



## Safety Data Sheet according to Regulation (EC) No 1907/2006

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LOCTITE GC10 SAC305T5 885V 53M

SDS No. : 528685  
V003.1

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Replaces version from: 01.10.2018

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

LOCTITE GC10 SAC305T5 885V 53M

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:  
Solder Paste

#### 1.3. Details of the supplier of the safety data sheet

Henkel Ltd  
Wood Lane End  
HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000  
Fax-no.: +44 1442 278071

ua-productsafety.uk@henkel.com

#### 1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Skin sensitizer  
H317 May cause an allergic skin reaction.

Category 1

#### 2.2. Label elements

##### Label elements (CLP):

##### Hazard pictogram:



##### Contains

Colophony

Dodecane-1-thiol

##### Signal word:

Warning

<b>Hazard statement:</b>	H317 May cause an allergic skin reaction.
<b>Precautionary statement: Prevention</b>	P261 Avoid breathing fume. P280 Wear protective gloves.
<b>Precautionary statement: Response</b>	P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

### 2.3. Other hazards

Avoid breathing fumes given out during soldering.

Flux fumes may irritate the nose, throat and lungs and may after prolonged/repeated exposure give an allergic reaction (asthma).

After handling solder wash hands with soap and water before eating, drinking or smoking.

Keep out of reach of children.

This product contains modified rosin.

Self classification: product testing according to Classification, Labelling and Packaging Regulation EC/1272/2008, Annex 1, Part 4.

## SECTION 3: Composition/information on ingredients

### 3.2. Mixtures

#### Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Tin 7440-31-5	231-141-8 01-2119486474-28	50- 100 %	
Modified rosin 144413-22-9	434-230-1, 434- 230-1 01-2120117087-62	1- < 3 %	Aquatic Chronic 4 H413
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	231-131-3 01-2119555669-21	1- < 3 %	Aquatic Acute 1 H400 Aquatic Chronic 1 H410 M factor (Acute Aquat Tox): 10 M factor (Chron Aquat Tox): 10
Colophony 8050-09-7	232-475-7 01-2119480418-32	1- < 3 %	Skin Sens. 1 H317
2-(2-(2-Butoxyethoxy)ethoxy)ethanol 143-22-6	205-592-6 01-2119475107-38	1- < 3 %	Eye Dam. 1 H318
Copper 7440-50-8	231-159-6 01-2119480154-42	0,25- < 2,5 %	Aquatic Acute 1 H400 Aquatic Chronic 3 H412
Dodecane-1-thiol 112-55-0	203-984-1 01-2119491318-31	0,1- < 1 %	Skin Corr. 1C H314 Aquatic Chronic 4 H413 Skin Sens. 1A H317

For full text of the H - statements and other abbreviations see section 16 "Other information".

Substances without classification may have community workplace exposure limits available.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

**Skin contact:**

Rinse with running water and soap.  
Obtain medical attention if irritation persists.

**Eye contact:**

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

**Ingestion:**

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

**4.2. Most important symptoms and effects, both acute and delayed**

SKIN: Rash, Urticaria.

Prolonged or repeated contact may cause eye irritation.

Prolonged or repeated skin contact with silver and its salts may cause a blue-gray discoloration of the skin and mucous membranes that is irreversible (Argyria).

**4.3. Indication of any immediate medical attention and special treatment needed**

See section: Description of first aid measures

**SECTION 5: Firefighting measures****5.1. Extinguishing media****Suitable extinguishing media:**

Carbon dioxide, foam, powder  
Fine water spray

**Extinguishing media which must not be used for safety reasons:**

Do not use water on fires where molten metal is present.

**5.2. Special hazards arising from the substance or mixture**

High temperatures may produce heavy metal dust, fumes or vapours.  
The flux medium will give rise to irritating fumes.

**5.3. Advice for firefighters**

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

**Additional information:**

In case of fire, keep containers cool with water spray.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Avoid contact with skin and eyes.  
Ensure adequate ventilation.  
Wear protective equipment.

**6.2. Environmental precautions**

Do not empty into drains / surface water / ground water.

