

Please read this notice before using the TAIYO YUDEN products.

REMINDERS

- Product information in this catalog is as of October 2018. All of the contents specified herein are subject to change without notice due to technical improvements, etc. Therefore, please check for the latest information carefully before practical application or use of our products.

Please note that TAIYO YUDEN shall not be in any way responsible for any damages and defects in products or equipment incorporating our products, which are caused under the conditions other than those specified in this catalog or individual product specification sheets.

- Please contact TAIYO YUDEN for further details of product specifications as the individual product specification sheets are available.
- Please conduct validation and verification of our products in actual condition of mounting and operating environment before using our products.
- The products listed in this catalog are intended for use in general electronic equipment (e.g., AV equipment, OA equipment, home electric appliances, office equipment, information and communication equipment including, without limitation, mobile phone, and PC). Please be sure to contact TAIYO YUDEN for further information before using the products for any equipment which may directly cause loss of human life or bodily injury (e.g., transportation equipment including, without limitation, automotive powertrain control system, train control system, and ship control system, traffic signal equipment, disaster prevention equipment, medical equipment classified as Class I, II or III by IMDRF, highly public information network equipment including, without limitation, telephone exchange, and base station).

Please do not incorporate our products into any equipment requiring high levels of safety and/or reliability (e.g., aerospace equipment, aviation equipment, medical equipment classified as Class IV by IMDRF, nuclear control equipment, undersea equipment, military equipment).

When our products are used even for high safety and/or reliability-required devices or circuits of general electronic equipment, it is strongly recommended to perform a thorough safety evaluation prior to use of our products and to install a protection circuit as necessary.

Please note that unless you obtain prior written consent of TAIYO YUDEN, TAIYO YUDEN shall not be in any way responsible for any damages incurred by you or third parties arising from use of the products listed in this catalog for any equipment requiring inquiry to TAIYO YUDEN or prohibited for use by TAIYO YUDEN as described above.

- Information contained in this catalog is intended to convey examples of typical performances and/or applications of our products and is not intended to make any warranty with respect to the intellectual property rights or any other related rights of TAIYO YUDEN or any third parties nor grant any license under such rights.
- Please note that the scope of warranty for our products is limited to the delivered our products themselves and TAIYO YUDEN shall not be in any way responsible for any damages resulting from a fault or defect in our products. Notwithstanding the foregoing, if there is a written agreement (e.g., supply and purchase agreement, quality assurance agreement) signed by TAIYO YUDEN and your company, TAIYO YUDEN will warrant our products in accordance with such agreement.
- The contents of this catalog are applicable to our products which are purchased from our sales offices or authorized distributors (hereinafter “TAIYO YUDEN’s official sales channel”). Please note that the contents of this catalog are not applicable to our products purchased from any seller other than TAIYO YUDEN’s official sales channel.
- Caution for Export
Some of our products listed in this catalog may require specific procedures for export according to “U.S. Export Administration Regulations”, “Foreign Exchange and Foreign Trade Control Law” of Japan, and other applicable regulations. Should you have any questions on this matter, please contact our sales staff.

CHIP ANTENNAS



REFLOW

PARTS NUMBER

| | | | | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| A | F | △ | 2 | 1 | 6 | M | 2 | 4 | 5 | 0 | 0 | 1 | - | T |
| ① | ② | ③ | ④ | ⑤ | ⑥ | ⑦ | | | | | | | | |

△=Blank space

①Series name

| Code | Series name |
|------|--------------------|
| AH | Multilayer antenna |
| AF | Helical antenna |

②Electrode code

| Code | Electrode code |
|------|----------------|
| △ | With plating |

③Dimensions (case size)

| Code | Dimensions (case size) [mm] |
|------|-----------------------------|
| 212 | 2.0 × 1.25 |
| 216 | 2.5 × 1.6 |
| 316 | 3.2 × 1.6 |
| 083 | 8.0 × 3.0 |
| 104 | 10.0 × 4.0 |
| 086 | 8.0 × 6.0 |

④Special code

| Code | Special code |
|------|------------------|
| F | Inverted F |
| M | Mono pole |
| N | Mono pole (Dual) |

⑤Frequency

| Code (example) | Frequency [MHz] |
|----------------|-------------------|
| 1575 | 1574.397~1576.443 |
| 2450 | 2400~2500 |
| 5550 | 3100~8000 |

