



Product Change Notification

Current Date: 12-Mar-2019

TE Connectivity

Product Change Notification: P-19-017064

PCN Date: 11-MAR-19

Customer: TTI Inc(0000139702)

Location: WORLDWIDE

Agreement: Agreement Unknown

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

General Product Description:
5.0mm POWER KEY 2P 3P Header

Description of Changes
Dear Customer, to improve the efficiency for both customer side and TE side, we hereby inform you that we will change the packaging for following PK header, In each shipper box, the quantity of header will be increased, you can refer to the attachment introduction. The related test shows the new package is reliable.
Other attachments:
PCN Introduction

Reason for Changes:	
Product improvement.The quantity of each shipper box for PK 2P 3P header: from 4800pcs to 6400pcs.	
Estimated Dates:	
Last Order Date (Obsolete Parts Only):	First Date To Ship (Changed Parts Only):
	11-JUN-2019

Last Ship Date (Obsolete Parts Only):	Last Date for Mixed Shipments: (Changed Parts Only):
	No Mixed Shipments

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-1376383-2	NO						
1376383-1	NO						
2-1376383-3	NO						
3-1376383-4	NO						

Customer: TTI Inc. (1305175)

Location: Maisach-gernlinden

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-1376383-2	NO						
2-1376383-3	NO						
3-1376383-4	NO						

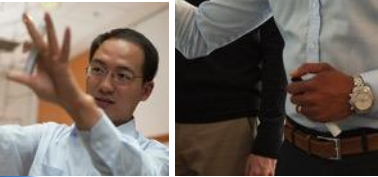
Customer: TTI Electronics Asia Pte Ltd. (2771300)

Location: Singapore

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-1376383-2	NO						
1376383-1	NO						



PK 3P 2P

PACKAGING CHANGE



EVERY CONNECTION COUNTS



PK PACKAGING-Find the optimal packaging

Packaging change explanation :

1. Unit package change from 100pcs/bag to 200pcs/bag;
2. Middle package change from 12bags/middle box to 8bags/middle box;
3. Shipper package change from 4800pcs/box to 6400pcs/box

OLD



100pcs/bag



NEW



200pcs/bag

PK PACKAGING-Find the optimal packaging

OLD

NEW



12bags/inner box



8bags/inner box



4800pcs/shipper box



6400pcs/shipper box

PK PACKAGING-Drop test

产品名称:	PK 3P	P/N:	2-1376383-3
包装数量:	6400	产品净重:	
试验日期:	2018.11.27	试验场所:	一楼 ASSY
试验条件:	自由落体高度: 76cm 温度: 20℃ 湿度: 80% 整理毛重: 9.181 kg 整理外型尺寸: 462x275x298 mm 撞击面: JSTA 1A		
变形情况:			
内包装	中包装	外包装	完成品
操作人员:	潘永胜		
合格判定:	<input checked="" type="checkbox"/> 合格 <input type="checkbox"/> 不合格		
判定人:	潘		
确认:			
备注:			

ROHS/ELV CODE:		产品名称	PK 3P	需检查数量	1600	良品数量															
		PIN	2-1376383-3	生产订单号码		不良数量															
日期	DC	条形码	全检数	良品数	不良数	不良内容							班组长	QC担当	备注						
11.27	124820		1600	1600	0	A	B	C	D	E	F	G	H	I	J	K	L	班长: 潘永胜	QC: 潘		

A: 潘永胜 C: E: G: I: K:
B: 潘永胜 D: F: H: J: L:



Drop test report_2-1376383-3



Drop test photos_2-1376383-3



DROP TEST RESULT IS PASS

PK 3P PACKAGING KAIZEN-PN List

This packaging change involve PN list :

PN
1-1376383-2
1376383-1
2-1376383-3
3-1376383-4
1-1376421-2
6-1376383-2
1376421-1
2-1376421-3
3-1376421-4
5-1376383-1
2174298-1
1-2174298-2
2-2174298-3
3-2174298-4
1376383-5
2232951-1
2232951-2
2232951-3
2333614-1
2333614-3

Thank You!

