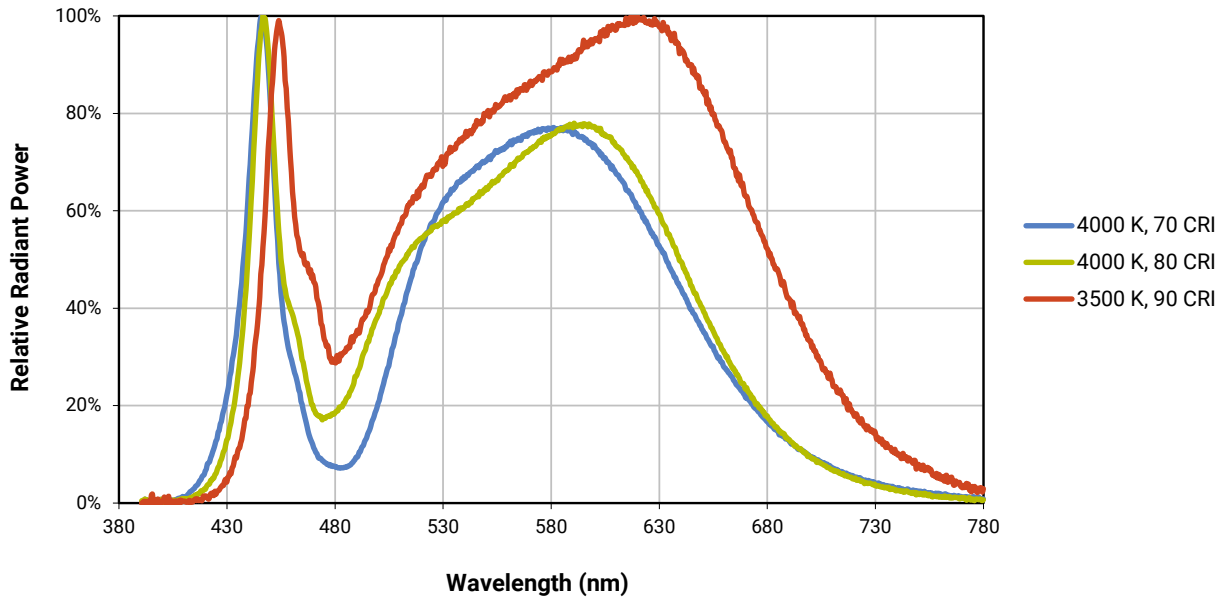
**RELATIVE CHROMATICITY VS. CURRENT**



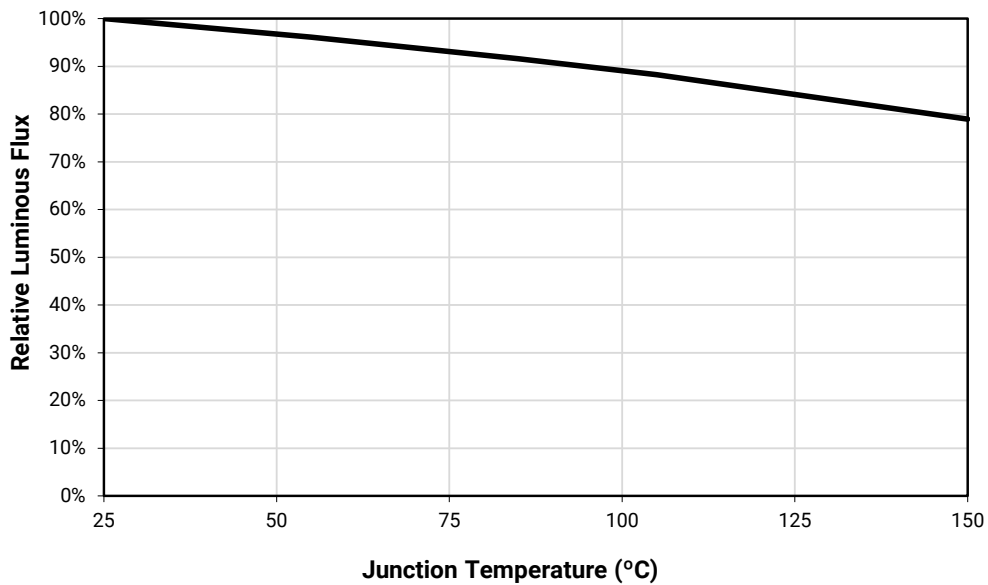
**RELATIVE CHROMATICITY VS. TEMPERATURE**