1. Describe Center Frequency
2. Lower Frequency for Dual band

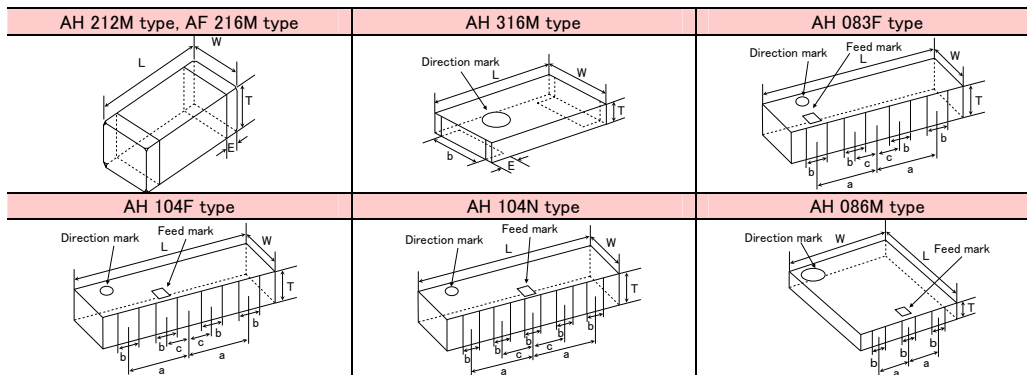
⑥Spec code

| Code | Spec code |
|------|-----------------------|
| 01~ | |
| S1~ | Applicable to AH 104F |

⑦Packaging

| Code | Packaging |
|------|-----------|
| -T | Taping |

EXTERNAL DIMENSIONS / STANDARD QUANTITY



| Type | L | W | T | E | a | b | c | Standard quantity [pcs] Embossed tape |
|---------|-----------------|------------|------------|-----------|-----------|-----------|------------|--|
| AF 216M | 2.5 ± 0.2 | 1.6 ± 0.2 | 1.6 ± 0.2 | 0.5 ± 0.3 | - | - | - | 2000 |
| AH 212M | 2 + 0.3 / - 0.1 | 1.25 ± 0.2 | 0.85 ± 0.2 | 0.5 ± 0.3 | - | - | - | 4000 |
| AH 316M | 3.2 ± 0.15 | 1.6 ± 0.15 | 0.5 ± 0.1 | 0.5 ± 0.2 | - | 1.0min. | - | 3000 |
| AH 083F | 8 ± 0.3 | 3 ± 0.3 | 1 ± 0.3 | - | 3.1 ± 0.3 | 1 ± 0.3 | 1.15 ± 0.3 | 1000 |
| AH 104F | 10 ± 0.3 | 4 ± 0.3 | 1 ± 0.3 | - | 2.5 ± 0.3 | 1 ± 0.3 | 1 ± 0.3 | 2000 |
| AH 104N | 10 ± 0.3 | 4 ± 0.3 | 1 ± 0.3 | - | 3 ± 0.3 | 0.8 ± 0.3 | 1.5 ± 0.3 | 2000 |
| AH 086M | 8 ± 0.3 | 6 ± 0.3 | 1 ± 0.3 | - | 1.8 ± 0.2 | 1 ± 0.3 | - | 1000 |

Unit: mm

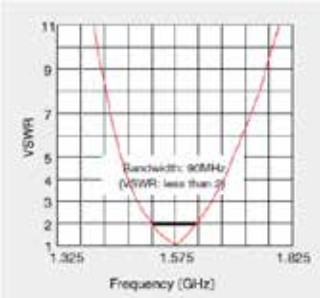
PARTS NUMBER

| Applications | Part number | External dimensions (L × W × T) [mm] | Center frequency [MHz] |
|----------------------|---------------|--------------------------------------|------------------------|
| GPS | AH 316M157501 | 3.2 × 1.6 × 0.5 | 1575 |
| | AF 216M245001 | 2.5 × 1.6 × 1.6 | 2450 |
| W-LAN (2.4GHz) | AH 212M245001 | 2.0 × 1.25 × 0.85 | 2450 |
| Bluetooth® | AH 316M245001 | 3.2 × 1.6 × 0.5 | 2450 |
| WiMAX (2.5GHz) | AH 083F245001 | 8.0 × 3.0 × 1.0 | 2450 |
| ZigBee | AH 104F2450S1 | 10.0 × 4.0 × 1.0 | 2450 |
| | AH 104F2650S1 | 10.0 × 4.0 × 1.0 | 2650 |
| W-LAN (2.4GHz/5GHz) | AH 104N2450D1 | 10.0 × 4.0 × 1.0 | 2450/5400 |
| UWB & WiMAX (3.5GHz) | AH 086M555003 | 8.0 × 6.0 × 1.0 | 5550 |

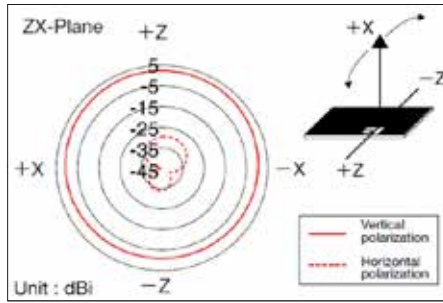
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Typical characteristics on TAIYO YUDEN evaluation board