**6.3. Methods and material for containment and cleaning up**

Scrape up spilled material and place in a closed container for disposal.  
Dispose of contaminated material as waste according to Section 13.

**6.4. Reference to other sections**

See advice in section 8

**SECTION 7: Handling and storage**

**7.1. Precautions for safe handling**

Avoid skin and eye contact.  
See advice in section 8  
Extraction is necessary to remove fumes evolved during reflow.  
When using do not eat, drink or smoke.  
Wash hands before breaks and immediately after handling the product.  
Avoid breathing fumes given out during soldering.

Hygiene measures:

Good industrial hygiene practices should be observed.  
Do not eat, drink or smoke while working.  
After handling solder wash hands with soap and water before eating, drinking or smoking.

**7.2. Conditions for safe storage, including any incompatibilities**

Ensure good ventilation/extraction.  
Store only in the original container.  
Refer to Technical Data Sheet

**7.3. Specific end use(s)**

Solder Paste

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational Exposure Limits

Valid for  
Great Britain

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Silver 7440-22-4 [SILVER (METALLIC)]		0,1	Time Weighted Average (TWA):		EH40 WEL
Silver 7440-22-4 [SILVER, METALLIC]		0,1	Time Weighted Average (TWA):	Indicative	ECTLV
Rosin 8050-09-7 [ROSIN-BASED SOLDER FLUX FUME]		0,05	Time Weighted Average (TWA):		EH40 WEL
Rosin 8050-09-7 [ROSIN-BASED SOLDER FLUX FUME]		0,15	Short Term Exposure Limit (STEL):		EH40 WEL
Copper 7440-50-8 [COPPER, FUME]		0,2	Time Weighted Average (TWA):		EH40 WEL
Copper 7440-50-8 [COPPER, INHALABLE DUSTS AND MISTS (AS CU)]		1	Time Weighted Average (TWA):		EH40 WEL
Copper 7440-50-8 [COPPER, INHALABLE DUSTS AND MISTS (AS CU)]		2	Short Term Exposure Limit (STEL):		EH40 WEL

#### Occupational Exposure Limits

Valid for  
Ireland

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Tin 7440-31-5 [TIN, METAL (AS SN)]		2	Time Weighted Average (TWA):	Indicative OELV	IR_OEL
Tin 7440-31-5 [TIN (INORGANIC COMPOUNDS AS SN)]		2	Time Weighted Average (TWA):	Indicative	ECTLV
Silver 7440-22-4 [SILVER (METALLIC)]		0,1	Time Weighted Average (TWA):	Indicative OELV	IR_OEL
Silver 7440-22-4 [SILVER, METALLIC]		0,1	Time Weighted Average (TWA):	Indicative	ECTLV
Rosin 8050-09-7 [ROSIN CORE SOLDER PYROLYSIS PRODUCTS (AS AIRBORNE TOTAL RESIN ACID)]		0,05	Time Weighted Average (TWA):		IR_OEL
Rosin 8050-09-7 [ROSIN CORE SOLDER PYROLYSIS PRODUCTS (AS AIRBORNE TOTAL RESIN ACID)]		0,15	Short Term Exposure Limit (STEL):	15 minutes	IR_OEL
Copper 7440-50-8 [COPPER (AS CU), DUSTS AND MISTS]		1	Time Weighted Average (TWA):		IR_OEL
Copper 7440-50-8 [COPPER (AS CU), FUME]		0,2	Time Weighted Average (TWA):		IR_OEL
Dodecane-1-thiol	0,1		Time Weighted Average		IR_OEL

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112-55-0 [DODECYL MERCAPTAN]			(TWA):		
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**Predicted No-Effect Concentration (PNEC):**