**RELATIVE SPECTRAL POWER DISTRIBUTION**

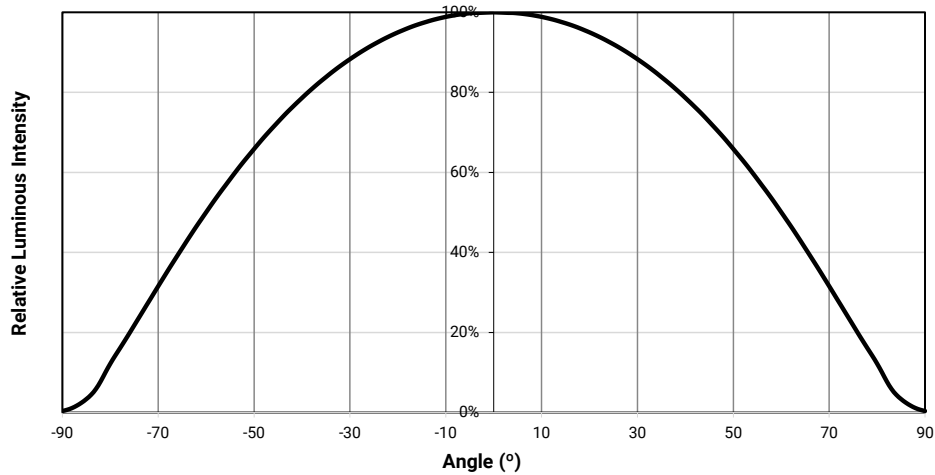


**RELATIVE LUMINOUS FLUX VS. JUNCTION TEMPERATURE**





**TYPICAL SPATIAL DISTRIBUTION**



**PERFORMANCE GROUPS - LUMINOUS FLUX (T<sub>j</sub> = 25 °C)**

J Series JE2835 High-Efficacy LEDs are tested for luminous flux at 150 mA and placed into one of the following luminous-flux groups.

Group Code	Minimum Luminous Flux (lm)	Maximum Luminous Flux (lm)
F7	51	54
F8	54	57
F9	57	60
G6	60	63
G7	63	66
G8	66	69
G9	69	72
H6	72	75
H7	75	78
H8	78	81
H9	81	84
K6	84	87
K7	87	90

**PERFORMANCE GROUPS - FORWARD VOLTAGE ( $T_a = 25\text{ }^\circ\text{C}$ )**

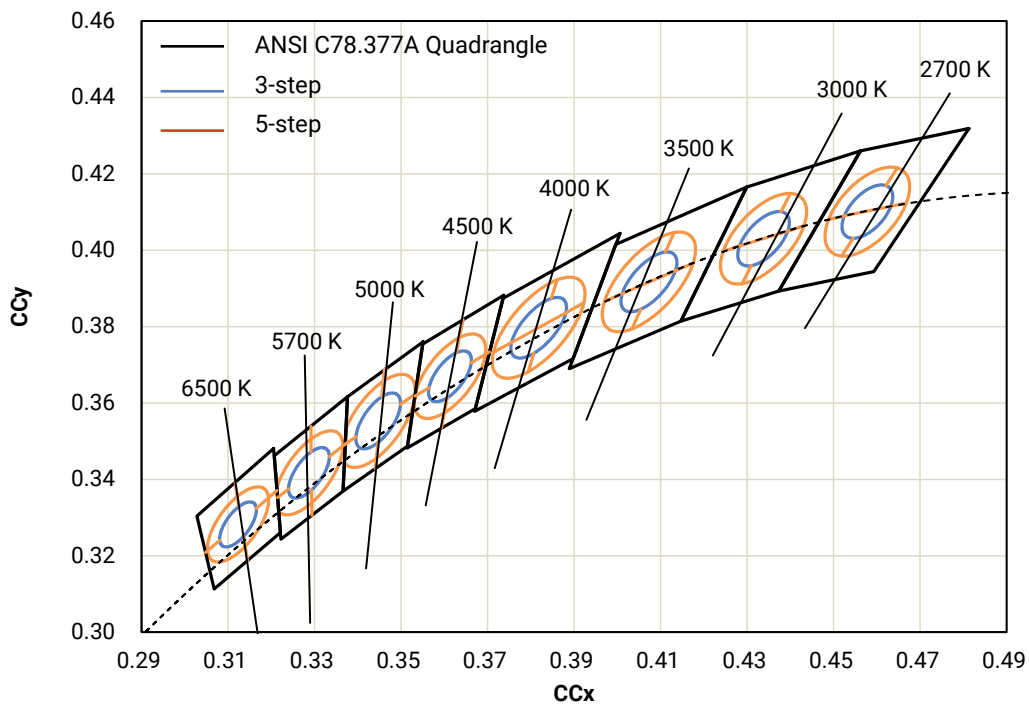
J Series 2835 High-Efficacy LEDs are tested for forward voltage and placed into one of the following voltage bins.