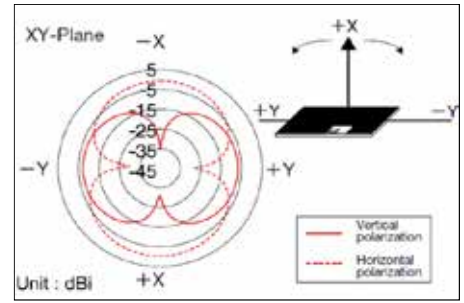
● AH 316M157501



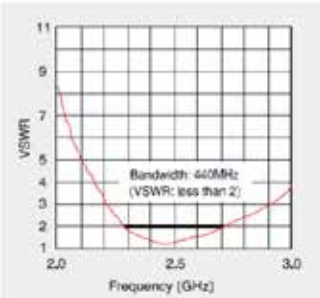
Typical characteristics of VSWR



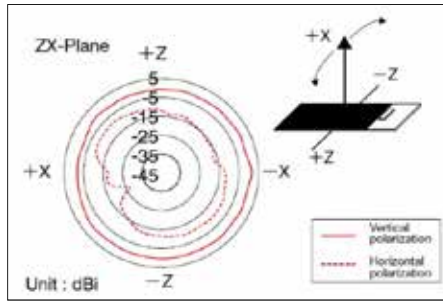
Typical characteristics of radiation pattern (@1.575GHz)



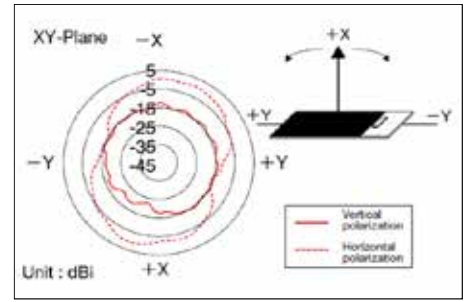
● AF 216M245001



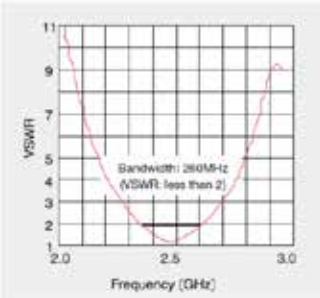
Typical characteristics of VSWR



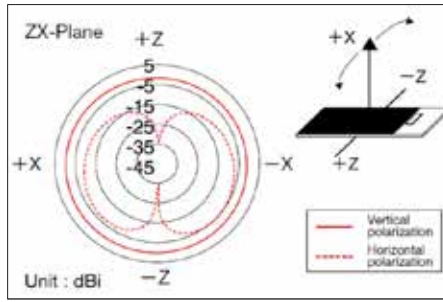
Typical characteristics of radiation pattern (@2.45GHz)



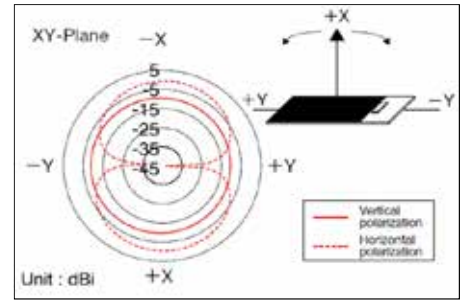
● AH 212M245001



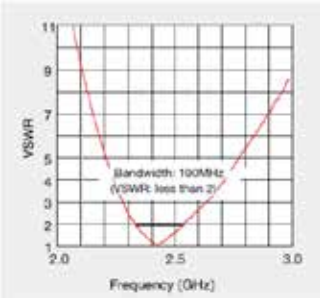
Typical characteristics of VSWR



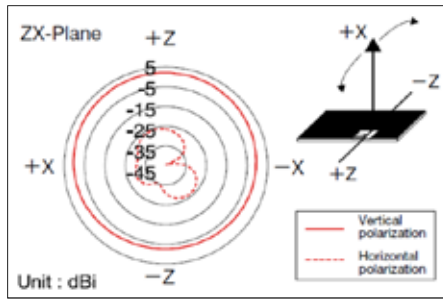
Typical characteristics of radiation pattern (@2.45GHz)