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Tin 7440-31-5	aqua (freshwater)						
Tin 7440-31-5	aqua (marine water)						
Tin 7440-31-5	sewage treatment plant (STP)						
Tin 7440-31-5	sediment (freshwater)						
Tin 7440-31-5	sediment (marine water)						
Tin 7440-31-5	Air						
Tin 7440-31-5	Soil						
Tin 7440-31-5	Predator						
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	aqua (freshwater)		0,00004 mg/l				
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	aqua (marine water)		0,00086 mg/l				
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	sewage treatment plant (STP)		0,025 mg/l				
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	sediment (freshwater)				438,13 mg/kg		
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	sediment (marine water)				438,13 mg/kg		
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	Air						
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	Soil				1,41 mg/kg		
Colophony 8050-09-7	aqua (freshwater)		0,002 mg/l				
Colophony 8050-09-7	aqua (marine water)		0,0002 mg/l				
Colophony 8050-09-7	sediment (freshwater)				0,007 mg/kg		
Colophony 8050-09-7	sediment (marine water)				0,001 mg/kg		
Colophony 8050-09-7	Soil				0 mg/kg		
Colophony 8050-09-7	sewage treatment plant (STP)		1000 mg/l				
Colophony 8050-09-7	aqua (intermittent releases)		0,016 mg/l				
2-(2-(2-Butoxyethoxy)ethoxy)ethanol 143-22-6	aqua (freshwater)		1,5 mg/l				
2-(2-(2-Butoxyethoxy)ethoxy)ethanol 143-22-6	aqua (marine water)		0,15 mg/l				
2-(2-(2-Butoxyethoxy)ethoxy)ethanol 143-22-6	aqua (intermittent releases)		5 mg/l				
2-(2-(2-Butoxyethoxy)ethoxy)ethanol 143-22-6	Soil				0,35 mg/kg		
2-(2-(2-Butoxyethoxy)ethoxy)ethanol 143-22-6	sewage treatment plant (STP)		200 mg/l				
2-(2-(2-Butoxyethoxy)ethoxy)ethanol 143-22-6	sediment (freshwater)				5,77 mg/kg		
2-(2-(2-Butoxyethoxy)ethoxy)ethanol	sediment				0,577		

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143-22-6	(marine water)				mg/kg		
Copper 7440-50-8	Soil				65 mg/kg		
Copper 7440-50-8	sewage treatment plant (STP)		230 µg/l				
Copper 7440-50-8	sediment (marine water)				676 mg/kg		
Copper 7440-50-8	aqua (freshwater)		7,8 µg/l				
Copper 7440-50-8	aqua (marine water)		5,2 µg/l				
Copper 7440-50-8	sediment (freshwater)				87 mg/kg		



**Derived No-Effect Level (DNEL):**

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Tin 7440-31-5	General population	dermal	Long term exposure - systemic effects		80 mg/kg	
Tin 7440-31-5	Workers	inhalation	Long term exposure - systemic effects		71 mg/m <sup>3</sup>	
Tin 7440-31-5	Workers	dermal	Long term exposure - systemic effects		10 mg/kg	
Tin 7440-31-5	General population	inhalation	Long term exposure - systemic effects		17 mg/m <sup>3</sup>	
Tin 7440-31-5	General population	oral	Long term exposure - systemic effects		5 mg/kg	
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	Workers	inhalation	Long term exposure - systemic effects		0,1 mg/m <sup>3</sup>	
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	General population	inhalation	Long term exposure - systemic effects		0,04 mg/m <sup>3</sup>	
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	General population	oral	Long term exposure - systemic effects		1,2 mg/kg	
Colophony 8050-09-7	Workers	inhalation	Long term exposure - systemic effects		117 mg/m <sup>3</sup>	
Colophony 8050-09-7	Workers	dermal	Long term exposure - systemic effects		17 mg/kg	
Colophony 8050-09-7	General population	inhalation	Long term exposure - systemic effects		35 mg/m <sup>3</sup>	
Colophony 8050-09-7	General population	dermal	Long term exposure - systemic effects		10 mg/kg	
Colophony 8050-09-7	General population	oral	Long term exposure - systemic effects		10 mg/kg	
2-(2-(2-Butoxyethoxy)ethoxy)ethanol 143-22-6	Workers	dermal	Long term exposure - systemic effects		208 mg/kg	
2-(2-(2-Butoxyethoxy)ethoxy)ethanol 143-22-6	Workers	inhalation	Long term exposure - systemic effects		195 mg/m <sup>3</sup>	
2-(2-(2-Butoxyethoxy)ethoxy)ethanol 143-22-6	General population	dermal	Long term exposure - systemic effects		125 mg/kg	
2-(2-(2-Butoxyethoxy)ethoxy)ethanol 143-22-6	General population	oral	Long term exposure - systemic effects		12,5 mg/kg	
2-(2-(2-Butoxyethoxy)ethoxy)ethanol 143-22-6	General population	inhalation	Long term exposure - systemic effects		117 mg/m <sup>3</sup>	
Copper 7440-50-8	Workers	dermal	Acute/short term exposure - systemic effects		273 mg/kg	
Copper 7440-50-8	General population	inhalation	Acute/short term exposure - local effects		1 mg/m <sup>3</sup>	
Copper 7440-50-8	General population	inhalation	Long term exposure - local effects		1 mg/m <sup>3</sup>	
Copper 7440-50-8	General population	dermal	Acute/short term exposure - systemic effects		273 mg/kg	
Copper 7440-50-8	Workers	dermal	Long term exposure - systemic effects		137 mg/kg	
Copper 7440-50-8	General population	dermal	Long term exposure -		137 mg/kg	