The following voltage bins are indicated in the Forward Voltage Bin field in the bin code for JE2835 High-Efficacy LEDs.

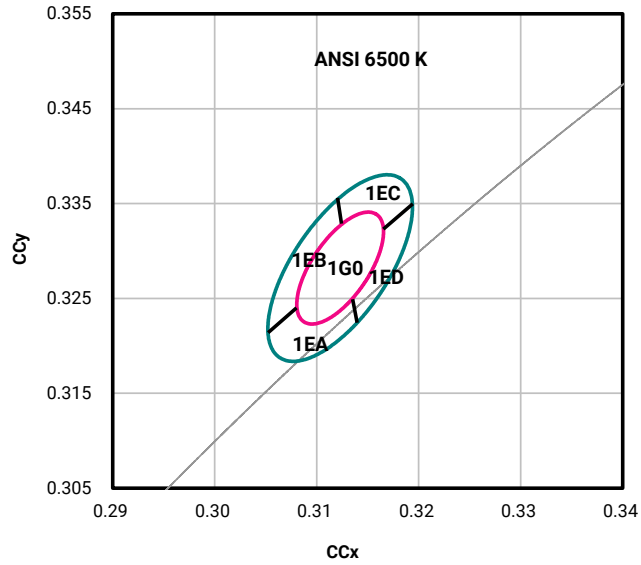
Voltage Bin	Minimum Forward Voltage (V)	Maximum Forward Voltage (V)
AD	2.7	2.8
AE	2.8	2.9
AF	2.9	3.0

**PERFORMANCE GROUPS - CHROMATICITY**

J Series 2835 High-Efficacy LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

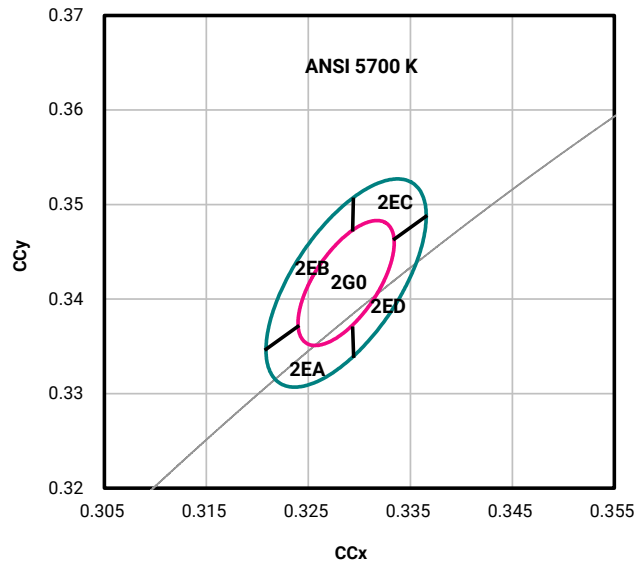


**PERFORMANCE GROUPS - CHROMATICITY - CONTINUED**



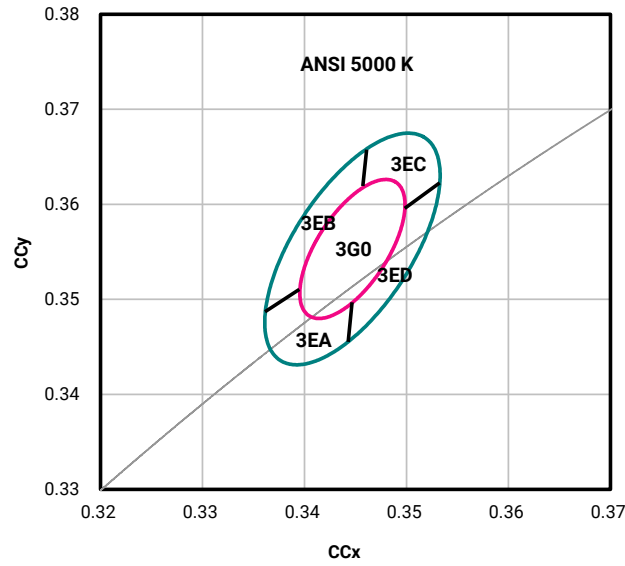
CCT	MacAdam Ellipse	Included Bins	Center Point		Major Axis	Minor Axis	Rotation Angle (°)
			x	y	a	b	
6500 K	3-step	1G0	0.3123	0.3282	0.00669	0.00285	58.57
	5-step	1G0, 1EA, 1EB, 1EC, 1ED	0.3123	0.3282	0.01115	0.00475	58.57