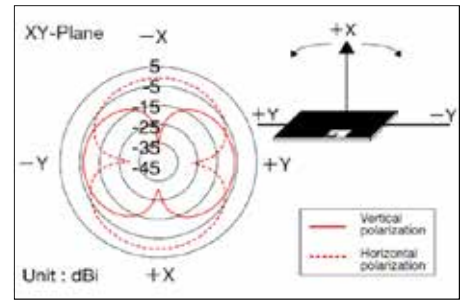
● AH 316M245001



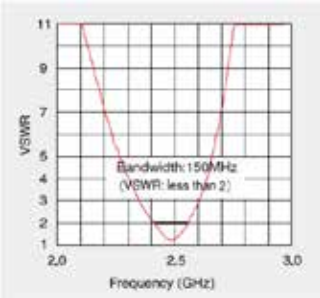
Typical characteristics of VSWR



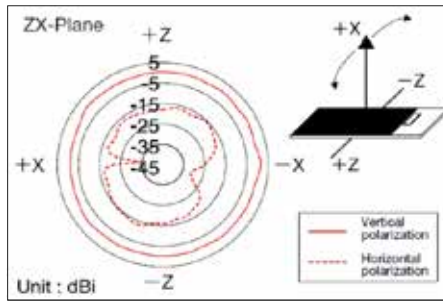
Typical characteristics of radiation pattern (@2.45GHz)



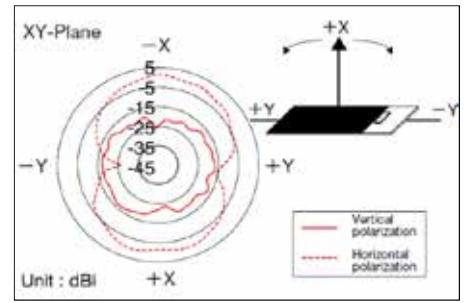
● AH 083F245001



Typical characteristics of VSWR



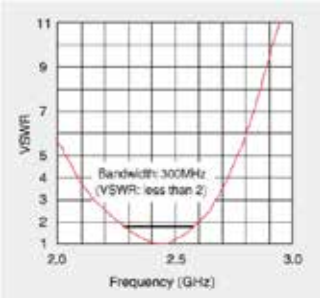
Typical characteristics of radiation pattern (@2.45GHz)



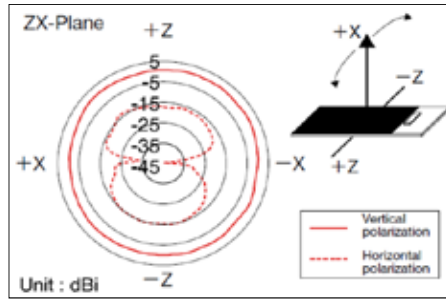
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Typical characteristics on TAIYO YUDEN evaluation board

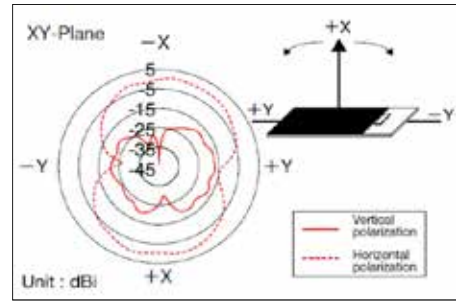
● AH 104F2450S1



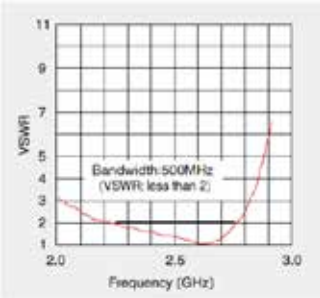
Typical characteristics of VSWR



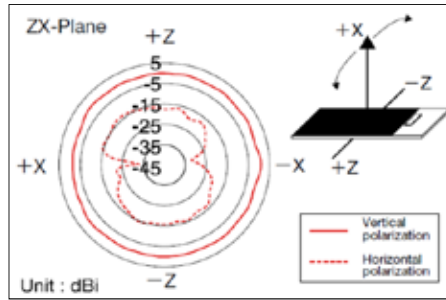
Typical characteristics of radiation pattern (@2.45GHz)



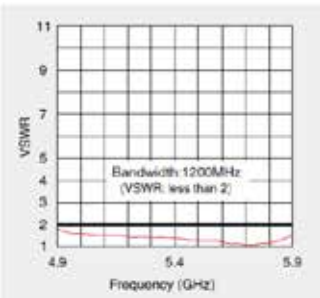
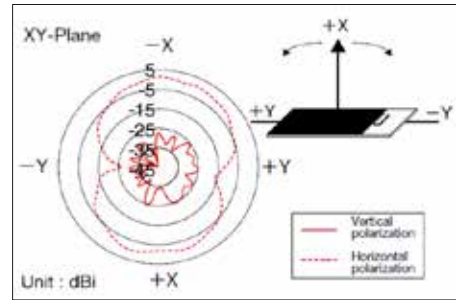
● AH 104N2450D1



