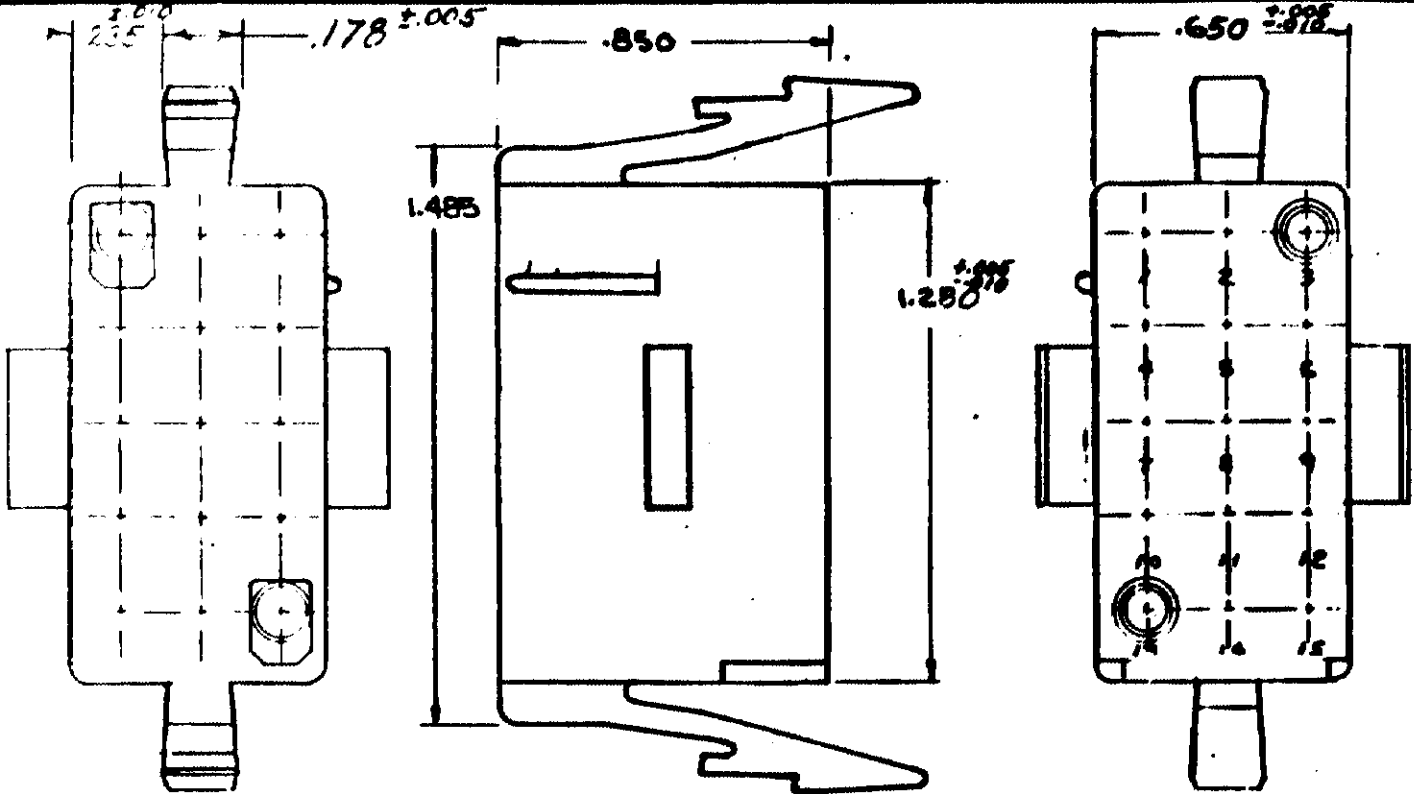


480323



- NOTE -
- 1- TO BE USED WITH MATE-N-LOK SOCKETS.
 - 2- THIS PLUG TO BE USED WITH CAP #480324.

HOUSING NO.	MATERIAL	COLOR
480323-0	NYLON	NATURAL

U	OBS. 1-2, 1-3 & 1-9 PER CM-895	PKC	15	4/1/80
T	OBSOLETE 1-1, 1-4/1-8, 2-0 & 2-2 (SH 3) PER CM-473	PKC	RS	7/7/86
S	RESTORED			8/8/85
S	REVD PER M-3944	PKC	DH	1/16/76
R	REVD PER M-3795	PKC	DH	1/15/76
P	WAS 1-80			11/1/75
N	REVISE LEG. E WINGS			11/1/75
M	REACTIVATED 2-480323-2			11/1/75
L	REUSED ANTI-PATTLE WINGS			11/1/75
K	OBSOLETE 2-480323-2			11/1/75
J	ADD 1-480323-2, 3, 4, 7, 8			11/1/75
I	REWORK Lockrid 1783			11/1/75
H	REVISE 2-480323-2			11/1/75
G	REVISE 2-480323-2			11/1/75