**PERFORMANCE GROUPS - CHROMATICITY - CONTINUED**



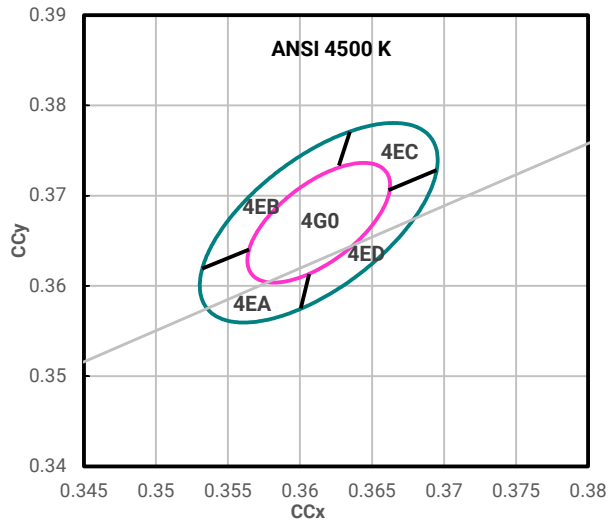
CCT	MacAdam Ellipse	Included Bins	Center Point		Major Axis	Minor Axis	Rotation Angle (°)
			x	y	a	b	
5700 K	3-step	2G0	0.3287	0.3417	0.00746	0.00320	59.09
	5-step	2G0, 2EA, 2EB, 2EC, 2ED	0.3287	0.3417	0.01243	0.00533	59.09

**PERFORMANCE GROUPS - CHROMATICITY - CONTINUED**



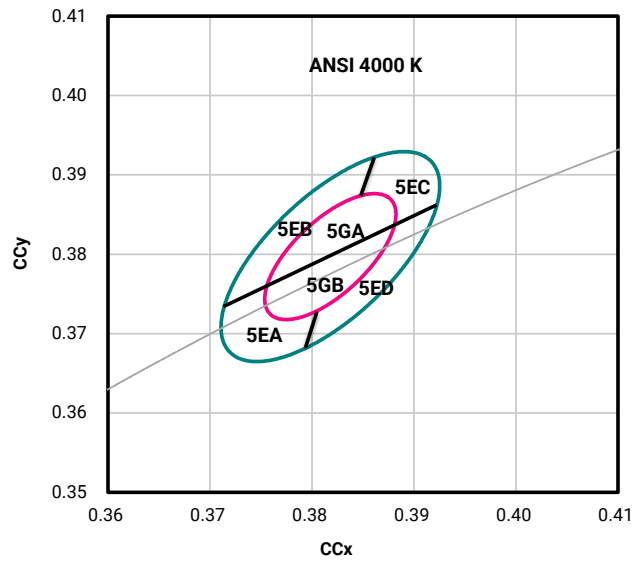
CCT	MacAdam Ellipse	Included Bins	Center Point		Major Axis	Minor Axis	Rotation Angle (°)
			x	y	a	b	
5000 K	3-step	3G0	0.3447	0.3553	0.00822	0.00354	59.62
	5-step	3G0, 3EA, 3EB, 3EC, 3ED	0.3447	0.3553	0.01370	0.00590	59.62

**PERFORMANCE GROUPS - CHROMATICITY - CONTINUED**



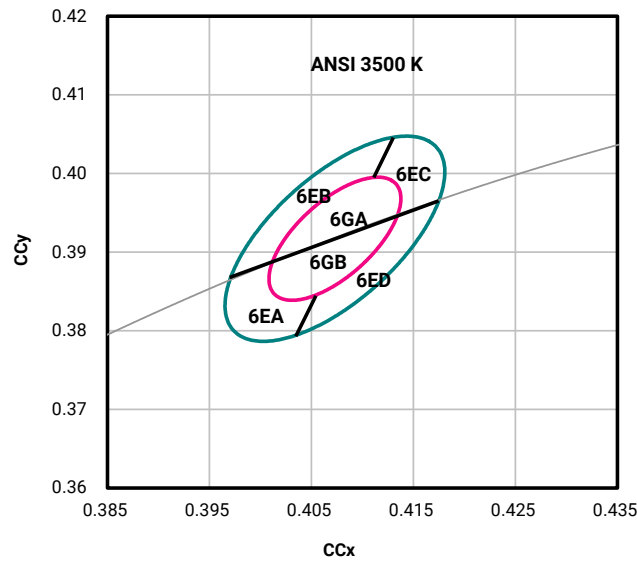
CCT	MacAdam Ellipse	Included Bins	Center Point		Major Axis	Minor Axis	Rotation Angle (°)
			x	y	a	b	
4500 K	3-step	4G0	0.3613	0.3670	0.00756	0.00338	57.58
	5-step	4G0, 4EA, 4EB, 4EC, 4ED	0.3613	0.3670	0.01260	0.00563	57.58

