EVO-STIK Impact Adhesive
MULTI-PURPOSE CONTACT ADHESIVE

Date: 4 November 2015

YOUR SMART ADVANTAGES
- High Strength
- No need for support
- Fast drying

USES
EVO-STIK Impact Adhesive is a high strength, multi-purpose adhesive that bonds instantly on contact. EVO-STIK Impact Adhesive has the power to bond most types of materials, and will even fix non-porous surfaces together e.g. metal to metal, making it ideal for a wide range of DIY tasks and household repairs.

EVO-STIK Impact Adhesive is ideal for bonding: wood, MDF, laminate, metal, PVC, cork, leather, rubber, glass, mirror, stone, and ceramics.

EVO-STIK Impact Adhesive is not suitable for use on polystyrene, cellulose paint, vinyl, polythene, polypropylene and rayon fabrics. If in doubt, test a small area first.

PRODUCT CHARACTERISTICS

<table>
<thead>
<tr>
<th>Colour</th>
<th>Amber</th>
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<tbody>
<tr>
<td>Form</td>
<td>Viscous liquid</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>0.84 approx.</td>
</tr>
<tr>
<td>Composition</td>
<td>Rubber/synthetic resin in hydrocarbon blend</td>
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<tr>
<td>Product Code</td>
<td>30812365 250ml x 12 Tin</td>
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<td></td>
<td>30812366 500ml x 12 Tin</td>
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<tr>
<td></td>
<td>30812363 30g x 24 Boxed Tubes</td>
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<tr>
<td></td>
<td>30812364 65g x 12 Boxed Tubes</td>
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</tbody>
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TYPICAL PERFORMANCE DATA (Approx.)

<table>
<thead>
<tr>
<th>Application Temperature</th>
<th>+5°C to +35°C</th>
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<tbody>
<tr>
<td>Service Temperature</td>
<td>+5°C to +55°C</td>
</tr>
<tr>
<td>Coverage (approx.)</td>
<td>One Surface Coat: 2.8m² per 500ml Tin</td>
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<tr>
<td></td>
<td>Both Surfaces Coat: 1.4m² per 500 ml Tin</td>
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<tr>
<td></td>
<td>0.1m² per 30g Tube</td>
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<tr>
<td></td>
<td>0.21m² per 65g Tube</td>
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</tbody>
</table>

Drying Times 24 hours for adhesive to reach full bond strength

Open Time Bond between 20 to 60 minutes

DIRECTIONS FOR USE
IMPORTANT: Before using EVO-STIK Impact Adhesive refer to the relevant Health & Safety Data Sheet, available at www.bostik.co.uk.

PREPARATION
1. Surfaces to be bonded must be clean and dry, being free from any contamination such as dust, grease or paint.
APPLICATION

Tin based product:
2. A) Apply a thin, even coat of adhesive to both surfaces.

Tube based product:
B) Unscrew cap and apply a thin, even coat of adhesive to both surfaces, using a spreader, spatula or clean paint brush if necessary.

3. Allow the adhesive to become touch dry. This should take at least 20 minutes.

4. Align the surfaces carefully and when in place press together firmly without causing damage.

5. Exert pressure from the centre outwards to exclude any air pockets.

6. The bond is instant; however the adhesive will achieve full strength over 24 hours.

7. After use, ensure the container/tube is properly sealed.

QUICK USE APPLICATION
Where at least one material is porous you can use the following method:

8. Apply a thin coat of adhesive to the least porous surface and press the surfaces together immediately.

9. Hold together for a few minutes to allow the bond to form.

10. Do not disturb or test the bond for 24 hours to allow the adhesive to achieve full strength.

11. After use, ensure the container is properly sealed.

CLEANING
12. Uncured adhesive can be removed with a cloth dampened with EVO-STIK Adhesive Cleaner.

13. Cured adhesive may only be removed by mechanical means.

PRECAUTIONS IN USE
EVO-STIK Impact Adhesive is not suitable for use on polystyrene, cellulose paint, vinyl, polythene, polypropylene and rayon fabrics. If in doubt, test a small area first.

For any application not covered please contact Technical Services on +44 (0)1785 272625 or visit www.bostik.co.uk for advice.

Recommendations and suggestions are for guidance only, since conditions of use are completely beyond our control.

For health and safety instruction, first aid measures and spillage and disposal instructions, see separate Health and Safety Data Sheet for EVO-STIK Impact Adhesive, available at www.bostik.co.uk.
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Full information on these products and advice on application is freely available from our fully trained staff throughout the country. In addition, specialist technical advice is available from our Technical Services Department. This TDS supersedes all previous TDSs relating to the Products, and users of it must ensure that it is the current issue. Destroy all previous TDS, and if in any doubt, contact the Company, quoting the code number in the top right hand corner on the front of this document.

Sales Tel: 0844 371 1192 Fax: 01785 241818 customer.service@bostik.com
Technical Advice Tel: 0844 371 1197 Fax: 01785 272867 technical.service@bostik.com
Technical Data & COSHH (MSDS) Data Sheets Tel: 01785 272625 Fax: 01785 212962 stafford.gatehouse@bostik.com