DIMENSIONS IN INCHES. DO NOT SCALE PRINT

CUSTOMER DRAWING

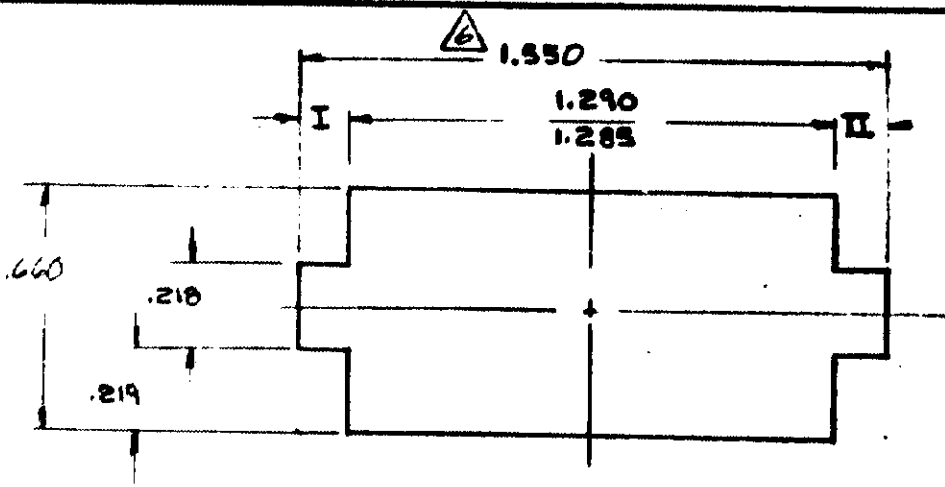
MATERIAL		©1964 BY AMP INCORPORATED ALL RIGHTS RESERVED AMP PRODUCTS COVERED BY PATENTS AND/OR PATENTS PENDING.	
FINISH		AMP AMP INCORPORATED HARRISBURG, PENNA.	
WIRE SIZE	INSULATION DIA	TOLERANCE EXCEPT AS NOTED ± 0.10 ± 1° 0'	SCALE 2-1
PROGRAM & SEPARATED		LOC CM A	NO SHEET 1 OF 2
REVISION RECORD		DATE	480323 U
NAME		15 CIRCUIT MATE-N-LOK PANEL MOUNT SOCKET HOUSING (PLUG)	

53

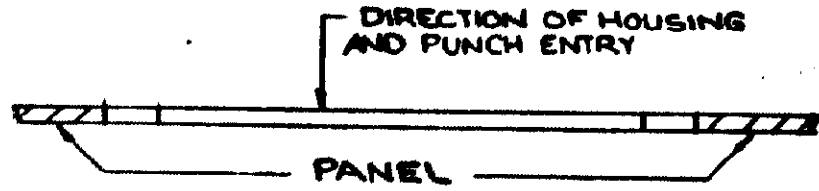
CHIEF E. J. II

480323

1



.015R. MAX. ALL CORNERS



-NOTE-

- 1- RECOMMENDED PANEL THICKNESS .025/.065
- 2- BOTH LOCKING LEGS TO BE SQUEEZED TOGETHER & HOUSING TO BE INSERTED STRAIGHT-IN AS OPPOSED TO A ROCKING MANNER.
- 3- PANEL MUST BE PUNCHED SO THAT HOUSING ENTERS IN THE SAME DIRECTION AS THE PUNCH.
- 4- DIMENSIONS I & II TO BE EQUAL WITHIN .005.
- 5- PANEL MUST NOT HAVE ANY MATERIAL (PAINT, PORCELAIN, ETC.) APPLIED IN THE MOUNTING HOLE AREA THAT WOULD DECREASE RETENTION OF THE HOUSING IN THE PANEL.
- 6- IF NOTES 3 AND/OR 5 ARE NOT COMPLIED WITH, THE 1.550 DIMENSION SHOULD BE REDUCED TO 1.530 TO ASSURE PROPER HOUSING RETENTION IN THE PANEL.

CUSTOMER DRAWING

<table border="1"> <tr><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td></tr> </table>																																						MATERIAL		©1964 BY AMP INCORPORATED ALL RIGHTS RESERVED. AMP PRODUCTS COVERED BY PATENTS AND/OR PATENTS PENDING.			
FINISH		WIRE SIZE		INSULATION DIA																																							
E .025/.065 WAS .025/.065 11-24-62 [Signature]		TOLERANCE EXCEPT AS NOTED = .005 = 1' 0'		SCALE 2-1		LOC CM A NO. SHEET II OF II REV 480323 U																																					
LTH REVISION RECORD ECA DR DATE		NAME RECOMMENDED MOUNTING INFORMATION FOR IS CIRCUIT MATE-N-LOK HOUSING																																									