**PERFORMANCE GROUPS - CHROMATICITY - CONTINUED**



CCT	MacAdam Ellipse	Included Bins	Center Point		Major Axis	Minor Axis	Rotation Angle (°)
			x	y	a	b	
4000 K	3-step	5GA, 5GB	0.3818	0.3797	0.00939	0.00402	53.72
	5-step	5GA, 5GB, 5EA, 5EB, 5EC, 5ED	0.3818	0.3797	0.01565	0.00670	53.72

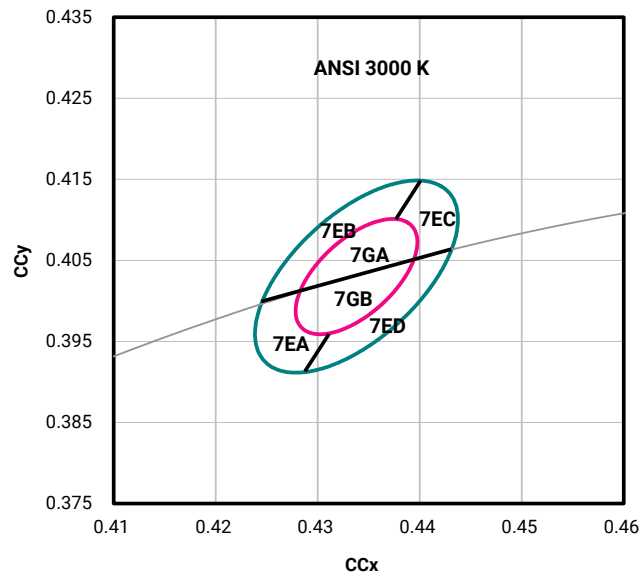
**PERFORMANCE GROUPS - CHROMATICITY - CONTINUED**



CCT	MacAdam Ellipse	Included Bins	Center Point		Major Axis	Minor Axis	Rotation Angle (°)
			x	y	a	b	
3500 K	3-step	6GA, 6GB	0.4073	0.3917	0.00927	0.00414	53.22
	5-step	6GA, 6GB, 6EA, 6EB, 6EC, 6ED	0.4073	0.3917	0.01545	0.00690	53.22

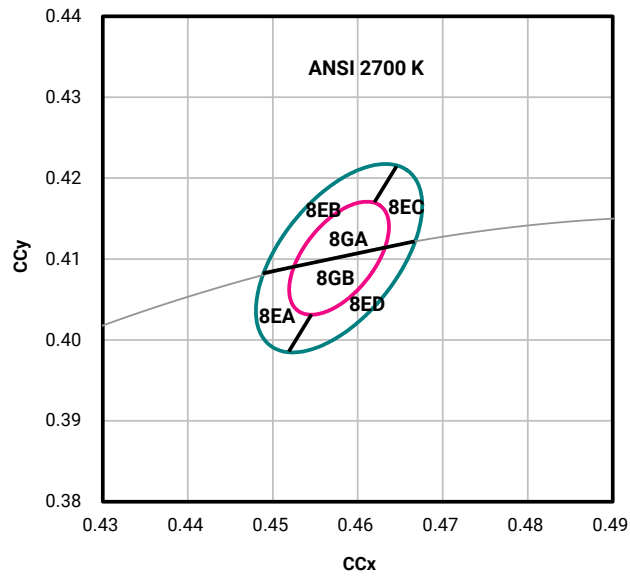


**PERFORMANCE GROUPS - CHROMATICITY - CONTINUED**



CCT	MacAdam Ellipse	Included Bins	Center Point		Major Axis	Minor Axis	Rotation Angle (°)
			x	y	a	b	
3000 K	3-step	7GA, 7GB	0.4338	0.4030	0.00834	0.00408	53.22
	5-step	7GA, 7GB, 7EA, 7EB, 7EC, 7ED	0.4338	0.4030	0.01390	0.00680	53.22