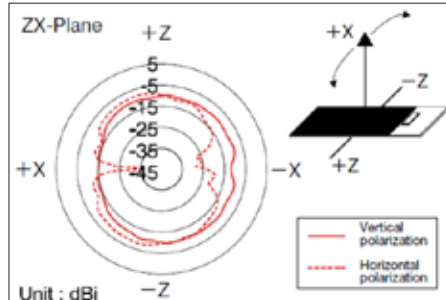
Typical characteristics of VSWR(2GHz band)



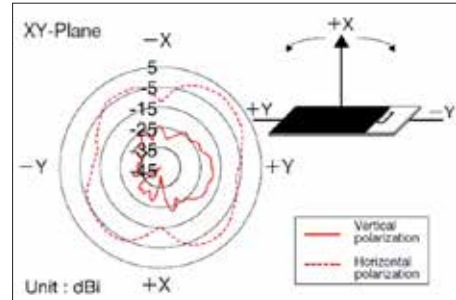
Typical characteristics of radiation pattern (@2.45GHz)



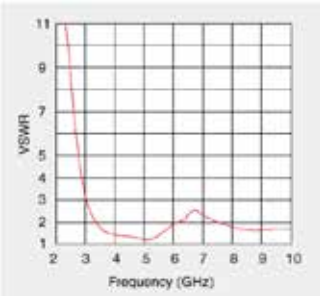
Typical characteristics of VSWR(5GHz band)



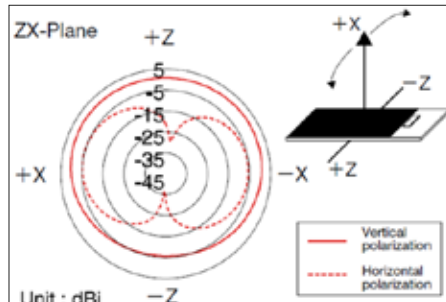
Typical characteristics of radiation pattern (@5.25GHz)



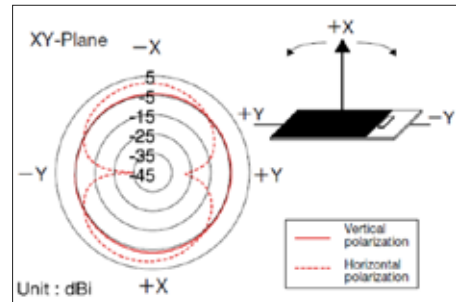
● AH 086M555003



Typical characteristics of VSWR



Typical characteristics of radiation pattern (@3.96GHz)



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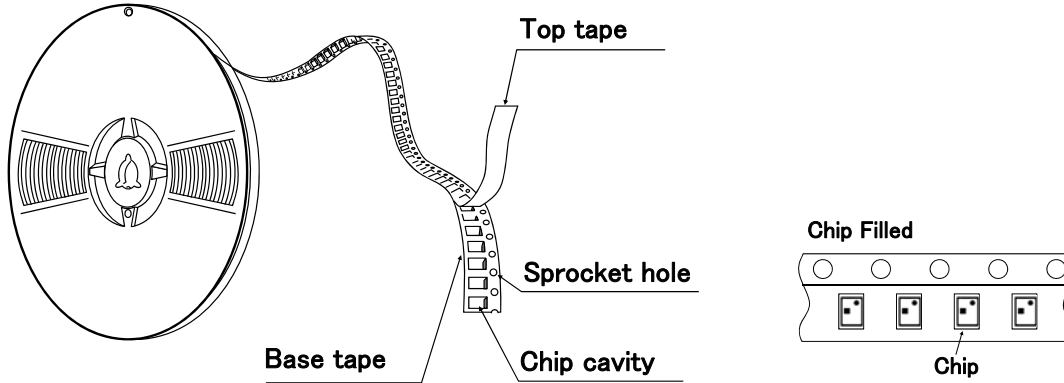
PACKAGING

① Minimum Quantity

| Type | Standard Quantity (pcs) Embossed Tape |
|------------------------|--|
| AF216M, AH104F, AH104N | 2000 |
| AH316M | 3000 |
| AH083F, AH086M | 1000 |
| AH212M | 4000 |