			systemic effects			
Copper 7440-50-8	General population	oral	Long term exposure - systemic effects		0,041 mg/kg	

**Biological Exposure Indices:**

None

**8.2. Exposure controls:****Engineering controls:**

Ensure adequate ventilation, especially in confined areas.

Extraction is necessary to remove fumes evolved during reflow.

**Respiratory protection:**

Use only in well-ventilated areas.

In case of insufficient ventilation, wear suitable respiratory equipment.

**Suitable respiratory protection:**

Filter type: A (EN 14387)

**Hand protection:**

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to &gt; 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; &gt;= 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to &gt; 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; &gt;= 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

**Eye protection:**

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Protective eye equipment should conform to EN166.

**Skin protection:**

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

**Advices to personal protection equipment:**

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

## SECTION 9: Physical and chemical properties

**9.1. Information on basic physical and chemical properties**

Appearance	paste solid grey
Odor	mild
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Melting point	217 °C (422.6 °F)
Solidification temperature	No data available / Not applicable
Initial boiling point	No data available / Not applicable
Flash point	131 °C (267.8 °F)
Evaporation rate	No data available / Not applicable

Flammability	No data available / Not applicable
Explosive limits	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Relative vapour density:	No data available / Not applicable
Density ( )	4,5 g/cm <sup>3</sup>
Bulk density	No data available / Not applicable
Solubility	No data available / Not applicable
Solubility (qualitative) (Solvent: Water)	Insoluble
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity (; 25 °C (77 °F); speed of rotation: 5 min <sup>-1</sup> ; Spindle No: TF)	> 0,0 cp
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable

**9.2. Other information**

No data available / Not applicable

**SECTION 10: Stability and reactivity**
**10.1. Reactivity**

Solder alloy will react with concentrated nitric acid to produce toxic fumes of nitrogen oxides.

**10.2. Chemical stability**

Stable under recommended storage conditions.

**10.3. Possibility of hazardous reactions**

See section reactivity

**10.4. Conditions to avoid**

No decomposition if stored and applied as directed.

**10.5. Incompatible materials**

See section reactivity.

**10.6. Hazardous decomposition products**

Thermal decomposition can lead to release of irritating gases and vapors.

## SECTION 11: Toxicological information

### General toxicological information:

Prolonged or repeated contact may cause eye irritation.  
Prolonged or repeated contact may cause skin irritation.