**PERFORMANCE GROUPS - CHROMATICITY - CONTINUED**

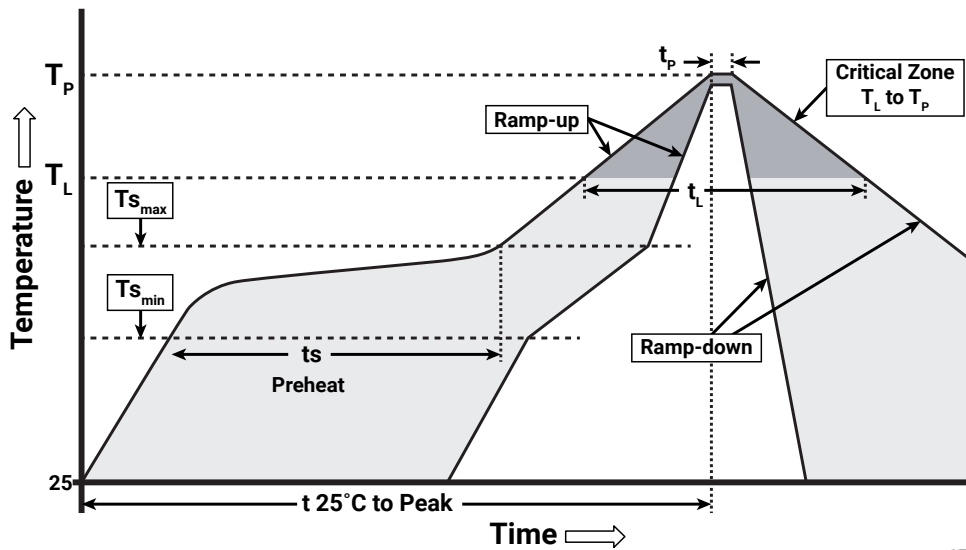


CCT	MacAdam Ellipse	Included Bins	Center Point		Major Axis	Minor Axis	Rotation Angle (°)
			x	y	a	b	
2700 K	3-step	8GA, 8GB	0.4578	0.4101	0.00810	0.00420	53.70
	5-step	8GA, 8GB, 8EA, 8EB, 8EC, 8ED	0.4578	0.4101	0.01350	0.00700	53.70

**REFLOW SOLDERING CHARACTERISTICS**

In testing, Cree Venture has found J Series 2835 High-Efficacy LEDs to be compatible with JEDEC J-STD-020C, using the parameters listed below. As a general guideline, Cree Venture recommends that users follow the recommended soldering profile provided by the manufacturer of the solder paste used, and therefore it is the lamp or luminaire manufacturer’s responsibility to determine applicable soldering requirements.

Note that this general guideline may not apply to all PCB designs and configurations of reflow soldering equipment.



IPC/JEDEC J-STD-020C

Profile Feature	Lead-Free Solder
Temperature Min. ( $T_{s_{min}}$ )	150 °C
Temperature Max. ( $T_{s_{max}}$ )	200 °C
Time ( $t_s$ ) from $T_{s_{min}}$ to $T_{s_{max}}$	60-120 seconds
Ramp-Up Rate ( $T_L$ to $T_p$ )	3 °C/second
Liquidus Temperature ( $T_L$ )	217 °C
Time ( $t_l$ ) Maintained Above $T_L$	60-150 seconds
Peak Package Body Temperature ( $T_p$ )	260 °C max.
Time ( $t_p$ ) Within 5 °C of the Specified Classification Temperature ( $T_c$ )	30 seconds max.
Ramp-Down Rate ( $T_p$ to $T_L$ )	6 °C/second max.
Time 25 °C to Peak Temperature	8 minutes max.

Note: All temperatures refer to the topside of the package, measured on the package body surface.

**NOTES**

**Measurements**

The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree Venture’s control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended or provided as specifications.

**Pre-Release Qualification Testing**

Please read the [J Series Reliability Overview](#) for the details of the pre-release qualification testing for J Series LEDs.

**Lumen Maintenance**

Cree Venture uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public [J Series LM-80 results document](#).

Please read the [Thermal Management application note](#) for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

**Moisture Sensitivity**

Cree Venture recommends keeping J Series 2835 LEDs in the provided, resealable moisture-barrier packaging (MBP) until immediately prior to soldering. Unopened MBP that contains J Series 2835 LEDs does not need special storage for moisture sensitivity.

Once the MBP is opened, J Series 2835 LEDs should be handled and stored as MSL 3 per JEDEC J-STD-033, meaning they have limited exposure time before damage to the LED may occur during the soldering operation. The table on the right specifies the maximum exposure time in days depending on temperature and humidity conditions. LEDs with exposure time longer than the specified maximums must be baked according to the baking conditions listed below.

Moisture Sensitivity Level	Temp.	Maximum Percent Relative Humidity				
		50%	60%	70%	80%	90%
Level 3	35 °C	8	5	1	0.5	0.5
Level 3	30 °C	11	7	1	1	1
Level 3	25 °C	14	10	2	1	1
Level 3	20 °C	20	13	2	1	1

**Baking Conditions**

It is not necessary to bake all J Series 2835 LEDs. Only the LEDs that meet all of the following criteria must be baked:

1. LEDs that have been removed from the original MBP.
2. LEDs that have been exposed to a humid environment longer than listed in the Moisture Sensitivity section above.
3. LEDs that have not been soldered.