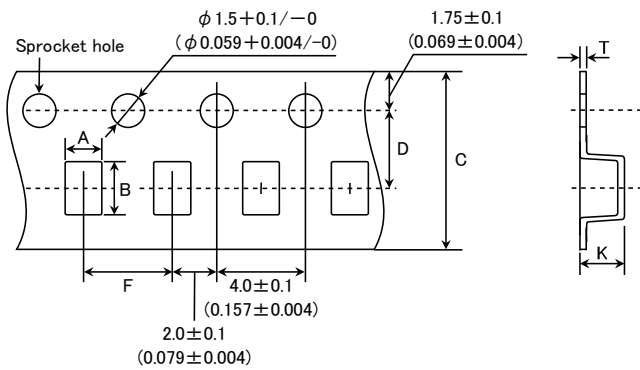
② Tape Material

● Embossed Tape



③ Taping Dimensions

● Embossed Tape

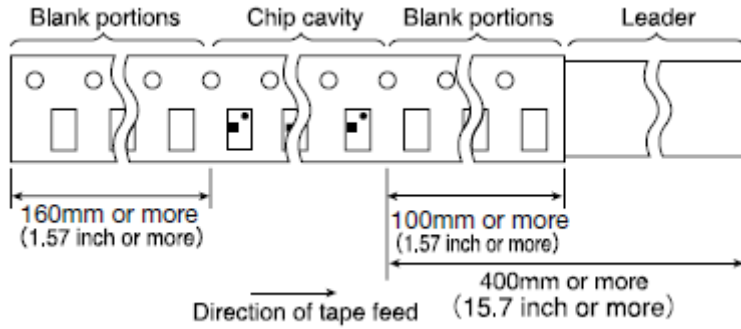


| Type | Chip Cavity | | Tape Widthness | | Insertion Pitch F | Tape Thickness max. | |
|-------------------|---|--|---------------------------------------|---|---------------------------------------|---------------------|----------------|
| | A | B | C | D | | K | T |
| AF216M | 1.85 ± 0.2 (0.073 ± 0.008) | 2.75 ± 0.2 (0.108 ± 0.008) | 8 ± 0.2 (0.315 ± 0.008) | 3.5 ± 0.1 (0.138 ± 0.004) | 4 ± 0.1 (0.157 ± 0.004) | 1.95 (0.077) | 0.3 (0.012) |
| AH316M | 1.9 ± 0.2 (0.075 ± 0.008) | 3.5 ± 0.2 (0.138 ± 0.008) | 8 ± 0.2 (0.315 ± 0.008) | 3.5 ± 0.1 (0.138 ± 0.004) | 4 ± 0.1 (0.157 ± 0.004) | 0.85 (0.033) | 0.3 (0.012) |
| AH083F | 3.35 ± 0.2 (0.132 ± 0.008) | 8.35 ± 0.2 (0.329 ± 0.008) | 16 ± 0.3 (0.630 ± 0.012) | 7.5 ± 0.1 (0.295 ± 0.004) | 8 ± 0.1 (0.315 ± 0.004) | 1.55 (0.061) | 0.3 (0.012) |
| AH104F, AH104N | 4.35 ± 0.2 (0.171 ± 0.008) | 10.35 ± 0.2 (0.407 ± 0.008) | 24 ± 0.3 (0.945 ± 0.012) | 11.5 ± 0.1 (0.435 ± 0.004) | 8 ± 0.1 (0.315 ± 0.004) | 1.55 (0.061) | 0.3 (0.012) |
| AH086M | 6.25 ± 0.2 (0.246 ± 0.008) | 8.26 ± 0.2 (0.325 ± 0.008) | 16 ± 0.3 (0.630 ± 0.012) | 7.5 ± 0.1 (0.296 ± 0.004) | 12 ± 0.1 (0.473 ± 0.004) | 1.3 (0.051) | 0.3 (0.012) |
| AH212M | 1.5 ± 0.2 (0.059 ± 0.008) | 2.3 ± 0.2 (0.091 ± 0.008) | 8 ± 0.3 (0.315 ± 0.012) | 3.5 ± 0.1 (0.138 ± 0.004) | 4 ± 0.1 (0.157 ± 0.004) | 1.5 (0.059) | 0.3 (0.012) |

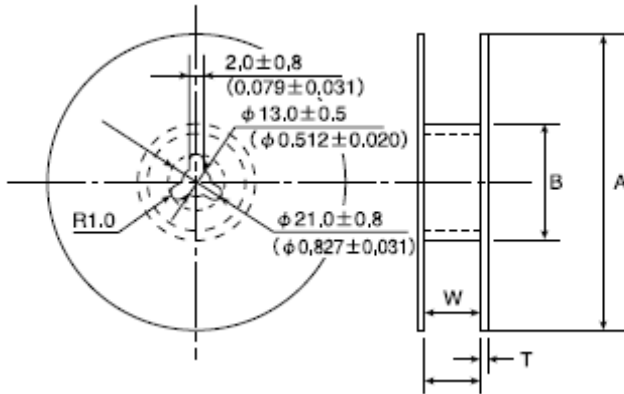
Unit: mm (inch)