### 11.1. Information on toxicological effects

#### Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Tin 7440-31-5	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
Modified rosin 144413-22-9	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	LD50	> 2.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Colophony 8050-09-7	LD50	2.800 mg/kg	rat	not specified
2-(2-(2- Butoxyethoxy)ethoxy)eth anol 143-22-6	LD50	> 5.170 mg/kg	rat	not specified
Copper 7440-50-8	LD50	> 2.500 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
Dodecane-1-thiol 112-55-0	LD50	> 5.000 mg/kg	rat	not specified

#### Acute dermal toxicity:

Prolonged or repeated skin contact with silver and its salts may cause a blue-gray discoloration of the skin and mucous membranes that is irreversible (Argyria).

Hazardous substances CAS-No.	Value type	Value	Species	Method
Tin 7440-31-5	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Modified rosin 144413-22-9	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Colophony 8050-09-7	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
2-(2-(2- Butoxyethoxy)ethoxy)eth anol 143-22-6	LD50	3.450 mg/kg	rabbit	not specified
Copper 7440-50-8	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Dodecane-1-thiol 112-55-0	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)

**Acute inhalative toxicity:**

Fumes evolved at soldering temperatures will irritate the nose, throat and lungs. Prolonged or repeated exposure to flux fumes may result in sensitisation in sensitive workers.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
Copper 7440-50-8	LC50	> 5,11 mg/l	dust/mist	4 h	rat	OECD Guideline 436 (Acute Inhalation Toxicity: Acute Toxic Class (ATC) Method)

**Skin corrosion/irritation:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Tin 7440-31-5	not irritating		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Modified rosin 144413-22-9	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Colophony 8050-09-7	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Copper 7440-50-8	not irritating		rabbit	EU Method B.4 (Acute Toxicity: Dermal Irritation / Corrosion)
Dodecane-1-thiol 112-55-0	Category 1C (corrosive)	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

**Serious eye damage/irritation:**

Solder pastes may be abrasive to the eyes and the fumes are irritating.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Tin 7440-31-5	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Modified rosin 144413-22-9	moderately irritating	24 h	rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Colophony 8050-09-7	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Copper 7440-50-8	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

**Respiratory or skin sensitization:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Modified rosin 144413-22-9	not sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
Copper 7440-50-8	not sensitising	Guinea pig maximisation test	guinea pig	EU Method B.6 (Skin Sensitisation)
Dodecane-1-thiol 112-55-0	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

**Germ cell mutagenicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Tin 7440-31-5	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Tin 7440-31-5	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Tin 7440-31-5	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Modified rosin 144413-22-9	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Modified rosin 144413-22-9	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	negative	in vitro mammalian cell micronucleus test	with and without		OECD Guideline 487 (In vitro Mammalian Cell Micronucleus Test)
Colophony 8050-09-7	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
2-(2-(2- Butoxyethoxy)ethoxy)eth anol 143-22-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Copper 7440-50-8	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Dodecane-1-thiol 112-55-0	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Dodecane-1-thiol 112-55-0	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Copper 7440-50-8	negative	oral: gavage		mouse	EU Method B.12 (Mutagenicity)
Copper 7440-50-8	negative	oral: gavage		rat	equivalent or similar to OECD Guideline 486 (Unscheduled DNA Synthesis (UDS) Test with Mammalian Liver Cells in vivo)
Dodecane-1-thiol 112-55-0	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)

**Carcinogenicity**

No data available.

**Reproductive toxicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
Tin 7440-31-5	NOAEL P > 1.000 mg/kg		oral: gavage	rat	OECD Guideline 421 (Reproduction / Developmental Toxicity Screening Test)
Copper 7440-50-8	NOAEL P 1500 ppm NOAEL F1 1000 ppm NOAEL F2 1000 ppm	two- generation study	oral: feed	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)
Copper 7440-50-8	NOAEL P 1000 ppm NOAEL F1 1000 ppm NOAEL F2 1000 ppm	two- generation study	oral: feed	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)

**STOT-single exposure:**

No data available.

**STOT-repeated exposure::**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Tin 7440-31-5	NOAEL > 1.000 mg/kg	oral: gavage	28 days daily	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)
Modified rosin 144413-22-9	NOAEL 150 mg/kg	oral: gavage	28 d daily	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)
Copper 7440-50-8	NOAEL 1000 ppm	oral: feed	92 d 7 d/w	rat	EU Method B.26 (Sub- Chronic Oral Toxicity Test: Repeated Dose 90- Day Oral Toxicity Study in Rodents)

**Aspiration hazard:**

No data available.