LEDs should be baked at 60 °C for 24 hours. LEDs may be baked in the original reels. Remove LEDs from the MBP before baking. Do not bake parts at temperatures higher than 60 °C. This baking operation resets the exposure time as defined in the Moisture Sensitivity section above.

**NOTES - CONTINUED**

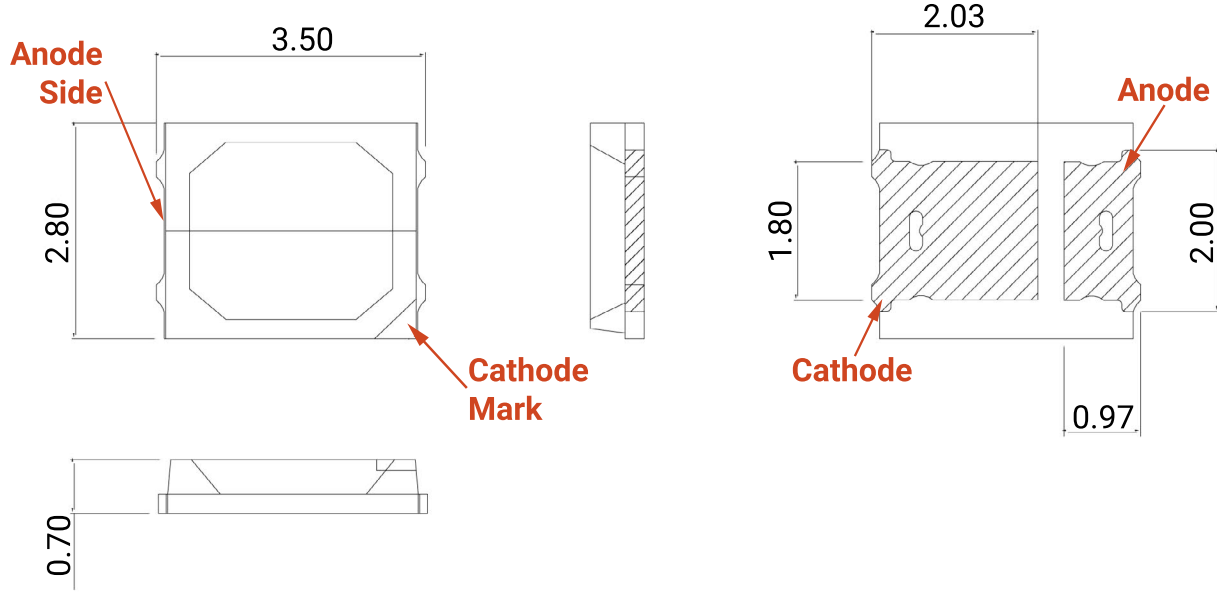
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**Vision Advisory**

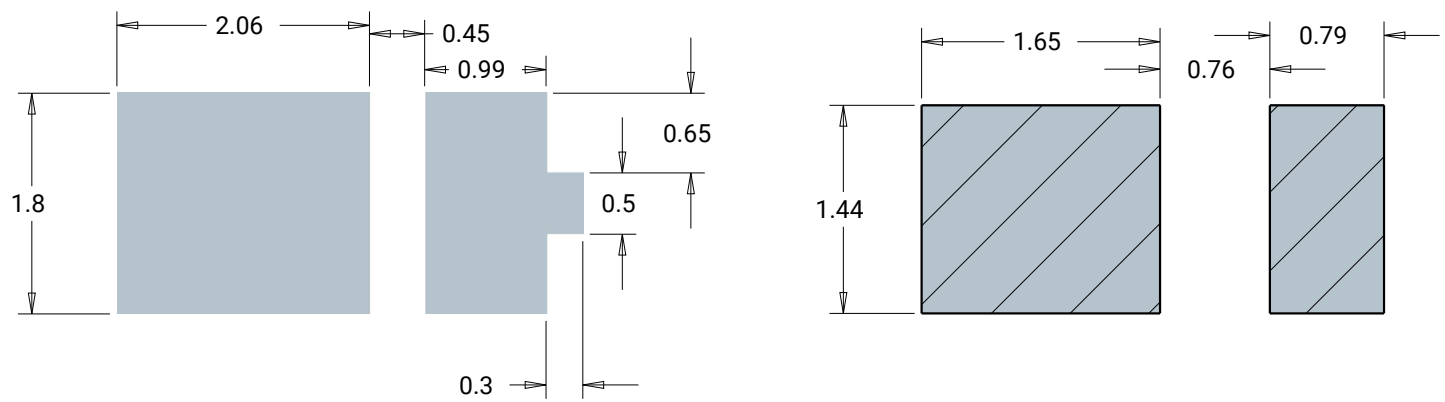
WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the [J Series LED Eye Safety application note](#).