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④ Leader and Blank Portion



⑤ Reel size

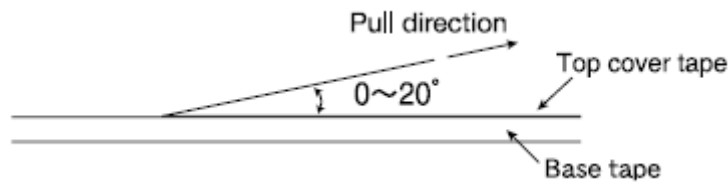


| Type | A | B | W | T |
|----------------|--------------------------------------|--------------------------------------|--|-------------------------|
| AF216M, AH212M | 178 ± 2.0 (7.0 ± 0.08) | 50 min. (2.0 min.) | 10.0 ± 1.5 (0.394 ± 0.06) | 3.0 max. (0.12 max.) |
| AH083F | 178 ± 2.0 (7.0 ± 0.08) | 50 min. (2.0 min.) | 17.0 ± 1.0 (0.67 ± 0.04) | 2.5 max. (0.1 max.) |
| AH104F | 330 ± 2.0 (13.0 ± 0.08) | 100 ± 1.0 (3.94 ± 0.04) | 25.5 ± 1.0 (1.0 ± 0.04) | 3.0 max. (0.12 max.) |
| AH104N | 330 ± 2.0 (13.0 ± 0.08) | 100 ± 1.0 (3.94 ± 0.04) | 17.0 ± 1.0 (0.67 ± 0.04) | 2.5 max. (0.1 max.) |
| AH086M | 330 ± 2.0 (13.0 ± 0.08) | 100 ± 1.0 (3.94 ± 0.04) | 17.0 ± 1.0 (0.67 ± 0.04) | 2.5 max. (0.1 max.) |

Unit: mm (inch)

⑥ Top Tape Strength

The top tape requires a peel-off force of 0.1~0.7N in the direction of the arrow as illustrated below.



CHIP ANTENNAS

RELIABILITY DATA

| 1. Operating Temperature Range | |
|--------------------------------|-----------|
| Specified Value | -40~+85°C |

| 2. Storage Temperature Range | |
|------------------------------|------------------------------|
| Specified Value | -40~+85°C |
| Test Methods and Remarks | ※with being taped, -20~+40°C |

| 3. Solderability | |
|--------------------------|---|
| Specified Value | At least 90% of immersed terminal surface is covered by new solder. |
| Test Methods and Remarks | Solder temperature : 230±5°C Duration : 3±1 sec. Preconditioning : Preheating at 150°C after immersion into flux. |

| 4. Thermal Shock | |
|--------------------------|---|
| Specified Value | Shall satisfy required VSWR value of individual specifications for each item. |
| Test Methods and Remarks | 1 hour of recovery after 10 times of 30min.immersion alternately at -40°C and 85°C of temperature, followed by evaluating electrical characteristics. |

| 5. High Temperature Storage Test | |
|----------------------------------|--|
| Specified Value | Shall satisfy required VSWR value of individual specifications for each item. |
| Test Methods and Remarks | 1 hour of recovery under standard condition after 96 hours recovery with 85°C of temperature, followed by evaluating electrical characteristics. |

| 6. Low Temperature Storage Test | |
|---------------------------------|---|
| Specified Value | Shall satisfy required VSWR value of individual specifications for each item. |
| Test Methods and Remarks | 1 hour of recovery under standard condition after 96 hours recovery with -40°C of temperature, followed by evaluating electrical characteristics. |

| 7. Humidity Storage Test | |
|--------------------------|---|
| Specified Value | Shall satisfy required VSWR value of individual specifications for each item. |
| Test Methods and Remarks | 1 hour of recovery under standard condition after 96 hours recovery with 60°C of temperature, 90~95% relative humidity followed by evaluating electrical characteristics. |

| 8. Resistance to Reflow | |
|--------------------------|---|
| Specified Value | Shall satisfy required VSWR value of individual specifications for each item. |
| Test Methods and Remarks | Two times of reflow soldering by recommended profile attached, followed by evaluating electrical characteristics. |