## SECTION 12: Ecological information

### General ecological information:

Do not empty into drains / surface water / ground water.

Self classification: product testing according to Classification, Labelling and Packaging Regulation EC/1272/2008, Annex 1, Part 4.

### 12.1. Toxicity

#### Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Tin 7440-31-5	LC50		96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
Modified rosin 144413-22-9	LC50		96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	LC50	0,0012 mg/l	96 h	Pimephales promelas	other guideline:
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	EC10	0,00019 mg/l	217 d	Salmo trutta	OECD Guideline 210 (fish early lite stage toxicity test)
Colophony 8050-09-7	LC50		96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
2-(2-(2-Butoxyethoxy)ethoxy)ethanol 143-22-6	LC50	2.200 - 4.600 mg/l	96 h	Leuciscus idus	DIN 38412-15
Copper 7440-50-8	LC 50	> 0,1 - 1 mg/l	96 h	not specified	OECD Guideline 203 (Fish, Acute Toxicity Test)
Copper 7440-50-8	NOEC	> 0,1 - 1 mg/l	28 d	not specified	OECD Guideline 210 (fish early lite stage toxicity test)
Dodecane-1-thiol 112-55-0	LC50		96 h	Oncorhynchus mykiss	EPA OTS 797.1400 (Fish Acute Toxicity Test)

#### Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Modified rosin 144413-22-9	EC50		48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	EC50	0,00022 mg/l	48 h	Daphnia magna	other guideline:
Colophony 8050-09-7	EL50		48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
2-(2-(2-Butoxyethoxy)ethoxy)ethanol 143-22-6	EC50	1.740 - 2.802 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Copper 7440-50-8	EC50	> 0,1 - 1 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Dodecane-1-thiol 112-55-0	EC50		48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

#### Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Tin 7440-31-5	NOEC		7 d	Ceriodaphnia dubia	other guideline:
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	NOEC	0,00032 mg/l	21 d	Daphnia magna	EPA OPPTS 850.1300 (Daphnid Chronic Toxicity Test)



Copper 7440-50-8	NOEC	> 0,1 - 1 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
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**Toxicity (Algae):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Tin 7440-31-5	EC50		72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Tin 7440-31-5	NOEC		72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Modified rosin 144413-22-9	EC50		72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Modified rosin 144413-22-9	NOEC		72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	EC10	0,00016 mg/l	15 d	other:	other guideline:
Colophony 8050-09-7	EL50		72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Colophony 8050-09-7	NOELR		72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-(2-(2-Butoxyethoxy)ethoxy)ethanol 143-22-6	EC50	> 612,6 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	DIN 38412-09
2-(2-(2-Butoxyethoxy)ethoxy)ethanol 143-22-6	EC10	612,6 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	DIN 38412-09
Copper 7440-50-8	EC50	> 0,1 - 1 mg/l	72 h	not specified	OECD Guideline 201 (Alga, Growth Inhibition Test)
Copper 7440-50-8	NOEC	> 0,1 - 1 mg/l	72 h	not specified	OECD Guideline 201 (Alga, Growth Inhibition Test)

**Toxicity to microorganisms**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Tin 7440-31-5	EC50		3 h	activated sludge of a predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
Modified rosin 144413-22-9	NOEC		3 h	activated sludge	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
Colophony 8050-09-7	EC20		3 h	activated sludge of a predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
2-(2-(2-Butoxyethoxy)ethoxy)ethanol 143-22-6	EC50	> 1.000 mg/l	3 h	activated sludge	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
Copper 7440-50-8	EC50	> 0,1 - 1 mg/l	3 h	activated sludge	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)