**MECHANICAL DIMENSIONS**

Thermal vias, if present, are not shown on these drawings.  
 All measurements are ±0.2 mm unless otherwise indicated.



All measurements are ±0.1 mm unless otherwise indicated.



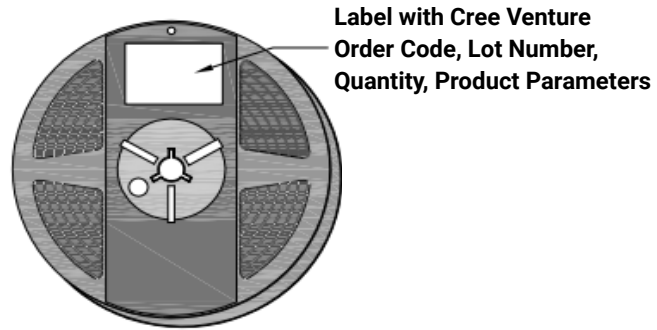
**Recommended Solder Pad**

**Recommended Stencil Pattern  
 (Hatched Area Is Open)**

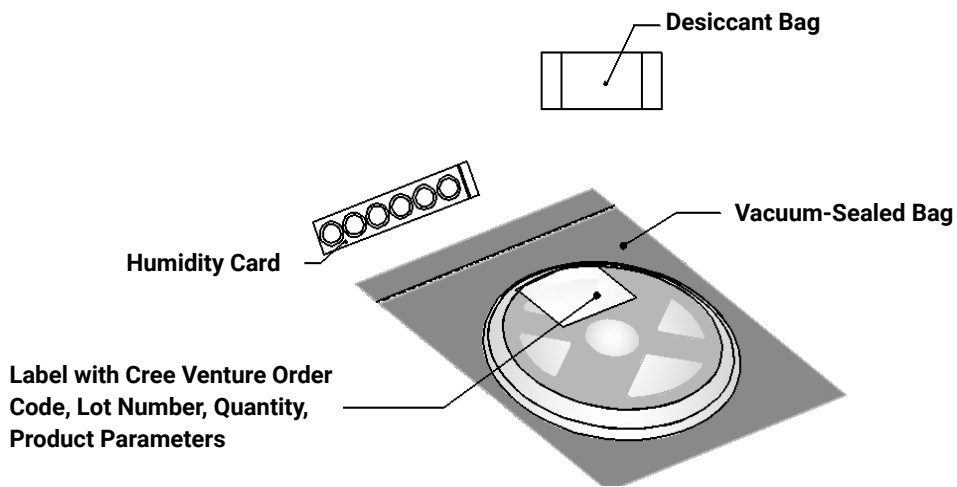


**PACKAGING**

**Unpackaged Reel**



**Packaged Reel**





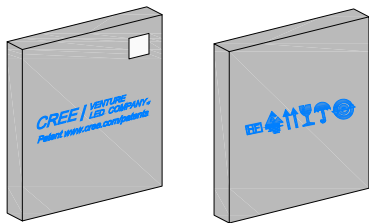
**PACKAGING - CONTINUED**

J Series 2835 High-Efficacy LEDs are packaged in boxes for shipment. Box sizes and the number of reels per box are as follows.

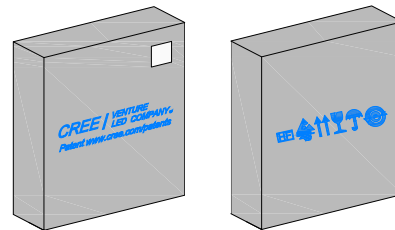
Box	Box Dimensions	Number of Reels per Box
1	250 x 210 x 30 mm	2
2	250 x 210 x 50 mm	4
3	530 x 230 x 275 mm	44
4	530 x 443 x 275 mm	88

Each box has at least one label (shown as a white square in the diagrams below) showing the order code, lot number, quantity, and product parameters.

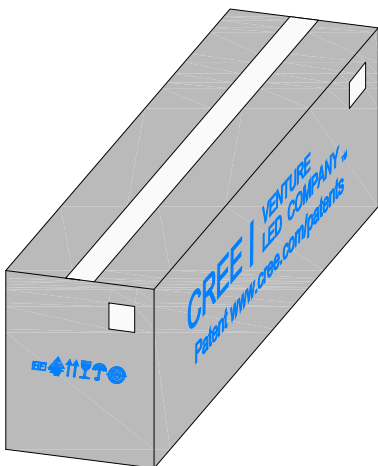
**Box 1**



**Box 2**



**Box 3**



**Box 4**