CHIP ANTENNAS

PRECAUTIONS

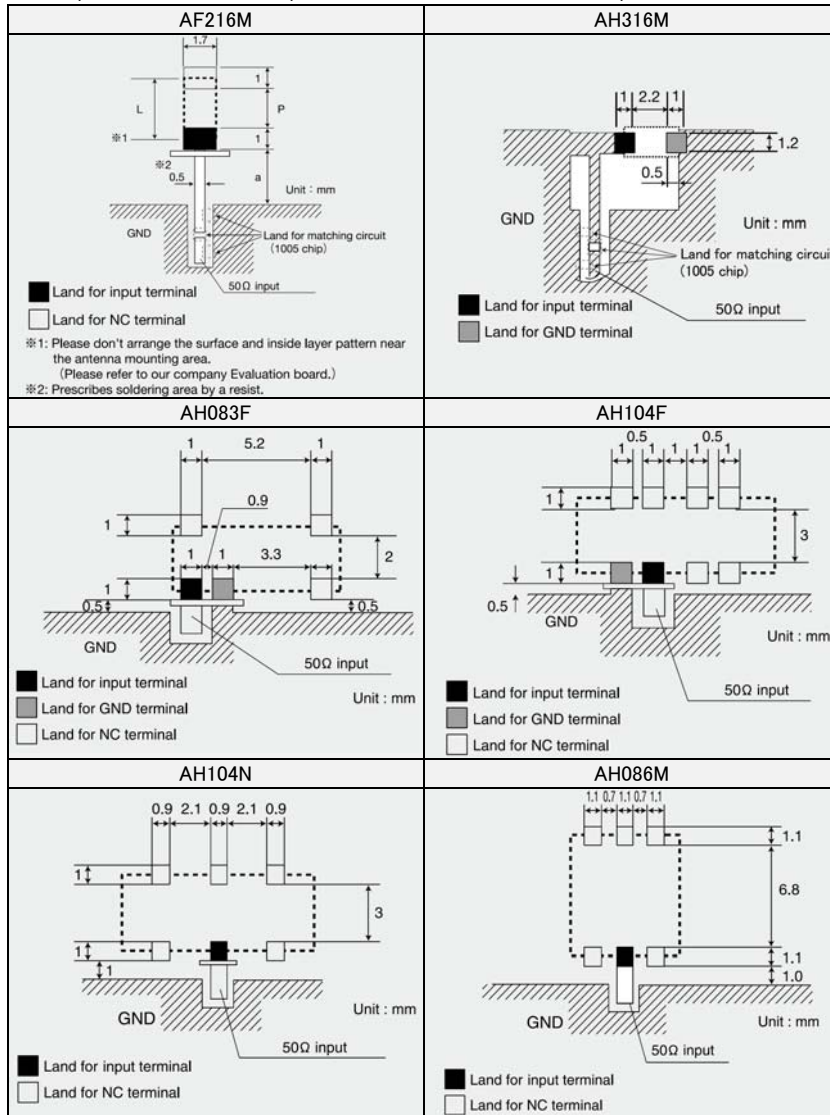
1. PCB Design

Precautions

- ◆ Land pattern design
Please do not arrange the surface and inside layer pattern near the antenna mounting area.

Technical Considerations

- ◆ Land pattern design
Land pattern dimension examples and recommended antenna land pattern



| Type | Dimensions | | |
|--------|------------|-----|---|
| | L | P | A |
| AF216M | 2.5 | 1.5 | 3 |
| AH212M | 2 | 1 | 3 |

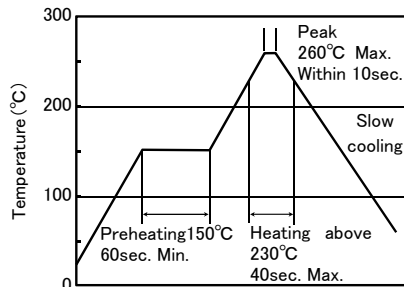
Unit : mm

2. Soldering

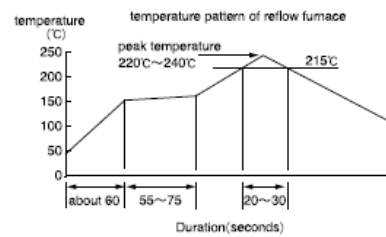
Technical Considerations

- ◆ Conditions of Reflow soldering (for reference)

- Pb Free Reflow Profile



- Reflow profile



- ※ Components should be preheated to within 100 to 130°C from soldering temperature.
- ※ Assured to be reflow soldering for 2 times.

Note : The above profiles are the maximum allowable soldering condition, therefore these profiles are not always recommended.

3. Storage Conditions

| | |
|-------------|--|
| Precautions | <p>◆Storage conditions</p> <ol style="list-style-type: none">1. The Products should not be used in the following environments :<ul style="list-style-type: none">• exposure to special gases such as (C12, NH3, SOx, NOx)• exposure to volatile gas or inflammable gas• exposure to a lot of dust• exposure to water or condensation• exposure to direct sunlight or freezing2. The Products should be kept in the following conditions :<ul style="list-style-type: none">• Temperature : $-10\sim+40^{\circ}\text{C}$• Humidity : 70%RH max.3. The products should be used within 6 months after delivery. In case of storage over 6 months, solderability shall be checked before actual usage. |
|-------------|--|

■ Please contact our offices for further details of specifications.

All of the standard values listed here are subject to change without notice due to technical improvements.

Therefore, please check the specifications carefully before use.