**12.2. Persistence and degradability**

The product is not biodegradable.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Modified rosin 144413-22-9	not readily biodegradable.	aerobic	25 %	28 day	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
Colophony 8050-09-7	readily biodegradable	aerobic	71 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
2-(2-(2-Butoxyethoxy)ethoxy)ethanol 143-22-6	readily biodegradable	aerobic	92 %	21 d	OECD Guideline 301 E (Ready biodegradability: Modified OECD Screening Test)
2-(2-(2-Butoxyethoxy)ethoxy)ethanol 143-22-6	inherently biodegradable	aerobic	100 %	9 d	OECD Guideline 302 B (Inherent biodegradability: Zahn-Wellens/EMPA Test)
Copper 7440-50-8	Rapidly degradable	not specified	> 60 %	28 d	OECD 301 A - F
Dodecane-1-thiol 112-55-0	not readily biodegradable.	aerobic	39,2 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

### 12.3. Bioaccumulative potential

No data available.

Hazardous substances CAS-No.	Bioconcentration factor (BCF)	Exposure time	Temperature	Species	Method
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	70	42 d	20 °C	Cyprinus carpio	other guideline:
Dodecane-1-thiol 112-55-0	234			calculation	QSAR (Quantitative Structure Activity Relationship)

### 12.4. Mobility in soil

Cured adhesives are immobile.

Hazardous substances CAS-No.	LogPow	Temperature	Method
Modified rosin 144413-22-9	> 6		EU Method A.8 (Partition Coefficient)
Colophony 8050-09-7	> 3 - 6,2		OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
2-(2-(2-Butoxyethoxy)ethoxy)ethanol 143-22-6	0,51	25 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
Dodecane-1-thiol 112-55-0	> 6,5	25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)

### 12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT / vPvB
Tin 7440-31-5	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Colophony 8050-09-7	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
2-(2-(2-Butoxyethoxy)ethoxy)ethanol 143-22-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Copper 7440-50-8	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

### 12.6. Other adverse effects

No data available.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

**Product disposal:**

Wherever possible unwanted solder pastes should be recycled for recovery of metal.  
Otherwise dispose of in accordance with local and national regulations.

**Disposal of uncleaned packages:**

Dispose of as unused product.

**Waste code**

06 04 05 - wastes containing other heavy metals

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

**SECTION 14: Transport information****14.1. UN number**

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

**14.2. UN proper shipping name**

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

**14.3. Transport hazard class(es)**

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

**14.4. Packing group**

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

**14.5. Environmental hazards**

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

**14.6. Special precautions for user**

ADR	not applicable
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RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

**14.7. Transport in bulk according to Annex II of Marpol and the IBC Code**

not applicable

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

VOC content < 3 %  
(2010/75/EC)

**15.2. Chemical safety assessment**

A chemical safety assessment has not been carried out.

**National regulations/information (Great Britain):**

Remarks	<p>The Health &amp; Safety at Work Act 1974. The Control of Substances Hazardous to Health Regulations. L5:General Approved Code of Practice to the COSHH Regulations. HS(G)97:A Step by Step Guide to the COSHH Regulations. HS(G)193: COSHH essentials: Easy steps to control chemicals. IND (G)248L:Solder fume and you. IND(G)249L:Controlling health risks from rosin (colophony) based solder fluxes. The Control of Lead at Work Regulations. L132:Control of Lead at Work: Approved Code of Practice and Guidance. Employees should be under medical surveillance if the risk assessment made under the Control of Lead at Work Regulations indicates they are likely to be exposed to significant concentrations of lead, or if an Employment Medical Advisor or appointed doctor so certifies. A woman employed on work which exposes her to lead should notify her employer as soon as possible if she becomes pregnant. The Employment Medical Advisor / Appointed Doctor should be informed of the pregnancy. Under the Management of Health and Safety at Work Regulations, employers are required to assess the particular risks to health at work of pregnant workers and workers who have recently given birth or who are breast feeding.</p>
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**SECTION 16: Other information**

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H314 Causes severe skin burns and eye damage.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H400 Very toxic to aquatic life.
- H410 Very toxic to aquatic life with long lasting effects.
- H412 Harmful to aquatic life with long lasting effects.
- H413 May cause long lasting harmful effects to aquatic life.

**Further information:**

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This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

**Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.**