



**OS-PCN-2019-004-A**

**Introduction of backend production  
location Wuxi for SIDELED, TOPLED,  
Power TOPLED and PointLED products**

**Customer information package**

OS QM CQM | 02.08.2019

**Light is OSRAM**

**OSRAM**  
Opto Semiconductors

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## Introduction of backend production location Wuxi for SIDELED, TOPLED, Power TOPLED and PointLED products

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## Introduction of backend production location Wuxi for SIDELED, TOPLED, Power TOPLED and PointLED products

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### Reason for change

#### Description

Introduction of backend production location Wuxi for SIDELED, TOPLED, Power TOPLED and PointLED products to secure continuous supply and merge similar production technologies (Portfolio competitiveness program)

For better traceability, laser marking on device will be rotated by 180° for devices assembled at location Wuxi.



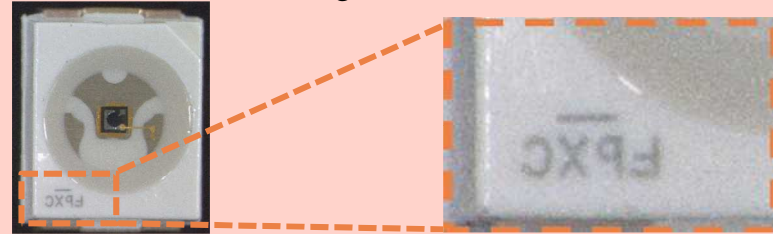
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### Description of change: Production location + Laser marking orientation

(example pictures for Topled)

Current status	New status
<p>Production location Penang/Malaysia: -&gt; No laser marking rotation.</p> 	<p>Production location Penang/Malaysia: -&gt; No laser marking rotation.</p>  <p>Or:</p> <p>Production location Wuxi/China: -&gt; 180° laser marking rotation <u>with underscore</u>.</p> 

Note: Previous backend production location for above mentioned products might be phased out after customer approval of new location - without further information to customer

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### List of affected products

SIDELED	SIDELED	SIDELED	TOPLED	Power TOPLED	Pointled
LS A676	LW A673	SFH 4244	SFH 4243	SFH 4240	LO P476
LY A676	LW A67C	SFH 4244 E9593	SFH 4243 E9443	SFH 4250	LA P47F
LAA67F	LG A67K	SFH 4255	SFH 4243 E9581	SFH 4250S	LO P47F
LO A67F	LO A67K	SFH 4256	SFH 4243 E9593		LR P47F
LS A67F	LS A67K	SFH 4256 E9596	SFH 4253		LS P47F
LY A67F	LY A67K		SFH 4257		LY P47F
LR A67F	LY A67B				LW P473
LB A673	LP A675				LCB P473
					LG P47K
					LO P47K
					LS P47K
					LY P47K

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### PCN Samples

SIDELED	SIDELED	SIDELED	TOPLED	Power TOPLED	Pointled
LS A676	LW A673	SFH 4244	SFH 4243	SFH 4240	LO P476
LY A676	LW A67C	SFH 4244 E9593	SFH 4243 E9443	SFH 4250	LA P47F
LAA67F	LG A67K	SFH 4255	SFH 4243 E9581	SFH 4250S	LO P47F
LO A67F	LO A67K	SFH 4256	SFH 4243 E9593		LR P47F
LS A67F	LS A67K	SFH 4256 E9596	SFH 4253		LS P47F
LY A67F	LY A67K		SFH 4257		LY P47F
LR A67F	LY A67B				LW P473
LB A673	LP A675				LCB P473
					LG P47K
					LO P47K
					LS P47K
					LY P47K



available



on request

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## Introduction of backend production location Wuxi for SIDELED, TOPLED, Power TOPLED and PointLED products



### Time schedule

#### for PCN material

(after implementation of change):

Final qualification report

available

Samples available

available (see page 6)

Intended Start of delivery

02.11.2019 \*)

\*) or earlier if released by customer and upon mutual agreement

#### for Pre-PCN material

(prior to implementation of change):

Last time order date (LTO)

02.02.2020 \*\*)

\*\*) expected approval date needs to be available at this time. Lead time and LTO quantity shall be mutually agreed between OSRAM OS and customer.

Last time delivery date (LTD)

02.08.2020 \*\*\*)

\*\*\*) planned last date for delivery of products of current status

#### Note:

Pre-PCN material: Products of current status, means before implementation of the changes as described in the PCN.

PCN material: Products with implementation of the changes as described in the PCN.

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**Thank you.**